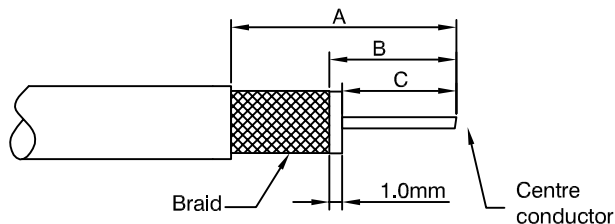


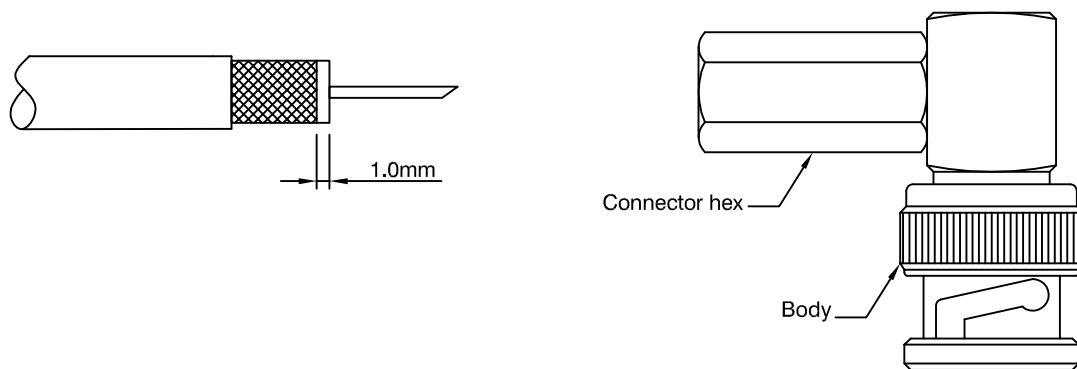
# Assembly Instructions

1) Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.  
Twist center conductor clockwise before inserting into connector.

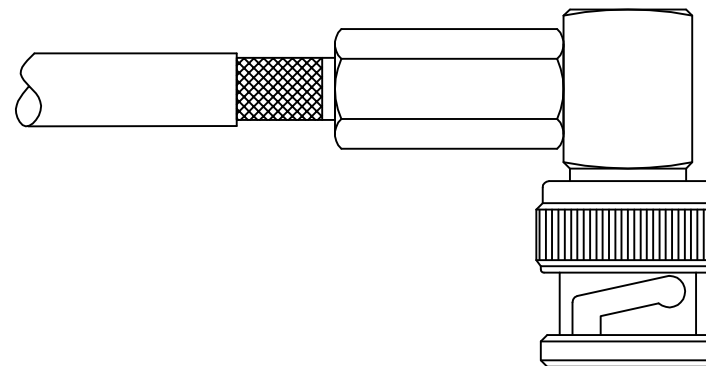
A = 11.0mm  
B = 6.0mm  
C = 5.0mm



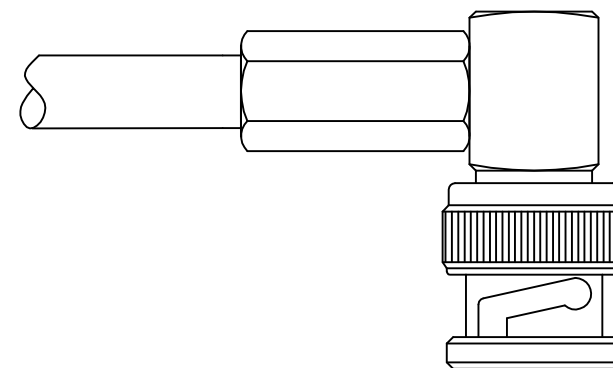
2) Twist the braid in a clockwise direction so that a minimum of 1.0mm dielectric is shown. Make sure to avoid loose or stray strands that could cause short circuits.



3) Insert the centre conductor into the guide hole in the rear insulator of the connector.



4) Firmly push the cable as far forward as possible and screw the connector hex back end onto the cable in a clockwise direction until it stops.



CAD Issue	SN	2	01 Nov 01
First Issue	CBB	1	23 Jan 98
DESCRIPTION OF REVISION	APPVD	ISS	DATE



Cinch Connectivity Solutions, Ltd  
11 Bilton Road  
Chelmsford  
Essex CM1 2UP, England  
T: +44 (0) 1245 342060  
F: +44 124 535 8938

SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY: S Nash  
CHECKED BY: P Couzens  
APPROVED BY: M Nielsen  
DATE: 01 Nov 01

DESCRIPTION:  
Stripping and Assembly  
Instructions for BNC Twist On  
Right angle Plug

DRAWING NUMBER:  
**VAIB2301**

PAGE: 1 OF 1