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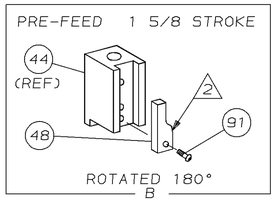
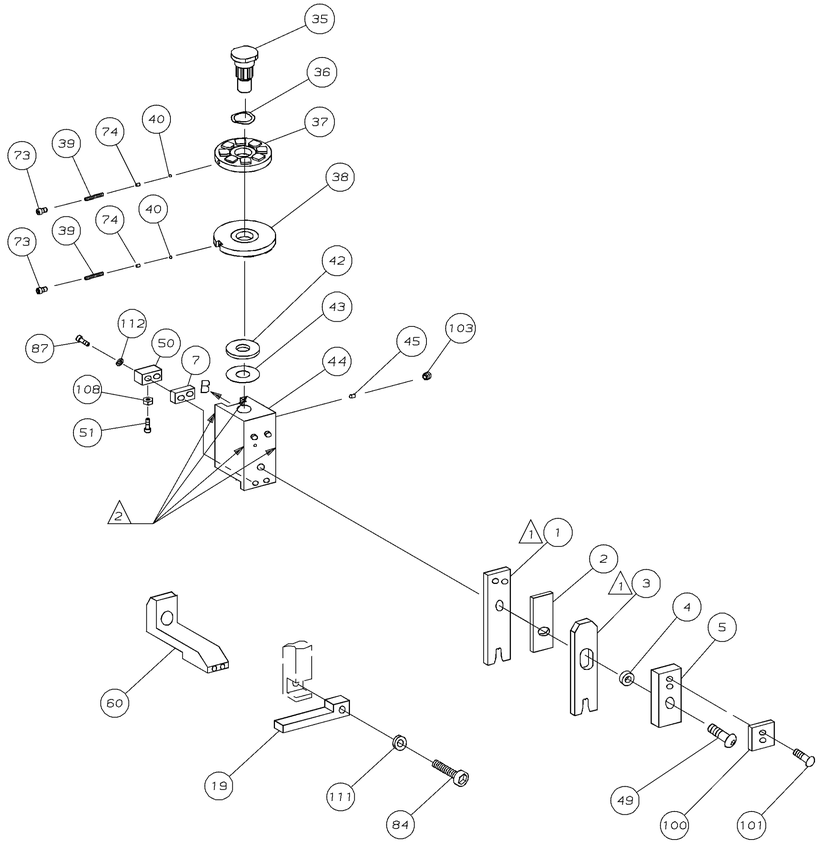
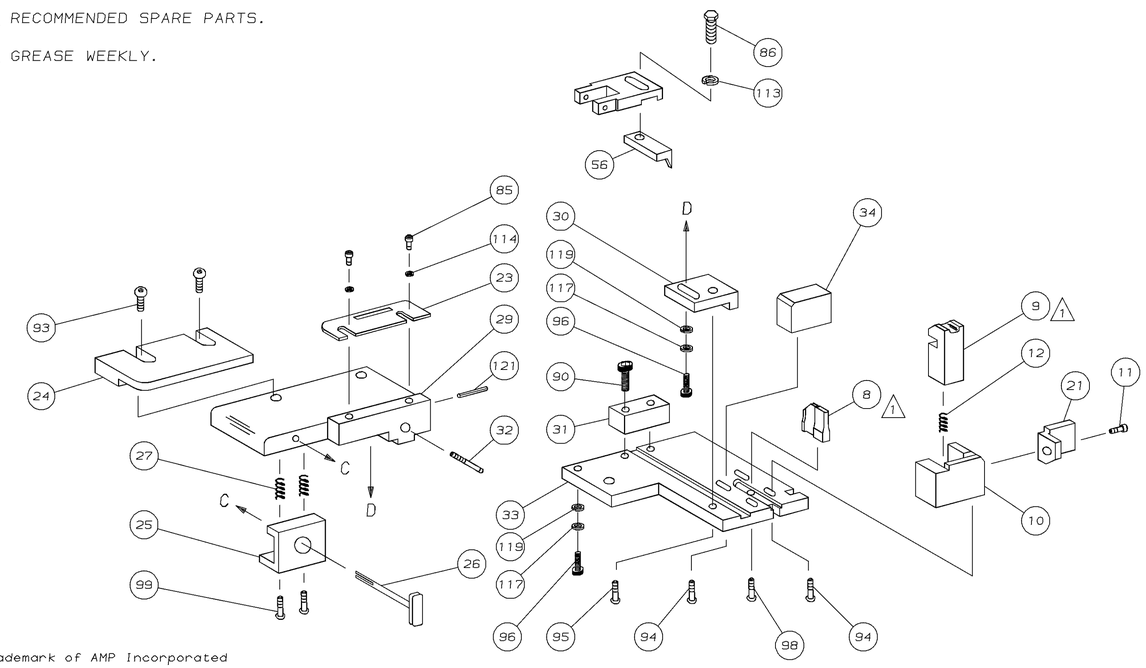




NOTES:

