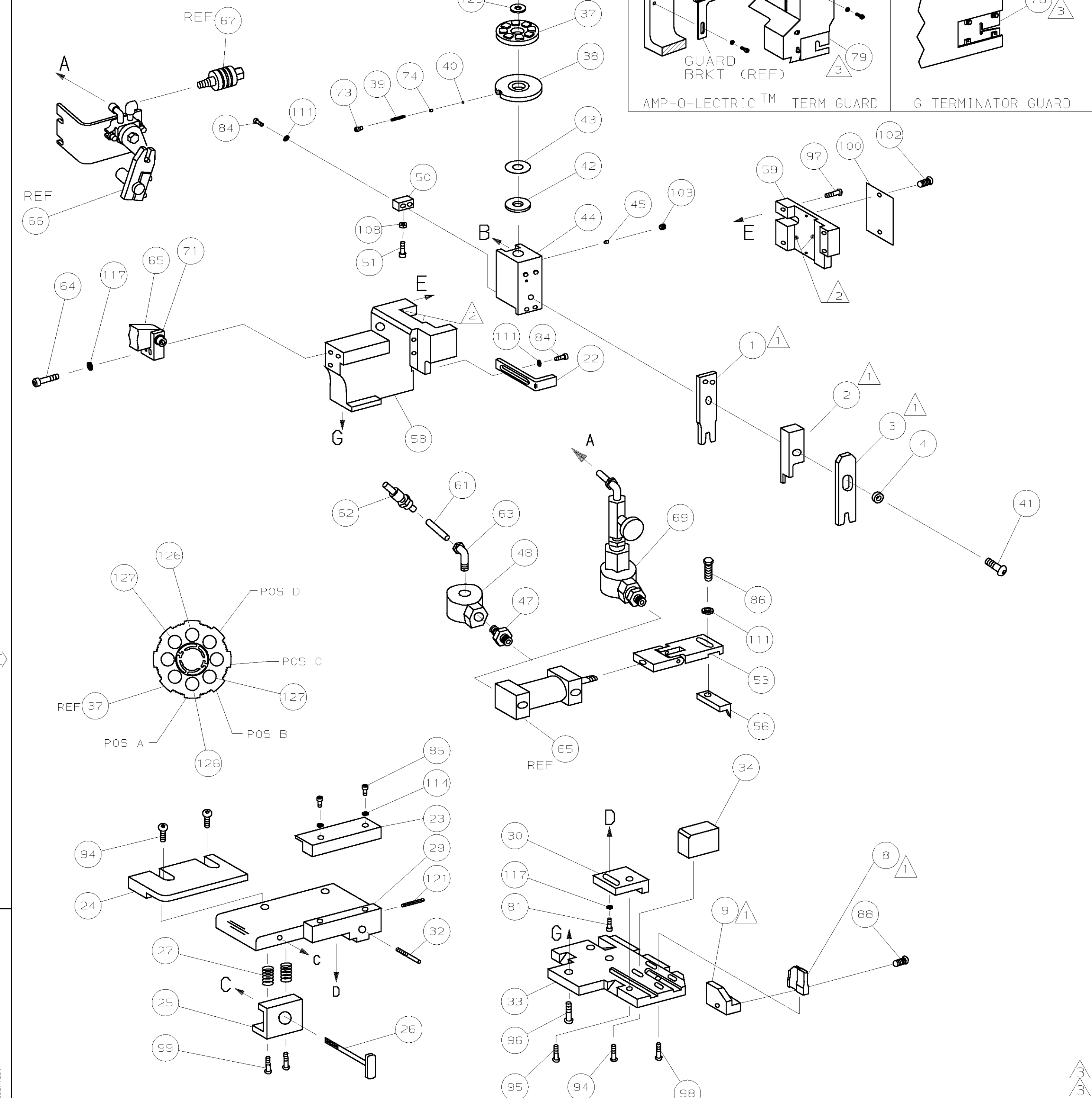
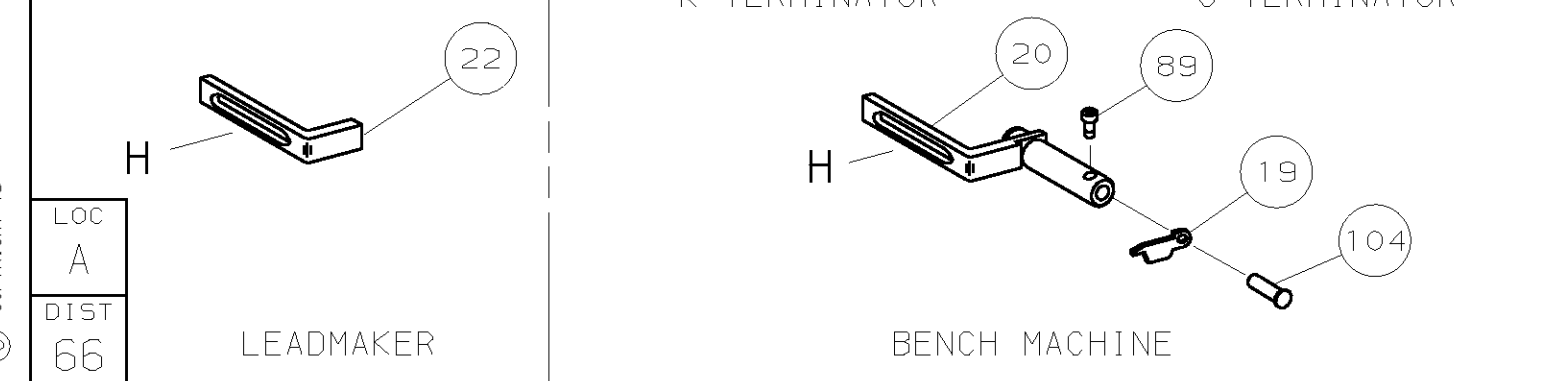


