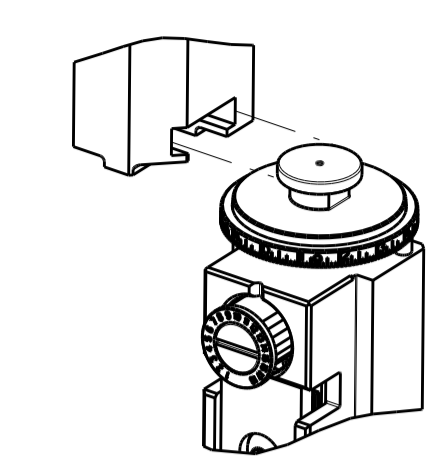


PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2266203-1	B	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2266203-2	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2266203-1	B	MECHANICAL AND CRIMP TOOLING KIT	MECHANICAL
7-2266203-2	B	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC
7-2266203-7	A	CRIMP TOOLING KIT	-

ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.40 mm [.055]	F
INSUL	1.78 mm [.070]	F

APPLICATOR INSTRUCTIONS
408-35042

TERMINAL DATA: JST TERMINAL		JST CRIMP SPECIFICATION	
TERMINAL NAME: TERMINAL, 2.5MM PITCH HPI CRIMP CONTACT			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
1.90-2.50 mm [.075-.098 IN]		Ø1.00-1.90 mm [.039-.075 IN]	
TERMINAL APPLICATION SPECIFICATION	HM-0051 Rev R3		
TERMINALS APPLIED			
TE TERMINAL	JST TERMINAL	TE TERMINAL	JST TERMINAL
1572258-1	SEH-001-T-P0.6		

TERMINAL DATA: JST TERMINAL		JST CRIMP SPECIFICATION	
TERMINAL NAME: TERMINAL, 2.5MM PITCH HPI CRIMP CONTACT			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
1.90-2.50 mm [.075-.098 IN]		Ø0.90-1.90 mm [.035-.075 IN]	
TERMINAL APPLICATION SPECIFICATION	HM-0051 Rev R3		
TERMINALS APPLIED			
TE TERMINAL	JST TERMINAL	TE TERMINAL	JST TERMINAL
2113095-1	SEH-001T-P0.6L		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
22 AWG	0.75+/-0.05 [.030+/- .002]	5.7
24 AWG	0.70+/-0.05 [.028+/- .002]	6.1
26 AWG	0.65+/-0.05 [.026+/- .002]	6.6
28 AWG	0.625+/-0.025 [.0246+/- .0010]	6.8
30 AWG	0.595+/-0.025 [.0234+/- .0010]	7.1

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
22 AWG	0.695+/-0.025 [.0274+/- .0010]	6.1
24 AWG	0.645+/-0.025 [.0254+/- .0010]	6.6
26 AWG	0.595+/-0.025 [.0234+/- .0010]	7.1

- 1 RECOMMENDED SPARE PARTS
- 2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- 3 APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- 4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 5. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

***WARNING**
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

LOC	DIST	REVISIONS					
A	66	P	LTN	DESCRIPTION	DATE	OWN	APVD
		A		RELEASED	20FEB2014	RK	GB
		B		ECR-18-009466	20JUN2018	KH	TE

-	1	-	1	-	2119640-1	PUSH ROD, AIR FEED	250	
-	1	-	1	-	1803259-1	BUSHING, FLANGED	249	
-	1	-	1	-	2119641-1	FEED CAM, AIR FEED	248	
-	1	1	1	1	2119082-8	CAM, SNAIL, INSULATION ADJUSTMENT	244	
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243	
-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242	
-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241	
-	-	1	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239	
-	1	-	1	-	2063440-1	AIR FEED MODULE	238	
-	2	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172	
-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164	
-	1	-	1	-	240638-1	SPRING, FEED FINGER	163	
-	1	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137	
-	1	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136	
-	1	1	1	1	2844908-1	SCREW, LOCKING	99	
-	1	1	1	1	2844907-1	POST, LOCKING	98	
-	1	1	1	1	455888-6	SPACER, CRIMPER	82	
-	1	1	1	1	1962431-2	SPRING, COMPRESSION	77	
-	1	1	1	1	854769-4	HOLDER, INS	74	
-	1	1	1	1	1803607-1	DOCUMENTATION PACKAGE	71	
-	1	1	1	1	2119740-1	TAG, IDENTIFICATION	67	
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66	
-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60	
-	1	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59	
-	1	1	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250	58	
-	1	1	1	1	1338685-1	PAWL, FEED	56	
-	4	4	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54	
-	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49	
-	-	1	-	1	2119652-1	FEED CAM, PRE FEED	48	
-	-	1	-	1	2119653-1	FEED CAM, POST FEED	47	
-	1	1	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46	
-	1	1	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44	
-	1	1	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41	
-	1	1	1	1	3-1752356-9	SUPPORT, TERMINAL	34	
-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33	
-	2	2	2	2	2-2844962-6	SPACER, CYLINDRICAL, STRIP GUIDE	30	
-	1	1	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29	
-	1	1	1	1	455888-3	SPACER, CRIMPER	28	
-	1	1	1	1	1320928-2	STRIP GUIDE	24	
-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21	
-	2	2	2	2	1-18028-2	WASHER, FLAT, REG M4	20	
-	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19	
-	1	1	1	1	2119806-1	INSERT, SHEAR	13	
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12	
-	1	1	1	1	1-356885-4	STOP, SHEAR	11	
-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10	
-	1	1	1	1	1633861-1	SHEAR, FLOATING	9	
-	1	2	2	1	1	2-1633917-2	ANVIL, COMBINATION	8
-	-	-	-	-	-	-	7	
-	-	-	-	-	-	-	6	
-	1	1	1	1	2119780-9	DEPRESSOR, SHEAR	5	
-	1	1	1	1	2-238011-3	BLOCK, CRIMPER SPACER	4	
-	1	2	2	1	1	5-1633962-5	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	455888-1	SPACER, CRIMPER	2	
-	1	2	2	1	1	3-1633860-1	CRIMPER, WIRE	1
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-	-	-	-	-	-	PART NO	DESCRIPTION	
-	-	-	-	-	-	ITEM NO		

