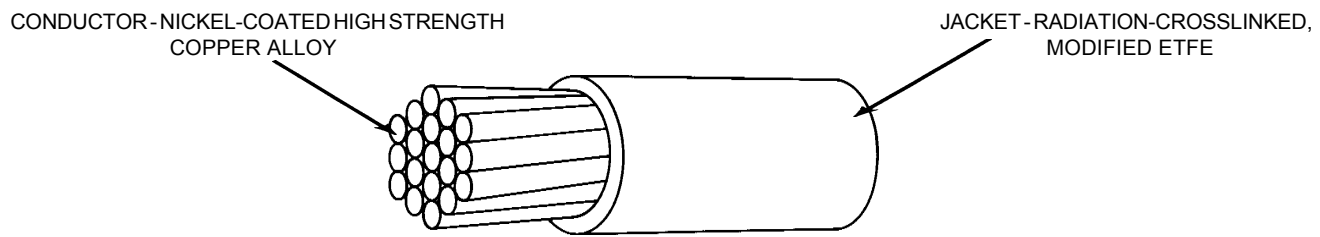


SPECIFICATION CONTROL DRAWING

55PC0116

TITLE WIRE, RADIATION-CROSSLINKED, MODIFIED ETFE-INSULATED, GENERAL PURPOSE, HOOKUP	Date 06-30-04	Revision B
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This specification sheet forms a part of the latest issue of Raychem Specification 55PC.



CONSTRUCTION DETAILS											
PART NUMBER 1/	WIRE SIZE (AWG)	CONDUCTOR STRANDING (number x AWG)	CONDUCTOR DIAMETER (in.)			MAXIMUM RESISTANCE AT 20°C (ohms/1000 ft.)	FINISHED WIRE DIAMETER (in.)			WEIGHT (lbs/1000 ft.)	
			LOWER SPEC LIMIT	TARGET VALUE	UPPER SPEC LIMIT		LOWER SPEC LIMIT	TARGET VALUE	UPPER SPEC LIMIT	TARGET VALUE	UPPER SPEC LIMIT
55PC0116-26-*	26	19 x 38	.0175	.0183	.0191	49.4	.0291	.0305	.0319	1.23	1.34
55PC0116-24-*	24	19 x 36	.0225	.0233	.0241	30.1	.0341	.0355	.0369	1.81	1.93
55PC0116-22-*	22	19 x 34	.0285	.0293	.0301	18.6	.0401	.0415	.0429	2.69	2.83
55PC0116-20-*	20	19 x 32	.0365	.0375	.0385	11.4	.0481	.0495	.0509	4.11	4.27
55PC0116-18-*	18	19 x 30	.0452	.0464	.0476	7.1	.0573	.0590	.0607	6.27	6.56
55PC0116-16-*	16	19 x 29	.0514	.0527	.0538	5.5	.0646	.0665	.0684	8.01	8.33

WIRE RATINGS AND ADDITIONAL REQUIREMENTS

TEMPERATURE RATING: 200°C
 Maximum continuous conductor temperature
 VOLTAGE RATING: 600 volts (rms) at sea level
 COLOR: White preferred
 CROSSLINK VERIFICATION: 300 ± 3°C for 1 hour
 IDENTIFICATION AND COLOR STRIPING DURABILITY:
 125 cycles (250 strokes) (minimum), 500 g weight
 INSULATION ELONGATION AND TENSILE STRENGTH:
 Elongation, 50% (minimum)
 Tensile Strength, 5000 lbf/in² (minimum)

INSULATION FLAWS:
 Spark Test, 3.0 kV (rms)
 Impulse Dielectric Test, 8.0 kV (peak)
 INSULATION THICKNESS: .006 in. (nominal)
 SHRINKAGE: 230 ± 3°C for 1 hour, 0.125 in. (maximum) in 12 in.
 VOLTAGE WITHSTAND TEST (Post Environmental): 2500 volts (rms)

PART NUMBER:
 The "*" in the part numbers above shall be replaced by color code designators.
 1/ Example: AWG 22, white: 55PC0116-22-9
 AWG 22, white with black stripe: 55PC0116-22-90

Users should evaluate the suitability of this product for their application. Specifications are subject to change without notice. Tyco Electronics also reserves the right to make changes in materials or processing, which do not affect compliance with any specification, without notification to Buyer.

Page 1 of 1	1/ COLORS AND COLOR CODE DESIGNATORS SHALL BE IN ACCORDANCE WITH MIL-STD-681. OTHER CODES AND SUFFIXES MAY BE ADDED TO THE PART NUMBER, AS NECESSARY, TO CAPTURE ANY ADDITIONAL REQUIREMENTS IMPOSED BY THE PURCHASE ORDER.	 Raychem Wire & Cable 501 Oakside Avenue Redwood City, CA 94063-3800 Phone: 1-800-227-8816 Fax: 1-650-361-6297
	DIMENSIONS ARE IN INCHES AND, UNLESS OTHERWISE DESIGNATED, ARE NOMINAL	
	THIS SPECIFICATION SHEET TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BID.	