PART NUMBER	REV	FIRST USED
680636-1	A	122500-1
680636-2	A	565435-5
680636-3	A	354500-1



- ① RECOMMENDED SPARE PARTS.
- ② GREASE LIGHTLY.
- ③ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- ④ SEE DRAWING FOR COMPONENTS
- ⑤ INSULATION RANGE TO BE DETERMINED AT SET UP.



TERMINAL NAME: TERMINAL BLADE		CRIMP DATA (NON-AMP TERMINAL-CUST SPEC)	
AMP	MFG	PAD LTR	CRIMP HEIGHT
286726	12048285	A	.096 ±.002 [2.45 ±0.05mm]
		B	NOT USED
		C	NOT USED
		D	NOT USED
		CRIMP	SIZE TYPE RANGE
		WIRE	.145 [3.70mm] F 10
		INSUL	.220 [5.59mm] F 10
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION
.281-.312	NONE	.590	408-8040
		SET UP GAGE	LAYOUT
		458637-1	L2120

QTY	RECD	PER	ASSY	PARTS LIST	DESCRIPTION	ITEM NO		
129						129		
128						128		
127						127		
2	2	2	-	C	3-354778-7	PIN, WIRE DISC (.2680)A	126	
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125	
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124	
1	1	1	-	-	4088040	SF APPL INST 408-8040	123	
							122	
1	1	1	-	A	3-21028-8	PIN, SLT SPR(Ø.093x.75)ST 6DE PL	121	
							120	
							119	
							118	
3	3	3	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK	117	
							116	
							115	
2	2	2	-	A	21024-2	WASHER, LOCK (#4)FRONT STP GUIDE	114	
							113	
							112	
4	4	4	-	A	21024-4	WASHER, LOCK (#8) STRIPPER	111	
							110	
							109	
1	1	1	-	A	21018-5	NUT, HEX (NO. 6) HOLDDOWN	108	
							107	
							106	
							105	
1	1	-	-	A	992031-1	PIN, CLEVIS	104	
1	1	1	-	A	21009-2	SCR, SKT 5ET (1/4-20x.25 LW) RAM	103	
2	2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	102	
							101	
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100	
2	2	2	-	A	3-21002-0	SCR, BHC (10-32x.88) DRAG	99	
1	1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL	98	
4	4	4	-	A	2-21002-9	SCR, BHC (10-32x.75) CAP	97	
3	3	3	-	A	2-22733-8	SCR, BHC (1/4-20x.62) HSG	96	
1	1	1	-	A	2-21002-7	SCR, BHC (10-32x.50) 56 ADJ BLK	95	
4	4	4	-	A	2-21002-2	SCR, BHC (8-32x.50) TERM H DWN	94	
							93	
							92	
							91	
							90	
1	1	-	-	A	7-21000-9	SCR, SHC (4-40x.19) STRIPPER	89	
1	1	1	-	A	3-21000-0	SCR, HEX HD (8-32x.88) SHEAR	88	
2	2	2	-	A	2-21000-8	SCR, HEX HD (8-32x.62) SHEAR	87	
1	1	1	-	A	2-22603-1	SCR, HEX HD (8-32x.38) FEED FINGER	86	
2	2	2	-	A	1-21000-5	SCR, SHC (4-40x.50) F ST GUIDE	85	
3	3	3	-	A	2-21000-7	SCR, SHC (8-32x.50) STRIPPER	84	
							83	
							82	
1	1	1	-	A	3-21000-4	SCR, SHC (10-32x.38) 56 ADJ BL	81	
							80	
-	1	-	-	B	462992-7	GUARD ASSY	79	
REF	-	-	-	B	679532-1	INSERT, GUARD	78	
							77	
							76	
							75	
1	1	1	-	A	690603-1	SPRING, ASSIST	74	
1	1	1	-	A	23030-1	SCR, SHC (6-32x.25 SL) INS DISC	73	
							72	
1	1	1	-	B	459610-3	MOUNT, FEED BRACKET	71	
QTY	RECD	PER	ASSY	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO

QTY	RECD	PER	ASSY	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-1							LEADMAKER	
-2							BENCH MODEL K	AIRFEED
-3							BENCH MODEL G	AIRFEED
								70
								69
								68
								67
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								2
								1
QTY	RECD	PER	ASSY	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO

DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:		MATERIAL		HT TR		FIN	
2 PLC DEC ±.25		DR B.HIGMAN		APP T.ELBIN		AMP Incorporated	
3 PLC DEC ±.125		CHK C.ERISMAN		REL -		Harrisburg, PA 17105-3608	
4 PLC DEC ±.0625		NAME		SIDE FEED HDM APPLICATOR		MACHINE REF MINI APPL	
ANGLES ± -		SCALE		DWG NO		SHEET REV	
SURF TEXTURE: ✓		-		680636		1 OF 1 A1	
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX		-		-		-	

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