1. RECOMMENDED SPARE PARTS.
2. GREASE WEEKLY.



QTY	PART NO	DESCRIPTION	ITEM NO
			124
			123
			122
1	4-21028-0	PIN,SLT SPR(.093øx.75)ST GUIDE PL	121
			120
2	21899-2	WASHER,FLAT(NO.10) S.G. ADJ. BLOCK	119
			118
1	21024-5	WASHER,LOCK(NO.10)ADJ BLOCK	117
			116
			115
2	21024-2	WASHER,LOCK(NO.4)FRONT STRIP GUIDE	114
REF	21024-4	WASHER,LOCK(NO.8)FEED FINGER	113
2	21024-4	WASHER,LOCK(NO.8)DEP-HOLD	112
REF	21024-4	WASHER,LOCK(NO.8)STRIPPER	111
			110
			109
1	21018-5	NUT,HEX(NO.6)HOLDDOWN	108
			107
			106
			105
			104
1	21009-2	SCR,SKT SET(1/4-20x.25LOC-WEL)RAM	103
			102
2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	101
1	819347-1	PLATE, ID	100
2	2-21002-9	SCR,BHC(10-32x.75)DRAG	99
1	22733-8	SCR,BHC(8-32x.38LOC-WEL)ANVIL	98
			97
1	3-22603-1	SCR,HEX(10-32X.38)MOUNTING	96
1	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLOCK	95
1	22733-9	SCR,BHC(8-32x.50)SHEAR-TERM SUP	94
6	2-21002-3	SCR,BHC(8-32x.62)R STRIP GUIDE	93
			92
1	1-21002-7	SCR,BHC(6-32x.50)CAM	91
2	2-21000-7	SCR,SKT CAP(8-32x.50)SCR BLOCK	90
			89
			88
2	2-21000-8	SCR,SKT CAP(8-32x.62)DEP HOLD	87
1	2-22603-0	SCR,HEX HEAD(8-32x.31)FEED FINGER	86
2	1-21000-3	SCR,SKT CAP(4-40x.25)F STRIP GUIDE	85
REF	2-21002-1	SCR,BHC(8-32x.38)STRIPPER	84
			83
			82
1	3-21000-4	SCR,SKT CAP(10-32x.38)SG ADJ BL	81
			80
			79
			78
2	463310-4	BLADE, STRIPPING (#18)	77
			76
			75
2	690603-1	SPRING, ASSIST	74
2	23030-1	SCR,SKT CAP(6-32x.25)CP DISC	73
			72
			71
			70
			69
			68
			67
			66
			65
			64
			63
			62
			61
REF	469484-2	STOP, WIRE	60

QTY	PART NO	DESCRIPTION		ITEM NO
				59
				58
				57
REF	694433-8	PAWL, FEED		56
				55
1	811242-2	BUMPER, HOLDDOWN		54
1	690753-1	SPACER, TONKER		53
1	7-21002-9	BOLT, CRIMPER(5/16-24x1.00)		52
1	690602-6	CAM, PRE FEED 1.62 STROKE		51
				50
				49
				48
				47
				46
1	690191-1	PLUG, NYLON		45
1	455673-1	RAM		44
1	690125-1	WASHER, LAMINATED		43
1	1-690124-3	WASHER, RAM		42
				41
2	23241-6	BALL, STEEL		40
2	690170-1	SPRING, COMPRESSION		39
1	690142-1	DISC, INSULATION		38
1	6-690692-5	DISC, WIRE		37
1	22480-5	WASHER, SPRING		36
1	690212-1	POST, RAM		35
1	692776-4	SUPPORT, TERMINAL		34
1	462544-1	PLATE, BASE SPECIAL		33
1	690432-3	SCREW, ADJUSTMENT		32
1	462543-1	BLOCK, SCREW SPECIAL		31
1	455689-1	BLOCK, STRIP GUIDE ADJ		30
1	455671-1	PLATE, STRIP GUIDE		29
				28
2	1-22284-0	SPRING, DRAG		27
1	690546-1	LEVER, DRAG RELEASE		26
1	240792-1	DRAG, STOCK		25
1	856873-2	GUIDE, STRIP (REAR)		24
1	690438-4	GUIDE, STRIP (FRONT)		23
				22
1	463756-1	GUIDE, SCRAP		21
				20
REF	462615-1	STRIPPER		19
				18
				17
				16
				15
				14
				13
1	5-22280-0	SPRING, SHEAR		12
1	690461-2	STOP, SHEAR (FRONT)		11
1	462548-1	HOLDER, SHEAR (FRONT)SPECIAL		10
1	462547-1	SHEAR, FLOAT (FRONT)SPECIAL	1	9
1	9-458834-9	ANVIL	1	8
1	2-240641-4	SPACER, DEPRESSOR (REAR)		7
				6
1	462838-1	DEPRESSOR, SHEAR (FRONT)SPECIAL		5
1	238011-4	SPACER, TUBULAR		4
1	2-456134-5	CRIMPER, INSULATION	1	3
1	455888-5	SPACER, CRIMPER		2
1	1-456407-1	CRIMPER, WIRE	1	1

VISIBLE PAD LTR	CRIMPING DATA: CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	APPLICATOR WILL APPLY: PIN	SOC
A	.054	16		350538	350537
B	NOT	USED		350700	
C	.064	14			
D	NOT	USED			

CRIMP	SIZE	TYPE	FEED	APPL INST
WIRE	.100	F	.620	AI -
INSUL	.200	F		

WIRE RANGE	INSULATION RANGE	MACHINE NO
20-14	.130-.200	463345-1

REMARKS

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SIM TO 687926-2

REMARKS	NO	REV
	TO APPLY TERMINAL	
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

P	F	LTR	REVISION RECORD	APP	DATE
		B	0150-6153-95	CE	5-95
		A	ECN 0150-5247-94	CE	2-94

SET UP GAGE - 10-1 670

DR 11-13-92 M. O'BRINE | APP 2-25-94 B. WOLFE | CHK 2-25-94 C. ERISMAN | REL 3-25-94 B. MORGAN

AMP | AMP INCORPORATED Harrisburg, Pa.

LOC A | D | NO 466989-2 | REV B

NAME AMPOMATIC STRIPPER CRIMPER APPLICATOR*

SIDE FEED (DUAL, LANCE MATE-N-LOCK SOCKET & PIN)

DIST 66

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