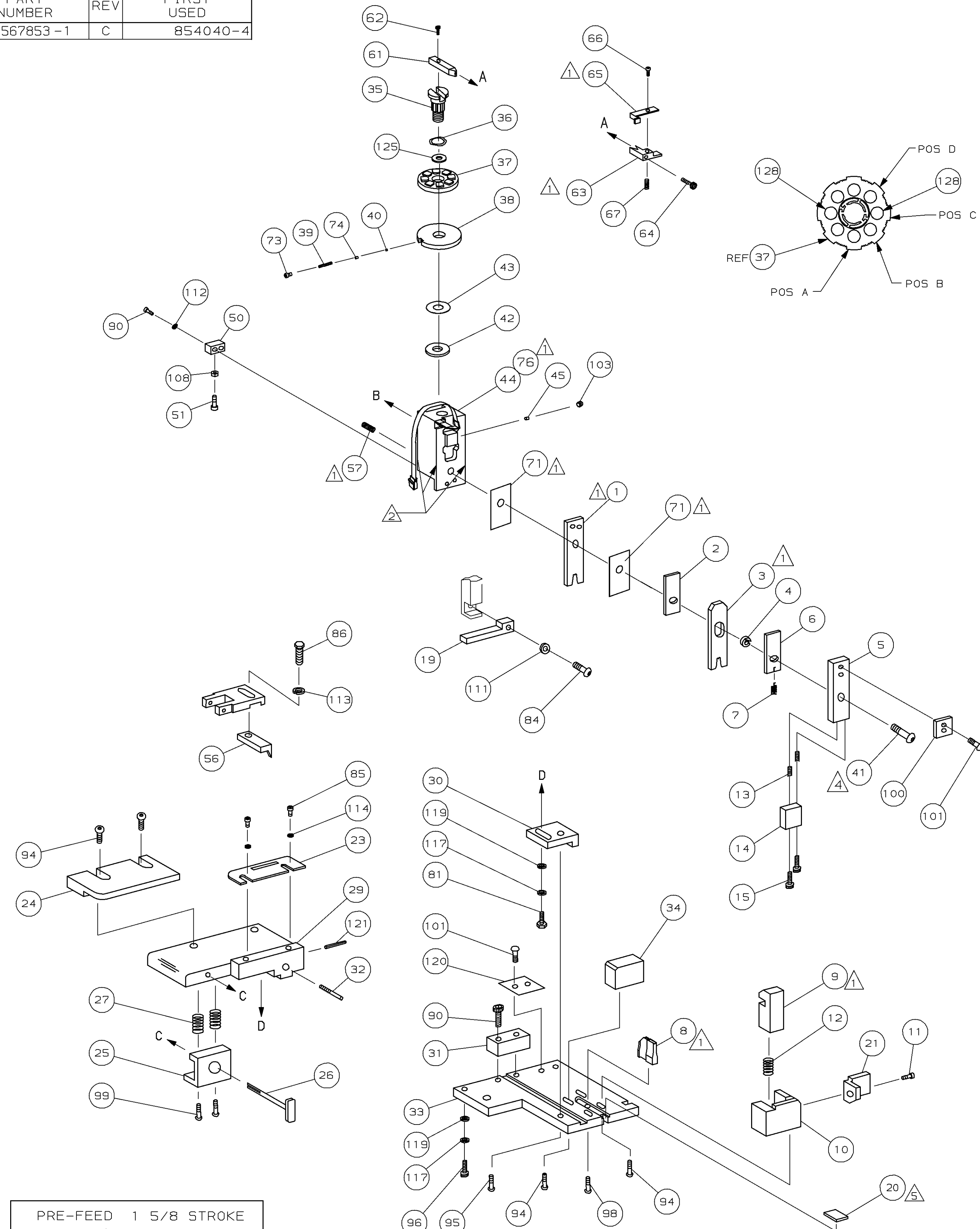


PART NUMBER	REV	FIRST USED
567853-1	C	854040-4

TERMINAL NAME: TAB		286549	VISIBLE	CRIMPING DATA	
PAD LTR	CRIMP HEIGHT	WIRE SIZE			
A	.043 ±.002 [1.14 ±0.05mm]	0.5mm ²			
B	NOT	USED			
C	NOT	USED			
D	NOT	USED			
CRIMP	SIZE	TYPE	RANGE		
WIRE	.055 [1.40mm]	F	0.5mm ²		
INSUL	.074 [1.88mm]	TP	ø1.2MM		
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
.177 - .197		.394	SEE CUSTOMER MANUAL	NONE	L1874



