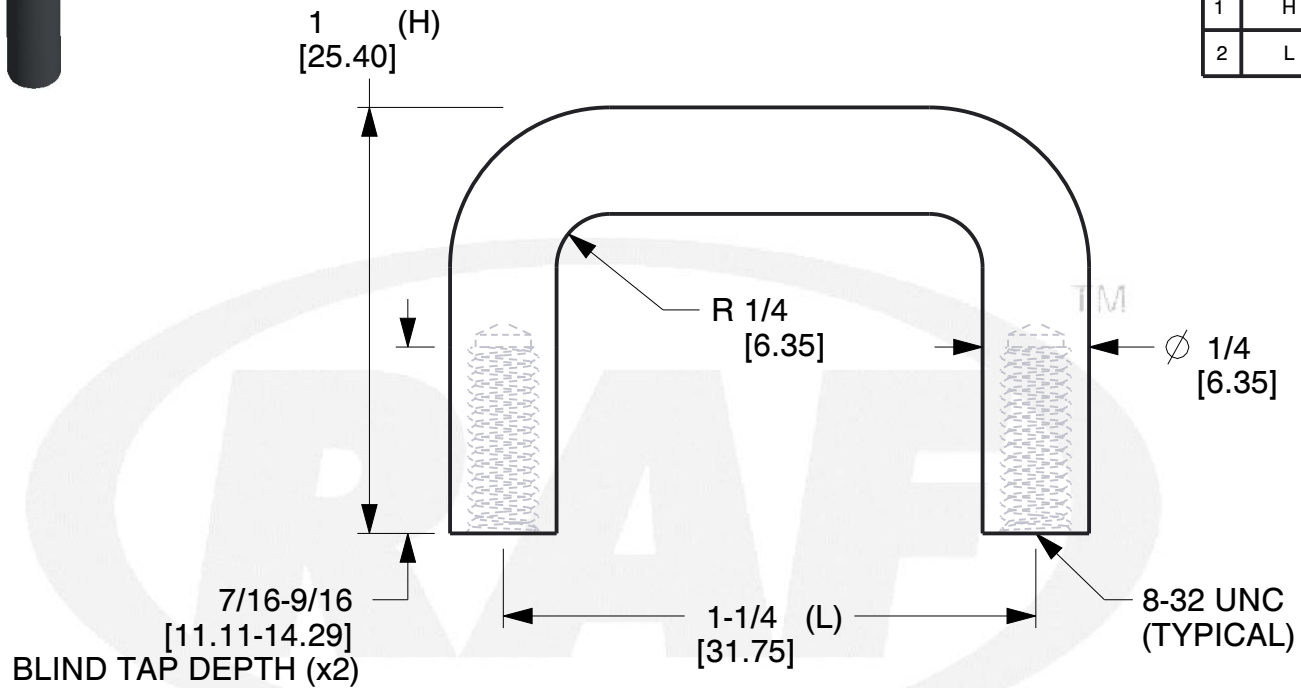




| REV | CHANGE | DATE | DRN | CHK |
|-----|--------|----------|-----|-----|
| | Drawn | 12/20/16 | SJ | T |

| TOLERANCE DETAILS | | |
|-------------------|---|---------------|
| 1 | H | ±1/32 [±0.79] |
| 2 | L | ±1/32 [±0.79] |



NOTES:

1. Material : Aluminum (QQ-A-225/8B, QQ-A-200/9D) (RoHS Comp.)
2. Finish : Nickel QQ-N-290 Class 1 Grade G
3. % of Thread for Tapped Holes : Form Tap - 55 | Cut Tap - 65
- 4: Threads are Supplied Cut or Rolled at RAF's Option Unless Noted on Order.
5. Threads are to Commercial 2A and 2B Standards per Handbook H-28 (Part 1)
6. All Drawing Dimensions are in Inches Unless Noted Otherwise
7. ASME Y14.5M - 2009
8. Unless otherwise specified; Edge Breaks, Radii or Countersinks 0.005-0.015

| COMPONENT | HANDLES |
|------------------------------|---------|
| 8103-832-A | SCALE |
| | 2.22 |
| | SHEET |
| ROUND INTERNAL THREAD HANDLE | 1 of 1 |



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TOLERANCES
ALL DIMENSIONS ARE INCHES (UNLESS OTHERWISE SPECIFIED)
METALLIC
LENGTHS < 6 INCHES ± 0.005
LENGTH > 6 INCHES ± 0.010
DIAMETERS: ± 0.005
NON-METALLIC
LENGTH: ± 0.010 DIAMETERS: ± 0.010
INTERNAL THREADS:
MINIMUM THREAD DEPTH