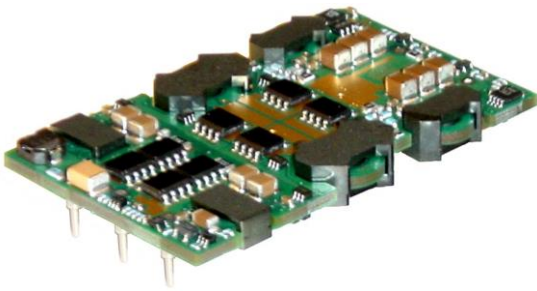


QD48T025033

Quarter-Brick DC-DC Converter



The **QD48T025033** dual output through-hole mounted DC-DC converter offers unprecedented performance in a quarter-brick package by providing two independently regulated high current outputs. This is accomplished by the use of patent-pending circuit and packaging techniques to achieve ultra-high efficiency, excellent thermal performance, and a very low body profile.

In telecommunications applications the **QD48** converters provide up to 15 A per channel simultaneously – 30 A total – with thermal performance far exceeding existing dual quarter-bricks and comparable to dual half-bricks. Low body profile and the preclusion of heat sinks minimize airflow shadowing, thus enhancing cooling for downstream devices. The use of 100% surface-mount technologies for assembly, coupled with Power-One's advanced electric and thermal circuitry and packaging, results in a product with extremely high quality and reliability.

Key Features & Benefits

- RoHS lead-free solder and lead-solder-exempted products are available
- Delivers up to 15 A simultaneously on 2.5 VDC and 3.3 VDC outputs
- Can replace two single output quarter-bricks
- Minimal cross-channel interference
- High efficiency: 87.5% @ 2x15 A, 88% @ 2x7.5 A
- Start-up into pre-biased output
- No minimum load required
- No heat sink required
- Low profile: 0.28" [7.2 mm]
- Low weight: 1 oz [28 g] typical
- Industry-standard footprint: 1.45" x 2.30"
- Industry-standard pinout
- Meets Basic Insulation requirements of EN60950
- Withstands 100 V input transient for 100 ms
- On-board LC input filter
- Fixed-frequency operation
- Fully protected
- Output voltage trim range: $\pm 10\%$ for both outputs
- Trim resistor via industry-standard equations
- High reliability: MTBF 2.6 million hours, calculated per Telcordia TR-332, Method I Case 1
- Positive or negative logic ON/OFF option
- Approved to the latest edition and amendment of ITE Safety standards, UL/CSA 60950-1 and IEC60950-1
- Meets conducted emissions requirements of FCC Class B and EN55022 Class B with external filter
- All materials meet UL94, V-0 flammability rating



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1. ELECTRICAL SPECIFICATIONS

Conditions: $T_A = 25^\circ\text{C}$, Airflow = 300 LFM (1.5 m/s), $V_{in} = 48\text{ VDC}$, unless otherwise specified.

| PARAMETER | CONDITIONS / DESCRIPTION | MIN | TYP | MAX | UNITS |
|--|---|------|-------|--------|------------------|
| Absolute Maximum Ratings | | | | | |
| Input Voltage | Continuous | 0 | | 80 | VDC |
| Operating Ambient Temperature | | -40 | | 85 | $^\circ\text{C}$ |
| Storage Temperature | | -55 | | 125 | $^\circ\text{C}$ |
| Input Characteristics | | | | | |
| Operating Input Voltage Range | | 36 | 48 | 75 | VDC |
| Input Under Voltage Lockout | Non-latching | | | | |
| Turn-on Threshold | | 33 | 34 | 35 | VDC |
| Turn-off Threshold | | 31 | 32 | 33 | VDC |
| Input Transient Withstand (Susceptibility) | 100 ms | | | 100 | VDC |
| Output Characteristics | | | | | |
| External Load Capacitance | | | | | |
| 2.5 V | Plus full load (resistive) | | | 10,000 | μF |
| 3.3 V | Plus full load (resistive) | | | 10,000 | μF |
| Output Current Range | | | | | |
| 2.5 V | At nominal output voltage 2.5 V | 0 | | 15 | ADC |
| 3.3 V | At nominal output voltage 3.3 V | 0 | | 15 | ADC |
| Current Limit Inception | | | | | |
| 2.5 V | Non-latching | 16.5 | 18 | 19.5 | ADC |
| 3.3 V | Non-latching | 16.5 | 18 | 19.5 | ADC |
| Peak Short-Circuit Current | | | | | |
| 2.5 V | Non-latching, Short=10m Ω . | | 20 | 30 | A |
| 3.3 V | Non-latching, Short=10m Ω . | | 20 | 30 | A |
| RMS Short-Circuit Current | | | | | |
| 2.5 V | Non-latching | | | 4 | Arms |
| 3.3 V | Non-latching | | | 4 | Arms |
| Isolation Characteristics | | | | | |
| I/O Isolation | | 2000 | | | VDC |
| Isolation Capacitance | | | 1.3 | | ρF |
| Isolation Resistance | | 10 | | | M Ω |
| Feature Characteristics | | | | | |
| Switching Frequency | | | 415 | | kHz |
| Output Voltage Trim Range ¹ | | | | | |
| 2.5 V | See section: Output Voltage Adjust/TRIM | -10 | | +10 | % |
| 3.3 V | Simultaneous with 2.5 V output | -10 | | +10 | % |
| Output Over-Voltage Protection | | | | | |
| 2.5 V | Non-latching | 2.9 | 3.125 | 3.25 | V |
| 3.3 V | Non-latching | 3.85 | 4.125 | 4.25 | V |
| Over-Temperature Shutdown (PCB) | Non-latching | | 125 | | $^\circ\text{C}$ |
| Auto-Restart Period | Applies to all protection features | | 100 | | ms |
| Turn-On Time | 3.3 V 2.5 V tracks 3.3 V | | 3 | | ms |
| ON/OFF Control (Positive Logic) | | | | | |
| Converter Off | | -20 | | 0.8 | VDC |
| Converter On | | 2.4 | | 20 | VDC |
| ON/OFF Control (Negative Logic) | | | | | |
| Converter Off | | 2.4 | | 20 | VDC |
| Converter On | | -20 | | 0.8 | VDC |

