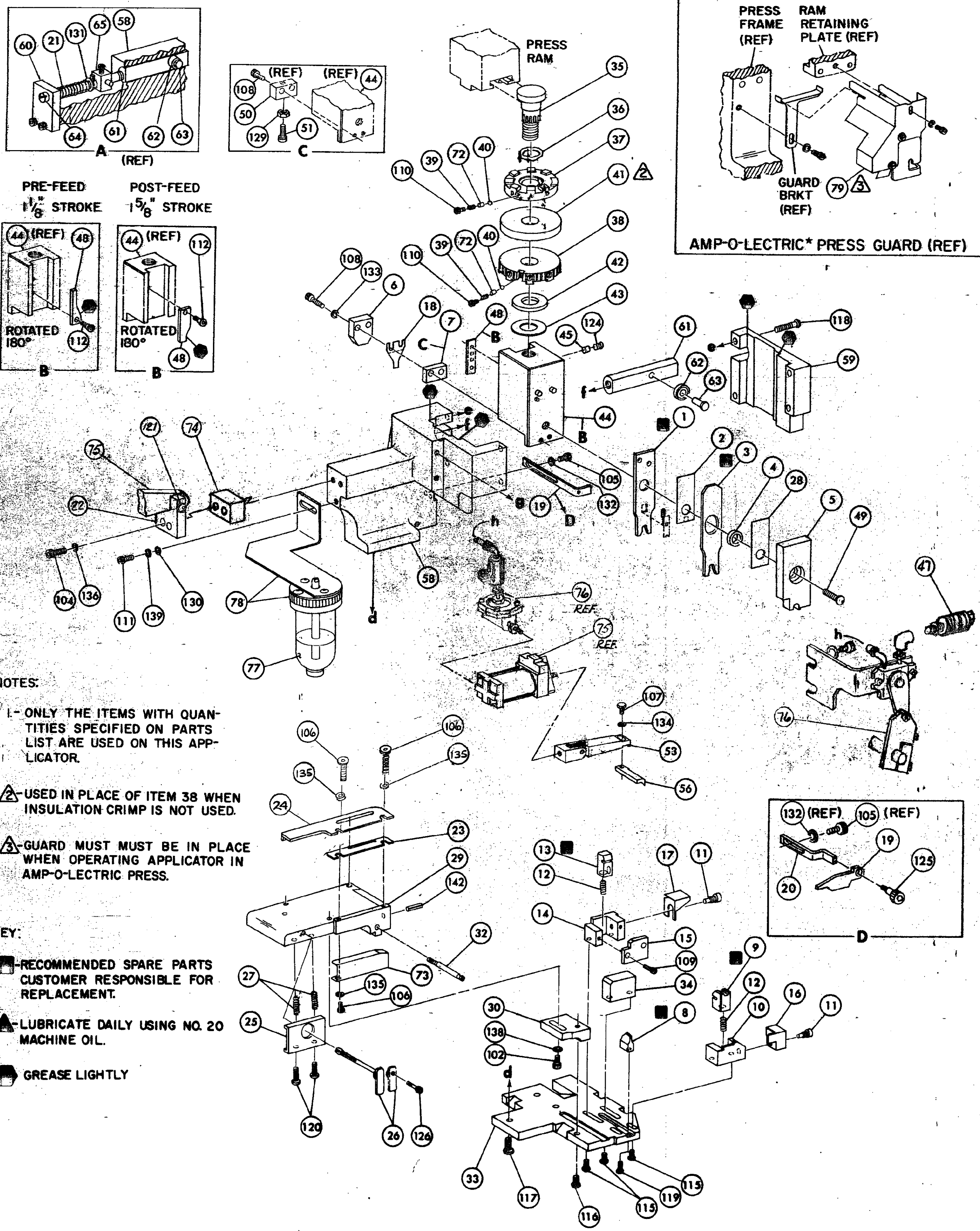


THIS DRAWING IS A CONTROLLED DOCUMENT.



