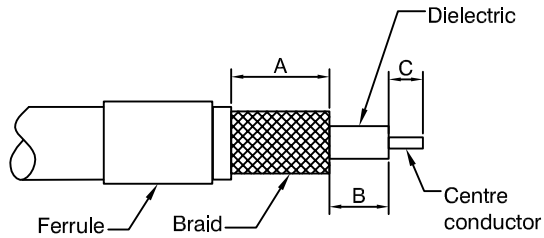


Assembly Instructions

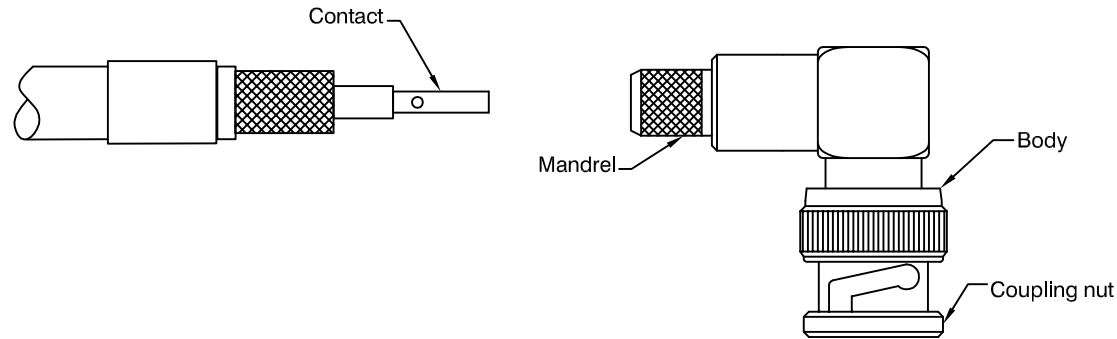
1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

- A = 8mm
- B = 2mm
- C = 3mm

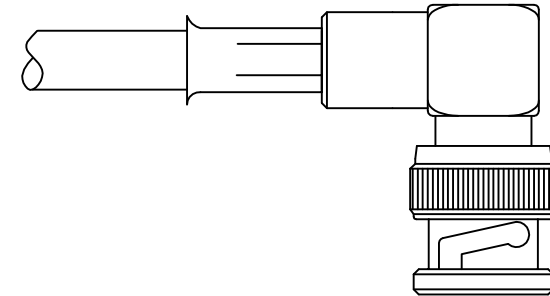


Connector Part Number	Stripping Tool Part Number	Crimp Tool Part Number	Hex Size	
			Pin	Ferrule
VB20-2031-1202	N/A	DCC1113	1.72	6.48
VB20-2031-1203	N/A	DCC1113	1.72	6.48
VB20-2031C	N/A	DCC1113	1.72	6.48
VB20-2033C	N/A	DCC1113	1.72	6.48
VB20-2037C	N/A	DCC1113	1.72	6.48
VB20-2050C	N/A	DCC1113	1.72	5.41
VB20-2051C	N/A	DCC1113	1.72	5.41
VB20-2053C	N/A	DCC1113	1.72	5.41
VB20-2087-1202	N/A	DCC1113	1.72	5.41
VB20-2087C	N/A	DCC1113	1.72	5.41
VB20-2089-1202	N/A	DCC1113	1.72	5.41

2) Crimp the contact onto the centre conductor. Insert the contact into the body ensure the contact captivates. on Make sure the braid is on the outside of the mandrel.



3) Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool for the connector.



First Issue	SN	1	01 Nov 01
DESCRIPTION OF REVISION	APPVD	ISS	DATE



Cinch Connectivity Solutions, Ltd
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 Chelmsford
 Essex CM1 2UP, England
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SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

S Nash

CHECKED BY:

P Couzens

APPROVED BY:

M Nielsen

DATE:

01 Nov 01

DESCRIPTION:

Stripping and Assembly
 Instructions for BNC Crimp
 Right angle Plug

DRAWING NUMBER:

VAIB2102

PAGE: 1 OF 1