| Input Characteristics | | | | | |
|---|---|-------|-------|-------|---------|
| Maximum Input Current | 2.5 VDC @ 15 ADC, 3.3 VDC @ 15 ADC, Vin = 36 V | | | 2.8 | ADC |
| Input Stand-by Current | Vin = 48 V, converter disabled | | | 3.0 | mAdc |
| Input No Load Current (0 load on the output) | Vin = 48 V, converter enabled | | | 63 | mAdc |
| Input Reflected-Ripple Current | See Figure 32 - 25MHz bandwidth | | | 6 | mAPK-PK |
| Input Voltage Ripple Rejection | 120Hz | | | TBD | dB |
| Output Characteristics | | | | | |
| Output Voltage Set Point ² (no load) | | | | | |
| 2.5 V | -40°C to 85°C | 2.480 | 2.505 | 2.530 | VDC |
| 3.3 V | -40°C to 85°C | 3.272 | 3.305 | 3.338 | VDC |
| Output Regulation | | | | | |
| Over Line | | | | | |
| 2.5 V | | | | ±2 | mV |
| 3.3 V | | | | ±2 | mV |
| Over Load ³ | | | | | |
| 2.5 V | | | | -10 | mV |
| 3.3 V | | | | -10 | mV |
| Cross Regulation ⁴ | | | | | |
| 2.5 V | For Iout2 (3.3 V) change from 0 to 15 A | | | -5 | mV |
| 3.3 V | For Iout1 (2.5 V) change from 0 to 15 A | | | -5 | mV |
| Output Voltage Range | | | | | |
| 2.5 V | Over line, load and cross regulation | 2.450 | | 2.550 | VDC |
| 3.3 V | Over line, load and cross regulation | 3.234 | | 3.366 | VDC |
| Output Ripple and Noise - 25MHz bandwidth | | | | | |
| 2.5 V | Full load + 1 µF ceramic | | 25 | 40 | mVPK-PK |
| 3.3 V | Full load + 1 µF ceramic | | 35 | 50 | mVPK-PK |
| Dynamic Response | | | | | |
| Load Change: 50% to 75% to 50% | ΔIout = 25% of IoutMax di/dt = 0.1 A/µS | | | | |
| 2.5 V | Co = 10 µF tant. + 1 µF ceramic (Fig.19) | | 40 | | mV |
| 3.3 V | Co = 10 µF tant. + 1 µF ceramic (Fig.20) | | 40 | | mV |
| Setting Time to 1% | | | | | |
| 2.5 V | | | 100 | | µs |
| 3.3 V | | | 100 | | µs |
| | di/dt = 5 A/µS | | | | |
| 2.5 V | Co = 300 µF tant. + 1 µF ceramic (Fig.21) | | 90 | | mV |
| 3.3 V | Co = 300 µF tant. + 1 µF ceramic (Fig.22) | | 90 | | mV |
| Setting Time to 1% | | | | | |
| 2.5 V | | | 60 | | µs |
| 3.3 V | | | 60 | | µs |
| Efficiency | | | | | |
| 2.5 V 100% Load, 3.3V 100% Load | | | | 87.5 | % |
| 2.5 V 50% Load, 3.3V 50% Load | | | | 88 | % |

- 1) Vout1 and Vout2 can be simultaneously increased or decreased up to 10% via the Trim function. When trimming up, in order not to exceed the converter's maximum allowable output power capability equal to the product of the nominal output voltage and the allowable output current for the given conditions, the designer must, if necessary, decrease the maximum current (originally obtained from the derating curves) by the same percentage to ensure the converter's actual output power remains at or below the maximum allowable output power.
- 2) No load set point is 5 mV higher than the nominal voltage, to partially compensate voltage drop on the output pins.
- 3) Load regulation is affected with resistance of the output pins (approximately 0.3 mΩ) since there is no remote sense.
- 4) Cross regulation is affected with resistance of the RETURN pin (approximately 0.3 mΩ) since there is no remote sense.

2. OPERATIONS

2.1 INPUT AND OUTPUT IMPEDANCE

These power converters have been designed to be stable with no external capacitors when used in low inductance input and output circuits.

However, in many applications, the inductance associated with the distribution from the power source to the input of the converter can affect the stability of the converter. The addition of a 33 μF electrolytic capacitor with an ESR $< 1 \Omega$ across the input helps ensure stability of the converter. In many applications, the user has to use decoupling capacitance at the load. The converter will exhibit stable operation with external load capacitance up to 10,000 μF on both outputs.

2.2 ON/OFF (Pin 2)

The ON/OFF pin is used to turn the power converter on or off remotely via a system signal. There are two remote control options available, positive logic and negative logic and both are referenced to $V_{in(-)}$. Typical connections are shown in Fig. 1.

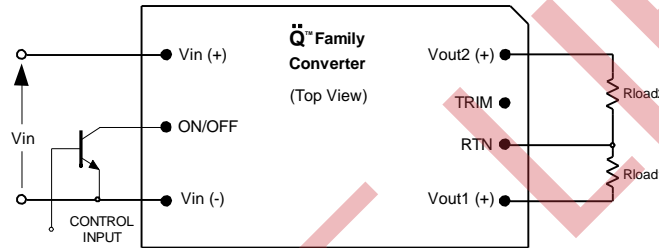


Figure 1. Circuit configuration for ON/OFF function.

The positive logic version turns on when the ON/OFF pin is at logic high and turns off when at logic low. The converter is on when the ON/OFF pin is left open.

The negative logic version turns on when the pin is at logic low and turns off when the pin is at logic high. The ON/OFF pin can be hard wired directly to $V_{in(-)}$ to enable automatic power up of the converter without the need of an external control signal.

ON/OFF pin is internally pulled-up to 5 V through a resistor. A mechanical switch, open collector transistor, or FET can be used to drive the input of the ON/OFF pin. The device must be capable of sinking up to 0.2 mA at a low level voltage of $\leq 0.8 \text{ V}$. An external voltage source of $\pm 20 \text{ V}$ max. may be connected directly to the ON/OFF input, in which case it should be capable of sourcing or sinking up to 1 mA depending on the signal polarity. See the Start-up Information section for system timing waveforms associated with use of the ON/OFF pin.

2.3 OUTPUT VOLTAGE ADJUST/TRIM (PIN 6)

The converter's output voltages can be adjusted simultaneously up 10% or down 10% relative to the rated output voltages by the addition of an externally connected resistor. For output voltage 3.3 V, trim up to 10% is guaranteed only at $V_{in} \geq 40 \text{ V}$, and it is marginal (8% to 10%) at $V_{in} = 36 \text{ V}$.

The TRIM pin should be left open if trimming is not being used. To minimize noise pickup, a 0.1 μF capacitor is connected internally between the TRIM and RETURN pins.

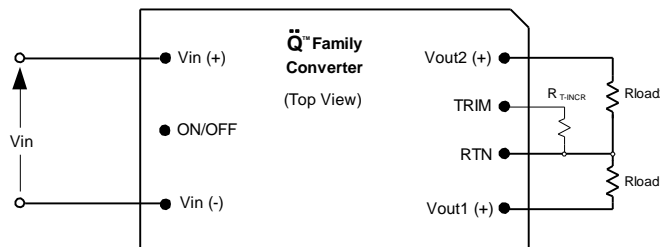


Figure 2. Configuration for increasing output voltage.

To increase the output voltage (refer to Fig. 2), a trim resistor, R_{T-INCR} , should be connected between the TRIM (Pin 6) and RETURN (Pin 5), with a value from the table below.

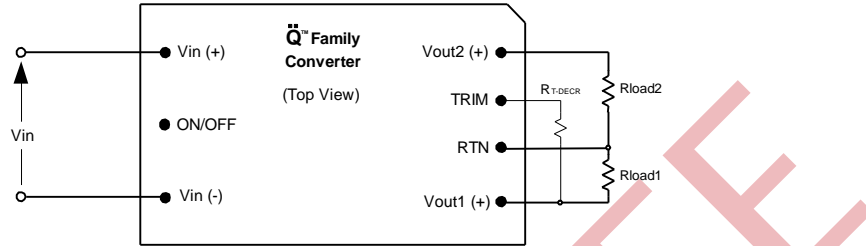


Figure 3. Configuration for decreasing output voltage.

To decrease the output voltage, a trim resistor R_{T-DECR} , (Fig. 3) should be connected between the TRIM (Pin 6) and Vout1(+) pin (Pin 4), with a value from the table below, where:

Δ = percentage of increase or decrease Vout(NOM).

