



Scotchlite™

Diamond Grade™ Conspicuity Sheeting

Series 981

Product Bulletin 981

July 1997

Health and Safety Information

Read all health hazard, precautionary, and first aid statements found in the Material Safety Data Sheet and/or product label of chemicals prior to handling or use.

Description

3M™ Scotchlite™ Diamond Grade™ Conspicuity Sheeting Series 981 is a highly retroreflective prismatic sheeting designed to mark the sides and rear of vehicles for enhanced visibility and detection. The reflective sheeting consists of prismatic lenses that are formed in a transparent, synthetic resin, sealed and backed with a pressure-sensitive adhesive and clear poly liner. Applied to properly prepared substrate Diamond Grade sheeting should provide seven year field performance.

Product Code

Color

981-10	Solid White
981-32	11" Red/7" White
981-326	6" Red/6" White
981-71	Solid Yellow
981-72	Solid Red

Series 981-10, 981-32, 981-326 and 981-72 meet or exceed all FMMVSS 108 requirements, including DOT-C2 Certification Mark.

- 1", 1.5", 2", 3" and 4" wide x 50' rolls
- Available in red, white, and alternating red/white, yellow
- High brightness
- Wide angularity to almost 90° from perpendicular

Easy to apply

- Aggressive Pressure Sensitive Adhesive
- Easy to remove liner
- Available with premask
- Precut pieces, or cut pieces on a roll

Durable

- Presealed edges
- Non-metallic construction to prevent corrosion
- Full 7 year warranty (non-prorated)

<u>Color</u>	<u>Product Code</u>	<u>Size</u>	<u>DOT Mark</u>
White	981-10	2", 3", 4" x 50yds (Edge Sealed)	Yes
Red/White (Alternating Pattern)	981-32	1", 1-1/2", 2", 3", 4" x 50yds (Edge Sealed)	Yes
Red/White (Alternating Pattern)	981-326	1", 1-1/2", 2" x 50yds (Edge Sealed)	Yes
Yellow	981-71	1", 1-3/4", 2" x 50 yds (Edge Sealed)	No
Red	981-72	2", 3", 4" x 50 yds (Edge Sealed)	Yes

Coefficient of Retroreflection

Measurements are made in accordance with ASTM E-810 "Standard Test Method for Coefficient of Retroreflective Sheeting" in terms of candlepower per foot-candle per square foot (candelas per lux per square meter).

¹ Observation Angle	0.2°				0.5°			
	-4°	30°	45°	60°	-4°	30°	45°	60°
² Entrance Angle								
981 Typical Values White (FMVSS 108 Requirement)	900 (250)	700 (250)	600 (60)	140 (N/A)	600 (65)	300 (65)	130 (15)	100 (N/A)
981 Typical Values Red (FMVSS 108 Requirement)	210 (60)	180 (60)	160 (15)	30 (N/A)	160 (10)	95 (10)	45 (4)	20 (N/A)
981 Typical Values Yellow	590	350	170	70	365	200	105	50

¹Observation Angle - the angle formed by the light beam striking the reflective surface and the light beam returning to the observer (from 800 feet, a motorist normally views a marking at approximately an 0.2° observation angle).

²Entrance Angle - the angle formed by a light beam striking a surface at a point and a line perpendicular to the surface at the same point.

Typical Physical Properties

The following technical information should be considered typical only and should not be used for specification purposes.

<u>Property</u>	<u>FMVSS 108 Requirement</u>	<u>Series 981 Typical Value</u>
Thickness (Caliper)	No requirement	0.014" - 0.016"
Whiteness		
Reflective Limit Y	> 15 White	45 White
ASTM E1164	> 2.5 Red	5 Red
Gloss	No requirement	100
ASTM D523 @ 85°		
Dimensional Stability	< 1/8" change on	No measurable change
ASTM D4956		9" x 9" panel
Flexibility - wrap around	No cracking	No cracking
0.125" mandrel @ 32°F (0°C)		
High pressure wash test	No requirement	Passes
45° angle, 1200 psi, 8" away		
Adhesion		
90° Hanging Weight	< 2" (55mm) movement)	0.2" (4 mm)
ASTM D4956		
Minimum Application Temp.		60°F (15°C)
Instron Peel Adhesion*		
12"/min., 90° pullback	No requirement	Degreased aluminum 5.3 lb/in (.95 kg/cm) Prepainted panel 3.0 lb/in (0.55 kg/cm) Stainless steel 6.0 lb/in (1.1 kg/cm) FRP 2.5 lb/in (0.52 kg/cm) Tedlar™ 3.0 lb/in (0.54 kg/cm) Aluminum Rail 3.5 lb/in (0.56 kg/cm)

<u>Property</u>	<u>FMMVSS 108 Requirement</u>	<u>Series 981 Typical Value</u>
Chemical Resistance SAE J1967	No requirement	Not affected by toluene, #2 diesel fuel, gasoline (leaded) kerosene, TSP detergent, xylene, dilute metal brighteners
Corrosion Resistance ASTM B-117 Salt Spray	No requirement	No effect 1000 Hours
Impact Resistance Room Temperature 100 in-lb, 5/8" tip	No damage outside impact	No damage outside impact
Cold temperature 60 in-lbs at -20°F	No requirement	No damage outside impact

Product Maintenance

Cleaning

Routine washing is recommended for maximum performance. The following cleaning methods are recommended.

