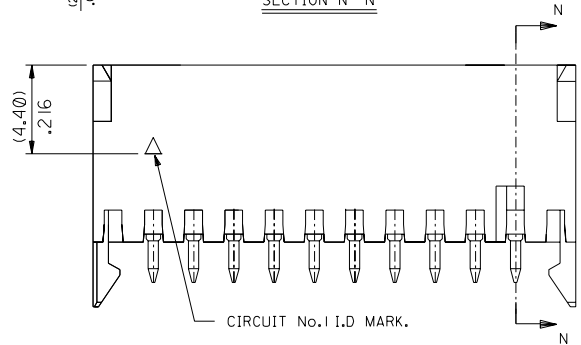
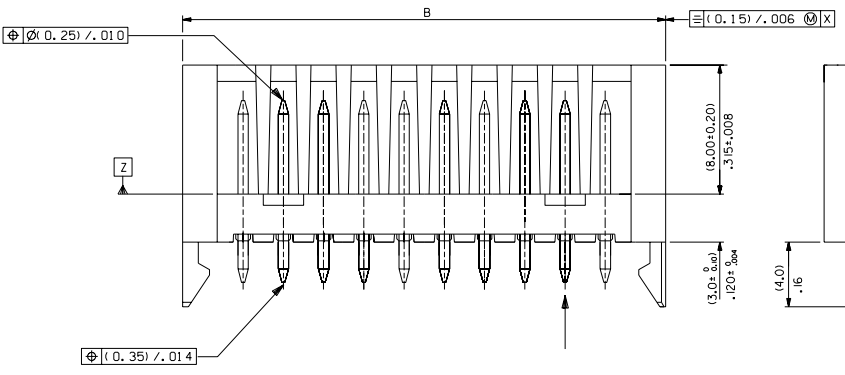
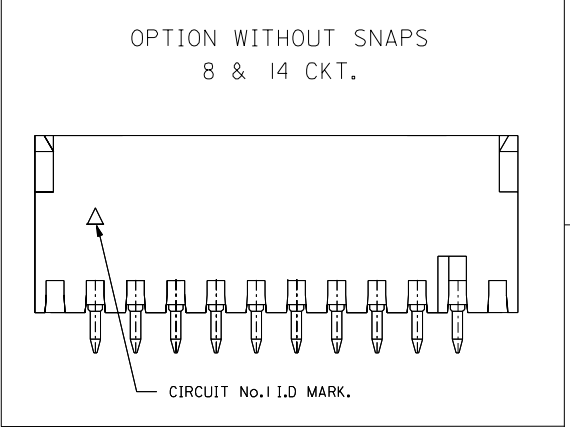
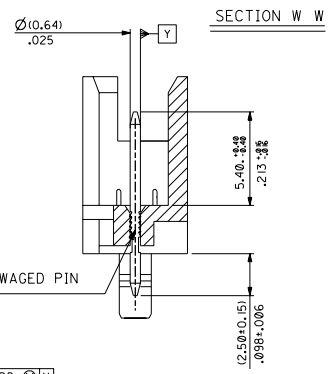
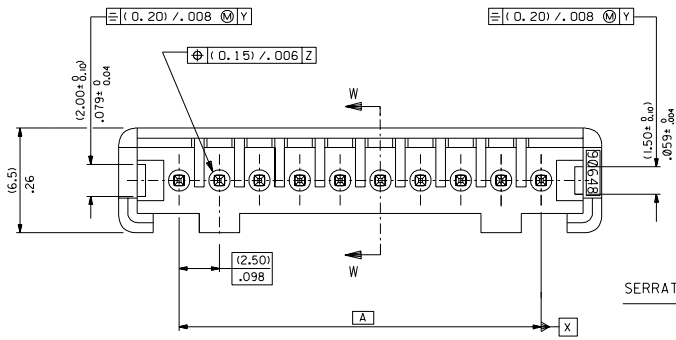
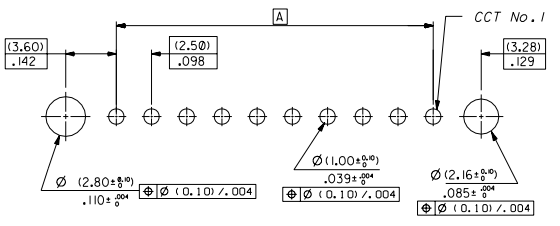


PART NO. SEE CHART
 DWG. NO. SDA-90648



RECOMMENDED P.C.B. HOLE LAYOUT

PCB LAYOUT : COMPONENT SIDE
 PCB THICKNESS 1.50 TO 1.60.



NOTES :

- MATERIAL
 HEADER (2-6 CIRCUIT) : POLYESTER, UL 94V-0, G.E VALOX 310-SE0.
 HEADER (7-20 CIRCUIT) : 15% GF NATURAL (WHITE) POLYESTER, RATED UL 94V-0
 PINS: BRASS, PLATING: (3um)/.118uin MIN. TIN
 TO 95/5 OVER (2um)/.078uin MIN. COPPER OR NICKEL.
- FOR ALL UNSTATED DIMENSIONS SEE SHEET 2.
- PIN PUSH OUT FORCE 35N MIN. IN DIRECTION OF ARROW Z.
- OPTIONS ADDED: 8 & 14ckt. WITHOUT SNAPS.

2	C
1	E

MODIFIED DIMS EC NO. E2004-1138 DRWN: DBYRNES 18/05/04 CHK: BMAGUIRE 06/04/10 APPR: BMAGUIRE 06/04/10	QUALITY SYMBOLS MAJOR = CRITICAL =	GENERAL TOLERANCES: (UNLESS SPECIFIED)		SCALE 5:1	DESIGN UNITS <input type="checkbox"/> mm <input type="checkbox"/> INCH	THIRD ANGLE PROJECTION 	DIMENSIONS: <input checked="" type="checkbox"/> mm <input type="checkbox"/> INCH <input type="checkbox"/> mm <input type="checkbox"/> ONLY	SHT 2	REV C
		4 PLACES ±0. ±. 3 PLACES ±0. ±.006 2 PLACES ±0. 0.15 ±.008 1 PLACE ±0. 0.25 ±. ANGULAR: ± 2°	DRAWN BY & DATE POB 13/10/90	TITLE: 2.5mm PITCH P.C.B. HEADER ASSEMBLY BOARD TO BOARD		CHECKED BY & DATE BMAGUIRE 13/10/90	APPROVED BY & DATE BMAGUIRE 13/10/90		MOLEX INCORPORATED
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION.	CAD FILENAME S90648X1.DGN	MATERIAL NO. SEE CHART	DRAWING NO. SDA-90648	SHEET NO. 1 OF 2	SIZE B			

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