Note 1:

Both outputs are trimmed up or down simultaneously.

| TRIM RESISTOR (VOUT INCREASE) | |
|----------------------------------|----------------------------|
| Δ [%] | R_{T-INCR} [k Ω] |
| 1 | 46.4 |
| 2 | 20.5 |
| 3 | 12.1 |
| 4 | 8.06 |
| 5 | 5.23 |
| 6 | 3.57 |
| 7 | 2.21 |
| 8 | 1.30 |
| 9 | 0.604 |
| 10 | 0 |

| TRIM RESISTOR (VOUT DECREASE) | |
|----------------------------------|----------------------------|
| Δ [%] | R_{T-DECR} [k Ω] |
| -1 | 57.6 |
| -2 | 25.5 |
| -3 | 14.0 |
| -4 | 8.87 |
| -5 | 5.90 |
| -6 | 3.83 |
| -7 | 2.32 |
| -8 | 1.30 |
| -9 | 0.432 |
| -10 | 0 |

Note 2:

The above trim resistor values match those typically used in industry-standard dual quarter bricks.

3. PROTECTION FEATURES

3.1 INPUT UNDERVOLTAGE LOCKOUT

Input under-voltage lockout is standard with this converter. The converter will shut down when the input voltage drops below a pre-determined voltage.

The input voltage must be at least 35 V for the converter to turn on. Once the converter has been turned on, it will shut off when the input voltage drops below 31 V. This feature is beneficial in preventing deep discharging of batteries used in telecom applications.

3.2 OUTPUT OVERCURRENT PROTECTION (OCP)

The converter is protected against over-current or short circuit conditions on both outputs. Upon sensing an overcurrent condition, the converter will switch to constant current operation and thereby begin to reduce output voltages. If, due to current limit, the output voltage Vout2 (3.3 V) drops below Vout1 - 0.6 V converter will shutdown. If, due to current limit, the output voltage Vout1 (2.5 V) drops below 60% of its nominal value (1.5 V) the converter will shut down (Figs. 25 and 26). Thus, current limit on one output does not affect regulation on the other output.

Once the converter has shut down, it will attempt to restart nominally every 100 ms with a typical 2% duty cycle (Figs. 27 and 29). The attempted restart will continue indefinitely until the overload or short circuit conditions are removed or the output voltage rises above under voltage threshold.

3.3 OUTPUT OVERVOLTAGE PROTECTION (OVP)

The converter will shut down if the output voltage across either Vout1(+) (Pin 4) or Vout2(+) (Pin 7) and RETURN (Pin 5) exceeds the threshold of the OVP circuitry. The OVP protection is separate for Vout1 and Vout2 with their own reference independent of the output voltage regulation loops. Once the converter has shut down, it will attempt to restart every 100 ms until the OVP condition is removed.

3.4 OVERTEMPERATURE PROTECTION (OTP)

The converter will shut down under an over temperature condition to protect itself from overheating caused by operation outside the thermal derating curves, or operation in abnormal conditions such as system fan failure. After the converter has cooled to a safe operating temperature, it will automatically restart.

3.5 SAFETY REQUIREMENTS

The converters meet North American and International safety regulatory requirements per UL 60950-1 and EN 60950-1. Basic Insulation is provided between input and output.

To comply with safety agencies requirements, an input line fuse must be used external to the converter. A 5-A fuse is recommended for use with this product.

3.6 ELECTROMAGNETIC COMPATIBILITY (EMC)

EMC requirements must be met at the end-product system level, as no specific standards dedicated to EMC characteristics of board mounted component dc-dc converters exist. However, Power-One tests its converters to several system level standards, primary of which is the more stringent EN55022, Information technology equipment - Radio disturbance characteristics - Limits and methods of measurement.

With the addition of a simple external filter (see application notes), all versions of the QD48T converters pass the requirements of Class B conducted emissions per EN55022 and FCC, and meet at a minimum, Class A radiated emissions per EN 55022 and Class B per FCC Title 47CFR, Part 15-J. Please contact Power-One Applications Engineering for details of this testing.

3.7 STARTUP INFORMATION (USING NEGATIVE ON/OFF)

Scenario #1: Initial Startup From Bulk Supply
 ON/OFF function enabled, converter started via application of V_{IN} . See Figure 4.

| Time | Comments |
|-------|---|
| t_0 | ON/OFF pin is ON; system front-end power is toggled on, V_{IN} to converter begins to rise. |
| t_1 | V_{IN} crosses Under-Voltage Lockout protection circuit threshold; converter enabled. |
| t_2 | Converter begins to respond to turn-on command (converter turn-on delay). |
| t_3 | Output voltage V_{OUT1} reaches 100% of nominal value |
| t_4 | Output voltage V_{OUT2} reaches 100% of nominal value. |

For this example, the total converter startup time ($t_4 - t_1$) is typically 3 ms.

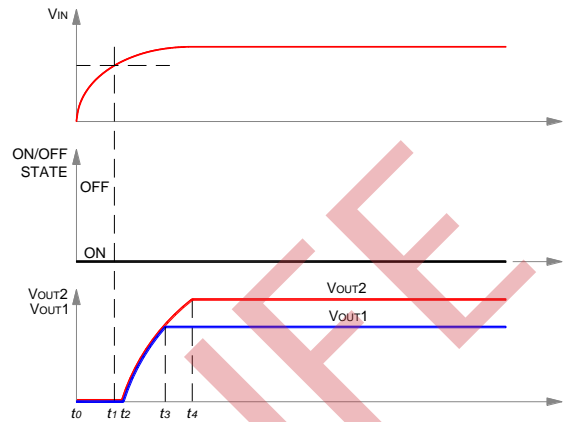


Figure 4. Start-up scenario #1.

Scenario #2: Initial Startup Using ON/OFF Pin
 With V_{IN} previously powered, converter started via ON/OFF pin. See Figure 5.

| Time | Comments |
|-------|--|
| t_0 | V_{INPUT} at nominal value. |
| t_1 | Arbitrary time when ON/OFF pin is enabled (converter enabled). |
| t_2 | End of converter turn-on delay. |
| t_3 | Output voltage V_{OUT1} reaches 100% of nominal value. |
| t_4 | Output voltage V_{OUT2} reaches 100% of nominal value. |

For this example, the total converter startup time ($t_4 - t_1$) is typically 3 ms.

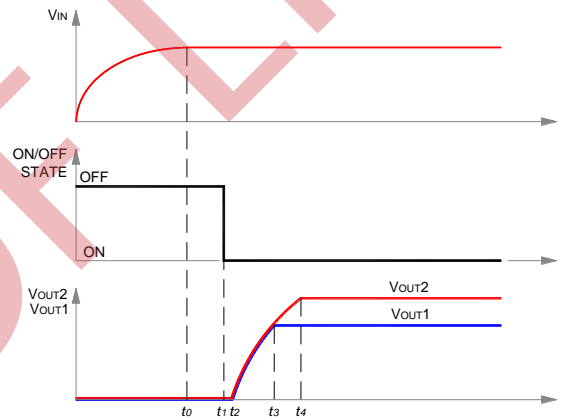


Figure 5. Startup scenario #2.

Scenario #3: Turn-off and Restart Using ON/OFF Pin
 With V_{IN} previously powered, converter is disabled and then enabled via ON/OFF pin. See Figure 6.

| Time | Comments |
|-------|--|
| t_0 | V_{IN} and V_{OUT} are at nominal values; ON/OFF pin ON. |
| t_1 | ON/OFF pin arbitrarily disabled; converter output falls to zero; turn-on inhibit delay period (100 ms typical) is initiated, and ON/OFF pin action is internally inhibited. |
| t_2 | ON/OFF pin is externally re-enabled. If $(t_2 - t_1) \leq 100$ ms, external action of ON/OFF pin is locked out by startup inhibit timer. If $(t_2 - t_1) > 100$ ms, ON/OFF pin action is internally enabled. |
| t_3 | Turn-on inhibit delay period ends. If ON/OFF pin is ON, converter begins turn-on; if off, converter awaits ON/OFF pin ON signal; see Figure 5. |
| t_4 | End of converter turn-on delay. |
| t_5 | Output voltage V_{OUT1} reaches 100% of nominal value. |
| t_6 | Output voltage V_{OUT2} reaches 100% of nominal value. |

For the condition, $(t_2 - t_1) \leq 100$ ms, the total converter startup time ($t_6 - t_2$) is typically 103 ms. For $(t_2 - t_1) > 100$ ms, startup will be typically 3 ms after release of ON/OFF pin.

