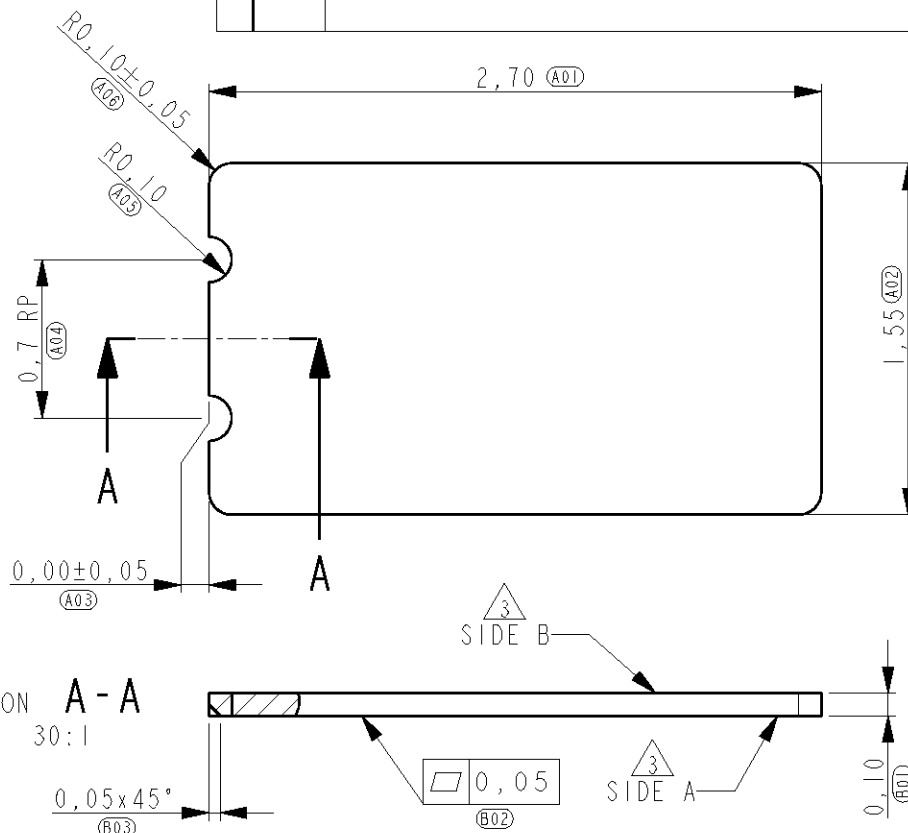


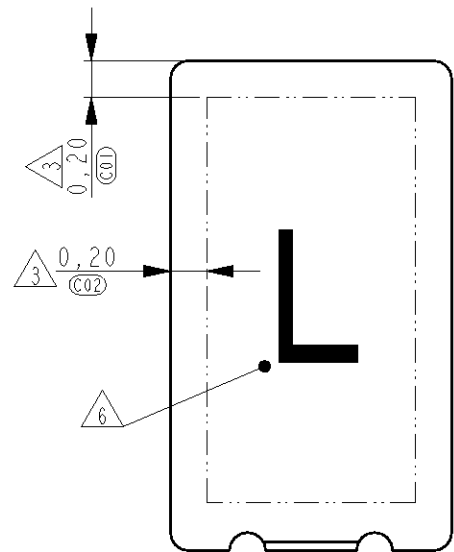
LOC	DIST	REVISIONS				
P	LTR	DESCRIPTION	DATE	DWN	APVD	
H	-	A	RELEASE FOR PRODUCTION	29FEB2008	PW	DH
		B	ECR-11-006667	19APR2011	PW	DH



SECTION A-A
SCALE 30:1

NOTES:

- 1 PART NUMBER AS SHOWN: 1982534-3.
- 2 DRAWING REPRESENTS PART VERSION "VI"
- 3 PLATING:
 1,27µm MIN. NICKEL ALL OVER.
 SIDE A (SOLDER SURFACE): 0,05 - 0,20µm GOLD.
 0,40µm MAX. GOLD AT 0,20mm FROM THE EDGE.
 SIDE B (CONTACT SURFACE): 0,50µm MIN. GOLD.
- 4 NMP CODE: 5900017.
- 5 PRODUCTS PASS 2 HOUR ACID TEST ACC. TO NOKIA SPECIFICATION DTY08136-EN.
- 6 SOLDER SURFACE MARKED WITH SMALL STAMPED LETTER "L" FOR IDENTIFICATION OF PLATED SURFACE.



