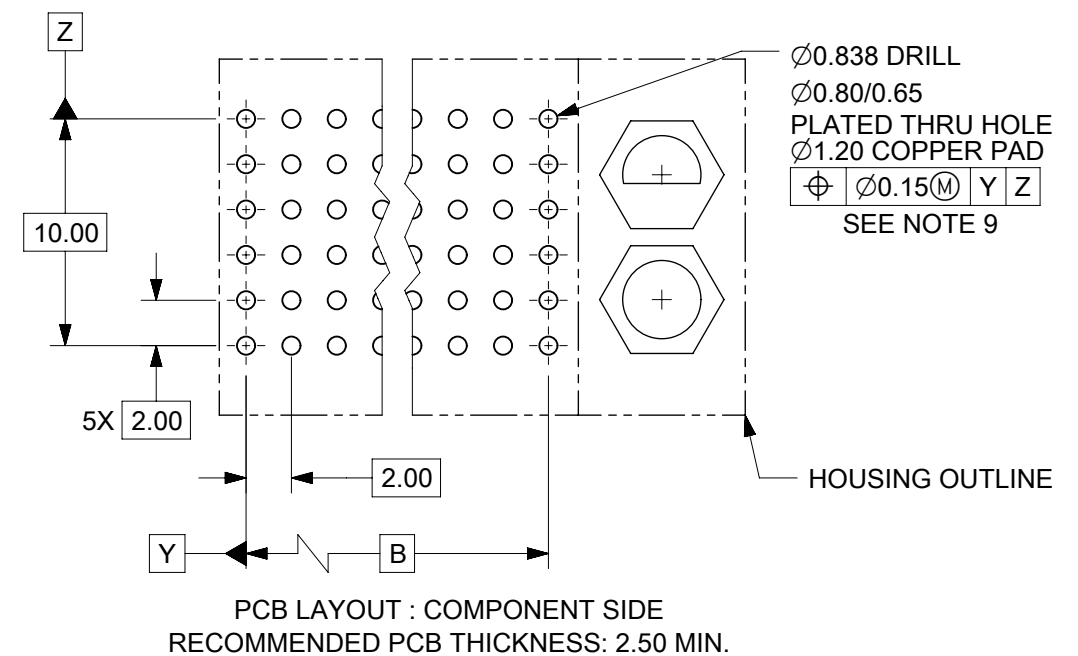
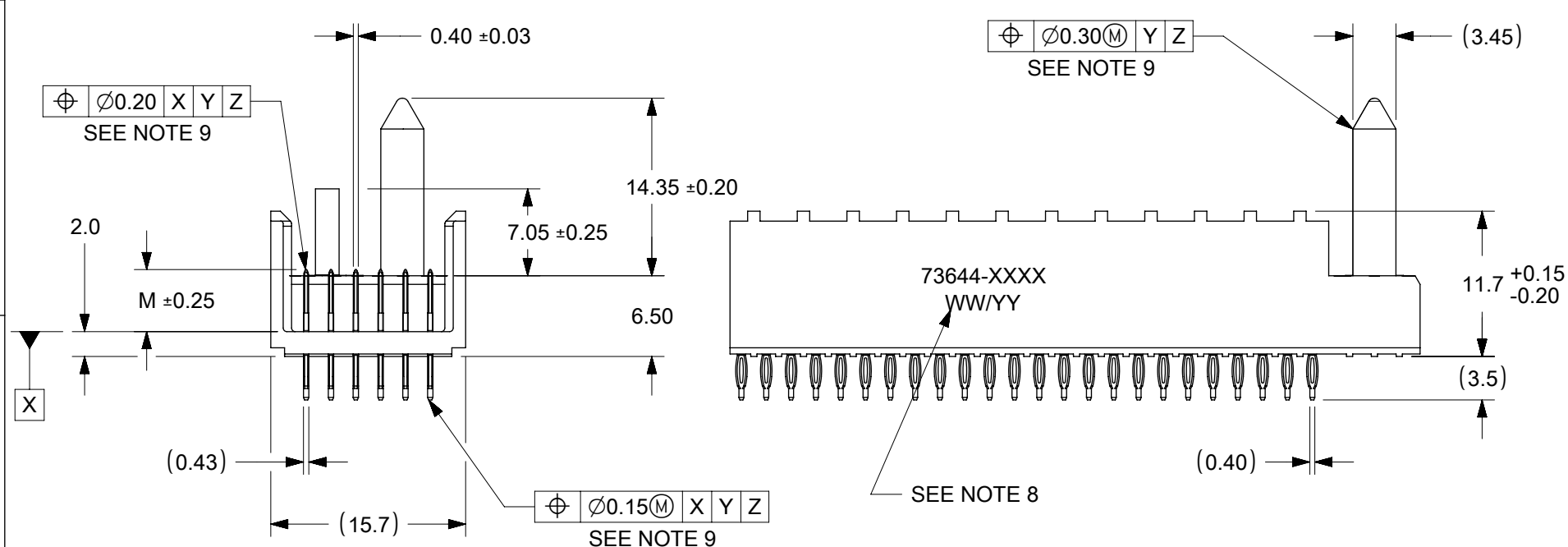