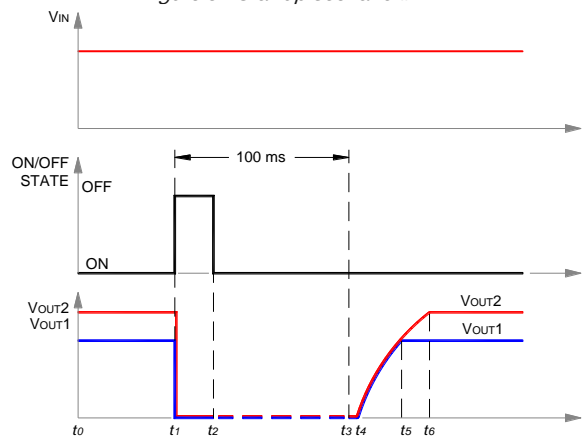


Figure 6. Startup scenario #3.

4. CHARACTERIZATION

4.1 GENERAL INFORMATION

The converter has been characterized for many operational aspects, to include thermal derating (maximum load current as a function of ambient temperature and airflow) for vertical and horizontal mounting, efficiency, start-up and shutdown parameters, output ripple and noise, transient response to load step-change, overload and short circuit. The following pages contain specific plots or waveforms associated with the converter. Additional comments for specific data are provided below.

4.2 TEST CONDITIONS

All data presented were taken with the converter soldered to a test board, specifically a 0.060" thick printed wiring board (PWB) with four layers. The top and bottom layers were not metalized. The two inner layers, comprising two-ounce copper, were used to provide traces for connectivity to the converter.

The lack of metalization on the outer layers as well as the limited thermal connection ensured that heat transfer from the converter to the PWB was minimized. This provides a worst-case but consistent scenario for thermal derating purposes.

All measurements requiring airflow were made in Power-One's vertical and horizontal wind tunnel facilities using infrared (IR) thermography and thermocouples for thermometry.

Ensuring that the components on the converter do not exceed their ratings is important to maintaining high reliability. If one anticipates operating the converter at or close to the maximum loads specified in the derating curves, it is prudent to check actual operating temperatures in the application. Thermographic imaging is preferable; if this capability is not available, then thermocouples may be used. Power-One recommends the use of AWG #40 gauge thermocouples to ensure measurement accuracy. Careful routing of the thermocouple leads will further minimize measurement error. Refer to Figure 33 for optimum measuring thermocouple location.

4.3 THERMAL DERATING

Available output power and load current vs. ambient temperature and airflow rates are given in Figs. 7-10. Ambient temperature was varied between 25°C and 85°C, with airflow rates from 30 to 500 LFM (0.15 to 2.5 m/s), and vertical and horizontal converter mounting.

For each set of conditions, the maximum load current was defined as the lowest of:

- (i) The output current at which either any FET junction temperature did not exceed a maximum specified temperature (120°C) as indicated by the thermographic image, or
- (ii) The nominal rating of the converter (15 A on either output)

During normal operation, derating curves with maximum FET temperature less than or equal to 120°C should not be exceeded. Temperature on the PCB at the thermocouple location shown in Fig. 33 should not exceed 118°C in order to operate inside the derating curves.

4.4 EFFICIENCY

Efficiency vs. load current plots are shown in Figs. 11-16 for ambient temperature of 25°C, airflow rate of 300 LFM (1.5 m/s), both vertical and horizontal orientations, and input voltages of 36 V, 48 V and 72 V, for different combinations of the loads on outputs Vout1 and Vout2.

4.5 START-UP

Output voltage waveforms during the turn-on transient using the ON/OFF pin, are shown without and with full rated load currents (resistive load) in Figs. 17 and 18, respectively.

4.6 RIPPLE AND NOISE

Figure 29 shows the output voltage ripple waveform, measured at full rated load current on both outputs with a 1 μ F ceramic capacitor across both outputs. Note that all output voltage waveforms are measured across a 1 μ F ceramic capacitor. The input reflected ripple current waveforms are obtained using the test setup shown in Fig. 30. The corresponding waveforms are shown in Figs. 31 and 32.

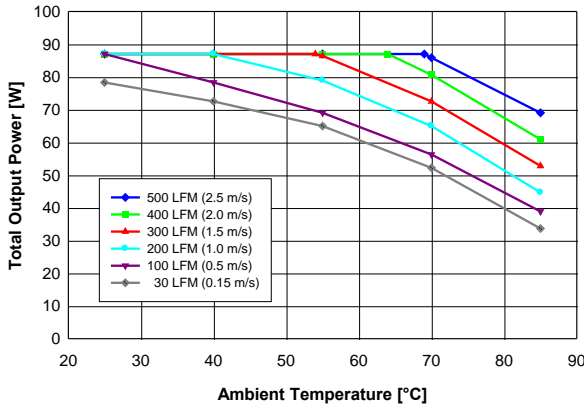


Figure 7. Available output power for balanced load current ($I_{out1} = I_{out2}$) vs. ambient air temperature and airflow rates for converter mounted vertically with $V_{in} = 48 V$, air flowing from pin 3 to pin 1 and maximum FET temperature $\leq 120 ^\circ C$.

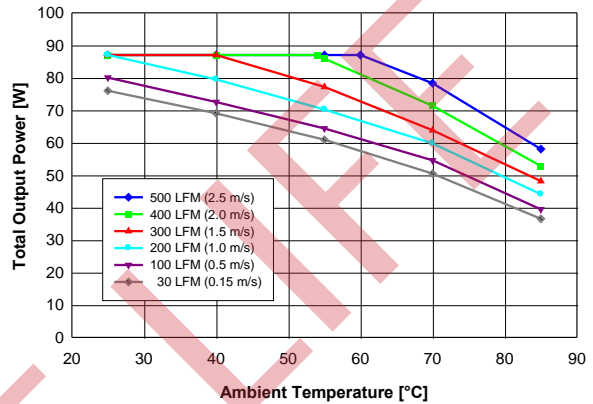


Figure 8. Available output power for balanced load current ($I_{out1} = I_{out2}$) vs. ambient air temperature and airflow rates for converter mounted horizontally with $V_{in} = 48 V$, air flowing from pin 3 to pin 4 and maximum FET temperature $\leq 120 ^\circ C$.

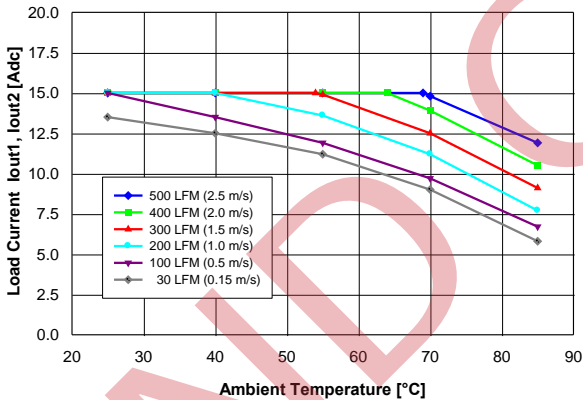


Figure 9. Available balanced load current ($I_{out1} = I_{out2}$) vs. ambient air temperature and airflow rates for converter mounted vertically with $V_{in} = 48 V$, air flowing from pin 3 to pin 1 and maximum FET temperature $\leq 120 ^\circ C$.

