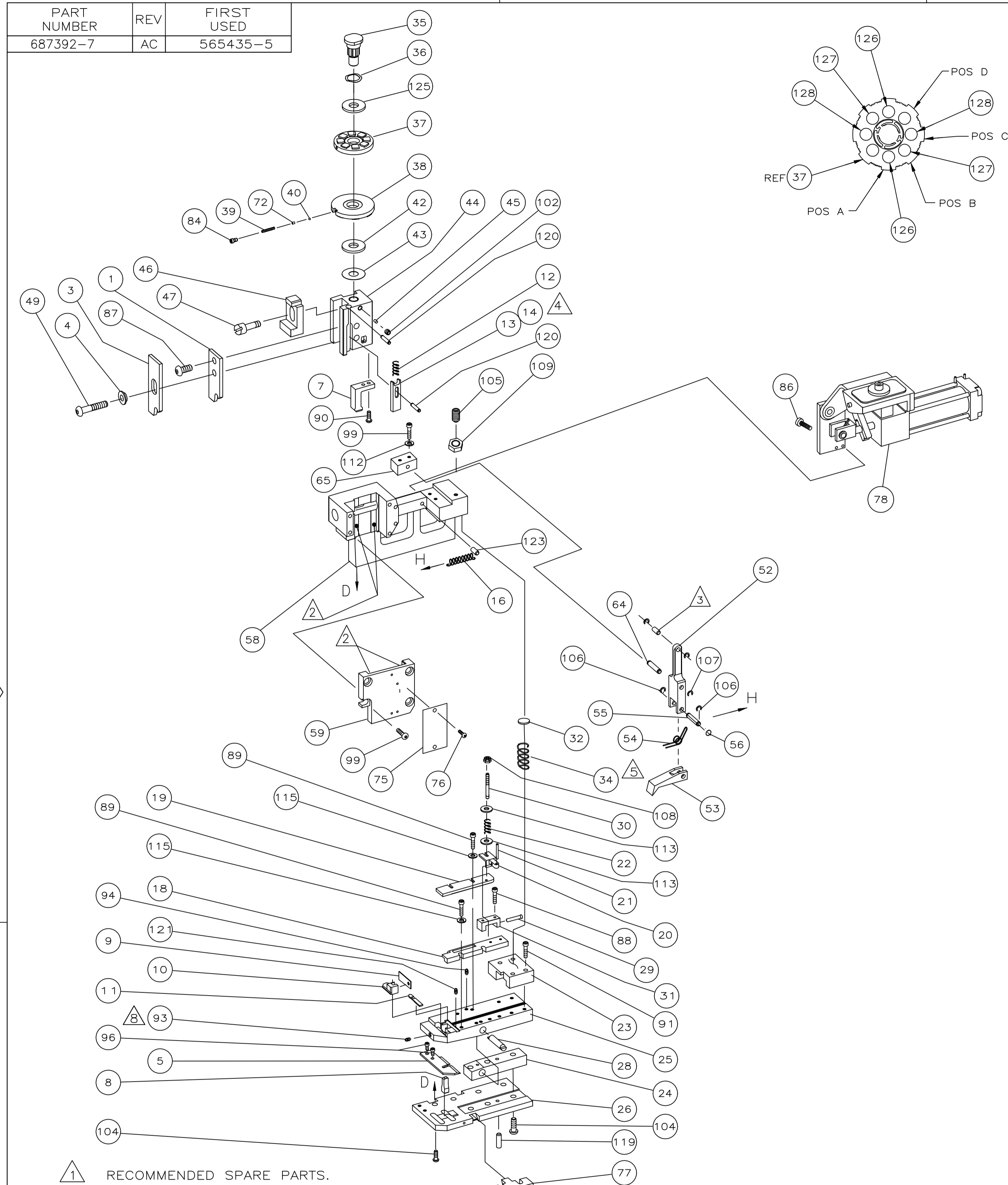


DRAWING MADE IN THIRD ANGLE PROJECTION

687392-7 687392-7

/nd/mbaum/tomjob3

PART NUMBER	REV	FIRST USED
687392-7	AC	565435-5



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 4 CHANGE TERMINAL POSITIONER AS REQUIRED TO KEEP TERMINAL ON CENTER OF ANVIL. FASTEN EXTRA TERMINAL POSITIONER TO APPLICATOR.
- 5 AFTER ASSEMBLY OF APPLICATOR, PROPER SPRING PRESSURE (ITEM 34) CAN BE OBTAINED BY TIGHTENING SET SCREW (ITEM 105) UNTIL CONTACT IS MADE WITH SPACER (ITEM 32) THEN TIGHTEN AN ADDITIONAL 5 1/2 - 6 REVOLUTIONS.
- 6 ITEMS NOT SHOWN.
- 7 TO BE SHIPPED WITH ASSEMBLY.
- 8 USE SEALANT 1-23419-5 AT ASSEMBLY.
- 9 WIRE STRIP LENGTH
.187 SERIES: .173-.203
.205 SERIES: .205-.235

TERMINAL NAME: .187 & .205 FLAG FASTON™					
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
.187	114-2078	.650	408-8037	=	=

PAD LTR	CRIMPING DATA	
	CRIMP HEIGHT	WIRE SIZE
A	.040±.002 [1.01±0.05mm]	16
B	.037±.002 [0.94±0.05mm]	18
C	.035±.002 [0.89±0.05mm]	20
D	NOT USED	

CRIMP	SIZE	TYPE	RANGE
WIRE	.140 [3.56mm]	TAB LOCK	20-16
INSUL	.140 [3.56mm]	0	.110-.170

QTY	REV	DESCRIPTION	ITEM NO
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QTY	REV	DESCRIPTION	ITEM NO
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LOC A
DIST 66

AMP 1756 REV 12-89
Tolson/070411.095446 (MM/PHMSS) from
Comptrols, Ind. 1/13/99 Register 12/25/97

QTY REQD PER ASSY: 1

PARTS LIST

AC2	ECR-19-000807	GB	17JAN2018
AC1	ECR-14-004101	TE	3-2014
AC	ECR-08-032636	CC	1-2009

REVISION RECORD

REMOVE BURRS, BREAK SHARP EDGES R.015 MAX

SCALE: NTS
DWG NO: 687392-7
SHEET 1 OF 1
REV 1

CUSTOMER AND ASSEMBLY DRAWING 1

RESTRICTED TO