RELEASED FOR PUBLICATION

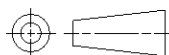
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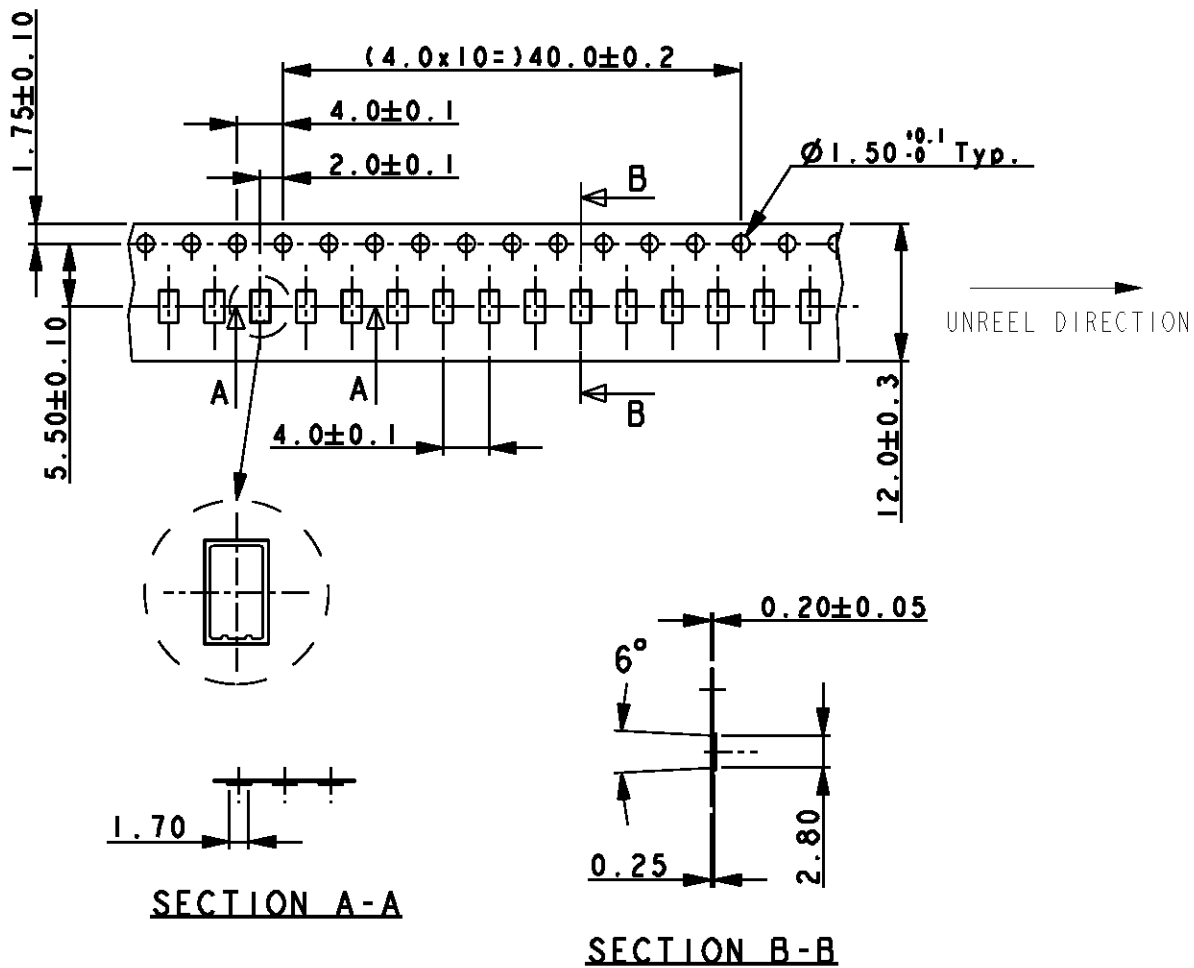
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DIMENSIONS: mm	DWN P.Willems	04-MAY-07	MATERIAL Cu ALLOY	FINISH 3 -
	CHK H.d.Otter	04-MAY-07	TE TE Connectivity	
TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD D.Halberstadt	04-MAY-07		
	0 PLC ±-	PRODUCT SPEC	-	
1 PLC ±0,2	APPLICATION SPEC	-		
2 PLC ±0,1	WEIGHT	3,6 mg	SIZE A 4	CAGE CODE 00779
3 PLC ±-	CUSTOMER DRAWING		DRAWING NO C-1982534	RESTRICTED TO -
4 PLC ±-			SCALE 30:1	SHEET 1
ANGLES ±-			REV B	



LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
H	-	-	-	SEE SHEET 1	-	-	-



NOTES:

- 1 REEL DIMENSIONS: 330x100x12,4mm.
- 2 QUANTITY PER REEL: 20000 PIECES.

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DIMENSIONS: mm	DWN P.Willems	04-MAY-07	MATERIAL	Cu ALLOY	FINISH	-								
	CHK H.d.Otter	04-MAY-07	TE Connectivity											
TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD D.Halberstadt	04-MAY-07					NAME SOLDER PAD							
	0 PLC ±-	PRODUCT SPEC	SIZE				CAGE CODE	DRAWING NO	RESTRICTED TO					
1 PLC ±0,2	-	APPLICATION SPEC	A 4				00779	©=1982534	-					
2 PLC ±0,1	WEIGHT	-	CUSTOMER DRAWING				SCALE	30:1	SHEET	2	OF	2	REV	B
3 PLC ±-														
4 PLC ±-														
ANGLES ±-														

