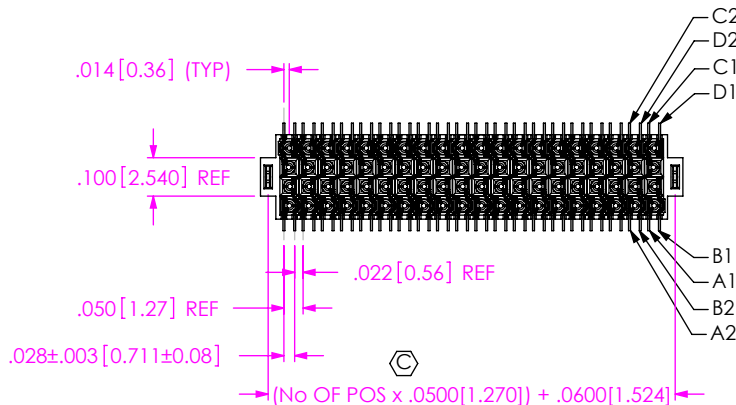
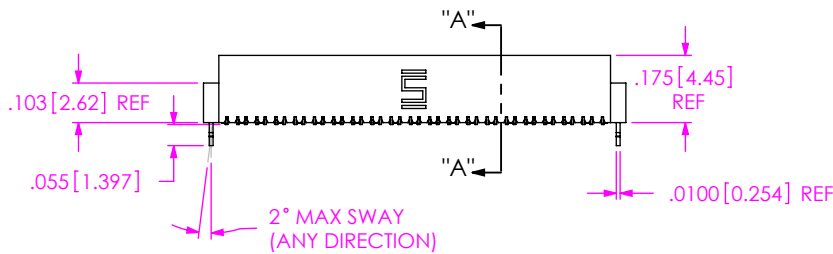
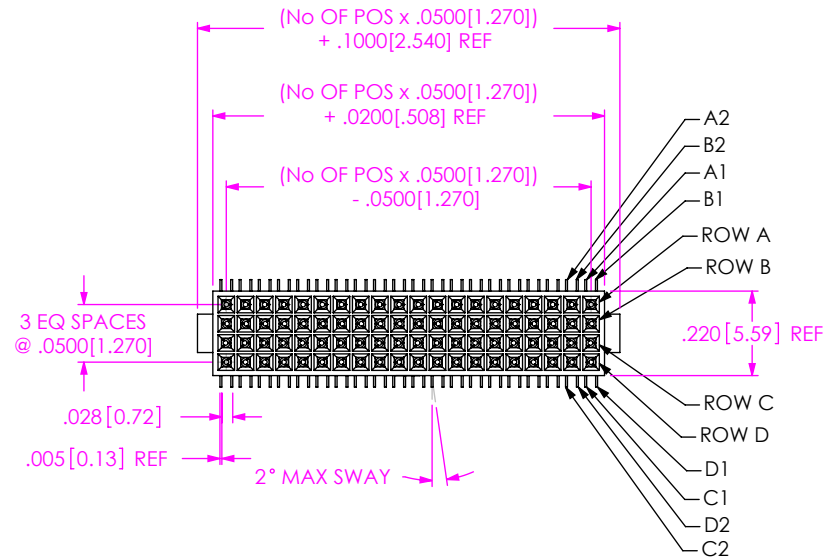


ROLC-1XX-XX-XX-Q-XX-X



No OF POSITIONS
-05 THRU -50 (PER ROW)
[IN MULTIPLES OF 5]

LEAD STYLE
-02: SURFACE MOUNT
(USE C-138-XX)
-L2: LOW INSERTION FORCE
SURFACE MOUNT
(USE C-138L-XX)

PLATING SPECIFICATION
-S: SELECTIVE, .000030 GOLD
ON POST, TIN ON TAIL
(USE C-138X-S)
-L: LIGHT SELECTIVE .000010
GOLD ON POST, MATTE TIN
TAILS (USE C-138X-L)
-SM: SELECTIVE, .000030 GOLD
ON POST, MATTE TIN TAILS
(USE C-138X-S)

