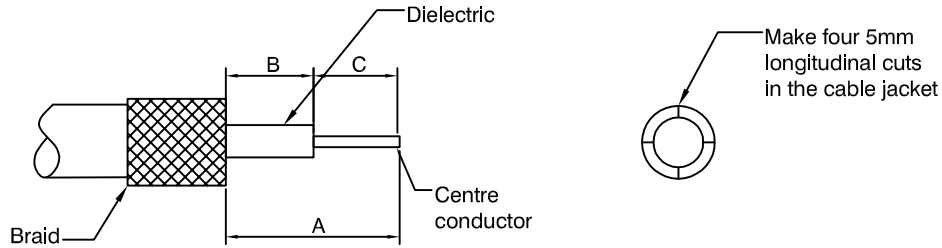


# Assembly Instructions

Connector Part Number	Stripping Tool Part Number	Crimp Tool Part Number	Hex Size	
			Pin	Ferrule
VF10-167RBS	N/A	CTM3501	N/A	12.10
VF10-519	N/A	CTM3500	N/A	11.40

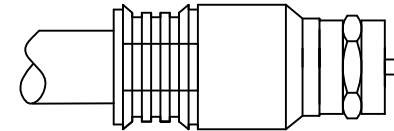
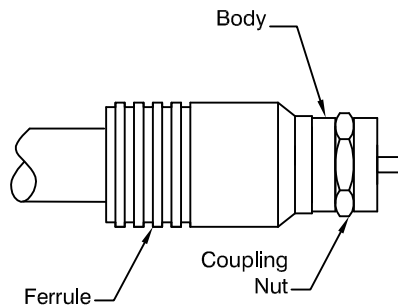
1) Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid. Remove all exposed foil and fold back braid over outer jacket.

- A = 9.5mm
- B = 3.2mm
- C = 6.3mm



2) Lightly grip the cable with pliers about 70mm from the stripped end. Push and rotate the connector in a clockwise direction until the connector is fully in position ( this has been achieved when the cable dielectric is flush with the connector interface ).

3) Crimp the ferrule using the correct tool for the connector.



CAD Issue	SN	2	13 July 01
First Issue	IS	1	22 Sept 96
DESCRIPTION OF REVISION	APPVD	ISS	DATE



Cinch Connectivity Solutions, Ltd  
 11 Bilton Road  
 Chelmsford  
 Essex CM1 2UP, England  
 T: +44 (0) 1245 342060  
 F: +44 124 535 8938

SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

S Nash

CHECKED BY:

M Nielsen

APPROVED BY:

P Couzens

DATE:

13 July 01

DESCRIPTION:

Stripping and Assembly  
 Instructions for F Crimp Plug

DRAWING NUMBER:

**VAIF1101**

PAGE: 1 OF 1