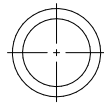


DESIGN DATA

1. O.D. = .220 REF.
2. TOTAL COILS = 14
3. ACTIVE COILS = 12 ±2 COILS
4. RATE = 7.5 LBS./IN.
5. SOLID HEIGHT = .395 MAX.
6. FORCE @ .615 LENGTH = 2.7 LBS ±0.3 LBS.
7. ENDS SQUARED
8. SPRING MAY BE LEFT OR RIGHT HAND WOUND.

NOTES:

1. PACKAGE 8000 SPRINGS IN TOTE -580566 AND COVER.



UNLESS OTHERWISE SPECIFIED, DIMENSIONS DO NOT INCLUDE PLATING.

CPK DENOTES CRITICAL CHARACTERISTICS.

CPK DENOTES CPK DIMENSIONS - MINIMUM CPK VALUE 1.0

DENOTES A CHARACTERISTIC THAT PROVIDES AN INDICATION OF THE TOLERANCE TO BE USED IN THE MEASUREMENT PROCEDURE FOR MEASUREMENT OF THIS CHARACTERISTIC. REFER TO THE INSTRUCTIONS FOR MEASUREMENT.

CPK DENOTES CP DIMENSIONS - MINIMUM CP VALUE 1.0

CPK DENOTES CP DIMENSIONS - MINIMUM CP VALUE 1.0

CPK DENOTES CP DIMENSIONS - MINIMUM CP VALUE 1.0

NO	COMPONENT NO	DESCRIPTION	QTY/M	U/M	LB
1	-069101	φ-.026 GALV. WIRE	1,300		

BILL OF MATERIAL

CDPIES TO		MATERIAL SPEC		FINISH	
LTR	REVISION	DRW	JMB	DATE	SCALE
G	39059C- REVISE & REDRAWN ON NEW FORMAT 3/31/98 JMB	1	9	18	1/13/98
H	39580B-MODIFY PACKAGING NOTE 01/13/99 PJM	2	10	19	
		3	12	20	SUPER DRW
		4	13	21	RAW STK WT
		5	14	23	
		6	15	33	
		7	16	43	TOLERANCE UNLESS OTHERWISE SPECIFIED
		8	17	53	TWO PLACE DEC ±.01
					THREE PLACE DEC ±.005
					ANGULAR ±1°

TITLE	
SPRING	

HEWLETT PACKARD	DRWS. NO. H	-912-200
DES PLAINES, ILLINOIS 60016		

UNCONTROLLED DOCUMENT