OPTION
-P: PICK & PLACE PAD
(USE PPP-18, SEE FIG 3, SHT 2)
-TR: TAPE & REEL
-K: POLYIMIDE FILM
(USE K-500-300, SEE FIG 4, SHT 2)
* -N: POLARIZED NOTCH BODY
(USE NQRS-XX-Q-N, SEE FIG 5, SHT 2)
(ONLY AVAILABLE FOR -LC OPTION)

*** NOT RELEASED FOR PRODUCTION**

OPTION
-LC: LOCKING CLIP
(SEE FIG 1)
-LCR: LOCKING CLIP REVERSED
(USE NQRS-XX-Q-LCR,
SEE FIG 2, SHT 2)

ROW SPECIFICATION
-Q: QUAD (USE NQRS-XX-Q)

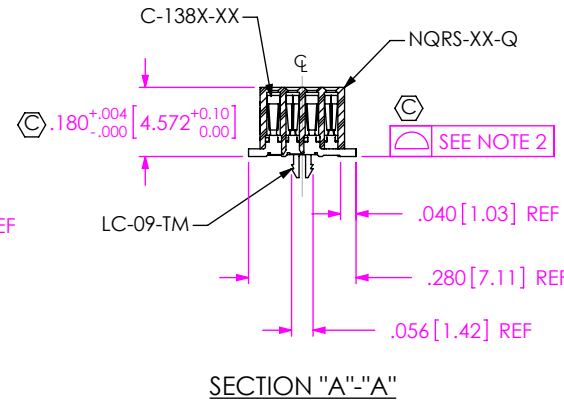
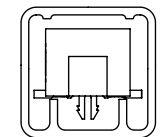
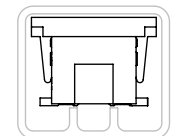


FIG 1
-LC OPTION SHOWN

OPTION	PACKAGING TUBE	PLUG
NONE, -K, -LC-K	PT-1-24-11-63	TP-09
-P	PT-1-24-04-38	TP-03



PT-1-24-11-63



PT-1-24-04-38

PACKAGING VIEW

NOTES:

1. REPRESENTS A CRITICAL DIMENSION.
2. COPLANARITY TO BE WITHIN .006[0.15]
3. MAXIMUM BURR ALLOWANCE: .0015[0.038]
4. MINIMUM PUSHOUT FORCE: .5 LB
5. MAXIMUM ALLOWABLE BOW: .002[0.05] INCH/INCH AFTER ASSEMBLY.

CPC
THIS SHEET

C1, C2, C3

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS ANGLES
.XX: ±.01[0.3]
.XXX: ±.005[0.13]
.XXXX: ±.0020[0.051]

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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 2:1
INSULATOR: LCP, COLOR: BLACK
CONTACT: BeCu

F:\DWG\MISC\MKTG\ROLC-1XX-XX-XX-Q-XX-X-MKT.SLDDRW

DESCRIPTION:
.050 QUAD ROW ROLC ASSEMBLY

DWG. NO.
ROLC-1XX-XX-XX-Q-XX-X

BY: DEAN P 2/20/1999 SHEET 1 OF 2



520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322

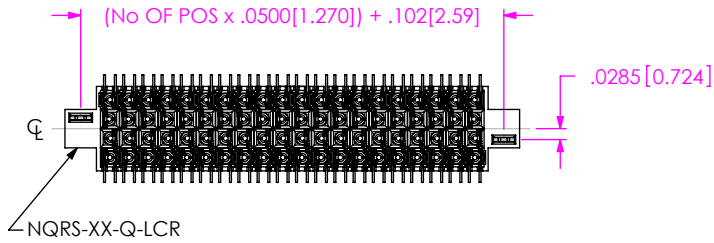
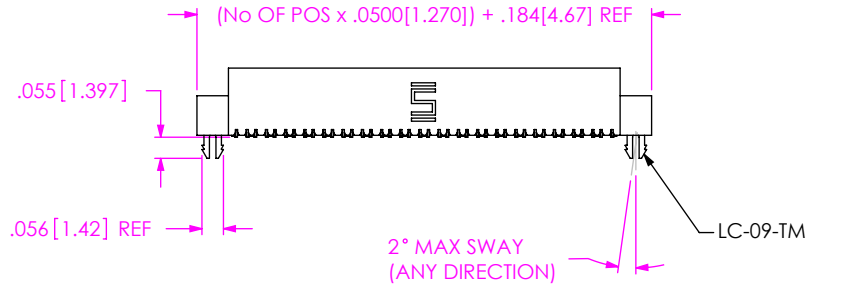


