

TERMINAL NAME:
.250 FLAG FASTON™

	62056-3
	62056-6

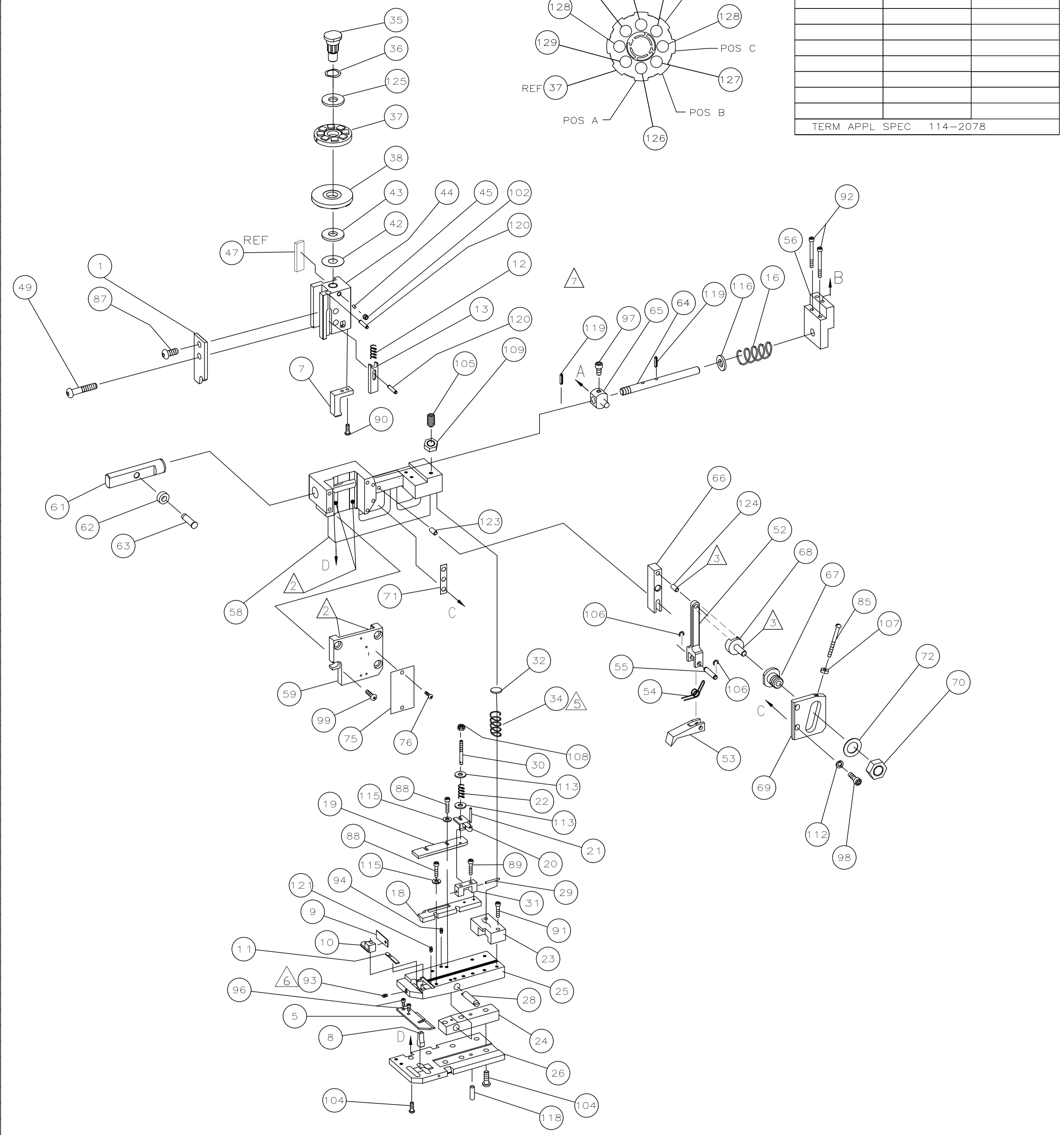
TERM APPL SPEC 114-2078

CRIMPING DATA

PAD LTR	CRIMP HEIGHT	WIRE SIZE	
A	.072 ±.002	12	
B	.062 ±.002	14	
C	.056 ±.002	16	
D	.052 ±.002	18	
CRIMP	SIZE	TYPE	RANGE
WIRE	.160	TAB LOCK	18-12
INSUL	-	-	-
FEED	APPL INST	SET UP GAGE	LAYOUT
.760	AI 8031	-	-
WIRE STRIP LENGTH	.205-.235		

