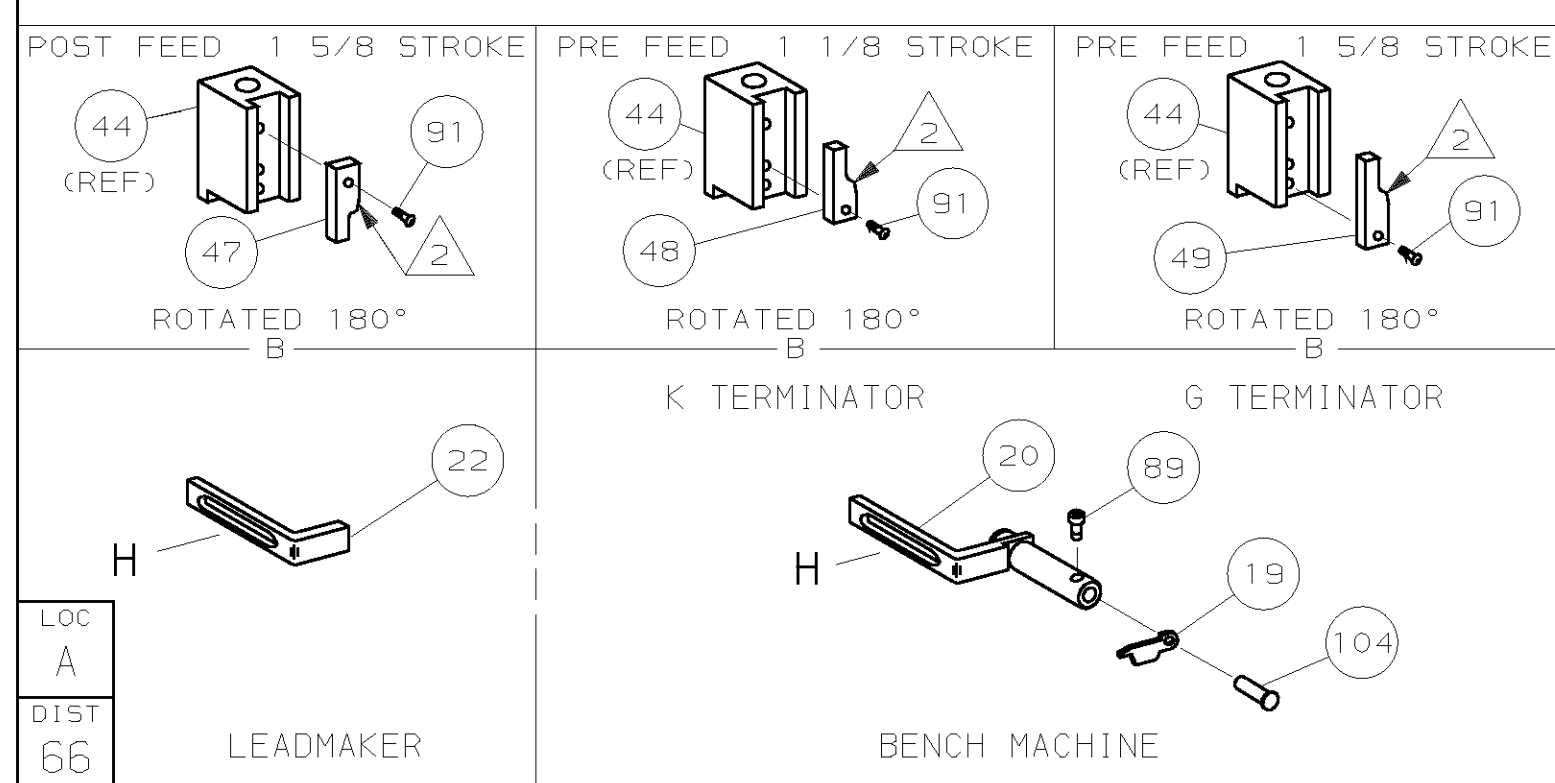
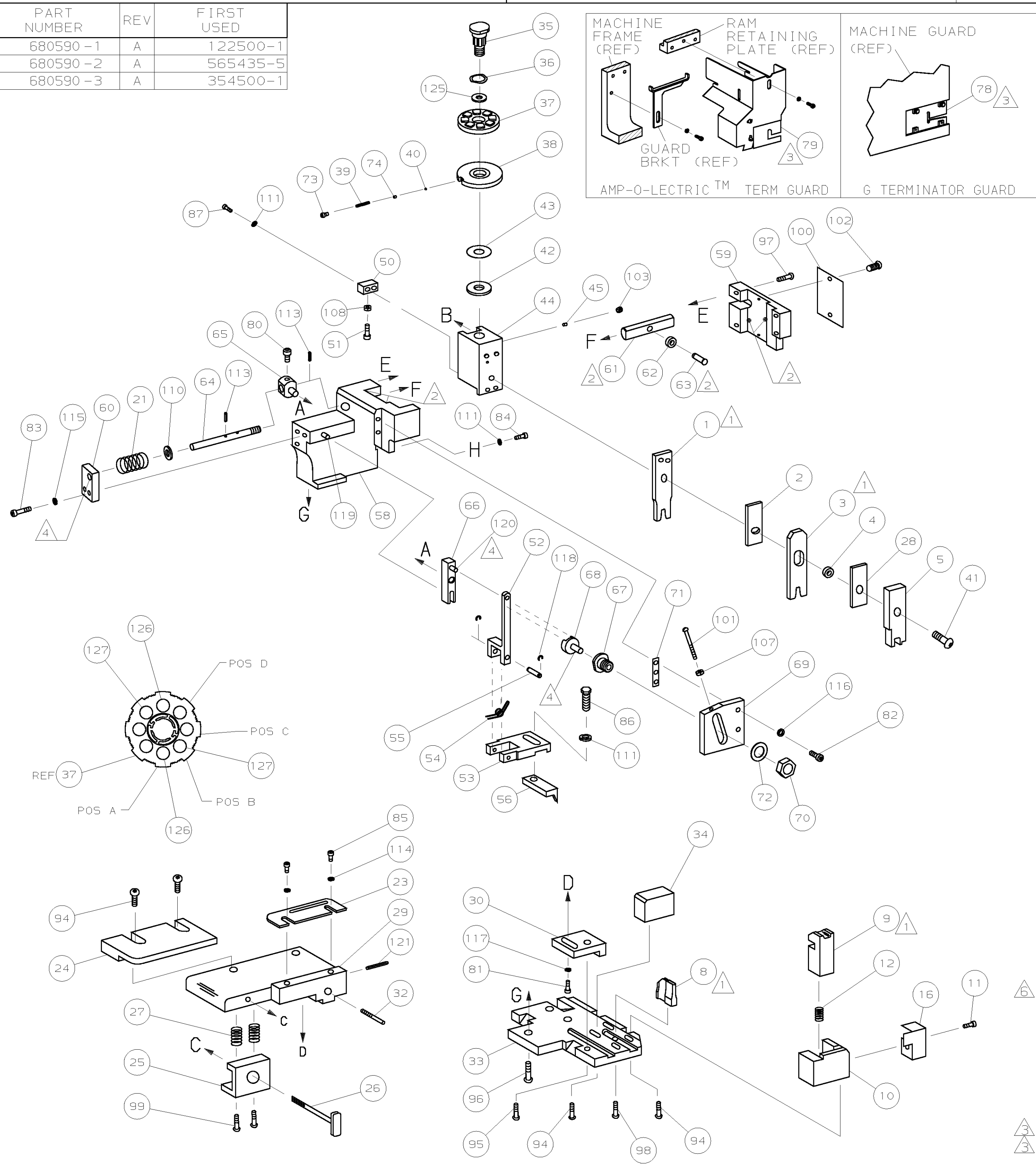


