

- ① 1. DEGREASE
- ② 2. DEGREASE
- ③ 3. C.T.L.

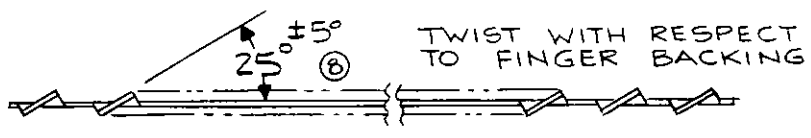
- 4. H.I. IN TRAYS (OVEN)
- 5. FINAL INSPECTION
- 6. STOCK

10 IENTZ LLIHHIW

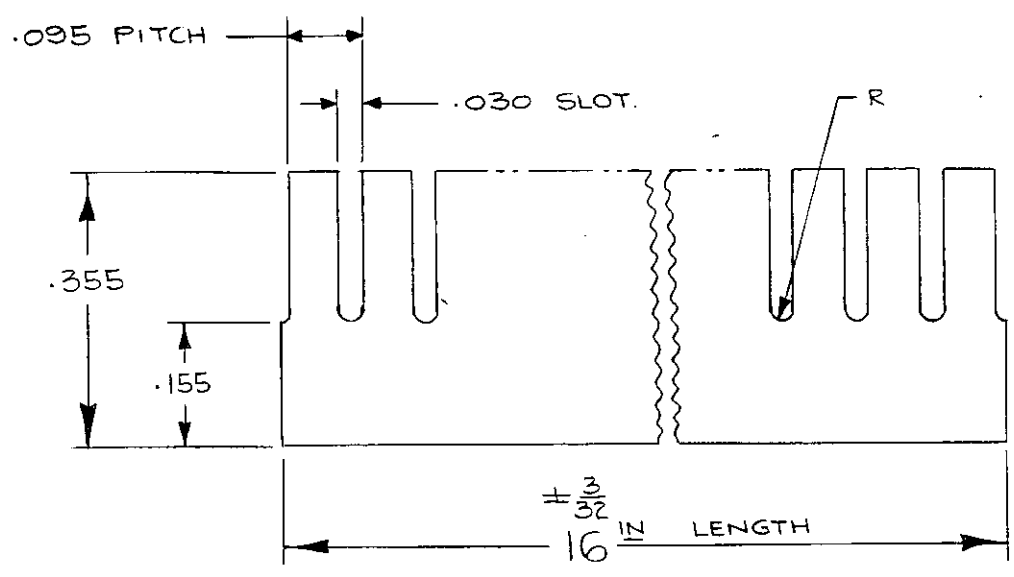
97-D-370

| | | |
|--|-----------------|---|
| REPRWVN OP'S REVISED FINISH TABLE REMOVED | LBS/M WAS 12.75 | 6 |
| BN. 5-16-81 | YK | |
| DELETE C.T.L. BENCH OP. - NEW DIE | | |
| ECN 4577 | | |
| REC 9-14-89 | | |
| EW 9-14-89 | 07 | |
| 25 ± .5 WAS | | |
| 30° APPROX. | | |
| ECN 4854 | | |
| REC 12-27-89 | | |
| ES 1-2-90 | 08 | |
| REV. OPS | | |
| ECN 6884 | | |
| BMG 4-16-92 | | |
| ES 4-16-92 | 09 | |
| REV. OPS | | |
| ECN 7023 | 14 | |
| MN | | |
| 8-20-92 | 10 | |

TOL. UNLESS
OTHERWISE SPEC.:
DEC. ± .005
FRACT. ±
ANGLES ±



VIEW AFTER FORMING



FLAT BLANK

H.T. TO DPH 343 MIN USING 500 GRAM LOAD
THICKNESS AFTER CLEANING .0045 MIN
FINISH AS REQUIRED

MATERIAL: $\pm .0003$ $15 \pm .003$.005 x $\frac{15}{32}$ BE. CU. STRIP - $\frac{1}{2}$ HARD - ENDURANCE GRADE

| | | | |
|--|-----------------|--------------------------------|--|
| INSTRUMENT SPECIALTIES COMPANY, Inc. DELAWARE WATER GAP, PA | | LBS/M 12.5 | .095 PITCH CONTACT STRIP - TWISTED REF. DWG. 228-D-60 |
| DRAWN BY <i>[Signature]</i> | DATE 9-16-81 | APPROVED <i>[Signature]</i> | DATE 12-29-81 |
| SCALE 4:1 | | SUB 10 | DWG. NO. 97-D-370 |