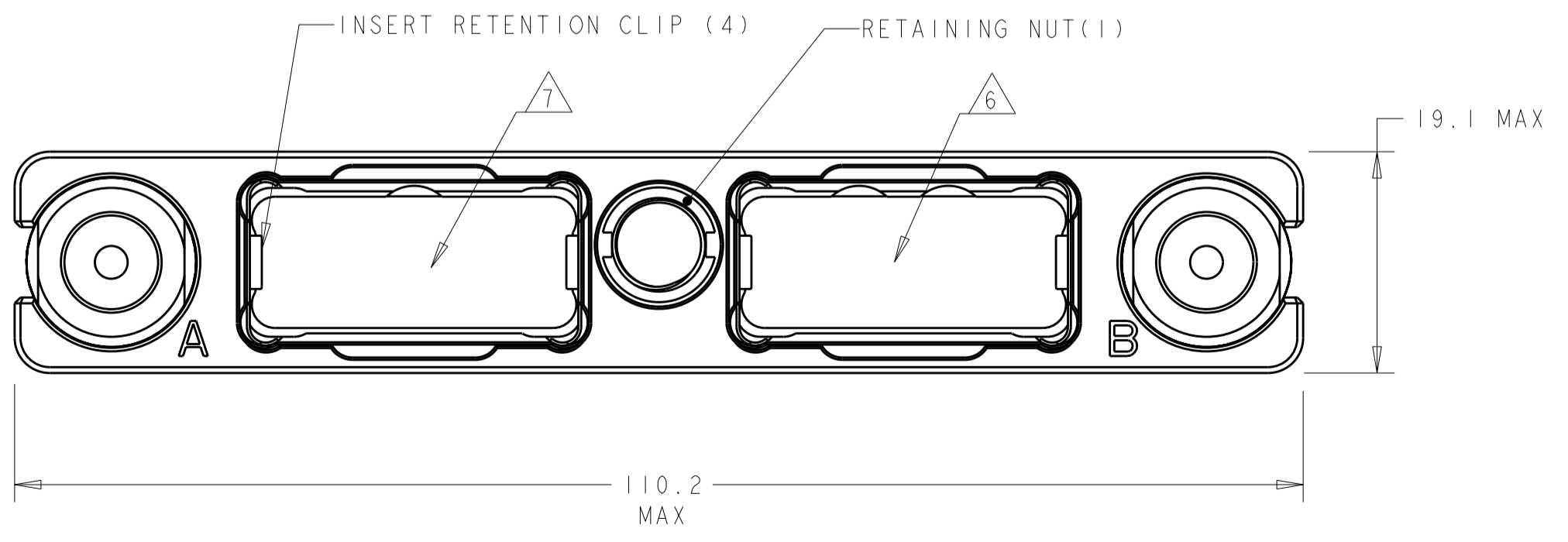
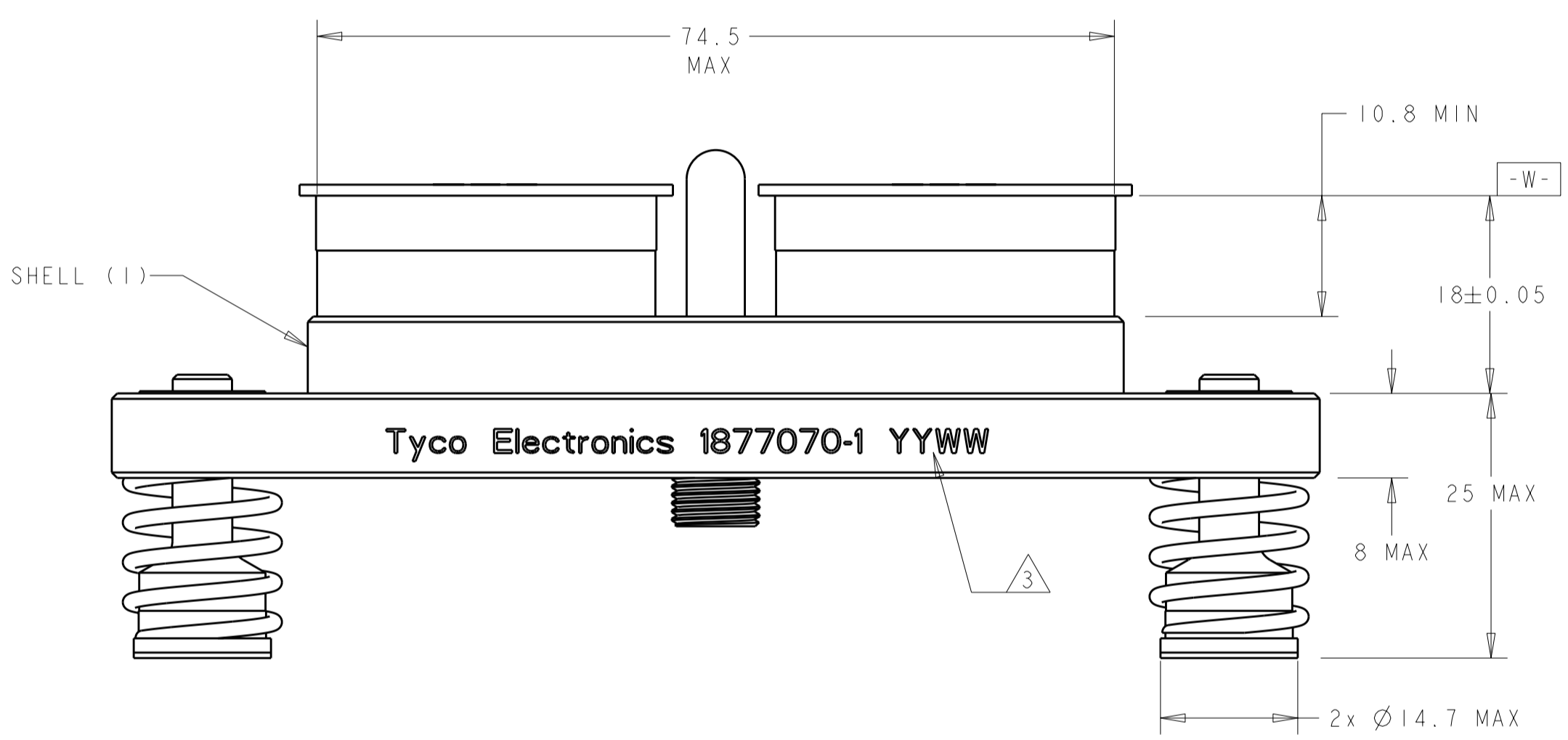
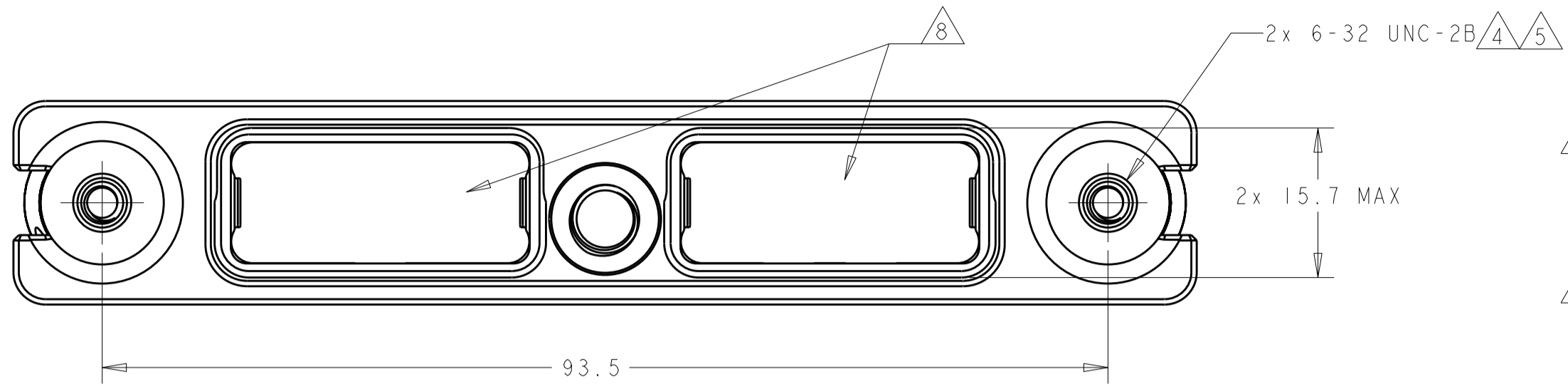
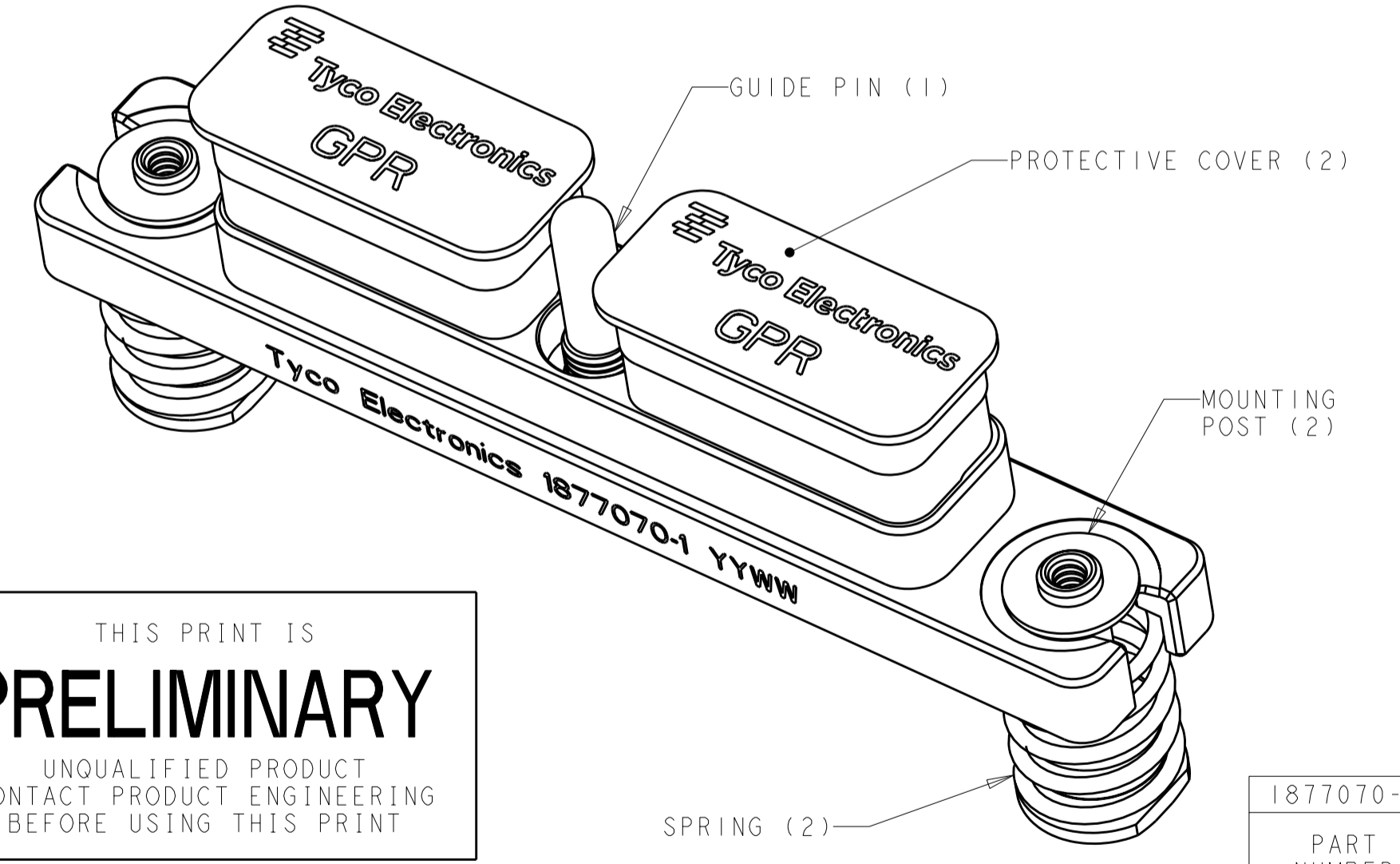


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LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD		
	1	PROPOSED	19MAY2005	BW	JPM		
	2	REVISED	16MAR06	CJV	JPM		
	3	REVISED	18MAY07	BH	JPM		
	4	REVISED	16APR10	RF	JM		



- 1. SHELL : ALUMINUM ALLOY 6061 T651 PER SAE AMS-QQ-A-250  
 INSERT RETENTION CLIP: COPPER ALLOY PER ASTM B194  
 GUIDE PIN & MOUNTING POST: STAINLESS STEEL PER AISI 303  
 PROTECTIVE COVER: THERMOPLASTIC ELASTOMER  
 SPRING & RETAINING NUT: STAINLESS STEEL PER AISI 316
- 2. SHELL: ELECTROLYTIC NICKEL PER SAE AMS QQ-N-290 OVER  
 ELECTROLESS NICKEL PER SAE AMS-2404, CLASS 3.  