PART NUMBER	REV	FIRST USED
680590-1	A	122500-1
680590-2	A	565435-5
680590-3	A	354500-1



TERMINAL NAME: TERMINAL, TAB

AMP	MFG P/N	PAD LTR	CRIMP HEIGHT	WIRE SIZE
286689	7157-6822-80	A	.067 ± .002 [1.70 ± 0.05mm]	16
		B	.061 ± .002 [1.55 ± 0.05mm]	18
		C	NOT	USED
		D	NOT	USED

WIRE STRIP LENGTH	TERM APPL	SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
.172-.203	NONE		.512	408-8040	458637-1	L2043

QTY	REF	REF	REF	REF	REF	DESCRIPTION	ITEM NO
2	2	2	-	C	1-354779-0	PIN, WIRE DISC (.3040)B	127
2	2	2	-	C	9-354778-6	PIN, WIRE DISC (.2975)A	126

QTY	REF	REF	REF	REF	REF	DESCRIPTION	ITEM NO
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	-	4088040	SF APPL INST 408-8040	123
1	1	1	-	-			122
1	1	1	-	A	4-21028-0	PIN, SLT SPR (ø.093x.75) ST GDE PL	121
REF	REF	REF	-	A	1-21030-1	PIN, DOWEL (ø.187x.50) LEVER	120
REF	REF	REF	-	A	1-21030-6	PIN, DOWEL (ø.187x1.25) HOUSING	119

- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
- 6 CUT TO LENGTH AT ASSY
- 7 GUIDE OFF INSULATION BARREL.

QTY	REF	REF	REF	REF	REF	DESCRIPTION	ITEM NO
1	1	1	-	B	690542-2	PAWL, FEED	56
REF	REF	REF	-	B	240624-1	PIN, FEED FINGER	55
REF	REF	REF	-	B	691499-1	SPRING, FEED FINGER	54
REF	REF	REF	-	B	690541-1	HOLDER, FEED FINGER	53
REF	REF	REF	-	A	455679-2	LEVER, TERMINAL FEED ARM	52
1	1	1	-	A	811242-2	BUMPER, HOLDDOWN	51
1	1	1	-	A	690753-1	SPACER, TONKER	50
1	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST	49

QTY REOD PER ASSY				PARTS LIST			
3	2	1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO

DIMENSIONS IN INCHES. DO NOT SCALE PRINT.			MATERIAL			FINISH		
TOLERANCES UNLESS OTHERWISE SPECIFIED:	DR L. COLLINS	19FEB98	APP T. ELBIN	19FEB98	HT TR	-	FIN	-
2 PLC DEC ±	CHK 19FEB98	C. ERISMAN	REL	-	AMP	AMP Incorporated	Harrisburg, PA 17105-3608	
3 PLC DEC ±								
4 PLC DEC ±								
ANGLES ±								
SURF TEXTURE: REMOVE BURRS, BREAK SHARP EDGES R.015 MAX								

NAME	SCALE	DWG NO	CASE CODE
SIDE FEED HDM APPLICATOR	D	680590	00779

THIS DRAWING IS A CONTROLLED DOCUMENT.

THIS DRAWING IS UNRELEASED. RELEASED FOR PUBLICATION BY AMP INCORPORATED. ALL RIGHTS RESERVED.

05/02/00