NOTES:

1. MATERIALS : HOUSING - LIQUID CRYSTAL POLYMER (LCP)
GLASS-FILLED, UL 94V-0, COLOR: BLACK
TERMINAL - PHOSPHOR BRONZE.
2. FINISH: SELECTIVE GOLD (Au) IN CONTACT AREA, 0.76 MICROMETERS MINIMUM THICKNESS, NICKEL (Ni) AND GOLD FLASH OVERALL.
SELECTIVE GOLD (Au) IN CONTACT AREA, 0.76 MICROMETERS MINIMUM THICKNESS, SELECTIVE MATTE TIN (Sn) ON IN TAIL AREA.
NICKEL (Ni) OVERALL.
3. THIS PART CONFORMS TO MOLEX PRODUCT SPECIFICATION PS-73670-9999.
4. FOR MIXED CONTACT MATING LENGTHS, CONSULT FACTORY FOR AVAILABILITY.
5. DIMENSIONS ARE IN MILLIMETERS.
6. FOR SPECIFIC MATERIAL NUMBERS, SEE SHEET 2.
7. PACKAGE PER PK-70873-0818.
8. PARTS MARKED WITH PART NUMBER AND DATE CODE ON EITHER SIDE, APPROXIMATELY WHERE SHOWN.
9. POSITION TOLERANCE ARE INSPECTED BY GAUGE 737270006 OR 737270011.



FUNCTIONAL SYMBOLS	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION					
	DIMENSION UNITS	SCALE				
	mm	2:1	EC NO: 719835		2022/05/16	
	GENERAL TOLERANCES (UNLESS SPECIFIED)		DRWN: KRISHH1		2022/09/13	
ANGULAR TOL ± 0.5°		CHKD: JKACHLIC		2022/09/13		
4 PLACES ±		APPR: JKACHLIC		2022/09/13		
3 PLACES ±		INITIAL REVISION:		DOCUMENT NUMBER		
2 PLACES ± 0.05		DRWN: RFC_PLMIMP		SDA-73644-XXXX		
1 PLACE ± 0.1		APPR: SREED		PSD 001 L		
0 PLACES ±		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		MATERIAL NUMBER		
THIRD ANGLE PROJECTION		DRAWING		CUSTOMER		
B-SIZE		SERIES		GENERAL MARKET		
73644		SEE TABLE		SHEET NUMBER		
1 OF 3						

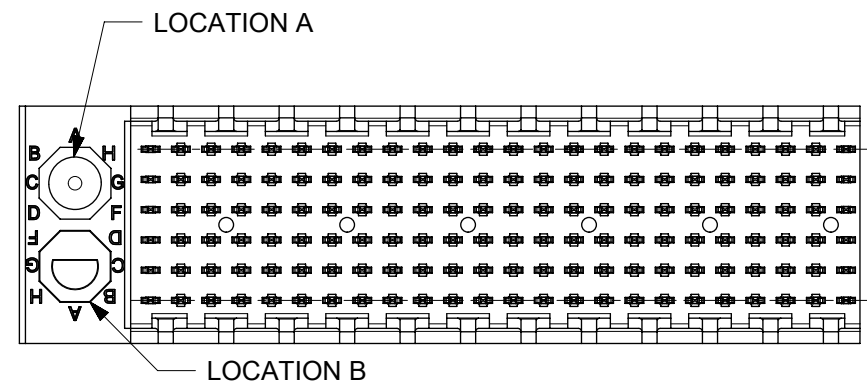
MATERIAL NUMBER	NUMBER OF SIGNAL CONTACTS	PLATING	DIM "A"	DIM "B"	DIM "M"
73644-00**	72	SELECTIVE GOLD/GOLD FLASH	31.60	22.00	5.00
73644-01**	72	SELECTIVE GOLD/GOLD FLASH	31.60	22.00	5.50
73644-02**	72	SELECTIVE GOLD/GOLD FLASH	31.60	22.00	6.00
73644-10**	144	SELECTIVE GOLD/GOLD FLASH	55.60	46.00	5.00
73644-11**	144	SELECTIVE GOLD/GOLD FLASH	55.60	46.00	5.50
73644-12**	144	SELECTIVE GOLD/GOLD FLASH	55.60	46.00	6.00
73644-20**	72	SELECTIVE GOLD/SELECTIVE MATTE TIN	31.60	22.00	5.00
73644-21**	72	SELECTIVE GOLD/SELECTIVE MATTE TIN	31.60	22.00	5.50
73644-22**	72	SELECTIVE GOLD/SELECTIVE MATTE TIN	31.60	22.00	6.00
73644-30**	144	SELECTIVE GOLD/SELECTIVE MATTE TIN	55.60	46.00	5.00
73644-31**	144	SELECTIVE GOLD/SELECTIVE MATTE TIN	55.60	46.00	5.50
73644-32**	144	SELECTIVE GOLD/SELECTIVE MATTE TIN	55.60	46.00	6.00

