

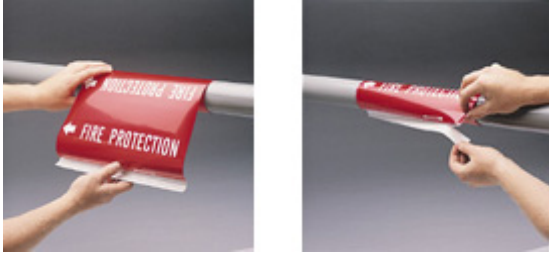
**BRADY B-689 HIGH PERFORMANCE COILED PIPEMARKER**

TDS No. B-689  
Effective Date: 02/25/2009

**Description:**

Brady B-689 Pipemarkers are coiled printed plastic sheets with sealed color graphics. The markers are designed to be mechanically curled around a pipe and secured with the attached tape flap.

**Details:**



**Use:**

Brady B-689 Pipemarkers are designed for use on rusty, dirty, wet, or rough pipes, where pressure sensitive labels cannot be used. Pipemarkers are easy to apply. High performance markers are designed for use in severe environmental conditions.

**Special Properties:**

Brady B-689 Pipemarkers are resistant to UV light exposure, high humidity, high temperatures, abrasion, chemical reagents, and physical agitation such as washdowns or wind.

**Compliance:**

Brady B-689 Pipemarkers meet ANSI A13.1 1981 requirements for color field length and letter height and color.

**Standard Material Colors:**

White, blue, green, red, yellow orange and aluminum

**Standard Legend Colors:**

White and black

**Thickness (ASTM D 1593):**

Total: 0.006 in. (0.152 mm)

**Standard Sizes/Dimensions:**

Marker Size	Fits Pipe O.D.	Marker Width	Marker Length	Marker Weight
0	0.5 - 1.5 in.	8.0 in.	5.0 in.	0.3 oz
I	0.75 - 2.5 in.	8.0 in.	9.0 in.	0.5 oz
II	2.0 - 8.0 in.	12.0 in.	26.5 in.	2.0 oz

**Abrasion Resistance (Method 5306 of U.S. Federal Test Method Std. No. 191A):**

CS-17 wheels, 1000 g wts.  
Laminate withstands up to 2,250 cycles.  
Legend withstands up to 2,400 cycles.

**Gloss:**

115 Gardner Units

**Service Temperature:**

-40°F to 248°F (-40°C to 120°C)

**Average Outdoor Durability:**

5-8 years (Average expected outdoor life of product will depend on user definition of failure, climatic conditions, mounting techniques and material color.)

**Chemical Resistance:**

REAGENT	7 DAY IMMERSION	DIP TEST
30% Sulfuric Acid	NE	NE
10% Sulfuric Acid	NE	NE
30% HCl	NE	NE
10% HCl	NE	NE
50% NaOH	NE	NE
10% NaOH	F	NE
Methyl Ethyl Ketone	F	F
Acetone	F	F
Methanol	NE	NE
IPA (Isopropanol)	NE	NE
ASTM #3 Oil	NE	NE
SAE 20 Oil	NE	NE
Alconox®	NE	NE
Toluene	F	F
Mineral Spirits	F	NE
Glacial Acetic Acid	F	F
5% Acetic Acid	NE	NE
Diesel Fuel	NE	NE
Heptane	F	NE
10% Ammonia	F	NE
Turpentine	F	NE
Kerosene	F	NE
Water	NE	NE
Gasoline	F	NE
5% Sodium Hypochlorite	NE	NE
10% NaCl	NE	NE

NE = No Effect

NT = Not Tested

F = Failed (affected Sample)

7 Day Immersion: Immersed in reagent for 7 days.

Dip Test: Five 10 minute dips in reagent with 30 minute recovery.

**Shelf Life:**

Indefinite when stored at 70°F (21°C) and 40% to 50% R.H.

**Trademarks:**

Alconox® is a registered trademark of Alconox Co.

Signmark® is a registered trademark of Brady Worldwide, Inc.

ANSI: American National Standards Institute (U.S.A.)

ASTM: American Society for Testing and Materials (U.S.A.)

SAE: Society of Automotive Engineers (U.S.A.)

All S.I. Units (metric) are mathematically derived from the U.S. Conventional Units.

**Note:** All values shown are averages and should not be used for specification purposes.

Test data and test results contained in this document are for general information only and shall not be relied upon by Brady customers for designs and specifications, or be relied on as meeting specified performance criteria. Customers desiring to develop specifications or performance criteria for specific product applications should contact Brady for further information.

Product compliance information is based upon information provided by suppliers of the raw materials used by Brady to manufacture this product or based on results of testing using recognized analytical methods performed by a third party, independent laboratory. As such, Brady makes no independent representations or warranties, express or implied, and assumes no liability in connection with the use of this information.

**WARRANTY**

Brady products are sold with the understanding that the buyers will test them in actual use and determine for themselves their adaptability to their intended uses. Brady warrants to the buyers that its products are free from defects in material and workmanship, but limits its obligation under this warranty to replacement of the product shown to Brady's satisfaction to have been defective at the time Brady sold it. This warranty does not extend to any persons obtaining the product from the buyers. This warranty is in lieu of any other warranty, express or implied, including, but not limited to, any implied warranty of merchantability or fitness for a particular purpose, and of any other obligations or liability on Brady's part. Under no circumstances will Brady be liable for any loss, damage, expense, or consequential damages of any kind arising in connection with the use, or inability to use, Brady's products.

Copyright 2016 Brady Worldwide, Inc. | All Rights Reserved  
Material may not be reproduced or distributed in any form without written permission.

---

Brady North America | 6555 W. Good Hope Rd | Milwaukee, WI 53223 | USA | Tel: 414-358-6600 | Fax: 800-292-2289