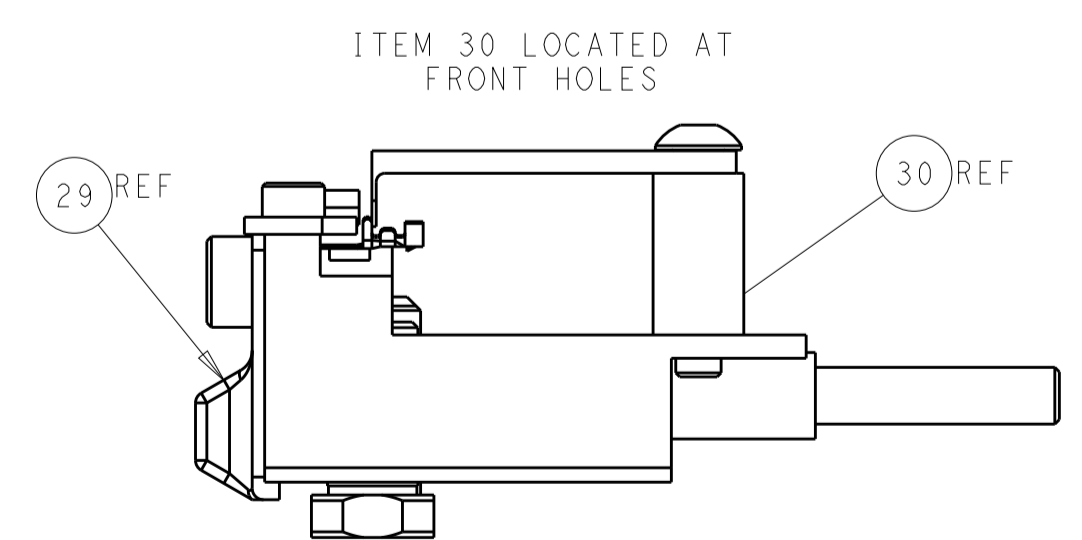
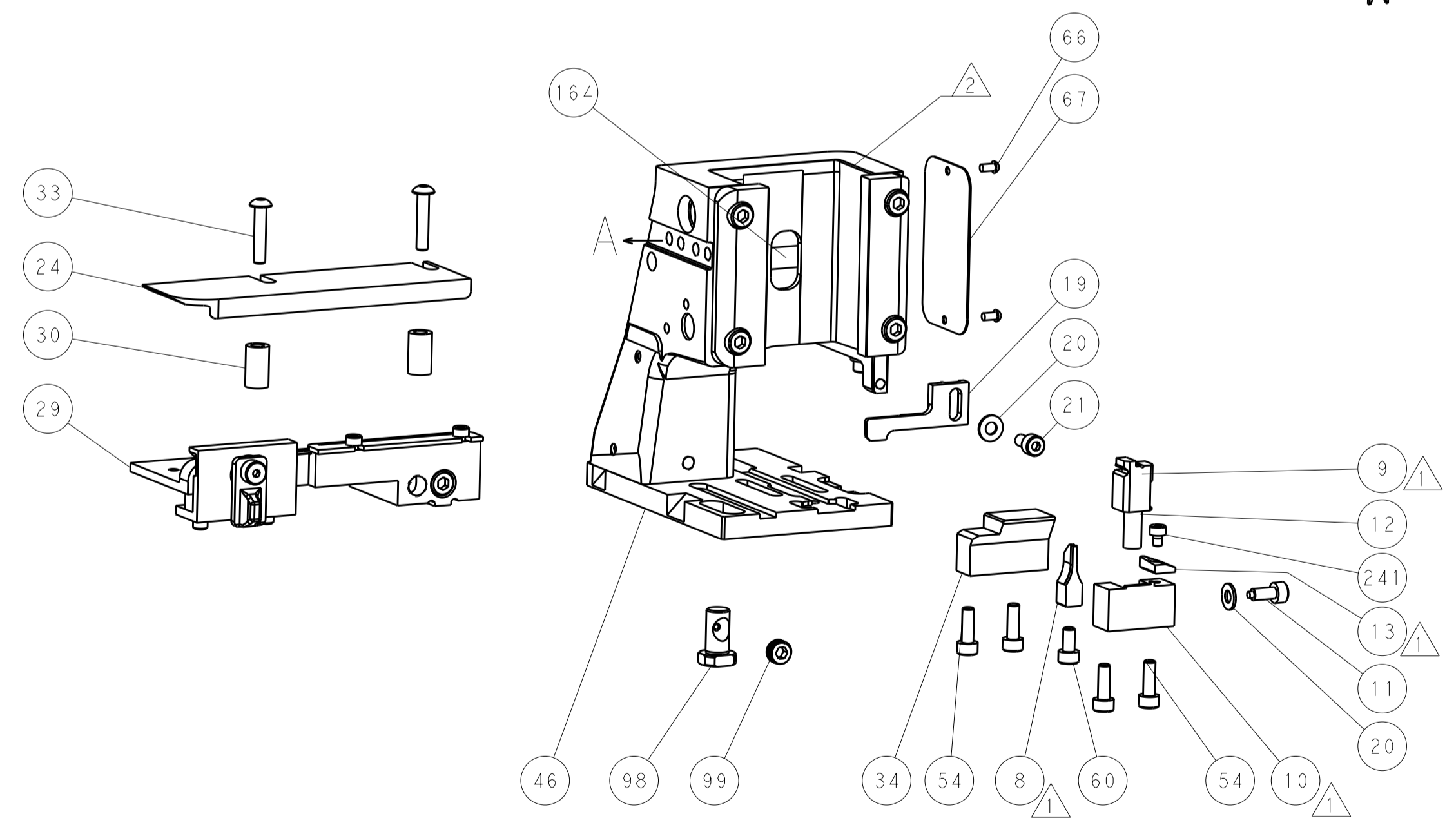
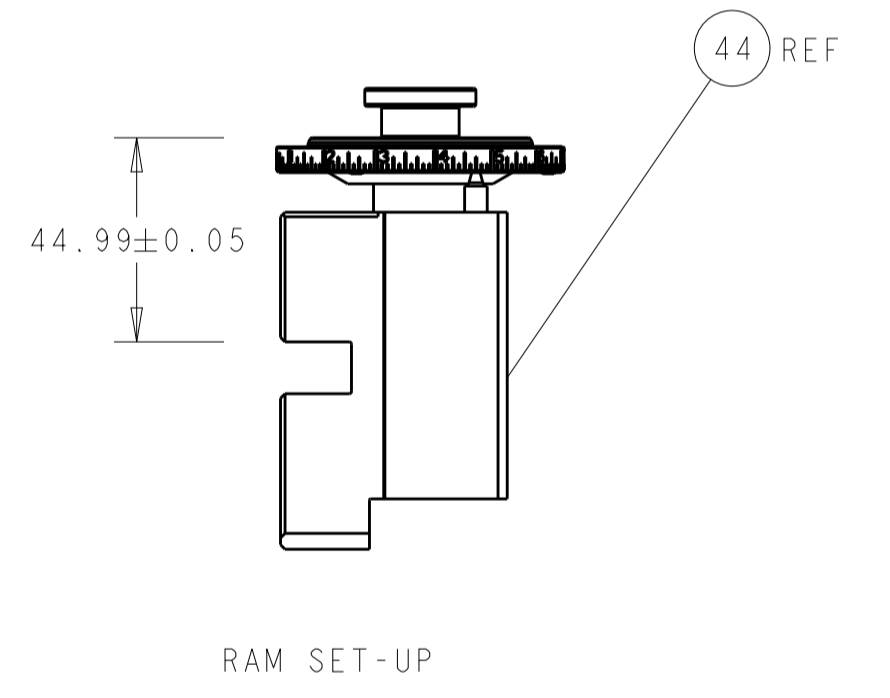
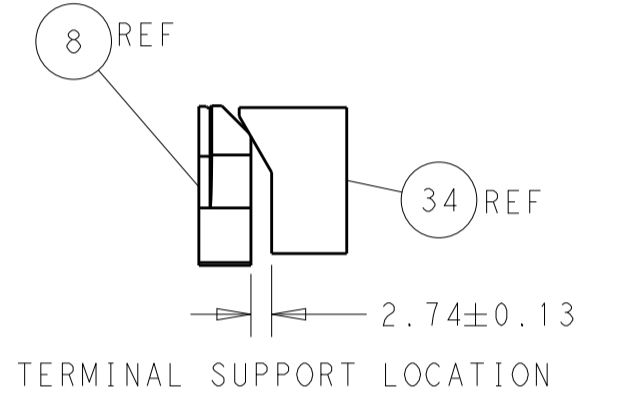