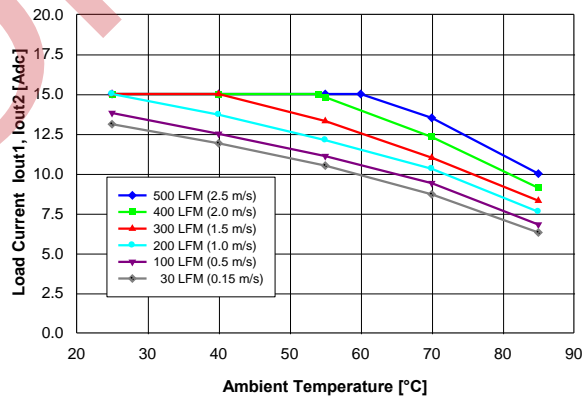


Figure 10. Available balanced load current ($I_{out1} = I_{out2}$) vs. ambient temperature and airflow rates for converter mounted horizontally with $V_{in} = 48 V$, air flowing from pin 3 to pin 4 and maximum FET temperature $\leq 120 ^\circ C$.

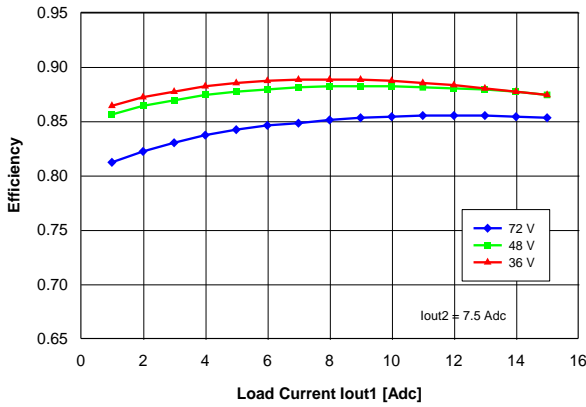


Figure 11. Efficiency vs. load current I_{out1} and input voltage for converter mounted vertically with air flowing from pin 3 to pin 1 at a rate of 300 LFM (1.5 m/s), for $I_{out2} = 7.5$ A and $T_a = 25$ °C.

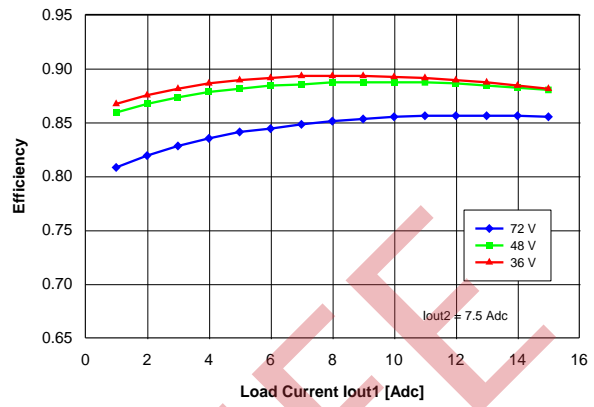


Figure 12. Efficiency vs. load current I_{out1} and input voltage for converter mounted horizontally with air flowing from pin 3 to pin 4 at a rate of 300 LFM (1.5 m/s), for $I_{out2} = 7.5$ A and $T_a = 25$ °C.

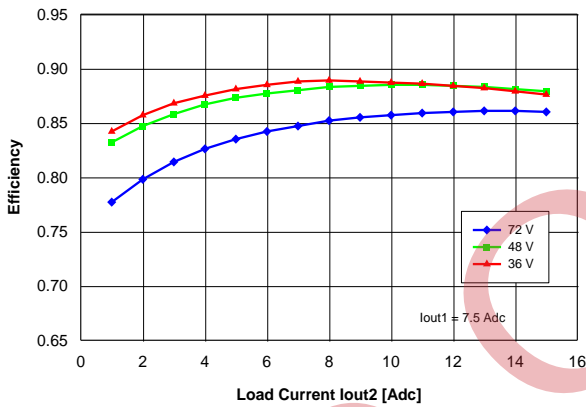


Figure 13. Efficiency vs. load current I_{out2} and input voltage for converter mounted vertically with air flowing from pin 3 to pin 1 at a rate of 300 LFM (1.5 m/s), for $I_{out1} = 7.5$ A and $T_a = 25$ °C.

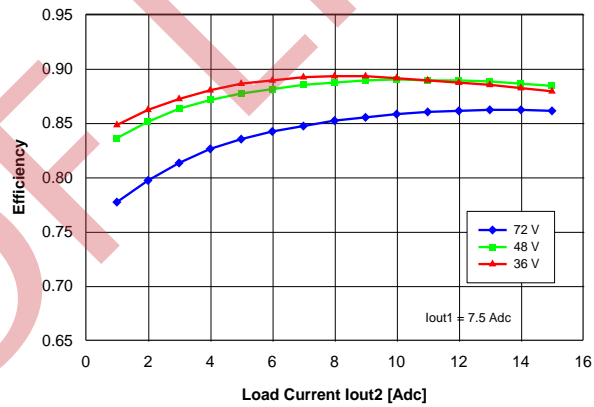


Figure 14. Efficiency vs. load current I_{out2} and input voltage for converter mounted horizontally with air flowing from pin 3 to pin 4 at a rate of 300 LFM (1.5 m/s), for $I_{out1} = 7.5$ A and $T_a = 25$ °C.

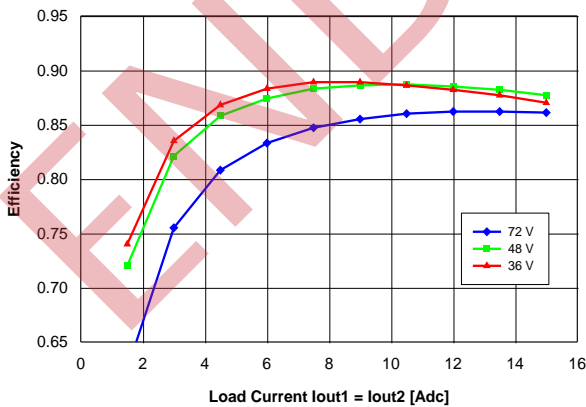


Figure 15. Efficiency vs. balanced load current ($I_{out1} = I_{out2}$) and input voltage for converter mounted vertically with air flowing from pin 3 to pin 1 at a rate of 300 LFM (1.5 m/s) and $T_a = 25$ °C.

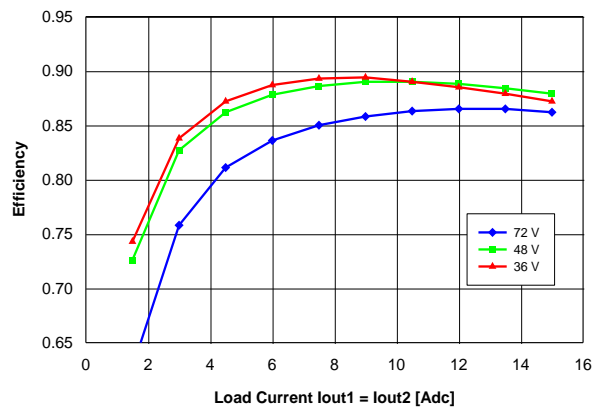


Figure 16. Efficiency vs. balanced load current ($I_{out1} = I_{out2}$) and input voltage for converter mounted horizontally with air flowing from pin 3 to pin 4 at a rate of 300 LFM (1.5 m/s) and $T_a = 25$ °C.