MATERIAL NUMBER ASSIGNMENT

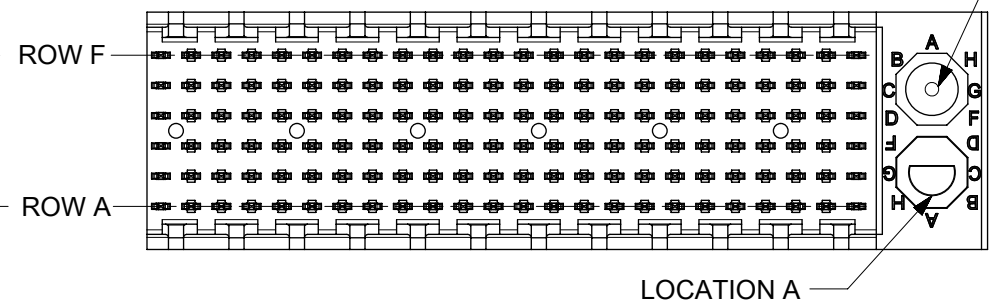
73644 - * * * *

- CIRCUIT SIZE**
- 0= 72 CIRCUIT, GOLD/GOLD FLASH
 - 1= 144 CIRCUIT, GOLD/GOLD FLASH
 - 2= 72 CIRCUIT, GOLD/MATTE TIN
 - 3= 144 CIRCUIT, GOLD/MATTE TIN
 - * FORMERLY TIN/ LEAD
- MATING LENGTH**
- 0= 5.00 MATING LENGTH
 - 1= 5.50 MATING LENGTH
 - 2= 6.00 MATING LENGTH

NUMBER	GUIDE POST LOCATION	POLAR KEY POSITION
00	B	A
01	A	A
02	B	B
03	A	B
04	B	C
05	A	C
06	B	D
07	A	D
08	B	E
09	A	E
10	B	F
11	A	F
12	B	G
13	A	G
14	B	H
15	A	H
16	B	N/A
17	A	N/A
18	N/A	N/A



REF. MATERIAL NUMBER 73644-0009
GUIDE PIN IS IN LOCATION A
POLARIZING KEY IS IN LOCATION B, POSITION E



REF. MATERIAL NUMBER 73644-0008
GUIDE PIN IS IN LOCATION B
POLARIZING KEY IS IN LOCATION A, POSITION E

FUNCTIONAL SYMBOLS										THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION									
DIMENSION UNITS		SCALE		CURRENT REV DESC: SEE REVISION TABLE ON SHEET 3															
mm		2:1		EC NO: 719835															
GENERAL TOLERANCES (UNLESS SPECIFIED)		ANGULAR TOL ± 0.5°		DRWN: KRISHH1 2022/05/16															
4 PLACES ±		3 PLACES ±		CHKD: JKACHLIC 2022/09/13															
2 PLACES ± 0.05		1 PLACE ± 0.1		APPR: JKACHLIC 2022/09/13															
0 PLACES ±		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		THIRD ANGLE PROJECTION		DRAWING		SERIES		MATERIAL NUMBER		CUSTOMER		SHEET NUMBER					
				B-SIZE		73644		SEE TABLE		GENERAL MARKET		2 OF 3							

