

# Assembly instruction

Series MMBX

AC 28.06.00  
4540/PM

No.27351

## Tools and materials required:

Stanley blade  
Scissors  
Crimp tool (see table below)

Straight connectors for flexible cable

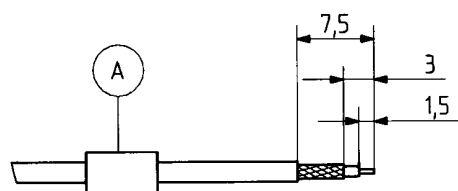
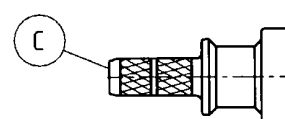
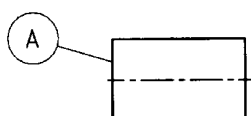
Cable entry: crimped

Connector types: (e.g.)

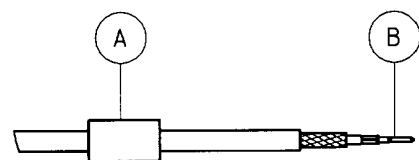
11 MMBX-50-2-1

11 MMBX-50-2-2

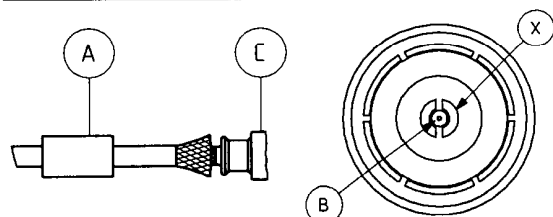
This connector is supplied in 3 parts	Suitable cables e.g.:	RG 316 B/U	K 02252 D EF 316 D
	Centre contact:	cavity 1	cavity 1
	Braid:	cavity A	cavity A
	Crimp tool:	1, 2, A (red)	1, 2, A (red)



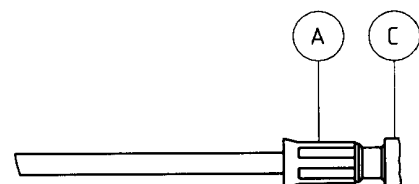
Slide ferrule A onto cable.  
Prepare cable according to diagram.  
CAUTION: Do not damage braid, dielectric and inner conductor of cable!



Push contact B over inner conductor of cable to about cable-dielectric and crimp with insert 1.



Splay out braid and insert cable in connector body C.  
Check: Inner centre contact B have to be in the jack.  
Ensure that braid lies above the crimp neck.



Slide ferrule A over braid and crimp as close to connector body C as possible.

SUHNER's skilled staff and specialised equipment are available to carry out complete R.F. lead-assembly on your behalf.  
We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.



HUBER + SUHNER AG CH-9100 HERISAU

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