



A Product Line of
Diodes Incorporated



SPECIFICATION FOR APPROVAL

CUSTOMER _____

NOMINAL FREQUENCY _____ 18.432000 MHz _____




PRODUCT TYPE _____ **TYPE F8 8.0x4.5 GLASS SEALED CRYSTAL** _____

SPEC. NO. (P/N) _____ F81840011Q _____

CUSTOMER P/N _____

ISSUE DATE _____ August 15, 2018 _____

VERSION _____ B _____

APPROVED	PREPARED	QA
		

Diodes Incorporated

No.2, Ziqiang 5th Rd., Zhongli Industrial Park,
Zhongli Dist., Taoyuan City 32063, Taiwan (R.O.C.)
TEL: 886-3-451-8888
FAX: 886-3-461-3865
<https://www.diodes.com>

*RoHS Exemption
*HF-Halogen Free
*REACH Compliant
*AEC-Q200 Compliant

TYPE F8 8.0x4.5 GLASS SEALED CRYSTAL

F81840011Q

VER. B 15-Aug-18

ELECTRICAL SPECIFICATIONS

Item	Symbol	Specifications	Units	Notes
Nominal Frequency	Fn	18.432000	MHz	
Mode of Oscillation	MO	AT Cut-Fundamental		
Calibration Load Capacitance	CL	8	pF	
Calibration Tolerance	FL	±20	ppm	at 25°C±3°C
Operating Temperature Range	TR	-40 to +85	°C	
Frequency Stability (Frequency Deviation over the Operating Temperature Range)	F/T	±30	ppm	Reference to the Frequency at 25°C
Operating Drive Level		10	µW	
Maximum Drive Level		100	µW	
Equivalent Series Resistance	ESR	50	Ω	Max
Shunt Capacitance	C0	5	pF	Max.
Aging at 25°C		±3	ppm	Max, 1st year
Storage Temperature		-55 to +125	°C	
Insulation Resistance		500	MΩ	Min

TYPE F8 8.0x4.5 GLASS SEALED CRYSTAL

F81840011Q

VER. B 15-Aug-18

AEC-Q200 RELIABILITY TEST SPECIFICATIONS:

1. Initial

- 1.1 Physical Dimensions: JESD22, Method JB1-100
- 1.2 External Visual: MIL-STD-883, Method 2009
- 1.3 Freq. Vs. Temperature: Per Specification/Datasheet

2. Mechanical

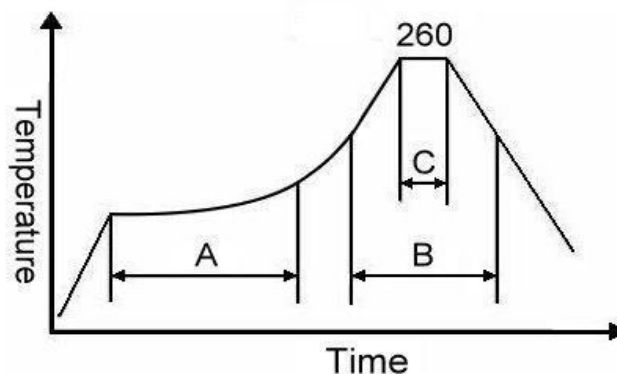
- 2.1 Mechanical Shock: MIL-STD-202 Method 213
- 2.2 Vibration: MIL-STD-202 Method 204
- 2.3 Solderability: J-STD-002
- 2.4 Board Flex: AEC Q200-005
- 2.5 Terminal Strength (SMD): AEC Q200-006

3.Environmental

- 3.1 Temp Cycle: JESD22, Method JA-104
- 3.2 Resistance to Solder Heat: MIL-STD-202 Method 210
- 3.3 High Temperature Operating Life: MIL-STD-202, Method 108
- 3.4 High Temp Exposure: MIL-STD-202, Method 108
- 3.5 High temp & High humidity: MIL-STD-202, Method 103
- 3.6 Thermal Shock: MIL-STD-202, Method 107

