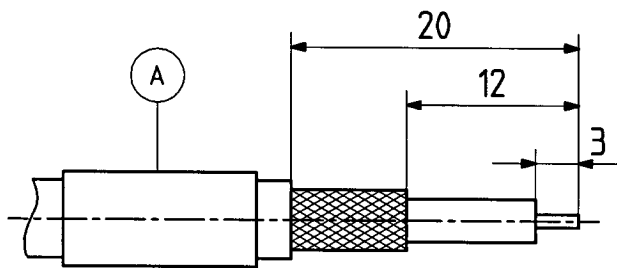
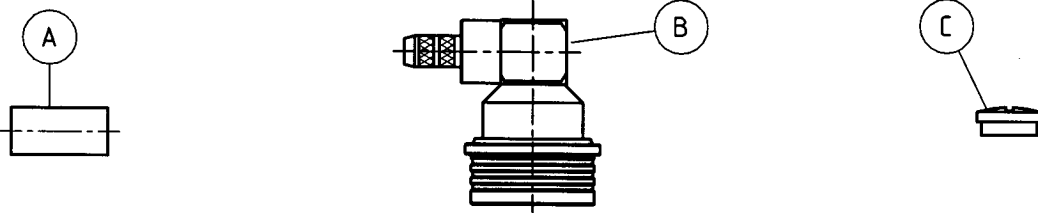


Assembly instruction Series QN AA 105.08.02 4.820/CEL No.27506

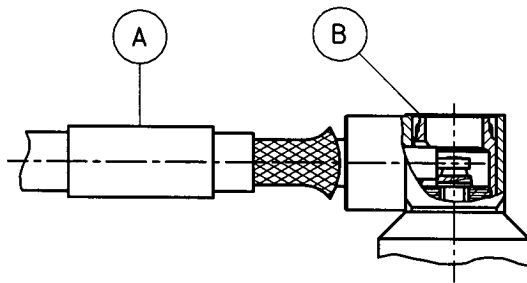
Tools and materials required:
 Stanley blade
 Scissors, screw driver
 Crimp tools (see table below)
 Soldering iron 100 Watts
 Solder, activated rosin flux

Right angle cable plug for flexible cables
 Cable entry : crimped
 Connector typ :
 16 QN-50-3-1

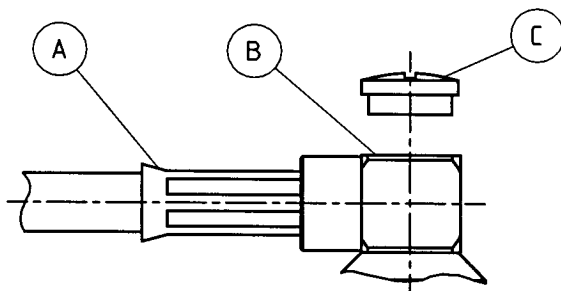
This connector is supplied in 3 parts.	Suitable cables :	EF 400 / RG 400 / EF 142
	Centre contact :	soldered
	Braid :	cavity B
	Crimp tool :	2B (orange)



Slide ferrule A onto cable.
 Prepare cable according to diagram.
CAUTION : Do not damage braid, dielectric and inner conductor of cable!



Splay out braid and insert cable in connector body B.
CAUTION : Ensure that braid lies above the crimp neck.



Slide ferrule A over braid and crimp as close to connector body B as possible.
 Solder inner conductor to contact.
 Screw on cover C.

SUHNER' skilled staff and specialised equipment are available to carry out complete R.F lead-assembly on your behalf. We mount your connectors on cables at economic prices! Please contact our representative for further details of this service.



HUBER + SUHNER AG CH-9100 HERISAU

Deutscher Text siehe Rückseite