F

F

E

E

D

D

C

C



B

B

A

A

DATE	REV	DESCRIPTION
05/19/2022	L	1. DRAWING MIGRATION. 2. SHEET 1: E07: DIMENSION 0.92 REMOVED BECAUSE DIM 'A' AND DIM 'B' ARE WITH SAME CENTER LINE, SO DIM 0.92 IS NOT REQUIRED. 3. SHEET 1: C09: DIM 0.42 CHANGED TO 0.40±0.03MM, TO FOLLOW ACTUAL COMPONENT DIMENSION. 0.39 4. SHEET 1: D06: TOLERANCE OF DIM 'A' CHANGED TO ±0.15 FROM ±0.10, TO FOLLOW ACTUAL COMPONENT DIMENSION. 5. SHEET 1: C10: DIM 2.00 CHANGED TO DIM 2.0 TO INCREASE THE TOLERANCE TO FOLLOW ACTUAL COMPONENT DIMENSION. 6. SHEET 1: E04: ADDED NOTE 9 FOR POSITION TOLERANCE MEASUREMENT. 7. SHEET 1: E08, E07, C04, B03 : REMOVED BRACKET FROM THE BASIC DIMENSION 10.00 , B , 10.00 , B RESPECTIVELY FOR TP CONTROL 8. SHEET 1: B08, C10, C06, C01 : ADDED "SEE NOTE 8" FOR TP CONTROL 9. SHEET 1: C08: DIM 7.05±0.20 AND 14.35±0.15 CHANGED TO 7.05±0.25 AND 14.35±0.15 RESPECTIVELY.

FUNCTIONAL SYMBOLS										THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION													
$\nabla_A = 0$ $\nabla_B = 0$ $\nabla_C = 0$		DIMENSION UNITS mm		SCALE 1:1		CURRENT REV DESC: SEE REVISION TABLE ON SHEET 3						 SALES ASSEMBLY, HDM BACKPLANE MODULE POLAR/GUIDE OPTION											
GENERAL TOLERANCES (UNLESS SPECIFIED)		ANGULAR TOL ± 0.5°		EC NO: 719835 DRWN: KRISHH1 CHKD: JKACHLIC APPR: JKACHLIC																			
DIVISIONAL SYMBOLS		4 PLACES ±		3 PLACES ±		2 PLACES ± 0.05		1 PLACE ± 0.1		0 PLACES ±		INITIAL REVISION: DRWN: RFC_PLMIMP APPR: SREED				2022/05/16 2022/09/13 2022/09/13		PRODUCT CUSTOMER DRAWING					
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		THIRD ANGLE PROJECTION		DRAWING		SERIES		MATERIAL NUMBER		CUSTOMER		SHEET NUMBER		DOCUMENT NUMBER SDA-73644-XXXX				DOC TYPE PSD		DOC PART 001		REVISION L	
		B-SIZE		73644		SEE TABLE		GENERAL MARKET		3 OF 3													

MATERIAL NUMBER	NUMBER OF SIGNAL CONTACTS	PLATING	DIM "A"	DIM "B"	DIM "M"
73644-00**	72	SELECTIVE GOLD/GOLD FLASH	31.60	22.00	5.00
73644-01**	72	SELECTIVE GOLD/GOLD FLASH	31.60	22.00	5.50
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73644-12**	144	SELECTIVE GOLD/GOLD FLASH	55.60	46.00	6.00
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73644-21**	72	SELECTIVE GOLD/SELECTIVE TIN-LEAD	31.60	22.00	5.50
73644-22**	72	SELECTIVE GOLD/SELECTIVE TIN-LEAD	31.60	22.00	6.00
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73644-31**	144	SELECTIVE GOLD/SELECTIVE TIN-LEAD	55.60	46.00	5.50
73644-32**	144	SELECTIVE GOLD/SELECTIVE TIN-LEAD	55.60	46.00	6.00

