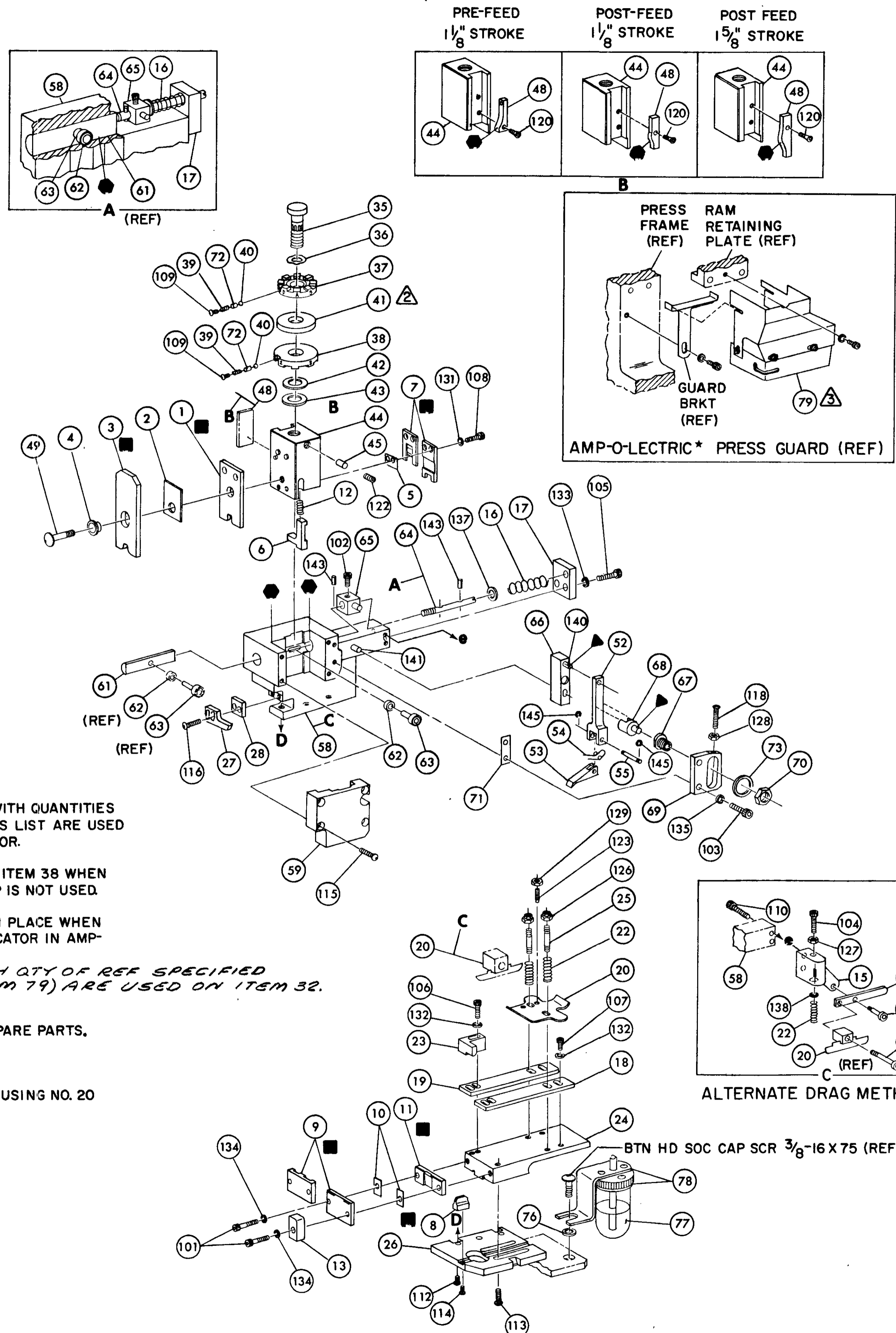


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DIST 10



NOTES:

1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

▲ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

▲ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

4. PARTS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.

KEY:

■ RECOMMENDED SPARE PARTS.

▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.

● GREASE LIGHTLY.

ALTERNATE DRAG METHOD

REF	QTY	PART NO	DESCRIPTION	ITEM NO
		21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145
		REF 5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	143
		1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141
		REF 1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140
		22260-5	WASHER, FLAT (NO 6) DRAG SPRING	138
		REF 21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	137
		21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135
		REF 2	WASHER, LOCK (NO 10) SHEAR PLATES	134
		21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133
		REF 5	21024-4 WASHER, LOCK (NO 8) STRIP GUIDE	132
		2	21024-4 WASHER, LOCK (NO 8) SHEAR BLADE	131
		REF 2	21018-4 NUT, HEX MACH (4-40) DRAG	129
		REF 21068-5	NUT, HEX MACH (6-32) FD ADJ PLATE	128
		21018-7	NUT, HEX MACH (10-32) DRAG SPRING	127
		2	21022-2 NUT, HEX SELF-LKG (8-32) DRAG STUD	126
		5-21004-7	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	125
		21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	124
		REF 2	4-21078-8 SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	123
		1	22651-9 SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	122
		1	2-21003-0 SCR, FLAT HD SKT CAP (6-32 X .50) CAM	120
		REF 3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	118
		2	2-21002-2 SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	116
		REF 2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	115
		1	24073-2 SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	114
		4	3-21002-3 SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	113
		REF 1-24073-9	SCR, BTN HD SKT CAP (1/4-20 X .75) BASE PL	112
		2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	110
		2	3-23657-8 SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	109
		2	2-21000-6 SCR, SKT HD CAP (8-32 X .38) SHEAR BLADE	108
		3	7-21000-4 SCR, SKT HD CAP (8-32 X .31) STRIP GUIDE	107
		2	2-21000-8 SCR, SKT HD CAP (8-32 X .62) STRIP GUIDE	106
		REF 3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	105
		3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	104
		REF 3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	103
		REF 3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	102
		2	3-21000-8 SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	101
		REF 455745-1	GUARD, WINDOW	79
		465184-9	LUBRICATOR ASSY	78
		455985-1	OIL, LUBRICATING	77
		454406-1	SPACER, LUB BRACKET	76
				75
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		REF 458109-1	WASHER, FLAT (SPECIAL)	73
		2	690603-1 SPRING, ASSIST	72
		REF 690517-1	SPACER	71
		22594-8	NUT, HEX	70
		240628-1	PLATE, ADJ	69
		240626-1	SHAFT, PIVOT	68
		240633-1	BUSHING	67
		455680-1	LEVER, INTERMEDIATE	66
		240629-1	BLOCK, PIVOT	65
		240632-2	SCREW, ADJ	64
		240659-3	PIN, CAM ROLLER	63
		240658-1	CAM, ROLLER	62
		REF 454398-1	ROD, FEED	61
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CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH		
A	.061	16			62063
B	.053	18			62101
C	.049	20			350990
D	NOT USED				342368

CRIMP	SIZE	TYPE	FEED	APPL INST
WIRE	.090	F		
INSUL	.140	F	.697	A13039

WIRE RANGE	INSULATION RANGE	PRESS NO
20-16	.060-.105	

REMARKS	DISTRIBUTION
AMPOMATOR	ORIGINAL
	CUSTOMER COPY
	FIELD ENG COPY

REVISION RECORD

P/F LTR	REVISION RECORD	APP DATE	P/F LTR	REVISION RECORD	APP DATE

SET UP PAGE 10-1
458633-1558
REV 7-96
CHK BY: [Signature] REL BY: [Signature]
NAME: [Signature]
LOC: A D NO: 466165-1
MINIATURE QUICK CHANGE APPLICATOR
END FEED (.187 TIMER TERM.)