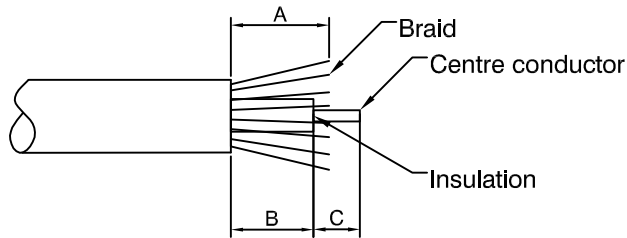


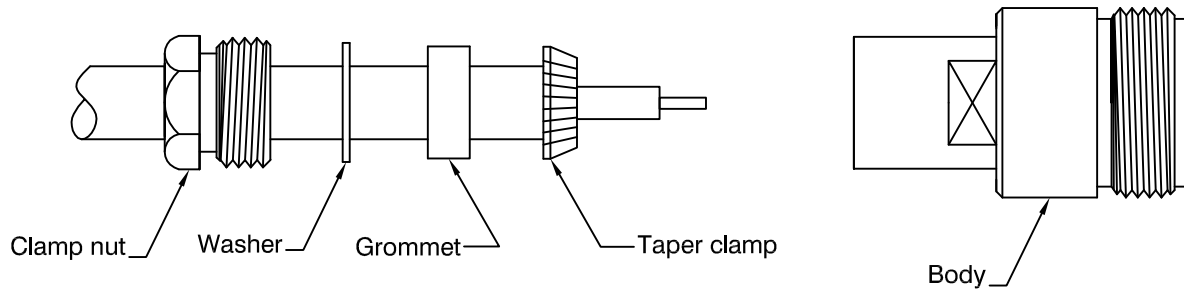
Assembly Instructions

1) Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

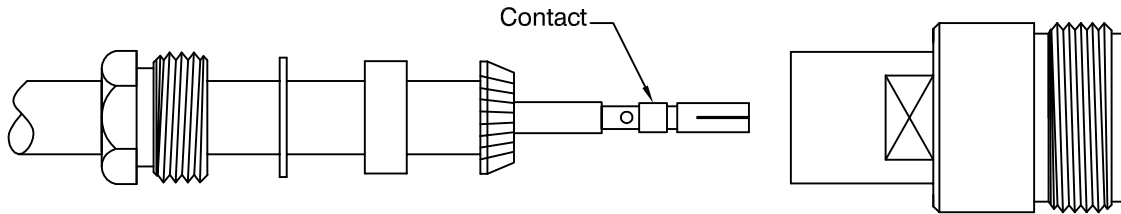
A = 5mm
B = 3mm
C = 5mm



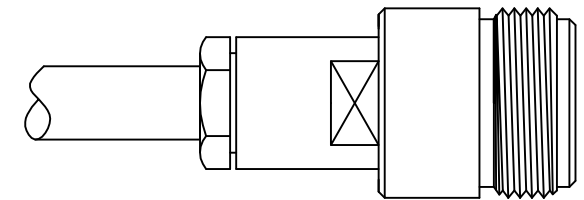
2) Tin the centre conductor. Slide the clamp nut, washer and grommet over the cable. Place the taper clamp over the braid and push back against the cable jacket. Pull the braid back over the taper clamp and trim level with the rear as shown.



3) Solder the contact onto the centre conductor.



4) Insert the cable and parts into the connector body. Tighten the clamp nut using the appropriate wrenches.



| | | | |
|-------------------------|-------|-----|------------|
| CAD Issue | SN | 2 | 11 Jan 02 |
| First Issue | DJH | 1 | 24 July 98 |
| DESCRIPTION OF REVISION | APPVD | ISS | DATE |



Cinch Connectivity Solutions, Ltd
11 Bilton Road
Chelmsford
Essex CM1 2UP, England
T: +44 (0) 1245 342060
F: +44 124 535 8938

SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:
± 0.2mm unless
otherwise stated

DRAWN BY:

S Nash

CHECKED BY:

P Couzens

APPROVED BY:

P Couzens

DATE:

11 Jan 02

TITLE:

Stripping and Assembly
Instructions for N Clamp
Jack

PART NUMBER:

VAIN3201

PAGE: 1 of 1