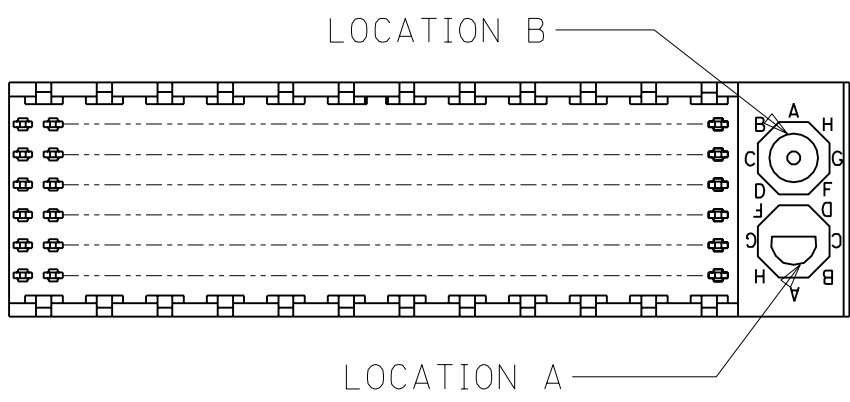
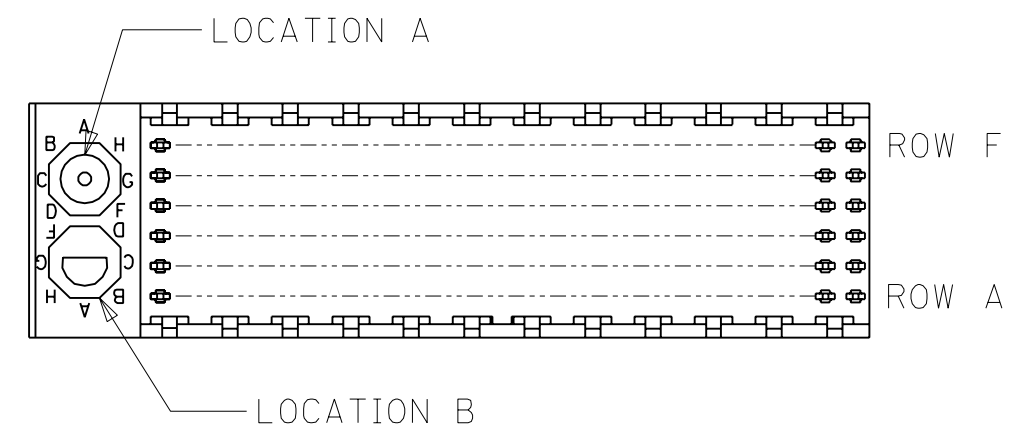
MATERIAL NUMBER ASSIGNMENT

73644- * * * *

0 = 72-CIRCUIT, GOLD/GOLD FLASH
 1 = 144-CIRCUIT, GOLD/GOLD FLASH
 2 = 72-CIRCUIT, GOLD/TIN-LEAD
 3 = 144-CIRCUIT, GOLD/TIN-LEAD

0 = 5.00 MATING LENGTH
 1 = 5.50 MATING LENGTH
 2 = 6.00 MATING LENGTH

NUMBER	GUIDE POST LOCATION	POLAR KEY POSITION
00	B	A
01	A	
02	B	B
03	A	
04	B	C
05	A	
06	B	D
07	A	
08	B	E
09	A	
10	B	F
11	A	
12	B	G
13	A	
14	B	H
15	A	
16	B	
17	A	
18	N/A	N/A



REF. MATERIAL NUMBER 73644-0009
 GUIDE PIN IS IN LOCATION A
 POLARIZING KEY IS IN LOCATION B, POSITION E

REF. MATERIAL NUMBER 73644-0008
 GUIDE PIN IS IN LOCATION B
 POLARIZING KEY IS IN LOCATION A, POSITION E

DIMENSIONS SHOWN (METRIC) INCH				∇ = 0 \blacktriangledown = 0 REVISE ONLY ON CAD SYSTEM													
UNLESS OTHERWISE SPECIFIED TOLERANCES: ANGULAR \pm 1/2°				TITLE													
<table border="1" style="margin: auto;"> <thead> <tr> <th></th> <th>INCH</th> <th>METRIC</th> </tr> </thead> <tbody> <tr> <td>3 PLACE</td> <td>\pm N/A</td> <td>---</td> </tr> <tr> <td>2 PLACE</td> <td>\pm N/A</td> <td>\pm N/A</td> </tr> <tr> <td>1 PLACE</td> <td>---</td> <td>\pm N/A</td> </tr> </tbody> </table>					INCH	METRIC	3 PLACE	\pm N/A	---	2 PLACE	\pm N/A	\pm N/A	1 PLACE	---	\pm N/A	SALES ASSY, HDM BACKPLANE MODULE, POLAR/GUIDE OPTION	
	INCH	METRIC															
3 PLACE	\pm N/A	---															
2 PLACE	\pm N/A	\pm N/A															
1 PLACE	---	\pm N/A															
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS				MOLEX INCORPORATED SHEET NO. DATE LISLE, ILL. 60532 U.S.A. 2 96/12/18													
D SEE SHEET I				PART NO. DRWG. NO. SEE CHART SDA-73644-****													
LTR. REVISIONS		LTR. REVISIONS		FILE NAME DIV. SIZE S73644X2 DA B DGN THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INC. AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION.													