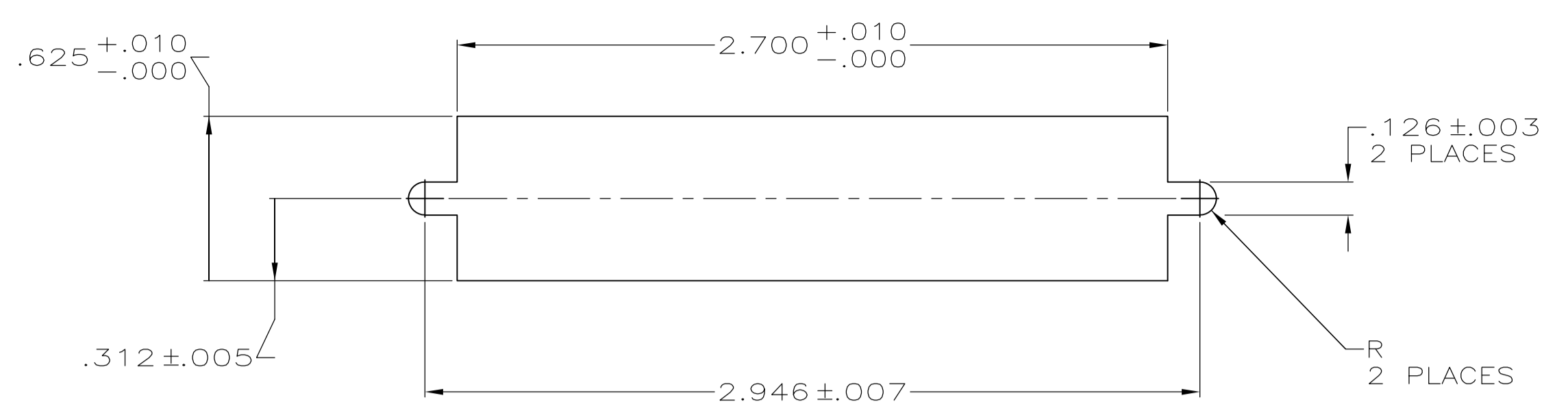
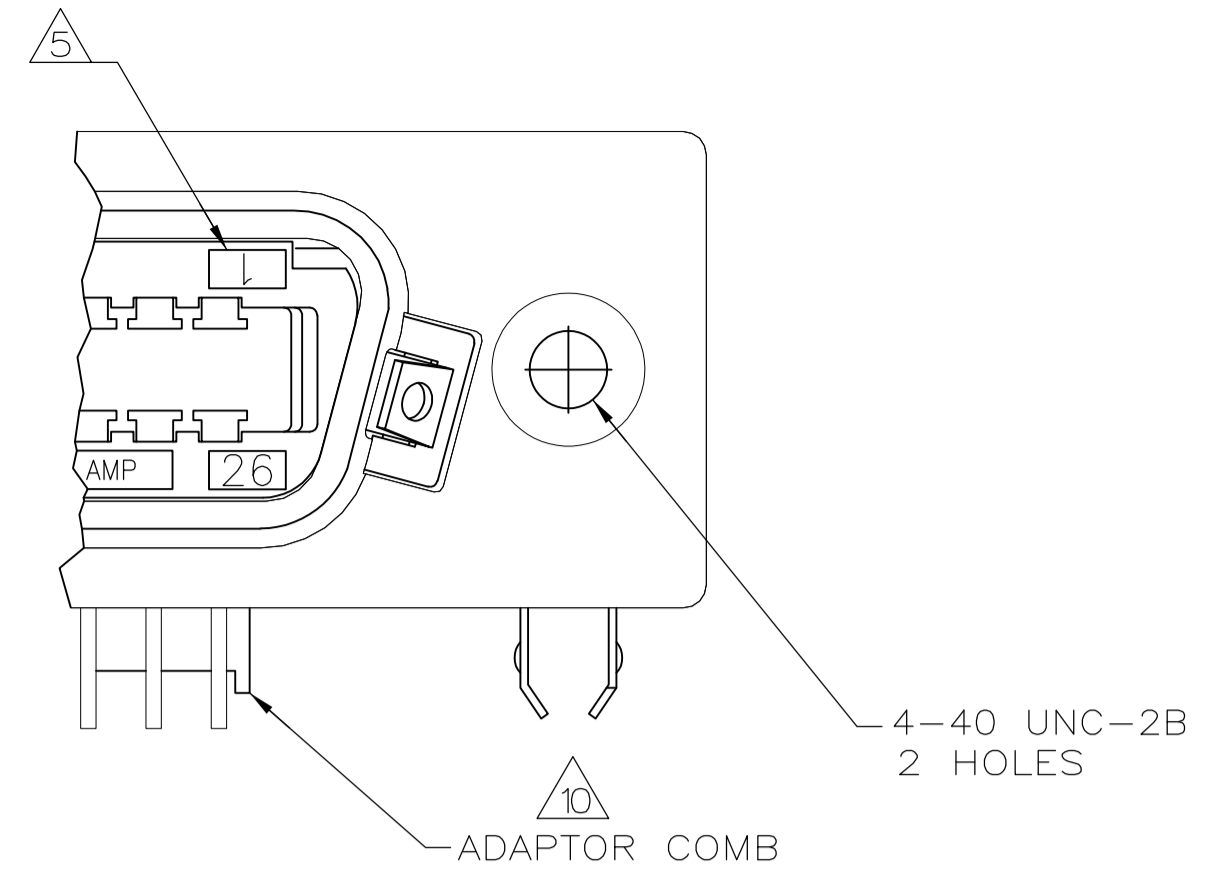


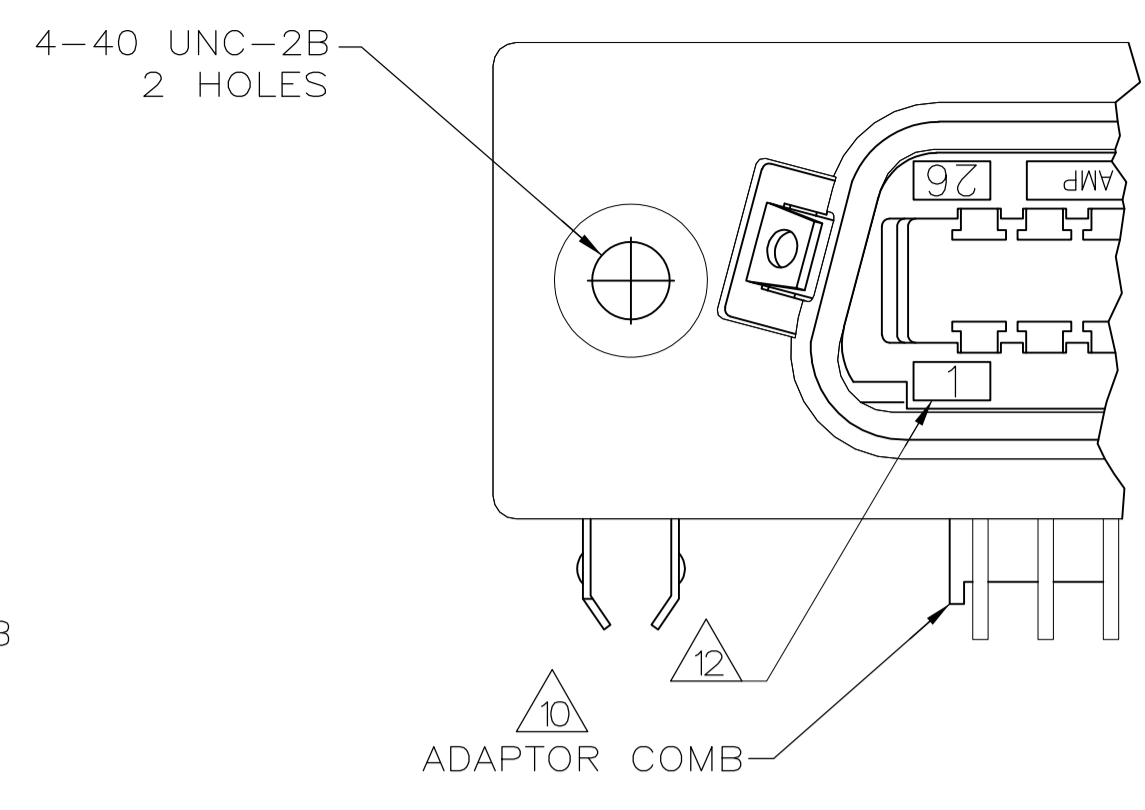
LOC	DIST	REVISIONS			