- Wash with sponge, cloth or soft brush using water and detergent.
- Automatic truck wash.
- Standard hand spray high pressure washing (1200 psi with wand held at least 12" from the surface at an angle less than 45° from perpendicular.
- When using metal brighteners, follow manufacturer's recommendations for dilution. Thoroughly rinse from sheeting after soaking vehicle.

Storage

- Cool, dry area out of direct sunlight
- Temperature 65-75°F (18-24°C) humidity 30-50%.
- Store rolls horizontally, in carton or in original packaging.
- Store sheets flat.

Shelf Life

- Apply 981 sheeting within two years of receipt of material.

General Performance Considerations

Series 981 sheeting will provide maximum durability when:

- 3M recommended procedures are followed.
- Sheeting is applied to vertical surfaces.
- Actual durability will be based on actual customer use, field testing, exterior exposed testing and artificial weathering testing.

Durability can be reduced if recommended techniques are not followed:

- Failing to cut sheeting around rivets, seams and body panels.
- Improperly used high pressure cleaning.
- Spillage of chemicals or solvents.
- Improper application or surface preparation.

Warranty

Minnesota Mining and Manufacturing Company (3M) warrants that 3M™ Scotchlite™ Diamond Grade™ Conspicuity Sheeting Series 981 sold by 3M to be used for truck and trailer conspicuity markings in the United States and Canada will remain effective for its intended use and meet the stated minimum values for coefficient of retroreflection for seven years, subject to the following provisions:

<u>Sheeting Color</u>	<u>Minimum Coefficient of Retroreflection Candelas per foot candle per Sq. Ft. Candelas per Lux per Square Meter (.2° Observation and -4° Entrance)* (FMVSS 108 Requirement)</u>
White	250
Red	60

*All measurements shall be made after cleaning according to 3M recommendations and in accordance with ASTM E 810 "Standard Test Method for Coefficient of Retroreflection of Retroreflective Sheeting."

If Diamond Grade conspicuity sheeting is processed and applied to a vertical $\pm 20^\circ$ surface in accordance with all 3M application and fabrication procedures provided in 3M's product bulletins, information folders, technical memos (which will be furnished to the agency upon request), including the exclusive use of 3M process colors and clear coatings, and recommended application equipment; and

If the marking deteriorates due to natural causes; such as fading, cracking, peeling, lifting, discoloration or the coefficient of retroreflection is less than the minimum herein specified; 3M's sole responsibility and purchaser's and user's exclusive remedy shall be that 3M will provide full replacement of the 3M materials for seven years from the date of installation.

Conditions

Such failure must be solely the result of design or manufacturing defects in the Diamond Grade conspicuity sheeting and not of outside causes such as: improper fabrication, handling, maintenance or installation; use of process colors, thinners, or coatings not made by 3M; use of application procedures not recommended by 3M; applied to a surface at greater than $\pm 20^\circ$ from vertical; failure of substrate; exposure to chemicals, abrasion and other mechanical damage from fasteners used to mount the marking; collisions, vandalism or malicious mischief.

3M reserves the right to determine the method of replacement.

Replacement sheeting will carry the unexpired warranty of the sheeting it replaces.

Claims made under this warranty will be honored only if 3M is notified of a failure within a reasonable time, reasonable information requested by 3M is provided, and 3M is permitted to verify the cause of the failure.

Limitation and Liability

3M's liability under this warranty is limited to replacement as stated herein, and 3M assumes no liability for any incidental or consequential damages, such as lost profits, business or revenues in any way related to the product regardless of the legal theory on which the claim is based. THIS WARRANTY IS MADE IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY, OF FITNESS FOR A PARTICULAR PURPOSE, AND ANY IMPLIED WARRANTY ARISING OUT OF A COURSE OF DEALING OR OF PERFORMANCE, CUSTOM OR USAGE OF TRADE.

Literature Reference

Application Instructions for Scotchlite Diamond Grade Conspicuity Sheeting Series 981 IF 4.9

FOR INFORMATION OR ASSISTANCE

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