SUGGESTED IR REFLOW PROFILE

*As per IPC-JEDEC J-STD-020D



Note:

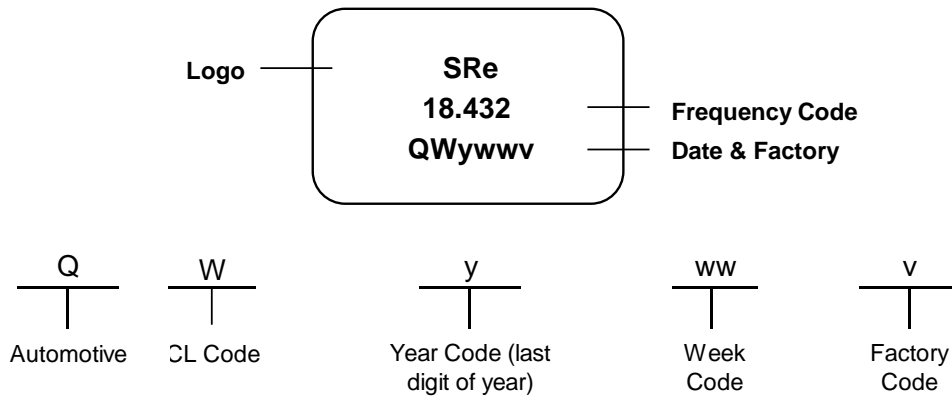
	Stage	Temperature	Time
A	Preheat	150~200°C	60~120 Sec
B	Primary Heat	217°C	60~150 Sec
C	Peak	260°C	10 Sec

TYPE F8 8.0x4.5 GLASS SEALED CRYSTAL

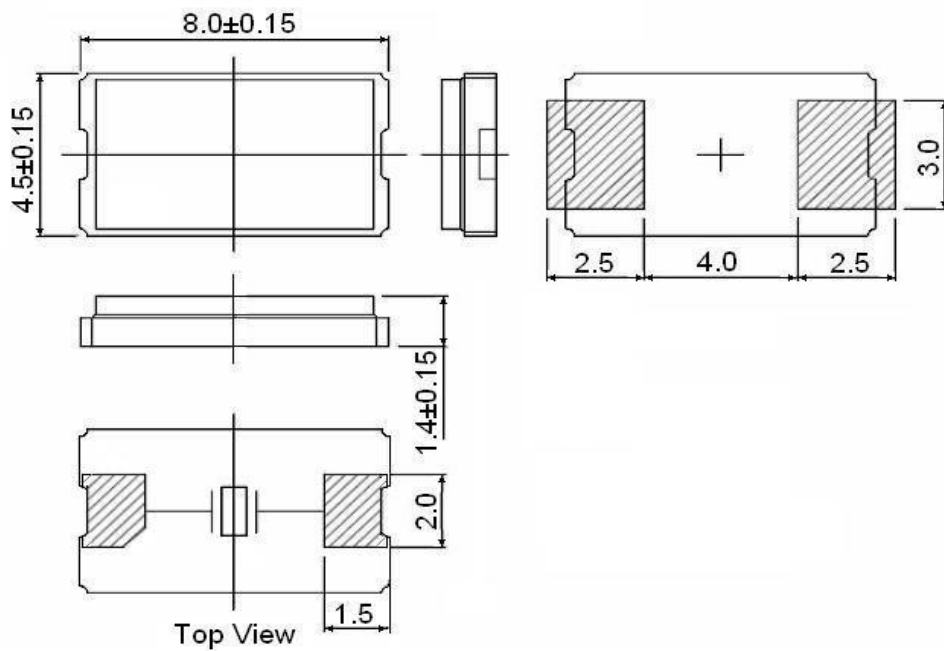
F81840011Q

VER. B 15-Aug-18

MARKING



MECHANICAL DRAWINGS (Scale: None. Dimensions are in mm.)



TYPE F8 8.0x4.5 GLASS SEALED CRYSTAL

F81840011Q

VER. B 15-Aug-18

PACKING

