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| ISSUE NUMBER | |
| ORIGINAL | 1 |

SECTION A-A

Mounting Option
M3-0.5 Metric Threaded Inserts
Contact Detail
524-PC Tail .023x.013(0.58x0.33) - Tail LG=.213(5.41)

- See Accompanying Pages for:
- Contact Bend Details
 - Features and Specifications

| | | | |
|---|--|---------------------------------|---------------------|
| 322 Assembly | | ACAD REFERENCE NO. 322 Assembly | |
| Part Number: 322-044-524-257 | | DRAWN: J.LEE | DATE: JULY 29, 2009 |
|  EDAC INC TORONTO, ONTARIO CANADA YOUR CONNECTION TO QUALITY & SERVICE | | CHECKED: | DATE: |
| | | SCALE: NTS | SHEET 1 OF 3 |
| | | DRAWING NUMBER | ISSUE |
| | | 322 Assembly | 1 |

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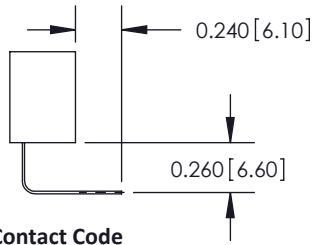
Single Row Contacts - Read One Side of Daughter Board

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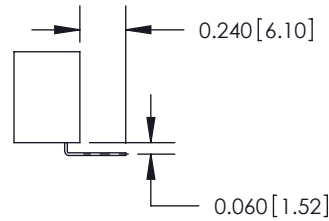


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ORIGINAL

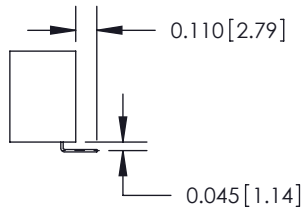


558 Contact Code

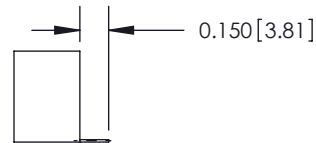


559 Contact Code

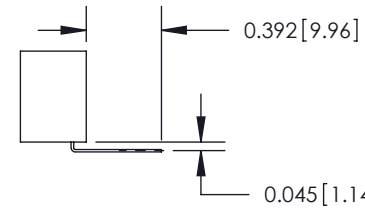
Single Row Contacts - Read Both Sides of Daughter Board



553 Contact Code

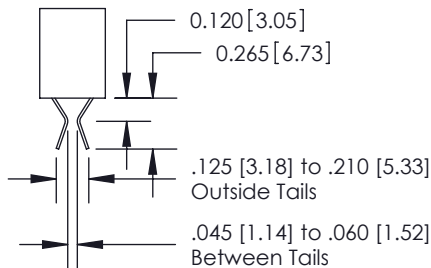


554 Contact Code

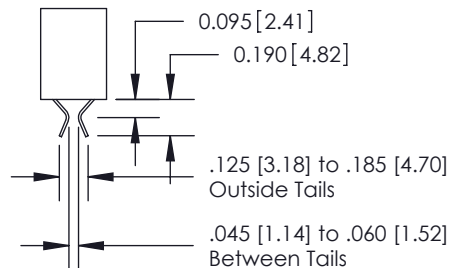


557 Contact Code

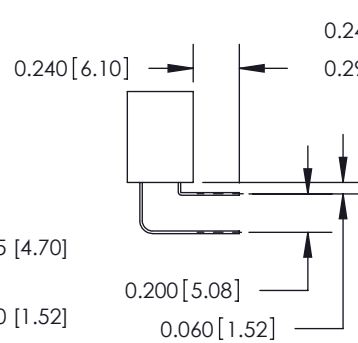
Dual Row Contacts - Read Both Sides of Daughter Board



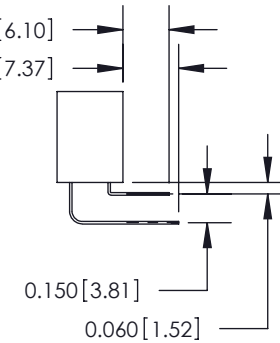
555 Contact Code



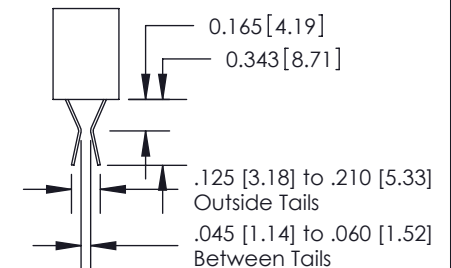
556 Contact Code



558 Contact Code



559 Contact Code



560 Contact Code

| | | | |
|---|--|---------------------------------|---------------------|
| <p>322 Assembly Contact Bend Detail</p> | | ACAD REFERENCE NO. 322 Assembly | |
| | | DRAWN: J.LEE | DATE: JULY 29, 2009 |
| <p>EDAC INC TORONTO, ONTARIO CANADA YOUR CONNECTION TO QUALITY & SERVICE</p> | | CHECKED: | DATE: |
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| | | 322 Assembly | 1 |




Features

- .156 (3.96) Contact Spacing x .200 (5.08) Row Spacing
- Accepts .062 (1.57) Nominal Thickness P.C. Board
- Low Profile Insulator Body .473 (12.01), with Card Guides
- Contact Termination Options include P.C. Tail, Wire Hole, Wire Wrap, 90 Degree & Extender Board Bends
- Single or Dual Row Configurations
- Accepts Between Contact and In-Contact Polarizing Keys

Specifications

- Insulator Material: Polycarbonate
- Contact Material: Copper, Nickel, Tin Alloy CA-725
- Contact Plating: Gold on the Mating Area, Tin on the Contact Tails, Nickel Underplate
- Current Rating: 5 Amperes Continuous
- Contact Resistance: 10 Milliohms Maximum
- Dielectric Withstanding Voltage: 1800 V AC rms at Sea Level Between Adjacent Contacts
- Insulation Resistance: 5000 Megohms Minimum
- Operating Temperature: -65 to +125 Degrees C
- Insertion Force: 16 oz (4.45 N) Maximum per Contact Pair when Tested with a .070 (1.78) Thick Gauge
- Withdrawal Force: 1 oz (0.28 N) Minimum per Contact Pair when Tested with a .054 (1.37) Thick Gauge

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|---|--|---------------------------------|---------------------|
| 322 Assembly Features and Specifications | | ACAD REFERENCE NO. 322 Assembly | |
| | | DRAWN: J.LEE | DATE: JULY 29, 2009 |
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| | | DRAWING NUMBER 322 Assembly | ISSUE 1 |

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