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 ITEM NOT SHOWN
- 4 TORQUE ITEM 41 TO 60 INCH POUNDS
- 5 ATTACH ITEM 20 TO ITEM 33 USING ADHESIVE PART NUMBER 28998-6.
- 6 APPLY TERMINAL PER TRW SAFETY SYSTEMS SPEC TRWES01063A.

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
2	-	C		4-354779-0	PIN, WIRE DISC (.3190)C	129
						128
						127
						126
1	-	A		986950-1	WASHER, FLAT PRECISION	125
1	-	A		217238-4	DOCUMENTATION PACKAGE	124
						123
						122
1	-	A		4-21028-0	PIN,SLT SPR(ø.093x.75)ST GDE PL	121
1	-	B		690701-2	PLATE, SERIAL NO.	120
2	-	A		21899-2	WASHER,FLAT(#10)S G ADJ BLK	119
						118
2	-	A		21024-5	WASHER, LOCK(#10)ADJ BLOCK	117
						116
						115
2	-	A		21024-2	WASHER,LOCK(#4)FRONT STP GUIDE	114
REF	-	A		21024-4	WASHER,LOCK(#8)FEED FINGER	113
2	-	A		21024-4	WASHER,LOCK(#8)DEP-HOLD	112
REF	-	A		21024-4	WASHER,LOCK(#8)STRIPPER	111
						110
						109
1	-	A		21018-5	NUT, HEX(#6)HOLD DOWN	108
						107
						106
						105
						104
1	-	A		21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
						102
4	-	A		21017-2	SCR,DRIVE(#2x.19)ID PLATE	101
1	-	B		819347-1	PLATE, IDENTIFICATION	100
2	-	A		3-21002-0	SCR,BHC(10-32x.88)DRAG	99
1	-	A		22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
						97
1	-	A		3-21000-8	SCR,SHC(10-32x.88)MOUNTING	96
1	-	A		2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLK	95
6	-	A		2-21002-2	SCR,BHC(8-32x.50)SHEAR-TERM SUP	94
						93
						92
1	-	A		1-21002-7	SCR,SHC(6-32x.50)CAM	91
4	-	A		2-21000-7	SCR,SHC(8-32x.50)SCR BLK	90
						89
						88
						87
REF	-	A		2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER	86
2	-	A		1-21000-3	SCR,SHC(4-40x.25)F ST GUIDE	85
REF	-	A		22733-9	SCR,BHC(8-32x.50 SL)STRIPPER	84
						83
						82
1	-	A		3-22603-1	SCR,HEX(10-32x.38)SG ADJ BL	81
						80
						79
						78
2	-	B		463310-5	BLADE, STRIPPING(#20)	77
-	-	D		354440-3	FFC LOOP ASSY	76
						75
1	-	A		690603-1	SPRING, ASSIST	74
1	-	A		23030-1	SCR,SKT CAP(6-32x.25)CP DSC	73
						72
2	-	B		853495-1	GASKET	71
						70

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-1	U/M					

QTY REQD PER ASSY		PARTS LIST			
REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-1	U/M				