GP	00	REV	DATE	BY	APPV
		D	REVISED PER ECO-08-007327	08APR08	BM WM
		D1	REVISED PER ECO-09-024927	07NOV09	KK AEG



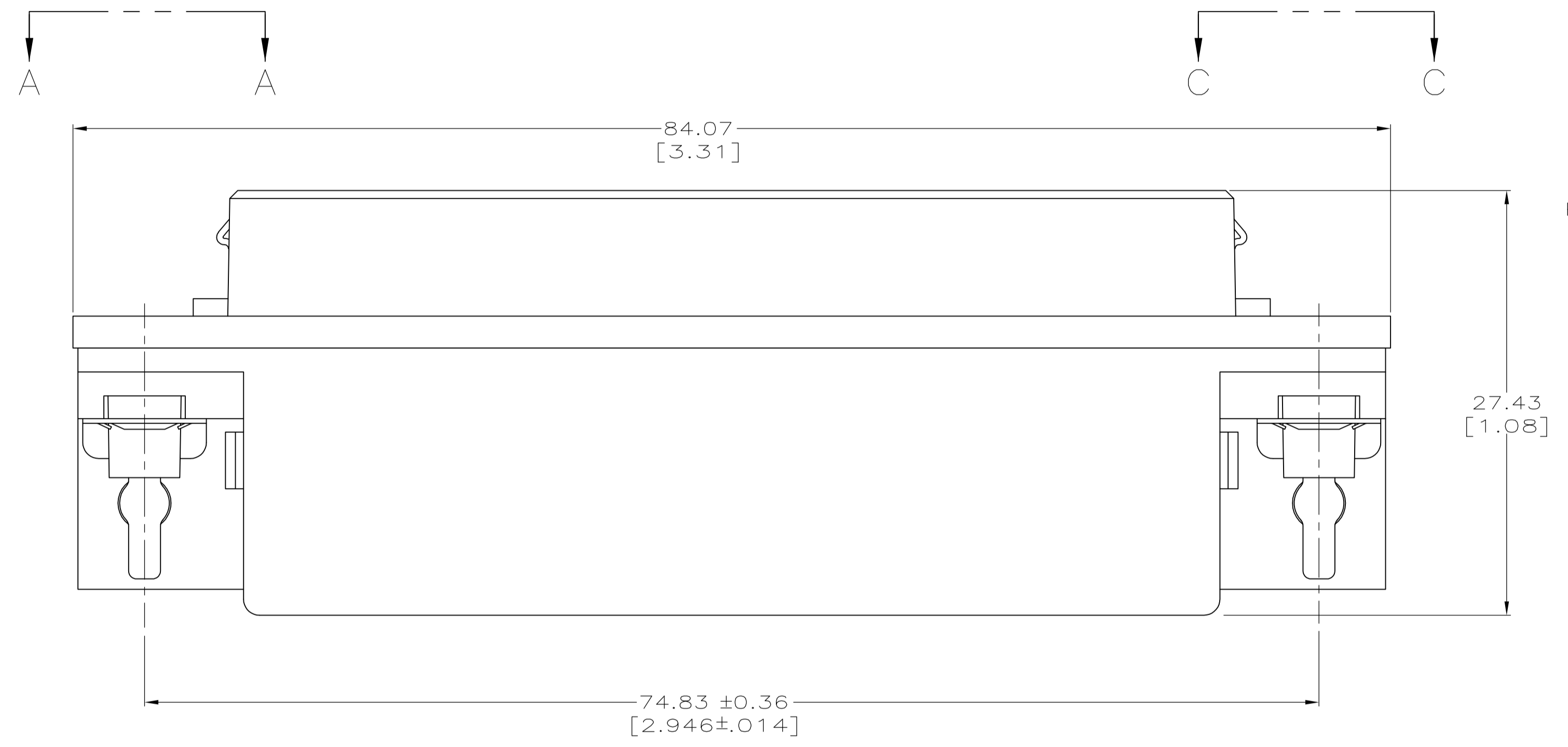