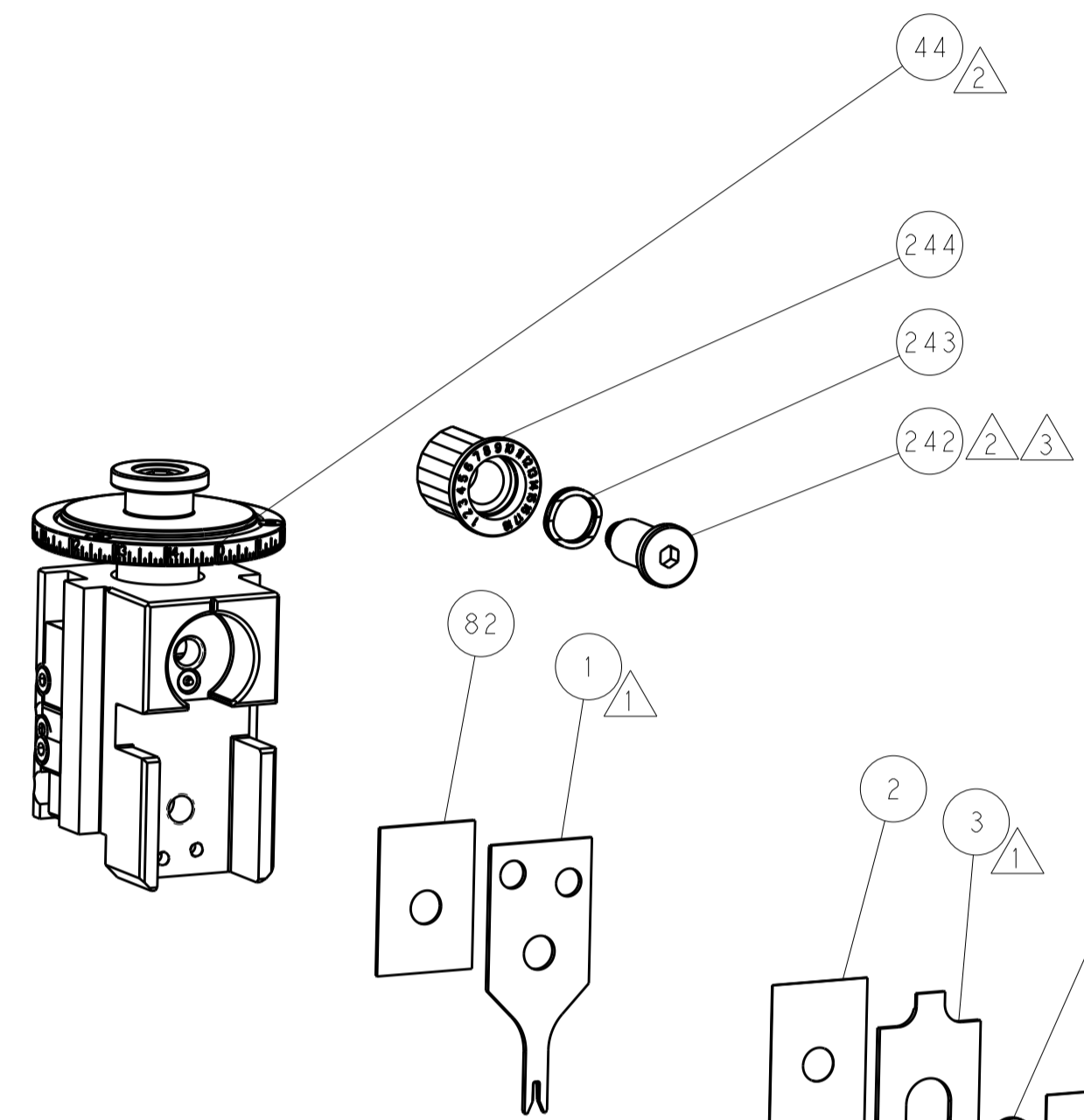
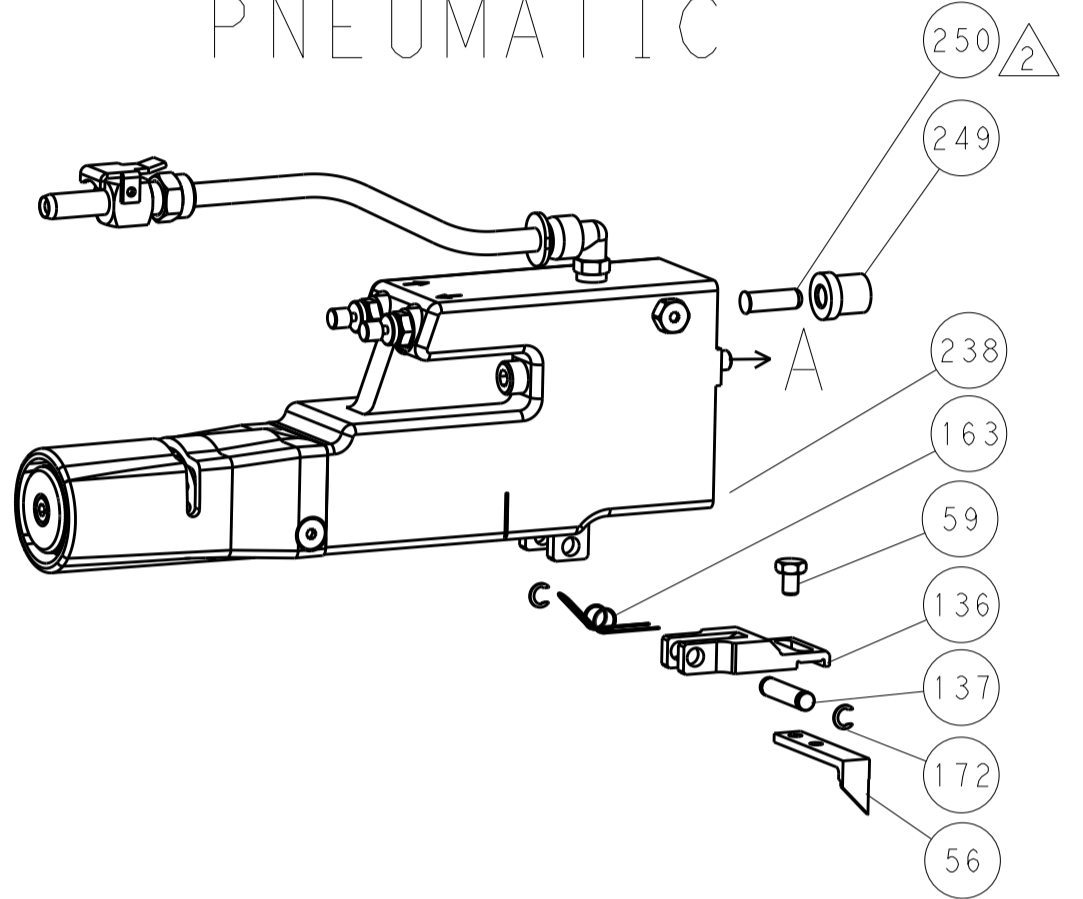
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		1 PLC ±		APVD	22JAN2014	Ocean Side Feed	
		2 PLC ±				Applicator	
		3 PLC ±					
		4 PLC ±					
		ANGLES					
		FINISH					
MATERIAL				WEIGHT	A1 00779		Customer Accessible Production Drawing
				SCALE	1:2		SHEET 1 OF 4
				REV	B		

