



LAYOUT SHOWN AS EXAMPLE

Keying Shown as example

| Connector dimension |          |
|---------------------|----------|
| Dim                 | Nominal  |
| ØS                  | 38.5 Max |
| Z                   | 31 Max   |
| VV THREAD           | M28x1-6g |

**CHARACTERISTICS**

- Standard : Based on MIL-DTL-38999 Series III
- Shell Material : Stainless Steel
- Shell Plating : Passivated
- Insulator : Thermoplastic
- Contacts : Copper Alloy
- Seals & Grommet : Silicon Elastomer
- Contact Plating : Gold over copper Alloy 0.8µm minimum
- Durability : 500 Mating cycles
- Delivered without Souriau contacts
- Temperature Range : -65°C to +200°C
- Salt Spray : 500 hours

SOURIAU shall not be liable for any non-conformity or damage due to a use of the Products which does not comply with the Specifications issued by either of the Parties or by a third party (professional recommendation, technical notice.)

| Country | Jurisdiction & Control List |
|---------|-----------------------------|
| FR      | Not Listed                  |

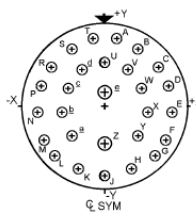
**PN: 8D519K28SEL**

|              |                                       |                                     |   |
|--------------|---------------------------------------|-------------------------------------|---|
| A            | 18-10-2016                            | First Release                       |   |
| ISS          | DATE                                  | Latest modification - by            | MOD N°  |
| Designed By: |                                       | Date:                               | <b>CUSTOMER DRAWING</b>   |
| <b>TITLE</b> | <b>Stainless Steel Plug 8D series</b> |                                     |   |
| SCALE        |                                       | General linear Tolerances: ±--      | NPRDS / PROJECT<br><b>859</b>   |
| NA           | <b>WWW.SOURIAU.COM</b>                |                                     | This document is the property of SOURIAU it must not be reproduced or communicated without permission |
| FORMAT       | <b>A3</b>                             |                                     | SHEET<br>1/2  |
|              |                                       | <b>SOURIAU DRG N° 8D519K28SEL-C</b> |   |

|                |                         |   |   |    |                                    |    |   |   |   |                        |
|----------------|-------------------------|---|---|----|------------------------------------|----|---|---|---|------------------------|
| BASIC SERIES:  | 8D                      | 5 | - | 19 | K                                  | 28 | S | E | L | Delivered W/O Contacts |
| SHELL TYPE :   | Plug with RFI Shielding |   |   |    | ORIENTATION : E                    |    |   |   |   |                        |
| CONTACT TYPE : | Standard Crimp Contact  |   |   |    | CONTACT TYPE : SOCKET(500 Matings) |    |   |   |   |                        |
| SHELL SIZE :   | 19                      |   |   |    | CONTACT LAYOUT : 19-28             |    |   |   |   |                        |
| PLATING :      | K = Passivated          |   |   |    |                                    |    |   |   |   |                        |

4  
3  
2  
1

Contact Layout



| Contacts<br>(Insert arrangement 19-28) |                  |             |                     |                  |             |
|--|------------------|-------------|---------------------|------------------|-------------|
| Contact position ID                    | Contact location |             | Contact position ID | Contact location |             |
|  | X-axis (mm)      | Y-axis (mm) |                     | X-axis (mm)      | Y-axis (mm) |
| A                                      | +066 (1.68)      | +353 (8.97) | R                   | -286 (7.26)      | +217 (5.51) |
| B                                      | +189 (4.80)      | +305 (7.75) | S                   | -189 (4.80)      | +305 (7.75) |
| C                                      | +286 (7.26)      | +217 (5.51) | T                   | -066 (1.68)      | +353 (8.97) |
| D                                      | +345 (8.76)      | +098 (2.49) | U                   | +000 (0.00)      | +230 (5.84) |
| E                                      | +357 (9.07)      | -033 (0.84) | V                   | +124 (3.15)      | +193 (4.90) |
| F                                      | +321 (8.15)      | -160 (4.06) | W                   | +209 (5.31)      | +095 (2.41) |
| G                                      | +242 (6.15)      | -265 (6.73) | X                   | +228 (5.79)      | -033 (0.84) |
| H                                      | +130 (3.30)      | -335 (8.51) | Y                   | +174 (4.42)      | -151 (3.84) |
| J                                      | +000 (0.00)      | -359 (9.12) | Z                   | +000 (0.00)      | -191 (4.85) |
| K                                      | -130 (3.30)      | -335 (8.51) | a                   | -174 (4.42)      | -151 (3.84) |
| L                                      | -242 (6.15)      | -265 (6.73) | b                   | -228 (5.79)      | -033 (0.84) |
| M                                      | -321 (8.15)      | -160 (4.06) | c                   | -209 (5.31)      | +095 (2.41) |
| N                                      | -357 (9.07)      | -033 (0.84) | d                   | -124 (3.15)      | +193 (4.90) |
| P                                      | -345 (8.76)      | +098 (2.49) | e                   | +000 (0.00)      | +062 (1.57) |

| Shell size | Arrangement no. | Number of contacts | Size contacts | Service rating | Contact location & Z | Supersedes |
|------------|-----------------|--------------------|---------------|----------------|----------------------|------------|
| 19         | -28             | 2<br>26            | 16<br>20      | I              | All others           | MS20054-28 |

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| FORMAT         | SOURIAU DRG N°<br>8D519K28SEL-C |                                | SHEET<br>2/2  |