 GUIDE PIN & MOUNTING POST: PASSIVATED
- 3. DATE CODE - YEAR & WEEK (YY WW)
- 4. 6-32 SCREWS ARE REQUIRED FOR PANEL MOUNTING (NOT INCLUDED).  
 SCREW HEAD DIAMETER: 8.5mm MAX  
 RECOMMENDED TORQUE: 1.3 N-m [11.5 in-lb] MIN.
- 5. 6-32 THREADED HOLES ARE SELF-LOCKING, HAVING THE SPIRALOCK® THREAD FORM.  
 SPIRALOCK® IS A REGISTERED TRADEMARK OF SPIRALOCK CORPORATION.
- 6. SHELL CAVITY FOR GPRB SERIES INSERT WITH KEYING CODE A
- 7. SHELL CAVITY FOR GPRB SERIES INSERT WITH KEYING CODE B
- 8. THE PROTECTIVE COVERS ARE NOT SHOWN FOR CLARITY.
- 9. PANEL THICKNESS: 4.06 mm MAX
- 10. TOTAL LATERAL FLOAT: Ø4mm MIN  
 REQUIRED AXIAL DISPLACEMENT IN THE MATING DIRECTION: 2.25±1mm
- 11. THIS PRODUCT IS SOLD BY TYCO ELECTRONICS UNDER A LICENSE FROM RADIALL SA.



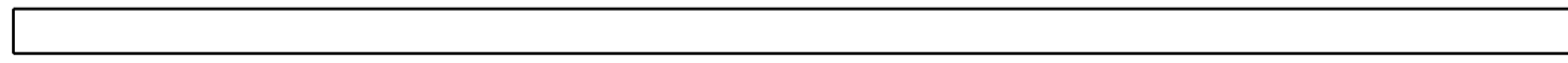
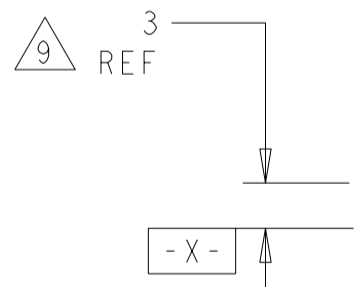
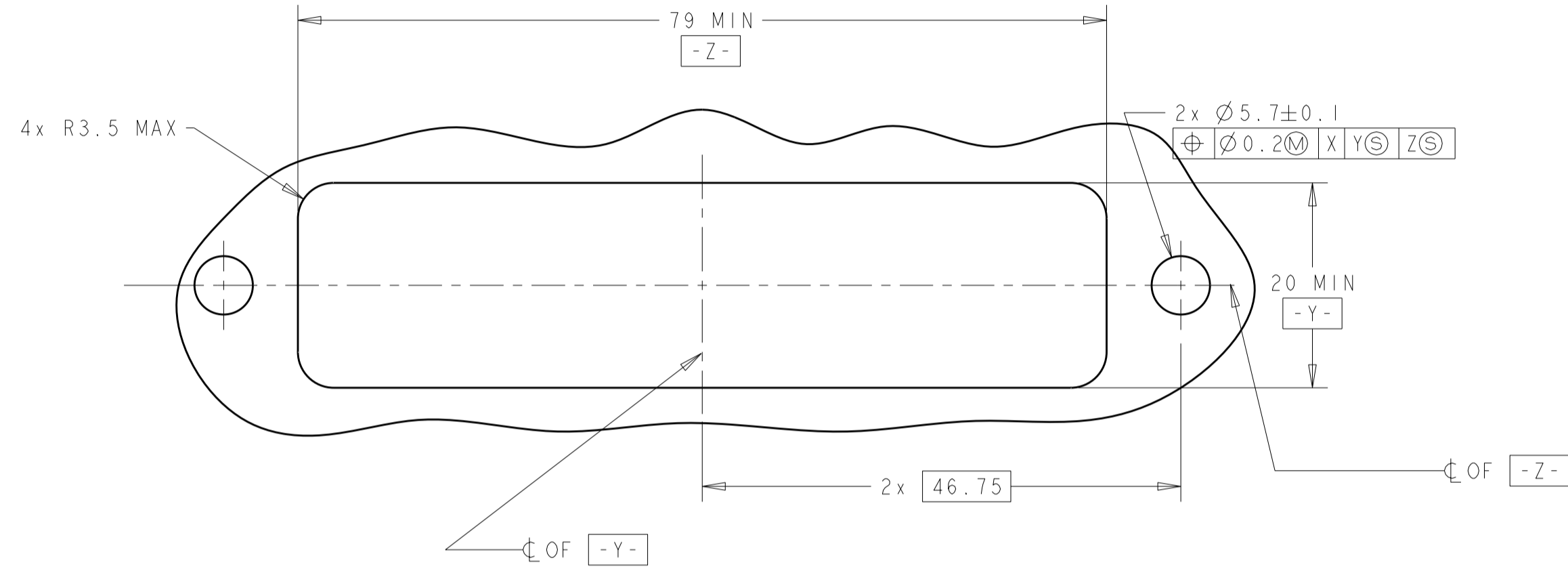
THIS PRINT IS  
**PRELIMINARY**  
 UNQUALIFIED PRODUCT  
 CONTACT PRODUCT ENGINEERING  
 BEFORE USING THIS PRINT

1877070-1  
 PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN BW 20APR2005	Tyco Electronics Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK JPM 20APR2005	NAME PLUG SHELL ASSEMBLY, SPRING-LOADED, FLOAT-MOUNTING, GPRB2	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD JPM 20APR2005	RESTRICTED TO	
0 PLC ±0.2		PRODUCT SPEC	SIZE	
1 PLC ±0.2		APPLICATION SPEC	CAGE CODE	
2 PLC ±0.2		WEIGHT	DRAWING NO	
3 PLC ±		A2 00779 C-1877070		
4 PLC ±		SCALE 2:1 SHEET 1 OF 2 REV 4		
ANGLES ±		CUSTOMER DRAWING		
FINISH				

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LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD		
-	-	SEE SHEET 1	-	-	-		



RECOMMENDED PANEL CUTOUT

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN BW	20APR2005	Tyco Electronics Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK JPM	20APR2005	NAME PLUG SHELL ASSEMBLY, SPRING-LOADED, FLOAT-MOUNTING, GPRB2	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC $\pm 0.2$ 1 PLC $\pm 0.2$ 2 PLC $\pm 0.2$ 3 PLC $\pm$ 4 PLC $\pm$ ANGLES $\pm$ FINISH		APVD JPM	20APR2005		
MATERIAL		PRODUCT SPEC	-	SIZE	A2
		APPLICATION SPEC	-	CAGE CODE	00779
		WEIGHT	-	DRAWING NO	1877070
		CUSTOMER DRAWING		RESTRICTED TO	-
		SCALE	2:1	SHEET	2 OF 2
				REV	4