LOC		DIST		REVISIONS			
NO.	REV.	DATE	BY	DESCRIPTION	DATE	BY	APPROV.
A	66			SEE SHEET 1			

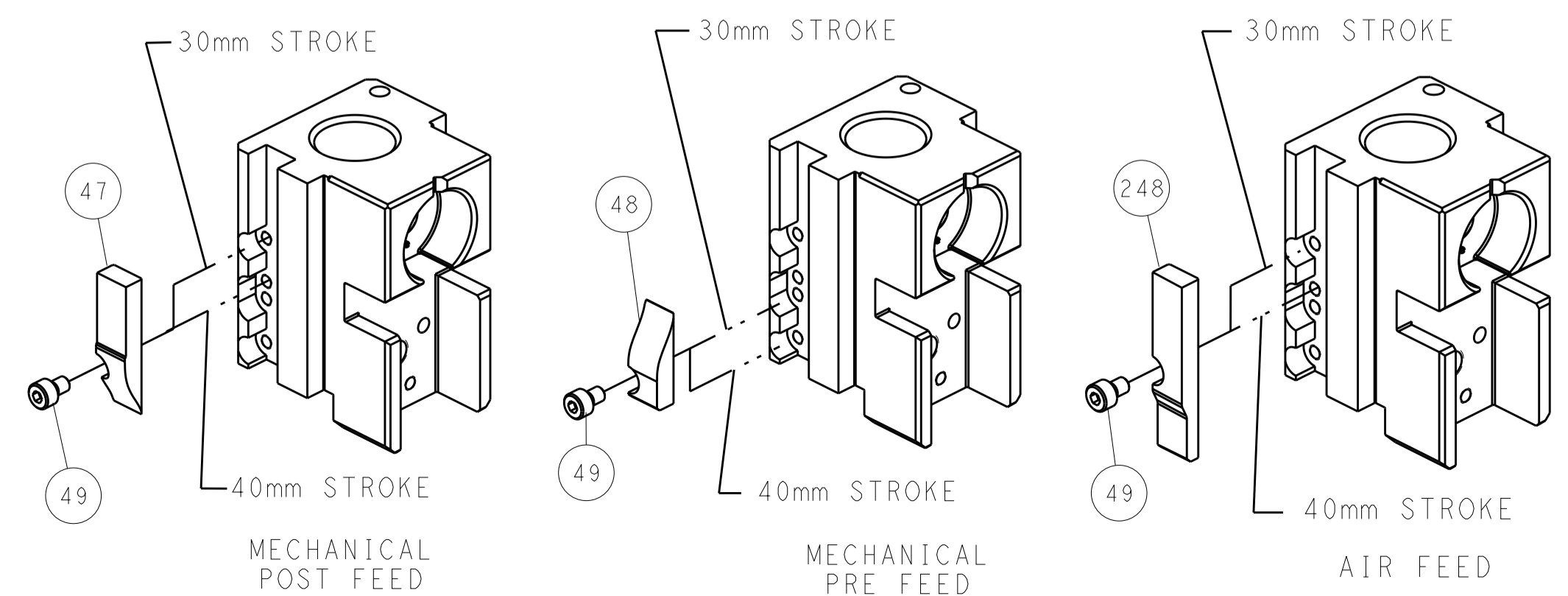
FEED TYPE MECHANICAL



PNEUMATIC



CAM POSITIONS



ATLANTIC VERSION
 Shown on sheets 1 of 4 & 2 of 4
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWG: HOFFNER 21JAN2014		TE Connectivity	
mm	0 PLC ±	1 PLC ±	2 PLC ±	3 PLC ±	4 PLC ±	NAME	Harrisburg, PA 17105-3608
	ANGLES	FINISH		APVD: T. ELBIN 22JAN2014	PRODUCT SPEC	Ocean Side Feed Applicator	
MATERIAL				APPLICATION SPEC		SIZE	RESTRICTED TO
				WEIGHT		CAGE CODE	
				Customer Accessible Production Drawing	SCALE 1:2	DRAWING NO. A1100779	REV B
						©=2266203	

PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2-2266203-1	B	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2-2266203-2	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2266203-7	A	CRIMP TOOLING KIT	-

PACIFIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.40 mm [.055]	F
INSUL	1.78 mm [.070]	F

APPLICATOR INSTRUCTIONS
408-35042

TERMINAL DATA: JST TERMINAL		JST CRIMP SPECIFICATION	
TERMINAL NAME: TERMINAL, 2.5MM PITCH HPI CRIMP CONTACT			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
1.90-2.50 mm [.075-.098 IN]		Ø1.00-1.90 mm [.039-.075 IN]	
TERMINAL APPLICATION SPECIFICATION	HM-0051 Rev R3	-	-
TERMINALS APPLIED			
TE TERMINAL	JST TERMINAL	TE TERMINAL	JST TERMINAL
1572258-1	SEH-001-T-P0.6		

TERMINAL DATA: JST TERMINAL		JST CRIMP SPECIFICATION	
TERMINAL NAME: TERMINAL, 2.5MM PITCH HPI CRIMP CONTACT			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
1.90-2.50 mm [.075-.098 IN]		Ø0.90-1.90 mm [.035-.075 IN]	
TERMINAL APPLICATION SPECIFICATION	HM-0051 Rev R3	-	-
TERMINALS APPLIED			
TE TERMINAL	JST TERMINAL	TE TERMINAL	JST TERMINAL
2113095-1	SEH-001T-P0.6L		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
22 AWG	0.75+/-0.05 [.030+/-0.002]	5.7
24 AWG	0.70+/-0.05 [.028+/-0.002]	6.1
26 AWG	0.65+/-0.05 [.026+/-0.002]	6.6
28 AWG	0.625+/-0.025 [.0246+/-0.0010]	6.8
30 AWG	0.595+/-0.025 [.0234+/-0.0010]	7.1

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
22 AWG	0.695+/-0.025 [.0274+/-0.0010]	6.1
24 AWG	0.645+/-0.025 [.0254+/-0.0010]	6.6
26 AWG	0.595+/-0.025 [.0234+/-0.0010]	7.1

- 1 RECOMMENDED SPARE PARTS
- 2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- 3 APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- 4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 5. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

LOC	DIST	REV	DATE	BY	APPV
A	66	-	-	-	-

REV	DATE	DESCRIPTION	ITEM NO
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-	-	-	6
-	1	1	5
-	1	1	4
1	1	1	3
-	1	1	2
1	1	1	1
-	77	-22	-21