SUGGESTED BRACKET CUTOUT
 MOUNTING DIMENSIONS
 SCALE 2:1



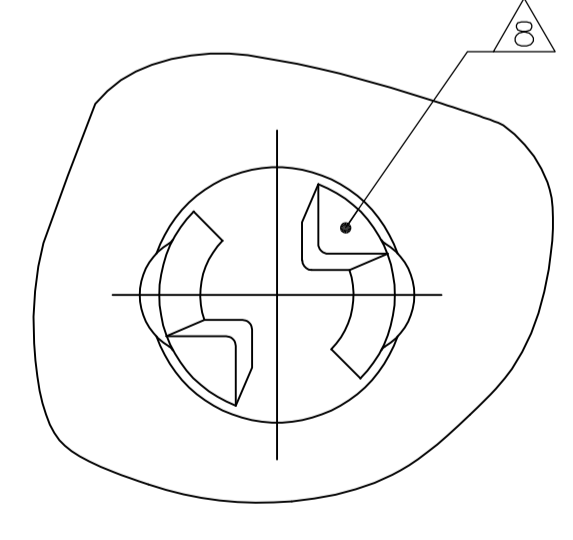
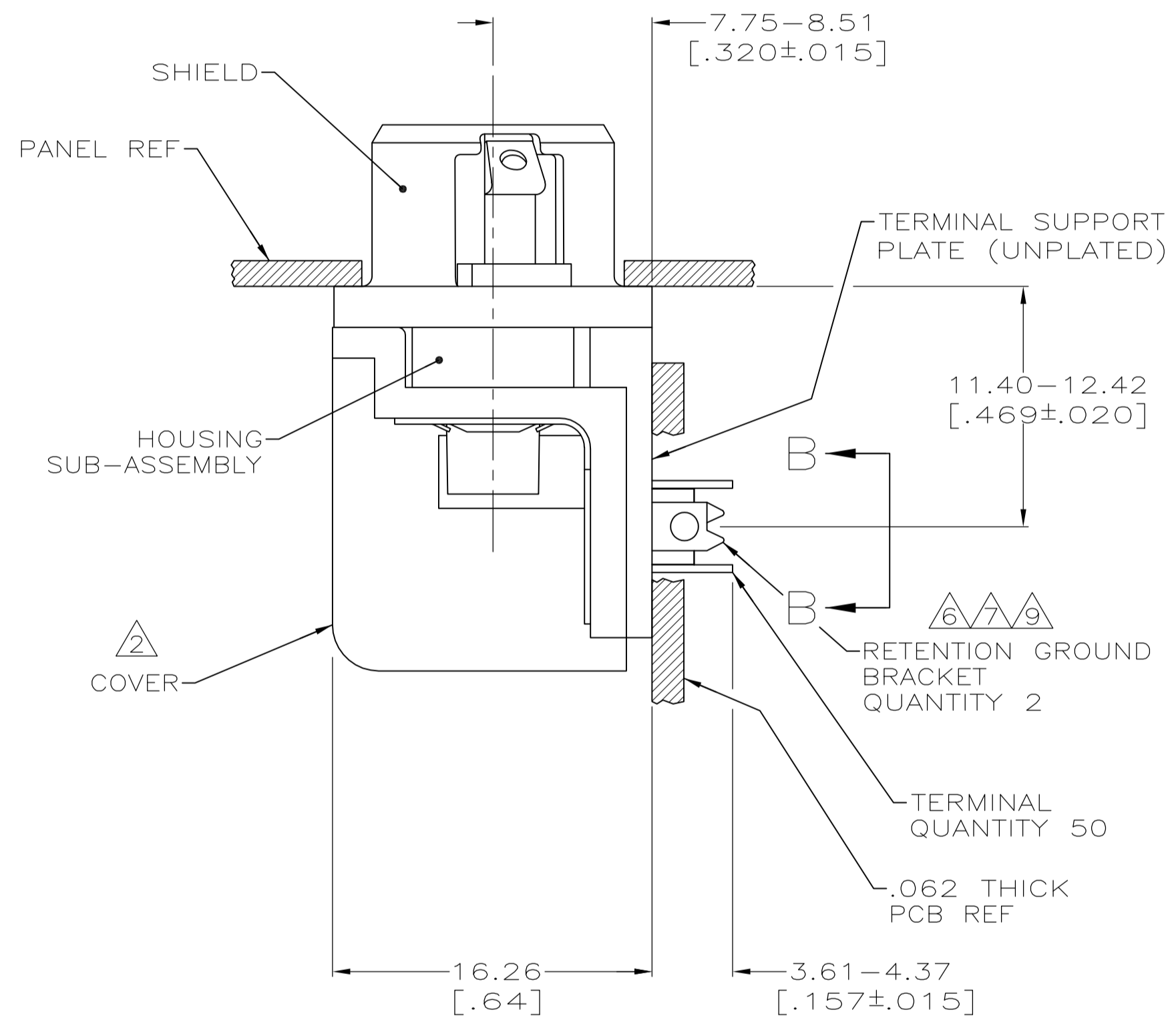