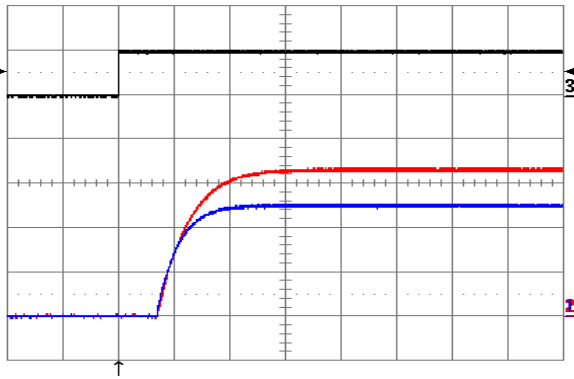


Figure 17. Turn-on transient waveforms at no load current and $V_{in} = 48\text{ V}$, triggered via ON/OFF pin. Top trace: ON/OFF signal (5 V/div.). Bottom traces: Vout1 (blue, 1 V/div.), Vout2 (red, 1 V/div.). Time scale: 1 ms/div.

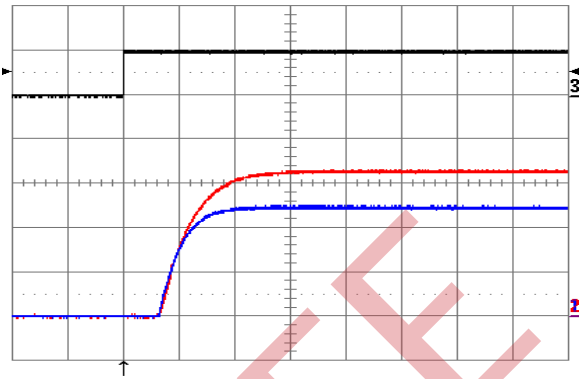


Figure 18. Turn-on transient waveforms at full rated load current (resistive) and $V_{in} = 48\text{ V}$, triggered via ON/OFF pin. Top trace: ON/OFF signal (5 V/div.). Bottom traces: Vout1 (blue, 1 V/div.), Vout2 (red, 1 V/div.). Time scale: 1 ms/div.

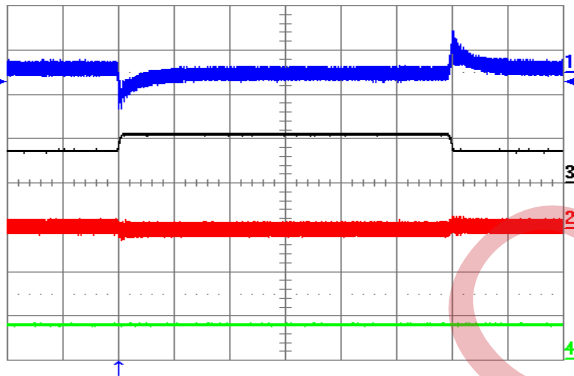


Figure 19. Output voltage response to Iout1 load current step-change of 3.75 A (50%-75%-50%) at Iout2 = 7.5 A and $V_{in} = 48\text{ V}$. Ch1 = Vout1 (50 mV/div), Ch2 = Vout2 (50 mV/div), Ch3 = Iout1 (10 A/div.), Ch4 = Iout2 (10 A/div.). Current slew rate: 0.1 $\mu\text{A/s}$, $C_o = 10\text{ }\mu\text{F}$ tantalum + 1 μF ceramic. Time scale: 0.5 ms/div.

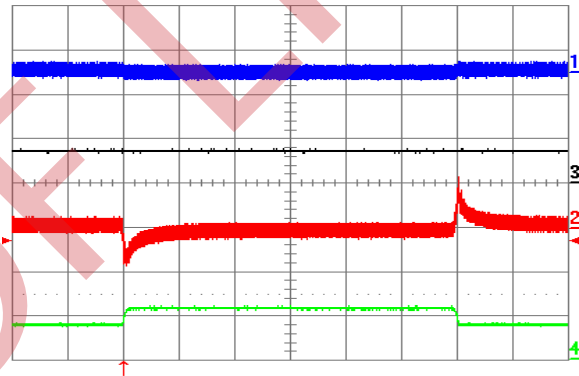


Figure 20. Output voltage response to Iout2 load current step-change of 3.75 A (50%-75%-50%) at Iout1 = 7.5 A and $V_{in} = 48\text{ V}$. Ch1 = Vout1 (50 mV/div), Ch2 = Vout2 (50 mV/div), Ch3 = Iout1 (10 A/div.), Ch4 = Iout2 (10 A/div.). Current slew rate: 0.1 $\mu\text{A/s}$, $C_o = 10\text{ }\mu\text{F}$ tantalum + 1 μF ceramic. Time scale: 0.5 ms/div.

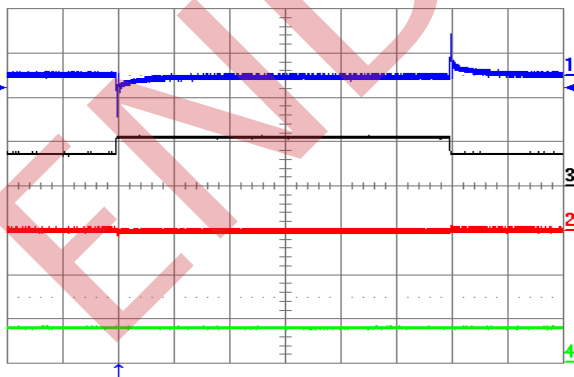


Figure 21. Output voltage response to Iout1 load current step-change of 3.75 A (50%-75%-50%) at Iout2 = 7.5 A and $V_{in} = 48\text{ V}$. Ch1 = Vout1 (100 mV/div), Ch2 = Vout2 (100 mV/div), Ch3 = Iout1 (10 A/div.), Ch4 = Iout2 (10 A/div.). Current slew rate: 5 $\mu\text{A/s}$, $C_o = 300\text{ }\mu\text{F}$ tantalum + 1 μF ceramic. Time scale: 0.5 ms/div.

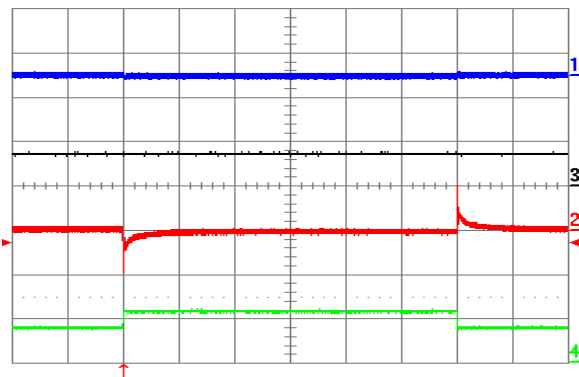


Figure 22. Output voltage response to Iout2 load current step-change of 3.75 A (50%-75%-50%) at Iout1 = 7.5 A and $V_{in} = 48\text{ V}$. Ch1 = Vout1 (100 mV/div), Ch2 = Vout2 (100 mV/div), Ch3 = Iout1 (10 A/div.), Ch4 = Iout2 (10 A/div.). Current slew rate: 5 $\mu\text{A/s}$, $C_o = 300\text{ }\mu\text{F}$ tantalum + 1 μF ceramic. Time scale: 0.5 ms/div.