FIG 2
-LCR: LOCKING CLIP REVERSED
[DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1]

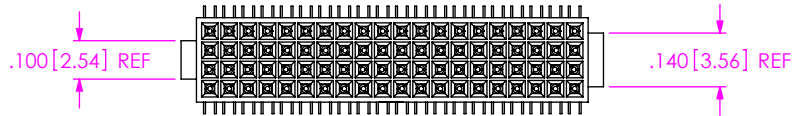
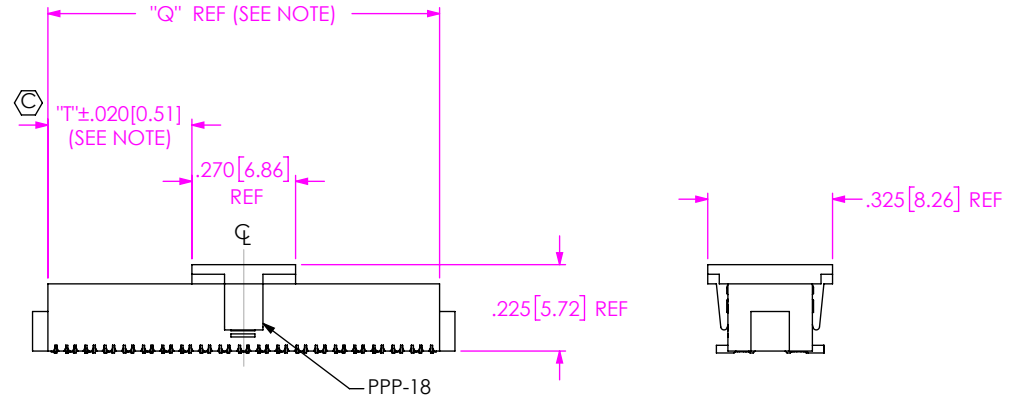
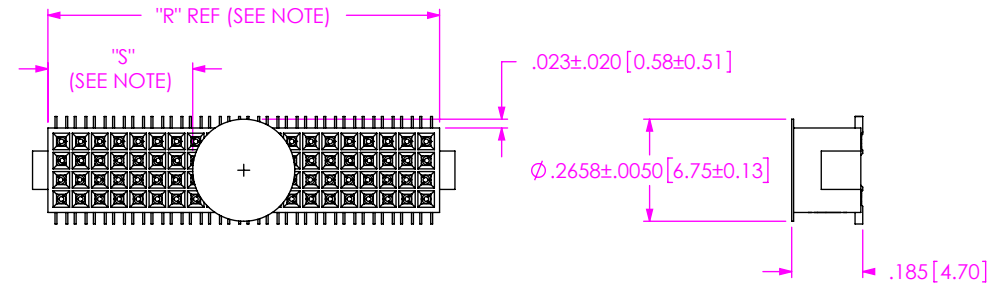


FIG 5
-N: POLARIZED NOTCH BODY
[DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG. 1]
(ONLY AVAILABLE FOR -LC OPTION)



NOTE: "Q" = USE MEASURED DIMENSION (REF)
"T" = (("Q" - .270[5.72]) / 2) ±.020[0.51]

FIG 3
-P: PICK AND PLACE PAD
[USE PPP-18]



NOTE: "R" = USE MEASURED DIMENSION (REF)
"S" = (("R" - .2658[6.751]) / 2) ±.020[0.51]

FIG 4
-K: POLYIMIDE FILM PAD
[USE K-500-300]

CRITICAL DIMENSION INSPECTION INSTRUCTION TABLE	
ASSEMBLY OPERATION	IN-PROCESS INSPECTION
FILL C-138X-XX	C1, C2
ASSEMBLE LC-09-TM	C3
ADD PAD	C5
CPC'S INTENTIONALLY DELETED: C4	

CPC THIS SHEET
C5

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e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION: .050 QUAD ROW ROLC ASSEMBLY
DWG. NO. **ROLC-1XX-XX-XX-Q-XX-X**
BY: DEAN P 2/20/1999 SHEET 2 OF 2