- NOTES:**
- 1- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 - ⚠ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 - ⚠ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
- KEY:**
- RECOMMENDED SPARE PARTS CUSTOMER RESPONSIBLE FOR REPLACEMENT.
 - ▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - GREASE LIGHTLY

QTY	PART NO	DESCRIPTION	ITEM NO	QTY	PART NO	DESCRIPTION	ITEM NO
1	21045-3	RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	145	1	454220-1	CAP, HOUSING	59
1	5-21028-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	144	1	454485-1	HOUSING	58
1	4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	143				57
1	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	141	1	1-694433-7	PAWL, FEED	56
1	1-21030-6	PIN, DOWEL (.187 DIA X 1.25) HOUSING	140				55
1	21024-5	WASHER, LOCK (NO 10) LUB ASSY	139	1	461062-1	FEED FINGER ASS'Y	53
1	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	138				52
1	21024-5	WASHER, LOCK (NO 10) ADJ PLATE	137	1	463460-2	LEVER, TERMINAL FEED ARM	51
3	21024-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	135	1	7-21002-9	BUMPER, HOLDDOWN	50
1	21024-4	WASHER, LOCK (NO 8) FEED FINGER	134				49
1	21024-4	WASHER, LOCK (NO 8) DEPRESSOR	133	1	24042-2	CAM FEED STROKE	48
1	21024-4	WASHER, LOCK (NO 8) STRIPPER	132		459456-1	VALVE, SHUT OFF	47
1	21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	131	1	690191-1	APPLICATOR, BASIC (SUB ASSY)	46
1	21899-2	WASHER, FLAT (NO 10) LUB ASSY	130	1	455673-1	PLUG, NYLON	45
1	21018-5	NUT, HEX MACH (6-32) HOLDDOWN	129	1	690125-1	RAM	44
1	22353-8	SCR, SHLD. (.187 DIA X .250 LG) DRAG LEVER	126	1	690124-3	WASHER, LAMINATED	43
1	456567-1	SCR, SHLD. (.188 DIA X .125 LG) STRIPPER	125	1	690223-1	WASHER, RAM	42
1	21009-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	124	1	23241-6	DISC, SPACER	41
1	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	123	1	690170-1	SPRING, COMPRESSION	39
1	4-21002-3	SCR, BUT HD SKT CAP (3/8-16 X 1.00) AIR FEED	121	1	5-690692-2	DISC, INSULATION	38
2	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) DRAG	120	1	22480-5	DISC, WIRE	37
1	22733-8	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	119	1	690212-1	WASHER, SPRING	36
4	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .62) CAP	118	1	690212-1	POST, RAM	35
3	17177-1	SCR, BUT HD SKT CAP (1/4-20 X .75) HOUSING	117	1	690786-3	SUPPORT, TERMINAL	34
1	2-21002-7	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	116	1	455675-1	PLATE, BASE	33
2	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	115	1	690432-3	SCREW, ADJUSTMENT	32
1	2-21003-0	SCR, FLAT HD SKT CAP (6-32 X .50) CAM	113	2	455689-1	BLOCK, STRIP GUIDE ADJ	31
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) LUBRICATOR ASSY	111	1	455671-1	PLATE, STRIP GUIDE	30
1	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	110	1	1-455888-8	SPACER, FRONT SHEAR DEPRESSOR	29
1	2-22603-1	SCR, SKT HD CAP (8-32 X .50) REAR SHEAR PLATE	109	1	1-22284-0	SPRING, DRAG	27
1	1-21000-3	SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	106	1	690546-1	LEVER, DRAG RELEASE	26
1	2-21000-7	SCR, SKT HD CAP (8-32 X .50) STRIPPER	105	1	240792-1	DRAG, STOCK	25
2	4-21000-3	SCR, SKT HD CAP (10-32 X .62) FEED ROD GUIDE	104	1	805852-1	GUIDE STRIP (REAR)	24
1	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	103	1	690438-1	GUIDE, STRIP (FRONT)	23
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	102	1	459610-1	MOUNT, FEED BRACKET	22
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK	101		4-22284-9	SPRING, FEED RETURN	21
1	462992-2	GUARD, ASSY	79		458950-1	ARM, STRIPPER	20
1	1-485184-0	LUBRICATOR ASSY	78		458949-1	STRIPPER	19
REF	852931-2	OIL, LUBRICATING	77	1	691667-1	HOLDER, TERMINAL	18
1	692655-1	VALVE ASSY-692655-5	76	1	5-22280-0	GUARD, CHIP (REAR)	17
1	461065-1	AIR FEED ASSY	75	1	690461-1	GUARD, CHIP (FRONT)	16
1	461690-1	SPACER, AIR FEED	74	1	454276-1	PLATE, SHEAR (REAR)	15
1	454877-3	PLATE, STRIP GUIDE COVER	73	1	805840-2	HOLDER, SHEAR (REAR)	14
1	690603-1	SPRING, ASSIST	72			SHEAR, FLOAT (REAR)	13
		SPACER	71			SPRING, SHEAR	12
		NUT, HEX	70	1	455889-9	STOP, SHEAR	11
		PLATE, ADJUSTMENT	69			HOLDER, SHEAR (FRONT)	10
		SHAFT, PIVOT	68			SHEAR, FLOAT (FRONT)	9
		BUSHING	67			ANVIL	8
		LEVER, INTERMEDIATE	66	1	462808-3	SPACER, DEPRESSOR (REAR)	7
		BLOCK, PIVOT	65			DEPRESSOR, SHEAR (REAR)	6
		SCREW, ADJUSTMENT FEED ROD	64			DEPRESSOR, SHEAR (FRONT)	5
		PIN, CAM ROLLER	63			SPACER, TUBULAR, INS CRIMPER	4
		ROLLER, CAM	62			CRIMPER, INSULATION	3
		ROD, FEED	61			SPACER, CRIMPER	2
		GUIDE, FEED ROD	60			CRIMPER, WIRE	1