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
						70
						69
						68
1	-	A		2-21010-7	SCR,SET(6-32x.12)LIFT ARM	67
1	-	B		1-21002-6	SCR,BHC(6-32x.25)LEVER	66
1	-	B		856044-1	LEVER, SLIDE LOCK	65
1	-	A		2-21000-0	SCR,SHC(6-32x.50)LIFT ARM	64
1	-	B		856043-1	ARM, LIFT	63
1	-	A		2-21000-6	SCR,SHC(8-32x.38)EXT ARM	62
1	-	B		856042-1	ARM, EXTENSION	61
						60
						59
						58
1	-	A		7-21013-3	SCR,SET(5/16x.38)CR BOLT	57
REF	-	B		694433-8	PAWL, FEED	56
						55
						54
						53
						52
1	-	A		811242-2	BUMPER, HOLDDOWN	51
1	-	A		690753-1	SPACER, TONKER	50
						49
1	-	A		690602-6	CAM, PRE-FEED 1.62 STROKE	48
						47
						46
						45
1	-	A		690191-1	PLUG, NYLON	45
1	-	C		853493-4	SIDE FEED RAM ASSY	44
1	-	A		690125-1	WASHER, LAMINATED	43
1	-	A		690124-1	WASHER, RAM	42
1	-	A		690686-2	BOLT, CRIMPER(5/16x1.00)	41
1	-	A		23241-6	BALL, STEEL	40
1	-	A		690170-1	SPRING, COMPRESSION	39
1	-	C		690142-6	DISC, INSULATION	38
1	-	D		354777-1	WIRE DISC, PLASTIC	37
1	-	A		22480-5	WASHER, SPRING	36
1	-	B		856041-1	POST, RAM	35
1	-	B		690786-1	SUPPORT, TERMINAL	34
1	-	C		462544-1	PLATE, BASE SPECIAL	33
1	-	A		690432-3	SCREW, ADJUSTMENT	32
1	-	B		462543-1	BLOCK, SCREW SPECIAL	31
1	-	B		455689-1	BLOCK, STRIP GUIDE ADJ	30
1	-	C		455671-1	PLATE, STRIP GUIDE	29
						28
2	-	A		1-22284-0	SPRING, DRAG	27
1	-	B		690546-1	LEVER, DRAG RELEASE	26
1	-	B		240792-1	DRAG, TERMINAL	25
1	-	D		6-690504-3	GUIDE, STRIP (REAR)	24
1	-	A		690438-1	GUIDE, STRIP (FRONT)	23
						22
1	-	A		463756-1	GUIDE, SCRAP	21
1	-	A		904275-1	SUPPORT, SPRING	20
REF	-	C		462615-1	STRIPPER	19
1	-	B		904225-1	JAW ASSY	18
						17
						16
2	-	A		1-21989-4	SCR, SHLD	15
1	-	B		904274-1	DEPRESSOR	14
2	-	A		6-22281-3	SPRING, DEPRESSOR	13
1	-	A		6-22279-4	SPRING, SHEAR	12
1	-	B		690461-2	STOP, SHEAR (FRONT)	11
1	-	B		462548-3	HOLDER, SHEAR (FRONT) SP	10
1	-	B		462547-4	SHEAR, FLOAT (FRONT) SP	9
1	-	C		662183-1	ANVIL	8
1	-	A		576266-4	WIRE DEPRESSOR	7
1	-	A		919474-5	SPACER, CRIMPER	6
1	-	B		904273-1	DEPRESSOR, MOUNT	5
1	-	B		1-238011-0	SPACER, BLOCK CRIMPER	4
1	-	C		1213076-1	CRIMPER, INSULATION	3
1	-	C		1-455888-2	SPACER, CRIMPER	2
1	-	C		2-456402-5	CRIMPER, WIRE	1

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-1	U/M					

QTY REQD PER ASSY		PARTS LIST			
REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-1	U/M				

QTY REQD PER ASSY		PARTS LIST			
REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-1	U/M				

DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED.		MATL	HT TR	FIN
2 PLC DEC +/-		DR	24JAN97	APP
3 PLC DEC +/-		CHK	27JAN97	REL
4 PLC DEC +/-		REL	J.HIRNEISEN	
		APP	C.ERISMAN	
		DATE		
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX		AMP Incorporated Harrisburg, PA 17105-3608		
NAME		MACHINE REF		
CQM STRIPPER CRIMPER APPLICATOR		STRIPPER CRIMPER		
SCALE		SHEET		
NO		1 OF 1		
DWG NO		REV		
567853		C		

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