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:	
mm	0 PLC ±	1 PLC ±	2 PLC ±
	3 PLC ±	4 PLC ±	ANGLES ±
MATERIAL	FINISH	WEIGHT	SCALE

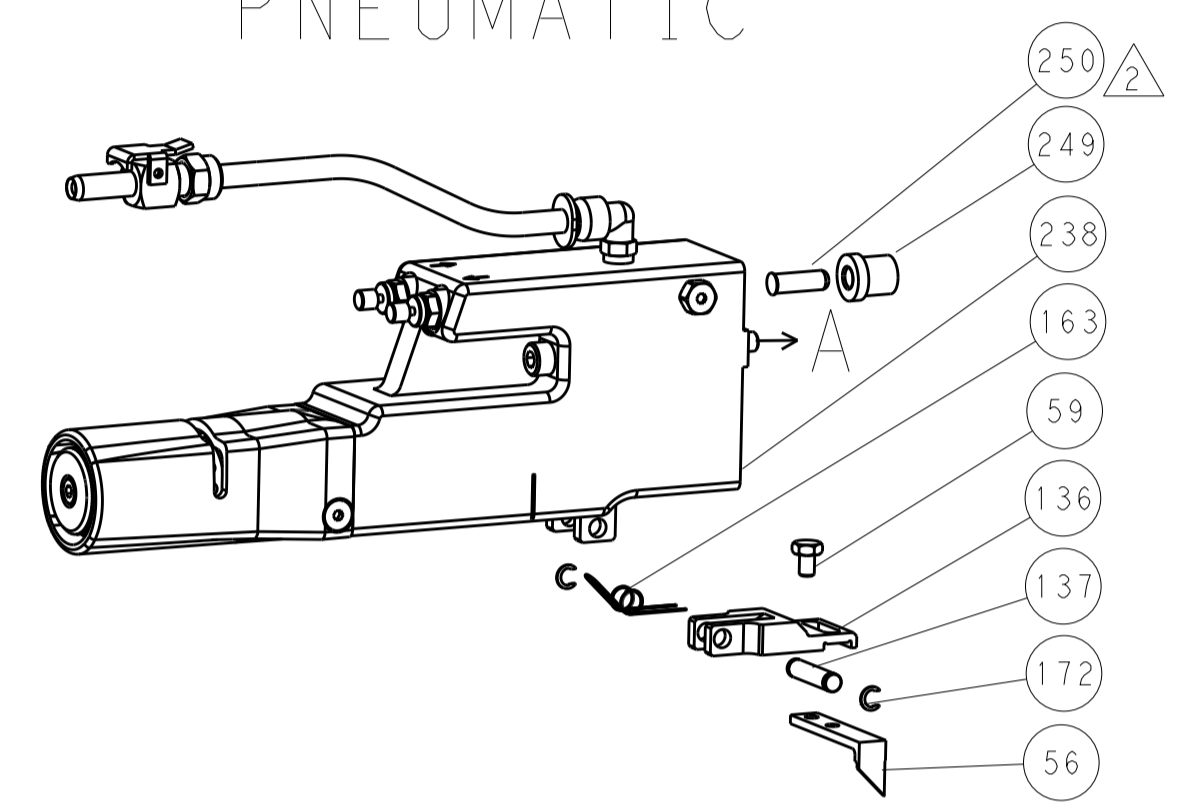
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DATE	22JAN2014	CHKD	T.ELBIN
NAME	Ocean Side Feed Applicator		
SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	2266203	-
Customer Accessible Production Drawing		SCALE	1:2
SHEET		3	OF 4
REV		B	

LOC		DIST		REVISIONS			
A	66	P	LTM	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1			