QTY		PART NO	DESCRIPTION	ITEM NO												
CRIMPING DATA																
PAD LTR	CRIMP HEIGHT	WIRE SIZE	MAG	APPLICATOR WILL APPLY												
A	NOT	USED		63136												
B	.041	(2) 26		63483												
C	.039	24, 24 1/2 OR (2) 26 1/2		63484												
D	.037	25, 26 OR 26 1/2		63573												
CRIMP	SIZE	TYPE	FEED	APPL INST												
WIRE	055	"E"														
INSUL	+	+	430	A18040												
WIRE RANGE MAG		INSULATION RANGE		PRESS NO												
200-566 CMA		-		565435-5												
REMARKS AMP-O-LECTRIC AIR FEED																
REF: I.D. PLATE 461264-1																
<table border="1"> <tr> <td>APPL USED ON MACHINE PART NO</td> <td>MACH SERIAL NO</td> <td>DISTRIBUTION</td> </tr> <tr> <td>CUSTOMER NAME</td> <td>APPL SERIAL NO</td> <td>ORIGINAL</td> </tr> <tr> <td>ADDRESS</td> <td>PURCHASE ORDER</td> <td>CUSTOMER COPY</td> </tr> <tr> <td>CITY</td> <td>ENG APP</td> <td>FIELD ENG COPY</td> </tr> </table>					APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION	CUSTOMER NAME	APPL SERIAL NO	ORIGINAL	ADDRESS	PURCHASE ORDER	CUSTOMER COPY	CITY	ENG APP	FIELD ENG COPY
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION														
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL														
ADDRESS	PURCHASE ORDER	CUSTOMER COPY														
CITY	ENG APP	FIELD ENG COPY														

DIST 66
AMP 2983-3 (4-76)
* Trademark of AMP Incorporated



LOG # 567076-1
REV 15