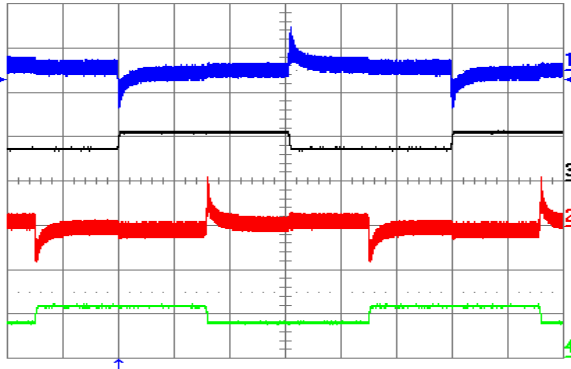


Figure 23. Output voltage response to both lout1 and lout2 (out of phase) load current step-change of 3.75 A (50%-75%-50%) at $V_{in} = 48\text{ V}$. Ch1 = Vout1 (50 mV/div), Ch2 = Vout2 (50 mV/div), Ch3 = lout1 (10 A/div.), Ch4 = lout2 (10 A/div.). Current slew rate: 0.1 A/ μs , $C_o = 10\text{ }\mu\text{F}$ tantalum + 1 μF ceramic. Time scale: 1 ms/div.

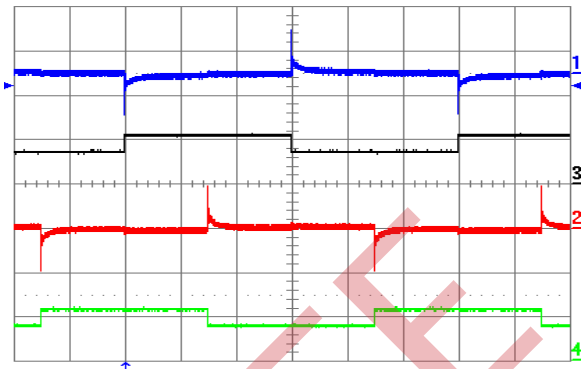


Figure 24. Output voltage response to both lout1 and lout2 (out of phase) load current step-change of 3.75 A (50%-75%-50%) at $V_{in} = 48\text{ V}$. Ch1 = Vout1 (100 mV/div), Ch2 = Vout2 (100 mV/div), Ch3 = lout1 (10 A/div.), Ch4 = lout2 (10 A/div.). Current slew rate: 5 A/ μs , $C_o = 300\text{ }\mu\text{F}$ tantalum + 1 μF ceramic. Time scale: 1 ms/div.

Note: The only cross-talk during transient is due to the common RETURN pin for both outputs

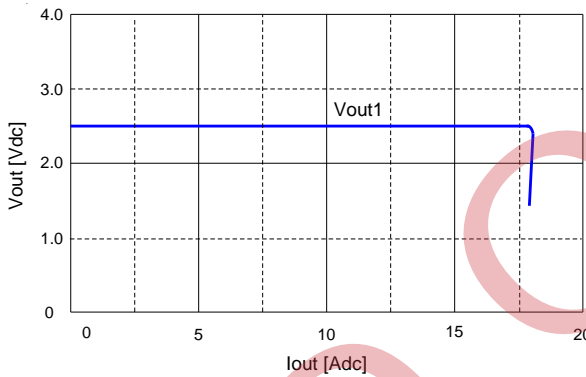


Figure 25. Output voltage Vout1 vs. load current lout1 showing current limit point and converter shutdown point. When Vout1 is in current limit, Vout2 is not affected until Vout1 reaches the shutdown threshold of 60% of its nominal value. Input voltage has almost no effect on Vout1 current limit characteristic.

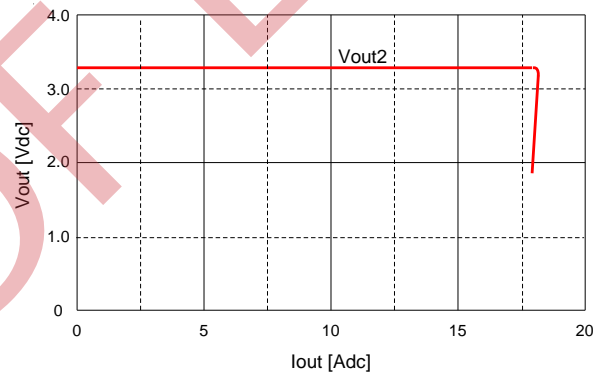


Figure 26. Output voltage Vout2 vs. load current lout2 showing current limit point and converter shutdown point. When Vout2 is in current limit, Vout1 is not affected until Vout2 reaches the shutdown threshold equal to Vout1 - 0.6 V. Input voltage has almost no effect on Vout2 current limit characteristic.

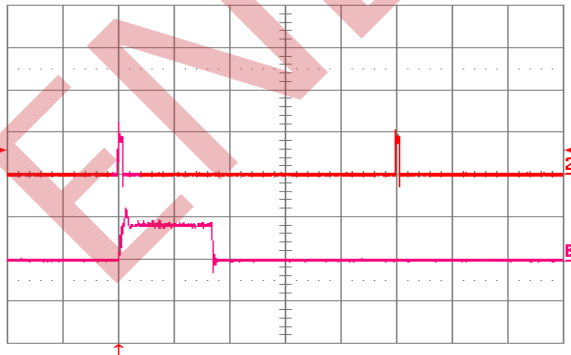


Figure 27. Load current lout1 into a 10 m Ω short circuit on Vout1 during restart, with Vout2 open (no load), at $V_{in} = 48\text{ V}$. Ch2 = lout1 (20 A/div, 20 ms/div). ChB = lout1 (20 A/div, 1 ms/div) is an expansion of the on-time portion of lout1.

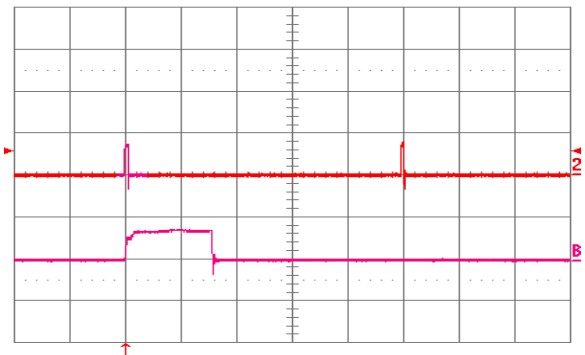


Figure 28. Load current lout2 into a 10 m Ω short circuit on Vout2 during restart, with Vout1 open (no load), at $V_{in} = 48\text{ V}$. Ch2 = lout2 (20 A/div, 20 ms/div). ChB = lout2 (20 A/div, 1 ms/div) is an expansion of the on-time portion of lout2.

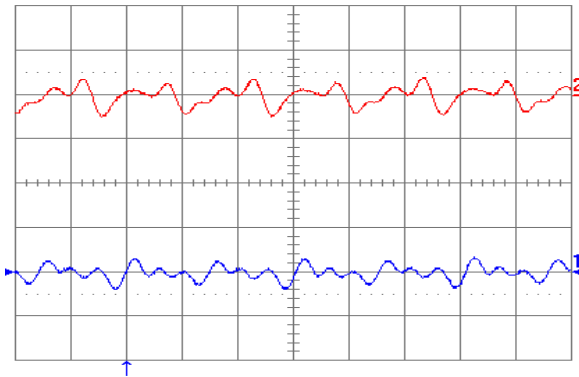


Figure 29. Output voltage ripple at full rated load current into a resistive load on both outputs with $C_o = 1\mu\text{F}$ (ceramic) and $V_{in} = 48\text{ V}$. Ch2 = V_{out2} , Ch1 = V_{out1} (both 20 mV/div). Time scale: 1 $\mu\text{s}/\text{div}$.

