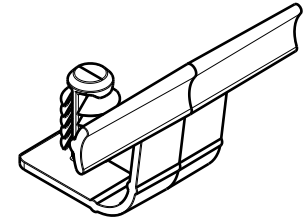
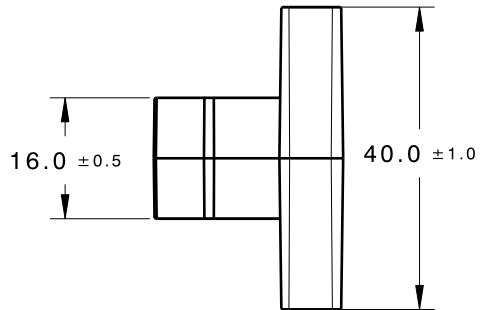
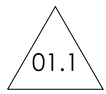
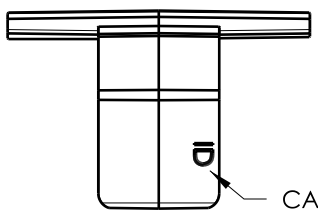


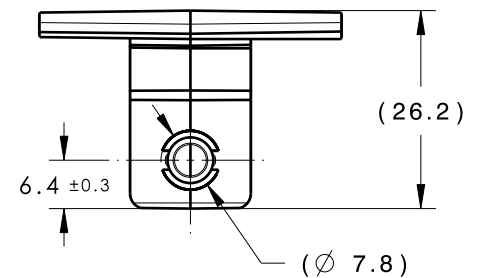
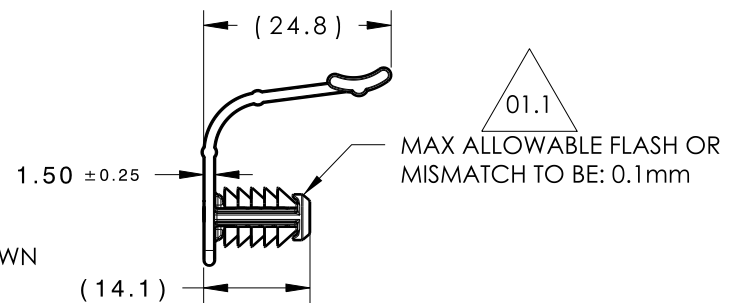
Revision Level			Revision Record	Changed	Date	Approved	Date
Drawing	State	Part					
01.1	Design Release	-	SEE ECN# 014855	NHK	01/11/19	EJH	01/11/19



ISOMETRIC VIEW



CAVITY ID TO BE SHOWN ON THIS SURFACE



- REFERENCE:  
 PERFORMANCE REQUIREMENTS AT DRY AS MOLDED:  
 1. FIR TREE PUSH IN FORCE: 45 NEWTONS (10 LBS) MAX IN THE APPLICABLE NOMINAL HOLE SIZE AND A PLATE THICKNESS OF 1.8mm.  
 2. FIR TREE PULL OUT FORCE: 110 NEWTONS (25 LBS) MIN IN THE APPLICABLE NOMINAL HOLE SIZE AND A PLATE THICKNESS OF 1.8mm.  
 3. SHEET METAL THICKNESS RANGE: 0.60mm - 6.1mm  
 4. APPLICABLE HOLE SIZE:  
     A. 6.5mm +0.5/- 0.4  
 5. MAXIMUM PERCENT REGRIND PERMISSIBLE: 25%

GLOBAL PART DESCRIPTION	MATERIAL	COLOR
SOC18OS-21FT6.5-PA66HIRHSUV-BK	PA66HIRHSUV	BLACK

Material  COLOR: SEE CHART	Units	millimeters	The copyright of this drawing is reserved by HellermannTyton. It is issued on condition that it is not reproduced, copied or disclosed to a third party, either wholly or in part, without the consent of HellermannTyton.	Drawn	NHK	08/14/18	Article/Type-No	SOC18OS-21FT6.5	Scale	1:1	
	Tolerance defined on each dimension	HellermannTyton		Approved	HDC	08/14/18	Title	HARNESS CLIP WITH 6.5mm FIR TREE	Project Number	18-1962	
				North America Email: corp@htamericas.com Web: www.hellermann.tyton.com			Drawing-No	PRODUCTION	Phase	Format	AH
							18-1962-001-CSU	01.1		Sheet	1/1