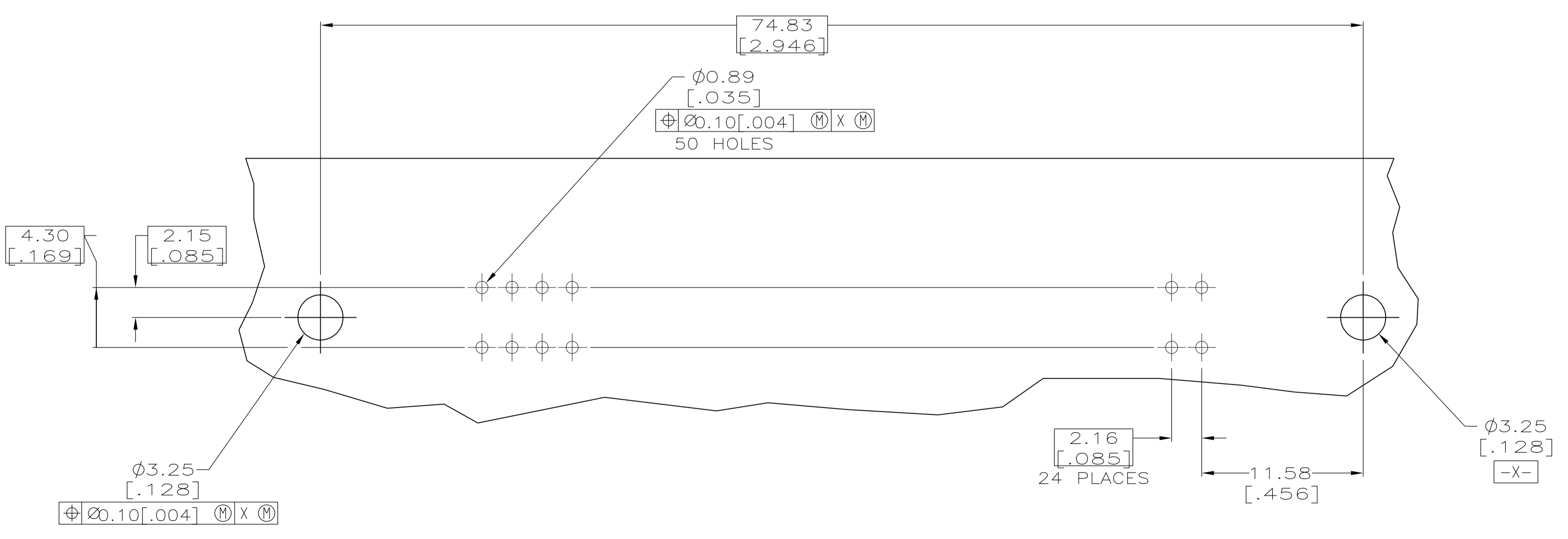
VIEW A-A
 STANDARD ORIENTATION
 ROTATED 180° CCW



VIEW C-C
 REVERSE ORIENTATION
 ROTATED 180° CCW



SUGGESTED PRINTED CIRCUIT BOARD
 MOUNTING DIMENSIONS



VIEW B-B
 SCALE 8:1

- 1 MATERIAL:
 HOUSING AND ADAPTER COMB - POLYESTER, BLACK.
