

PCN – Process Change Notification

Change:	MA741.A.BI.001
Date:	2017/04/27
Author	Bonnie Chen

Affected Products

Model#	Part Number	Changes
Pantheon Screwmount 2G/3G/4G(MIMO1)-3M CFD-200 SMA(M);2G/3G/4G(MI MO2)- 3M CFD-200 SMA(M)	MA741.A.BI.001	<ol style="list-style-type: none"> Amend Dimensions & Tolerances. Add Barcode Label in drawing

Type of Change

- Hardware Modification
 Production Process Advance
 Others –Amend Dimensions & Tolerances
 Add Barcode Label in drawing.
-

Description of Change

- Amend Dimensions & Tolerances.
- Add Barcode Label in drawing.

Schedule

2017, May, Taoglas will provide new drawing into production.

Forecast Estimated Transition Date

May/2017

Illustration of Change

Old drawing

6	5	4	3	2	1												
ISO ND EDW-14-8-0051		<Release>		REV	ZONE												
		DESCRIPTION		ENG	APPROVED												
		ISSUED DATE															
		<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td style="text-align: center;">A</td> <td>ALL</td> <td>Initial Design</td> <td>Sandy</td> <td>Joanna</td> <td>2014/02/20</td> </tr> <tr> <td style="text-align: center;">B</td> <td>ALL</td> <td>Amend Label & Package</td> <td>Haley</td> <td>Joanna</td> <td>2015/10/22</td> </tr> </table>		A	ALL	Initial Design	Sandy	Joanna	2014/02/20	B	ALL	Amend Label & Package	Haley	Joanna	2015/10/22		
A	ALL	Initial Design	Sandy	Joanna	2014/02/20												
B	ALL	Amend Label & Package	Haley	Joanna	2015/10/22												

Antenna Individual Box (White)
8 Boxes in 1 Carton

DETAIL "A"
SCALE: 2/1

NOTES:
1. Part Number: MA741.A.B305111.I305111

Name	P/N	Material	Finish	QTY
1 Housing	000111F010015A	PC 540	Black	1
2 Closed Cell Foam	001011F030015A	CR 4305	Black	1
3 M30 Nut	000411F000015A	Steel AISI 1215	Ni Plated	1
4 Washer	000411F010015A	Steel AISI 1215	Ni Plated	1
5 Waterproof Gasket	000711J000015A	Silicon Rubber	Black	1
6 Heat Shrink Tube	001311F010015A	PE (CFD200)	Black	1
7 2G/3G/4G MIMO1	001012L080015A	Coated Paper	Gray	1
8 2G/3G/4G MIMO2	001012L080015A	Coated Paper	White	1
9 3M Double Adhesive	001011F030015A	3M 9448 HFC	White Liner	1
10 M30x 2 Thread 32L	000311F000015A	Zinc Alloy	Ni Plated	1

Name	P/N	Spec	Finish	QTY
UU Cable Length		3000±120 mm		2
WW Cable Type	301413A000015A	CFD200	Black	2
YY Connector Type	200212G010015A	SMA(M) ST	Gold	2

UNLESS OTHERWISE SPECIFIED TOLERANCES IN:	DATE: 2014/02/20	MAT'L:	REV
	UNIT: mm	FINISH:	
	THIRD ANGLE PROJECTION	SCALE: 1/2	
APPROVED BY: Joanna	CHECKED BY: Wayne	DRAWN BY: Sandy	CUSTOMERS SIGNATURE / DATE
TITLE: Pantheon Screw mount Antenna 2G/3G/4G MIMO1 3M CFD-200 SMA(M) ST 2G/3G/4G MIMO2 3M CFD-200 SMA(M) ST			PART NO. : MA741.A.BI.001

New drawing