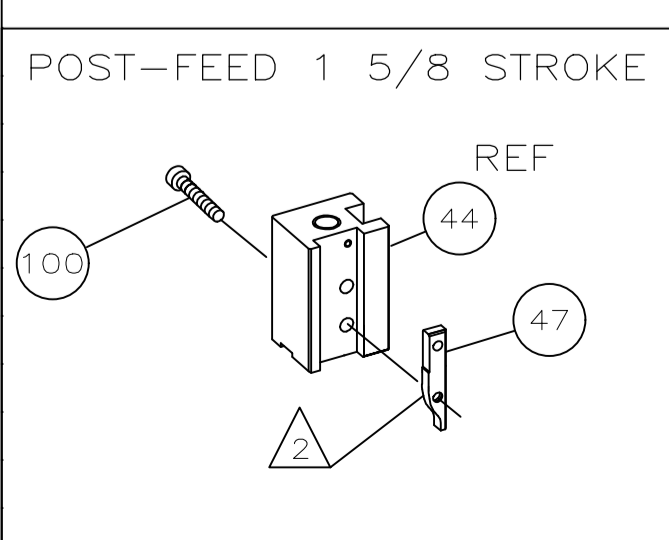
REVISIONS

P	LTR	DESCRIPTION	DATE	DN	APVD
S1	ECR-19-001156		24JAN2019	GK	GB



QTY		DESCRIPTION	ITEM NO	
2	-	7-354779-5	PIN, WIRE DISC (.3365)D	129
2	-	6-354779-7	PIN, WIRE DISC (.3325)C	128
2	-	5-354779-6	PIN, WIRE DISC (.3270)B	127
2	-	4-354779-3	PIN, WIRE DISC (.3205)A	126
1	-	986950-1	WASHER, FLAT PRECISION	125
1	-	1-21030-2	PIN, DOWEL (Ø.187X.62)	124
1	-	1-21030-6	PIN, DOWEL (Ø.187X1.25)	123
				122
1	-	3-21028-2	PIN, SLOTTED SPRING (Ø.094X.25)	121
2	-	4-21028-9	PIN, SLOTTED SPRING (Ø.125X.38)	120
2	-	5-21028-1	PIN, SLOTTED SPRING (Ø.125X.50)	119
1	-	21029-5	PIN, SLOTTED SPRING (Ø.188X.75)	118
				117
1	-	21899-4	WASHER, FLAT (5/16)	116
4	-	21024-4	WASHER, LOCK (#8)	115
				114
2	-	21899-2	WASHER, FLAT (#10)	113
2	-	21024-5	WASHER, LOCK (#10)	112
				111
				110
1	-	1-22202-7	NUT, HEX (5/16-24)	109
1	-	21022-3	NUT, HEX (LOCKING)(10-32)	108
1	-	21018-5	NUT, HEX (6-32)	107
2	-	21045-3	RING, RET "C" (Ø.187)FD PIN	106
1	-	8-21007-5	SCREW, SKT SET(5/16-24x.75)	105
7	-	2-22733-8	SCREW, BHC (1/4-20X.63)	104
				103
1	-	21009-2	SCREW, SKT SET(1/4-20x.25)	102
				101
1	-	3-21000-9	SCREW, SHC (10-32X1.00)	100
4	-	3-21000-8	SCREW, SHC (8-32X.88)	99
2	-	3-21000-6	SCREW, SHC (10-32X.62)	98
1	-	3-21000-4	SCREW, SHC (10-32X.38)	97
2	-	7-21000-6	SCREW, SHC (10-32X.31)	96
				95
2	-	4-21006-0	SCREW, SKT SET (8-32X.25)	94
1	-	21061-9	SCREW, SKT SET (8-32X.25)	93
2	-	3-21000-0	SCREW, SHC (8-32X.88)	92
2	-	2-21000-9	SCREW, SHC (8-32X.75)	91
2	-	23030-3	SCREW, SHC (6-32X.50)	90
2	-	2-21000-8	SCREW, SHC (8-32X.62)	89
4	-	2-22603-3	SCREW, HEX (8-32X.62)	88
1	-	2-21002-1	SCREW, BHC (8-32X.38)	87
				86
1	-	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ	85
				84
				83
				82
				81
				80
				79
				78
				77
2	-	21017-2	SCR,DRIVE(#2X.19)ID	76
1	-	461264-1	PLATE, IDENTIFICATION	75
				74
				73
1	-	458109-1	WASHER, FLAT (SPECIAL)	72
1	-	690517-1	SPACER	71
-5	U/M	PART NO	DESCRIPTION	ITEM NO
QTY			PARTS LIST	