 SUPPORT PLATE - POLYESTER, NATURAL (OR EQUIVALENT).
 SHIELD - BRIGHT NICKEL OVER COPPER PLATED ZINC.
 TERMINALS - HIGH STRENGTH COPPER ALLOY PLATED WITH EITHER 0.76µm [.000030] MIN GOLD PLATE OR GOLD FLASH OVER PALLADIUM NICKEL PLATE, 0.76µm [.000030] MIN TOTAL ON MATING SURFACE. 3.05µm [.000120] MIN TIN-LEAD PLATE ON TAILS. ALL OVER 1.27µm [.000050] MIN NICKEL UNDERPLATE OVER ENTIRE TERMINAL.
 RETENTION GROUND BRACKET - TIN-LEAD PLATED CARBON STEEL.
- 2 COVER - POLYESTER, NATURAL (OR EQUIVALENT), PLATED MATTE COPPER 3.81µm [.000150] MINIMUM THICK, BENEATH MATTE NICKEL PLATE, 3.81µm [.000150] MINIMUM THICK.
- 3. CENTER-TO-CENTER SPACING OF TERMINALS IS 2.16 [.085] NOMINAL.
- 4 ALL DIMENSIONS SHOWN ARE MAXIMUM UNLESS OTHERWISE SPECIFIED.
- 5 TERMINAL 1 LOCATED THIS ROW FOR STANDARD ORIENTATION, SEE VIEW A-A.
- 6 GROUNDING BRACKET RETAINS CONNECTOR IN 1.57 [.062] THICK PC BOARD WITHOUT ADDITIONAL HARDWARE.
- 7 GROUNDING BRACKET LOCATES CONNECTOR FLUSH WITH TOP OF PC BOARD AND SPRING LOCKS BENEATH.
- 8 CYLINDRICAL SHAPE OFFERS 180° OF SOLDERING SURFACE.
- 9 SURFACE AREA OF BOARDLOCK GROUNDING BRACKET BELOW PC BOARD SHALL PASS SOLDERABILITY REQUIREMENTS IN ACCORDANCE WITH TYCO SPEC 109-11-2. DISCOLORATION, SCRATCHES, SPOTS AND OTHER COSMETIC DEFICIENCIES TYPICAL OF BARREL PLATING PROCESSES ARE ACCEPTABLE PROVIDING PARTS PASS 24 HOUR EXPOSURE AT 95% RH AT 40°C WITHOUT EVIDENCE OF CORROSION.
- 10 IF TERMINALS DO NOT EXTEND BELOW COMB, COMB SHALL BE PARTIALLY RETRACTED BEFORE INSERTING CONNECTOR INTO PC BOARD.
- 11. THE CONTACT SURFACES OF THE TERMINALS ARE COATED WITH LUBRICANT.
- 12 TERMINAL 1 LOCATED THIS ROW FOR REVERSE ORIENTATION, SEE VIEW C-C.
- 13 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

REV	DESCRIPTION	DATE	BY	APPV
13	25-50 REVERSE, VIEW C-C			
	25-50 STANDARD, VIEW A-A			
	1-26/25-50 REVERSE, VIEW C-C			
	1-26/25-50 STANDARD, VIEW A-A			
	1-26 REVERSE, VIEW C-C			
	1-26 STANDARD, VIEW A-A			
	LATCH END ORIENTATION			
	PART NUMBER			

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED:	0 PLC ± -	1 PLC ± -	2 PLC ± -	3 PLC ± -	4 PLC ± -	ANGLES ± -
MATERIAL	FINISH	WEIGHT	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO	

DWN: D.L. DRUMMOND
 CHK: R.P. MCCRAW
 APPV: R.P. MCCRAW
 DATE: 20FEB2003
 NAME: Tyco Electronics Corporation
 ADDRESS: Harrisburg, PA 17105-3608
 PRODUCT SPEC: RECEPTACLE ASSEMBLY, 50 POSITION, SHIELDED, RIGHT ANGLE, BOARD LOCK, INTEGRAL LOCKING LATCH, CHAMP
 APPLICATION SPEC: A1
 WEIGHT: 00779
 SCALE: 4:1
 SHEET: 1 OF 1
 REV: D1