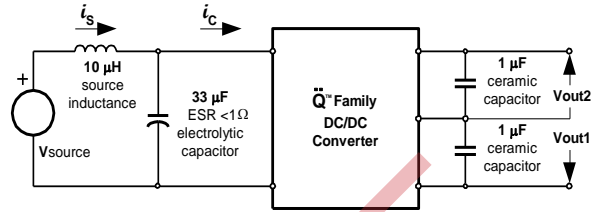


Figure 30. Test setup for measuring input reflected ripple currents, i_c and i_s .

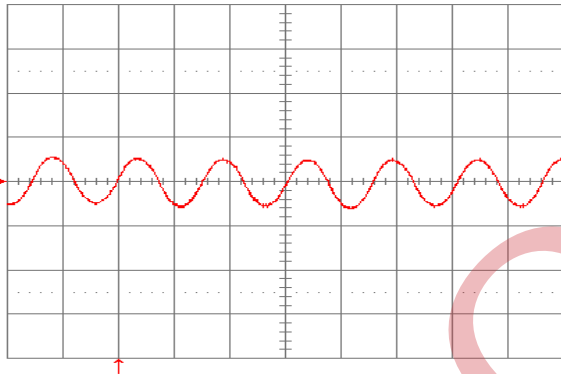


Figure 31. Input reflected ripple current, i_c (100 mA/div), measured at input terminals at full rated load current on both outputs and $V_{in} = 48\text{ V}$. Refer to Fig. 30 for test setup. Time scale: 1 $\mu\text{s}/\text{div}$.

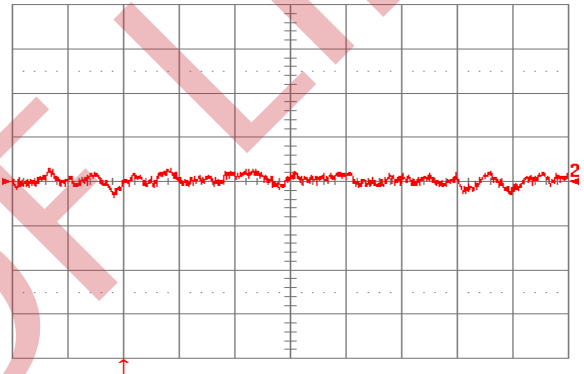


Figure 32. Input reflected ripple current, i_s (10 mA/div), measured through 10 μH at the source at full rated load current on both outputs and $V_{in} = 48\text{ V}$. Refer to Fig. 30 for test setup. Time scale: 1 $\mu\text{s}/\text{div}$.

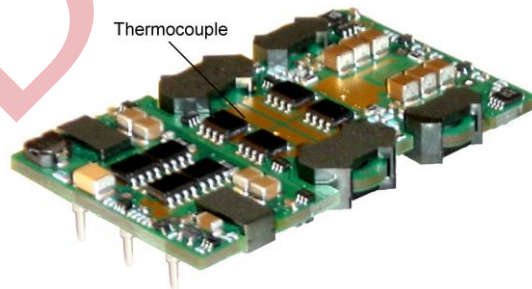
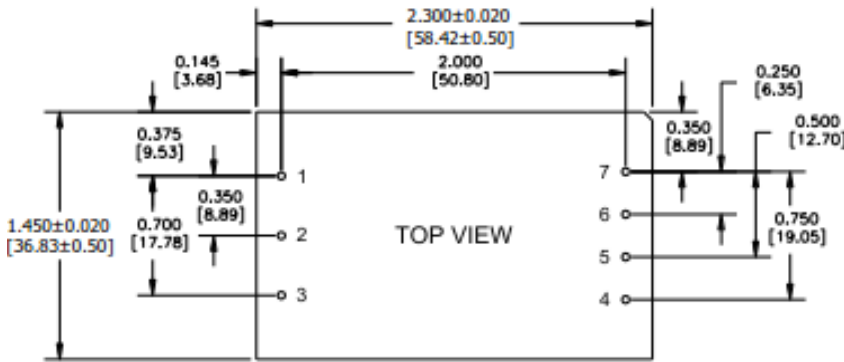


Figure 33. Location of the thermocouple for thermal testing.

5. MECHANICAL PARAMETERS



| PAD/PIN CONNECTIONS | |
|---------------------|----------------------|
| Pad/Pin # | Function |
| 1 | Vin (+) |
| 2 | ON/OFF |
| 3 | Vin (-) |
| 4 | Vout1 (+) |
| 5 | RTN [Vo1(-) +Vo2(-)] |
| 6 | TRIM |
| 7 | Vout2 (+) |

| Height Option | HT | CL |
|---------------|---|--|
| | (Maximum Height) +0.000 [+0.00] -0.038 [- 0.97] | (Minimum Clearance) +0.016 [+0.41] -0.000 [- 0.00] |
| A | 0.303 [7.69] | 0.030 [0.77] |
| B | 0.336 [8.53] | 0.063 [1.60] |
| C | 0.500 [12.70] | 0.227 [5.77] |
| D | 0.400 [10.16] | 0.127 [3.23] |

| Pin Option | PL Pin Length |
|------------|-------------------|
| | ±0.005 [±0.13] |
| A | 0.188 [4.77] |
| B | 0.145 [3.68] |
| C | 0.110 [2.79] |

- All dimensions are in inches [mm]
- All pins are Ø 0.040" [1.02] with Ø 0.078" [1.98] shoulder
- Pin Material: Brass
- Pin Finish: Tin/Lead over Nickel
- Converter Weight: 1 oz [28 g] typical

6. ORDERING INFORMATION

| Product Series | Input Voltage | Mounting Scheme | Output Voltage 1 (Vout1) | Output Voltage 2 (Vout2) | ON/OFF Logic | Maximum Height [HT] | Pin Length [PL] | Special Features | RoHS |
|---------------------------|---------------|-----------------|--------------------------|--------------------------|------------------------------|--|--|------------------|---|
| QD | 48 | T | 025 | 033 | - N | B | A | 0 | G |
| Dual Quarter-Brick Format | 36-75 V | Trough hole | 025 ⇒ 2.5 V | 033 ⇒ 3.3 V | N ⇒ Negative P ⇒ Positive | A ⇒ 0.303" B ⇒ 0.336" C ⇒ 0.500" D ⇒ 0.400" | A ⇒ 0.188" B ⇒ 0.145" C ⇒ 0.110" | 0 ⇒ STD | No Suffix ⇒ RoHS lead-solder-exemption compliant G ⇒ RoHS compliant for all six substances |

Note: Always specify Vout2 as the higher of the two output voltages.

The example above describes P/N QD48T025033-NBA0G: 36-75 V input, dual output, through-hole mounting, 2.5 V and 3.3 V outputs @ 15 A each, negative ON/OFF logic, maximum height of 0.336", through the board pin length of 0.188" and RoHS compliant for all six substances.. Please consult factory regarding availability of a specific version.

For more information on these products consult: tech.support@psbel.com

NUCLEAR AND MEDICAL APPLICATIONS - Products are not designed or intended for use as critical components in life support systems, equipment used in hazardous environments, or nuclear control systems.

TECHNICAL REVISIONS - The appearance of products, including safety agency certifications pictured on labels, may change depending on the date manufactured. Specifications are subject to change without notice.