QTY		DESCRIPTION	ITEM NO	
1	-	22594-8	NUT, HEX	70
1	-	240628-1	PLATE, ADJ	69
1	-	240626-1	SHAFT, PIVOT	68
1	-	240633-1	BUSHING	67
1	-	240630-1	LEVER, INTERMEDIATE	66
1	-	1804317-1	BLOCK, PIVOT	65
1	-	1633286-1	SCR, ADJ	64
1	-	240659-3	PIN, CAM ROLLER	63
1	-	240658-1	ROLER, CAM	62
1	-	240631-1	ROD, FEED	61
				60
1	-	455164-1	CAP ASSEMBLY	59
1	-	458984-1	HOUSING	58
				57
1	-	458361-1	GUIDE, FEED ROD	56
1	-	240624-1	PIN, FEED FINGER	55
1	-	691499-1	SPRING, FEED FINGER	54
1	-	454568-9	FINGER, FEED	53
1	-	240634-1	LEVER, TERMINAL	52
				51
				50
1	-	3-21002-5	BOLT, CRIMPER	49
				48
1	-	238015-1	CAM, POST-FEED 1 5/8 ST	47
				46
1	-	690191-1	PLUG, NYLON	45
1	-	691533-1	RAM	44
1	-	690124-4	WASHER, LAMINATED	43
1	-	690125-1	WASHER, RAM	42
				41
				40
				39
1	-	690223-2	DISC, SPACER	38
1	-	354777-1	WIRE DISC, PLASTIC	37
1	-	22480-5	WASHER, SPRING	36
1	-	690212-1	POST, RAM	35
1	-	3-23846-5	SPRING, HINGE BAR	34
				33
1	-	690573-1	SPACER, SPRING	32
1	-	454569-1	MOUNT, DRAG	31
1	-	1-22354-8	STUD, DRAG	30
1	-	21030-2	PIN, MOUNT, DRAG	29
1	-	690582-1	PIN, HINGE	28
				27
1	-	463873-1	PLATE, BASE	26
1	-	691535-2	HINGE BAR	25
1	-	690571-1	BLOCK, STABILIZER	24
1	-	814222-2	BLOCK, PRESSURE	23
1	-	8-22282-6	SPRING, DRAG	22
1	-	21030-6	LEVER, DRAG	21
1	-	454570-1	DRAG, STOCK	20
1	-	454573-4	GUIDE, STRIP (REAR)	19
1	-	454571-9	GUIDE, STRIP (FRONT)	18
				17
1	-	4-22284-9	SPRING, FEED RETURN	16
				15
				14
1	-	692134-8	POSITIONER, TERMINAL	13
1	-	5-22280-5	SPRING, TERM. POSITIONER	12
1	-	691525-3	PLATE, REAR SHEAR	11
1	-	691524-1	ANVIL INSERT	10
1	-	690569-4	PLATE, FRONT SHEAR	9
1	-	691523-5	ANVIL	8
1	-	691532-3	BLADE, SLUG	7
				6
1	-	463874-1	PLATE, ANVIL MOUNTING	5
				4
				3
				2
1	-	691531-1	CRIMPER, WIRE	1
-5	U/M	PART NO	DESCRIPTION	ITEM NO
QTY			PARTS LIST	



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 4. DO NOT EXCEED 80 C.P.M. WITH THIS APPLICATOR.
- 5 AFTER ASSEMBLY OF APPLICATOR, PROPER SPRING PRESSURE (ITEM 34) CAN BE OBTAINED BY TIGHTENING SET SCREW (ITEM 105) UNTIL CONTACT IS MADE WITH SPACER (ITEM 32) THEN TIGHTEN AN ADDITIONAL 5 1/2 - 6 REVOLUTIONS.
- 6 APPLY LOCTITE TO ITEM 93.

THIS DRAWING IS A CONTROLLED DOCUMENT.

APPROVED: M. YOUNGER, 22MAY2008
 C. FERISMAN, 09-14-99
 T. ELBIN, 09-14-99

TE Connectivity

APPLICATOR, MINIATURE QUICK CHANGE
 END FEED HINGE BAR (TABLOCK-- RIGHT HAND)

SIZE: A1, CASE CODE: 00779, DRAWING NO: 687638-5

SCALE: NTS, SHEET: 1 of 1, REV: S1