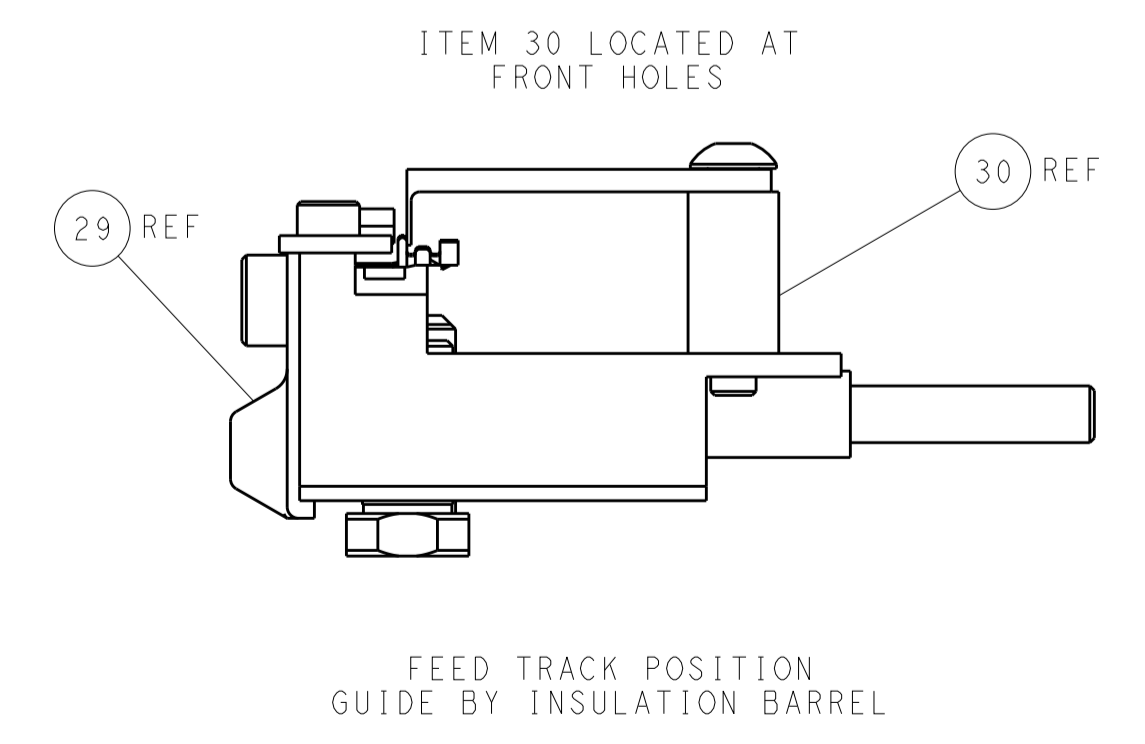
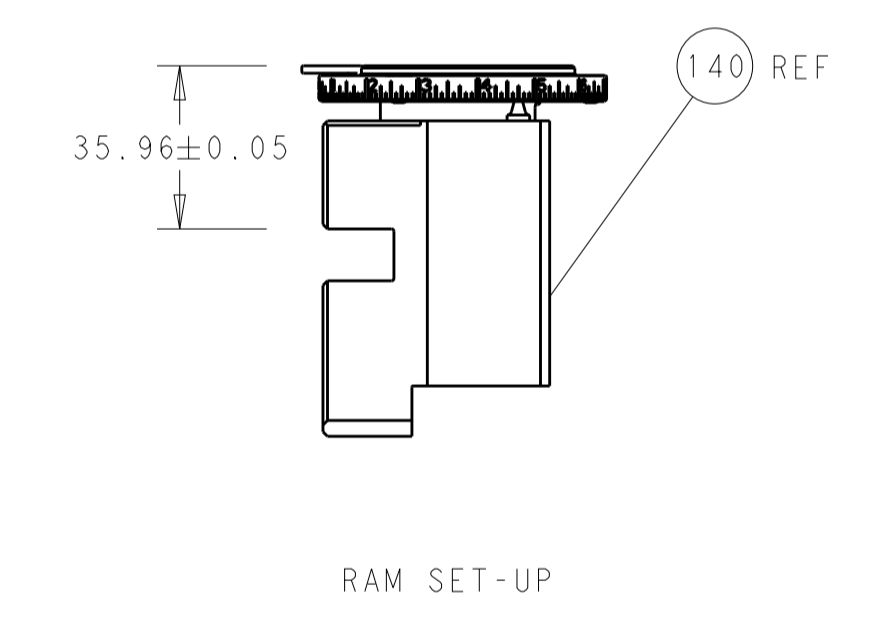
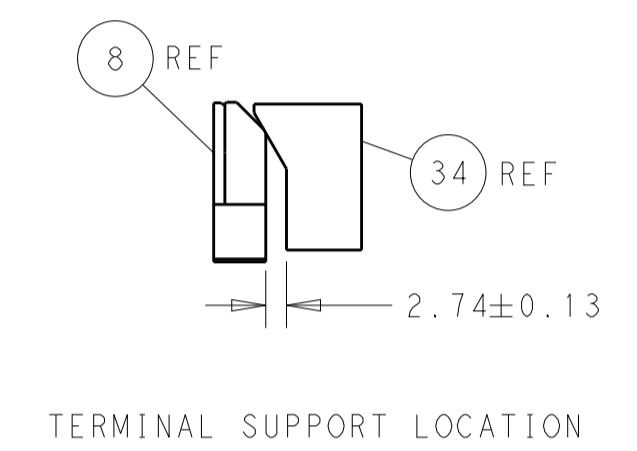
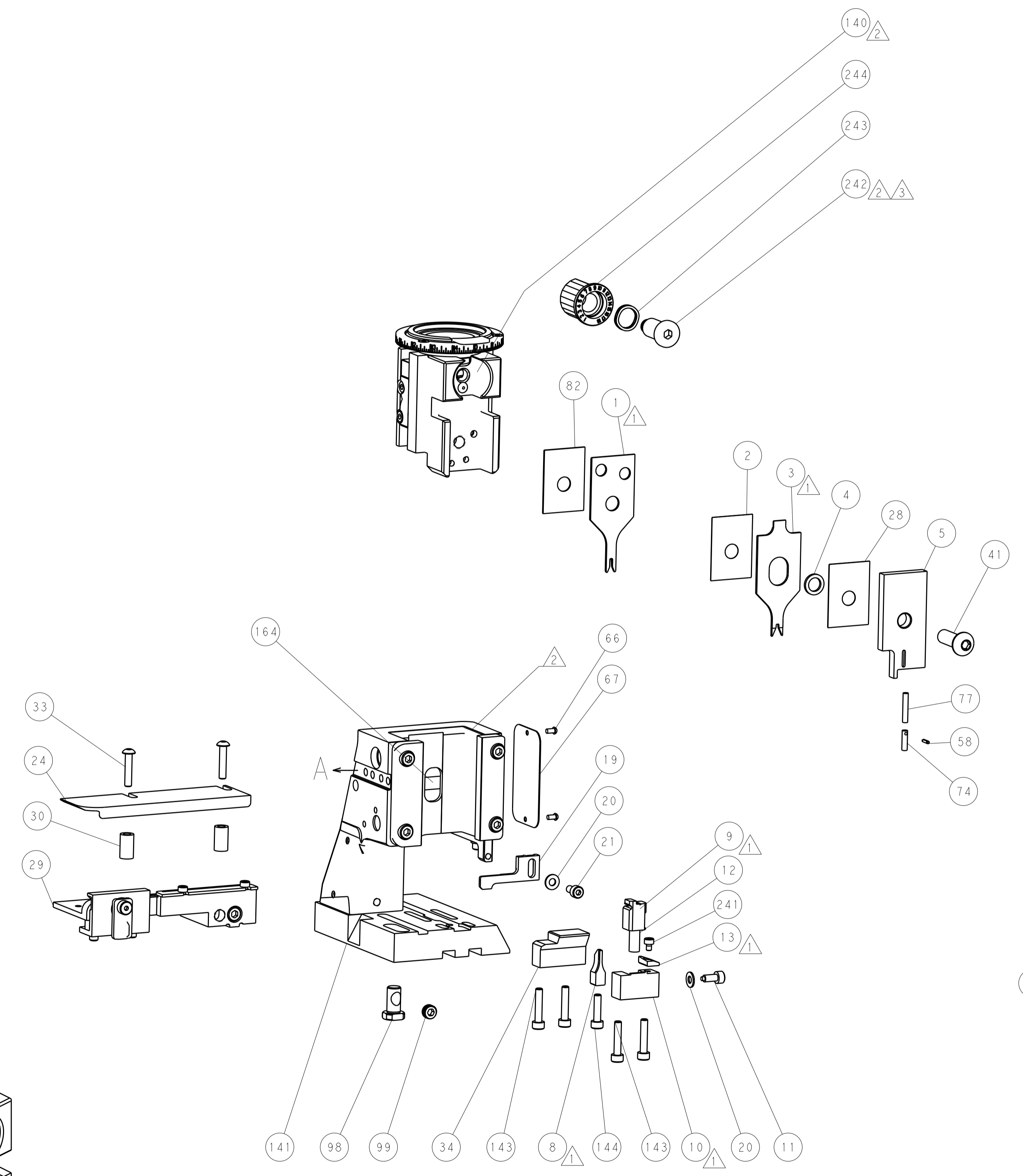
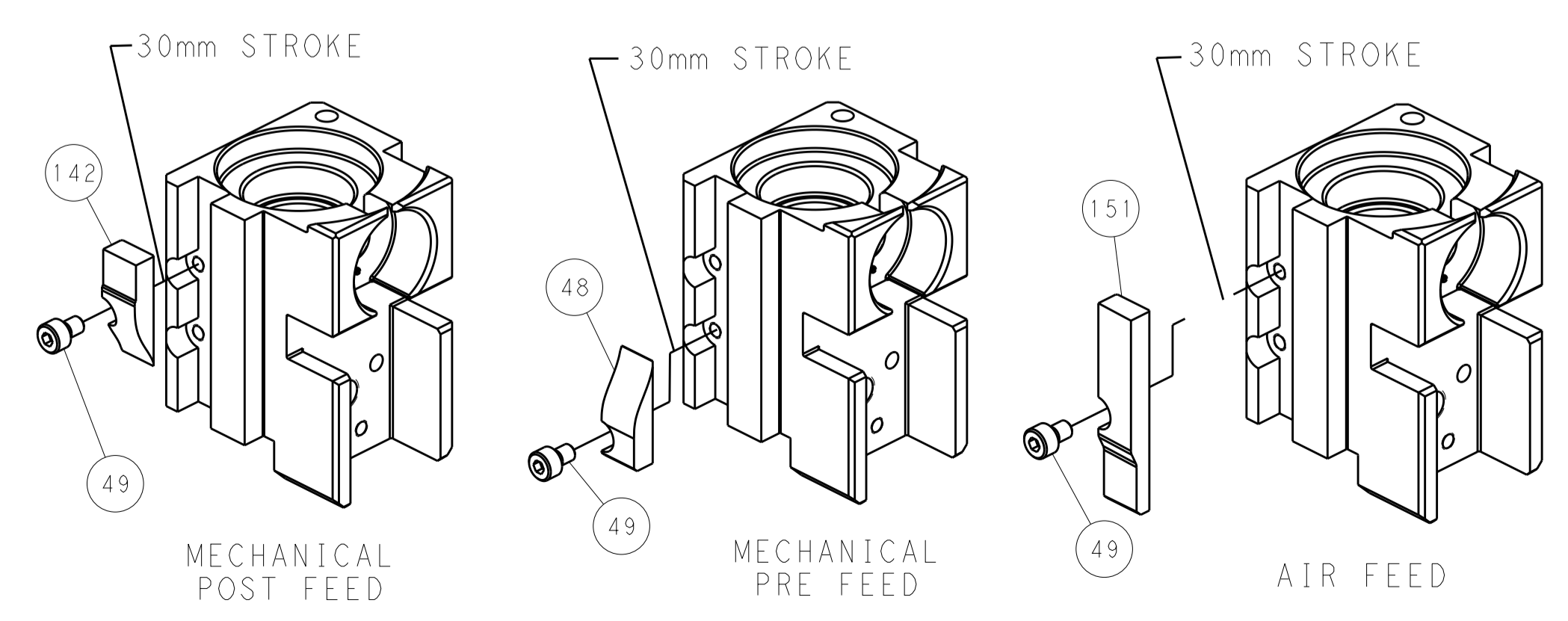
FEED TYPE MECHANICAL



PNEUMATIC



CAM POSITIONS



PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN: HOFFNER 21JAN2014		TE Connectivity	
mm	0 PLC	±		CHK: T. ELBIN 22JAN2014	Harrisburg, PA 17105-3608		
	1 PLC	±		APVD: T. ELBIN 22JAN2014	NAME: Ocean Side Feed Applicator		
	2 PLC	±		PRODUCT SPEC	SIZE: CAGE CODE: DRAWING NO: RESTRICTED TO		
	3 PLC	±		APPLICATION SPEC	A1 00779 ©=2266203		
	4 PLC	±		WEIGHT	Customer Accessible Production Drawing		
MATERIAL:	FINISH:			SCALE: 1:2	SHEET: 4	OF: 4	REV: B