



Product Change Notification

TE Connectivity

Product Change Notification: E-20-004017

PCN Date: 27-MAR-20

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

General Product Description:

Solder devices as per attached list of parts.

Description of Changes

Flux change

Reason for Changes:

Product Improvement. We are changing to a flux that does not contain HBCDD and meets all of the performance requirements and comply with internal TE specifications and external agency specifications including the applicable MIL specifications as required, in order to comply with applicable regulations. Some customers may receive mixed shipments for a few weeks as we switch flux materials.

Estimated Dates:

Last Order Date (Obsolete Parts Only):	First Date To Ship (Changed Parts Only):
	06-APR-2020
Last Ship Date (Obsolete Parts Only):	Last Date for Mixed Shipments: (Changed Parts Only):
	30-MAY-2020

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
163665-000	NO			"1-1191181-4", "S02-07-R			
163665N003	NO			"1-1191181-7", "S02-07-RCS453"			
346108N004	NO			"3-1192605-5", "S02-13-RCS453"			
371176-000	NO			"4-1192780-7"			
405545-000	NO			"4-1193060-7", "S02-17-R			
448859-000	NO			"3-1193372-5", "D-1744-01"			
450705N003	NO			"1193385-7", "S02-03-RCS453"			
460870-000	NO			"7-1193456-4"			
611394-000	NO			"5-1194834-7", "S02-11-R			
613241-000	NO			"9-1194847-2", "S03-02-R-9035-100"			
642145-000	NO			"9-1195074-1"			
642145N003	NO			"9-1195074-5", "S01-02-RCS453"			
646506-000	NO			"4-1195105-5", "S02-02-R			
665143-000	NO			"1-1195241-0"			
704613-000	NO			"9-1195526-6"			
744861-000	NO			"4-1195810-8"			
775210N003	NO			"2-1196036-9", "S01-03-RCS453"			
866259N005	NO			"2-1196745-5", "S02-08-RCS453"			
868566-000	NO			"8-1196761-6"			
897647-000	NO			"4-1197813-4", "S03-07-R-100HN"			
901727N003	NO			"6-1197008-9", "S02-18-RCS453"			
970677-000	NO			"6-1197503-4"			
972203-000	NO			"6-1197514-9", "S03-02-R-100"			

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Customer Drawing(s) Being Modified:

Drawing Number	Related Part Number	Customer Part Number	Current Revision	New Revision
D-1744-01/-02/-03/-04	371176-000		6	
S01-0X-R	118577-000, 642145-000		E3	
S02-07/08/-10-R-XX	292958-000		2	
S02-17/-18/-20-R-XX	031822-000		1	
S02-XX-R	163665-000, 744861-000		4	
S03-01/-05-R	531872-000		D1	
S03-0X-R-100	485937-000, 651105-000		6	
S03-0X-R-9035-100	467449-000		1	
S03-XX-R-100HN	683123-000		0	

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163665N003	NO			"1-1191181-7", "S02-07-RCS453"			
346108N004	NO			"3-1192605-5", "S02-13-RCS453"			
371176-000	NO			"4-1192780-7"			
405545-000	NO			"4-1193060-7", "S02-17-R"			
448859-000	NO			"3-1193372-5", "D-1744-01"			
450705N003	NO			"1193385-7", "S02-03-RCS453"			
460870-000	NO			"7-1193456-4"			
611394-000	NO			"5-1194834-7", "S02-11-R"			
613241-000	NO			"9-1194847-2", "S03-02-R-9035-100"			
642145-000	NO			"9-1195074-1"			
642145N003	NO			"9-1195074-5", "S01-02-RCS453"			
646506-000	NO			"4-1195105-5", "S02-02-R"			
665143-000	NO			"1-1195241-0"			
704613-000	NO			"9-1195526-6"			
744861-000	NO			"4-1195810-8"			
775210N003	NO			"2-1196036-9", "S01-03-RCS453"			
866259N005	NO			"2-1196745-5", "S02-08-RCS453"			
868566-000	NO			"8-1196761-6"			
897647-000	NO			"4-1197813-4", "S03-07-R-100HN"			
901727N003	NO			"6-1197008-9", "S02-18-RCS453"			
970677-000	NO			"6-1197503-4"			
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S02-07/08/-10-R-XX	292958-000		2	
S02-17/-18/-20-R-XX	031822-000		1	
S02-XX-R	163665-000		4	
S03-0X-R-100	485937-000		6	

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642145-000	NO			"9-1195074-1"			
642145N003	NO			"9-1195074-5", "S01-02-RCS453"			
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704613-000	NO			"9-1195526-6"			
744861-000	NO			"4-1195810-8"			
775210N003	NO			"2-1196036-9", "S01-03-RCS453"			
866259N005	NO			"2-1196745-5", "S02-08-RCS453"			
897647-000	NO			"4-1197813-4", "S03-07-R-100HN"			
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S03-01/-05-R	531872-000		D1	
S03-OX-R-100	651105-000		6	
S03-OX-R-9035-100	467449-000		1	
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