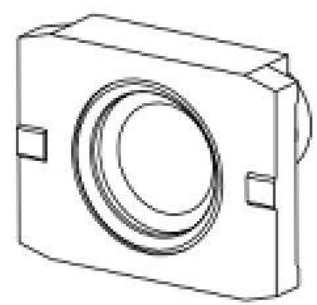


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P	LTR	DESCRIPTION	DATE	DWN	APVD
	A2	REVISED PER ECR-16-014891	22FEB2017	KK	SE

PROJECT	PRJ-16-000909157
PART NO.	X-2308348-X
DESCRIPTION	CRIMP FLANGES LARGE
CUSTOMER	GENERAL MARKET



PART NO.	DESCRIPTION	Di	Da
2-2308348-7	CRIMP FLANGE 17 (LARGE)	11.0	12.0
2-2308348-6	CRIMP FLANGE 16 (LARGE)	10.5	11.5
2-2308348-5	CRIMP FLANGE 15 (LARGE)	10.0	11.0
2-2308348-4	CRIMP FLANGE 14 (LARGE)	9.5	10.5
2-2308348-3	CRIMP FLANGE 13 (LARGE)	9.0	10.0
2-2308348-2	CRIMP FLANGE 12 (LARGE)	8.5	9.5
2-2308348-1	CRIMP FLANGE 11 (LARGE)	8.0	9.0
2-2308348-0	CRIMP FLANGE 10 (LARGE)	7.6	8.5
1-2308348-9	CRIMP FLANGE 9 (LARGE)	7.0	8.0
1-2308348-8	CRIMP FLANGE 8 (LARGE)	6.5	7.5
1-2308348-7	CRIMP FLANGE 7 (LARGE)	6.0	7.0
1-2308348-6	CRIMP FLANGE 6 (LARGE)	5.5	6.5
1-2308348-5	CRIMP FLANGE 5 (LARGE)	5.0	6.0
1-2308348-4	CRIMP FLANGE 4 (LARGE)	4.5	5.5
1-2308348-3	CRIMP FLANGE 3 (LARGE)	4.0	5.0
1-2308348-2	CRIMP FLANGE 2 (LARGE)	3.5	4.5
1-2308348-1	CRIMP FLANGE 1 (LARGE)	3.0	4.0

NOTES:

- FINISHING PROCESS: Cu2/Sn4 (FLANGE).
- WEIGHT: 6.6 g.


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DIMENSIONS: mm 		CHK GUNASEKHAR G 29JUL2016		
TOLERANCES UNLESS OTHERWISE SPECIFIED: DIN ISO 2768 m. 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± - 4 PLC ± - ANGLES ± -		APVD GUNASEKHAR G 29JUL2016	NAME CRIMP FLANGES LARGE	
MATERIAL		PRODUCT SPEC	SIZE	
FINISH		APPLICATION SPEC	CAGE CODE	DRAWING NO
		WEIGHT	A3	00779
		CUSTOMER DRAWING	G-2308348	
		SCALE	REVISION	RESTRICTED TO
		NTS	1 OF 2	A2

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REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-

CRIMP BARREL, CRIMP INSERT AND CRIMP TOOL SELECTION PROCEDURE

SELECTION CHART AND CRIMP TOOLS

Step	Description	Example
1.	Measure the outside cable diameter (3 times on different places at different angles)	OD = 6.5mm
2.	Strip the cable and remove the cable braiding	
3.	Measure the diameter of the inner cable bundle including the foil	ID = 4.4mm
4.	Select the crimp flange with a hole diameter next up to the cable bundle diameter	PN 2-2308349-1, ID=4.5mm, OD=5.5mm
5.	Calculate the recommended barrel inner diameter with the following formula: <i>Recommended Inner crimp barrel diameter = OD of crimp flange + 2x(thickness of the cable jacket) + 0.2mm</i>	Thickness cable jacket = (6.5-4.4)/2=1.05mm Barrel ID= 5.5mm + 2x1.05 + 0.2mm = 7.8mm
6.	Select the crimp barrel with the next size up	PN 1-2308350-7, ID=8.0mm, OD= 9.0mm
7.	Order the correct crimp tool + crimp insert using the crimp barrel selection matrix	PN 1-2823557-1 & 1-2823558-3

Picture	PN Crimp Barrel	Inner diameter	Outer diameter	PN Recommended crimp insert
	1-2308350-1	5.0	6.0	1-2823558-8
	1-2308350-2	5.5	6.5	1-2823558-9
	1-2308350-3	6.0	7.0	2-2823558-0
	1-2308350-4	6.5	7.5	2-2823558-1
	1-2308350-5	7.0	8.0	1-2823558-1
	1-2308350-6	7.5	8.5	1-2823558-2
	1-2308350-7	8.0	9.0	1-2823558-3
	1-2308350-8	8.5	9.5	1-2823558-4
	1-2308350-9	9.0	10.0	1-2823558-5
	2-2308350-0	9.5	10.5	1-2823558-6
	2-2308350-1	10.0	11.0	1-2823558-7
	2-2308350-2	10.5	11.5	2-2823558-9
	2-2308350-3	11.0	12.0	3-2823558-0
	2-2308350-4	11.5	12.5	3-2823558-1
	2-2308350-5	11.7	13.0	3-2823558-2
	2-2308350-6	12.0	13.0	3-2823558-3
	2-2308350-7	12.5	13.5	3-2823558-4
	2-2308350-8	13.0	14.0	3-2823558-5
2-2308350-9	13.7	15.0	3-2823558-6	
3-2308350-0	14.0	15.0	3-2823558-7	
3-2308350-1	14.5	15.5	3-2823558-8	
3-2308350-2	16.0	17.0	3-2823558-9	




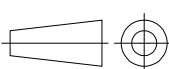
1-2823559-1 stripping tool



1-2314418-2 Crimp flange insertion tool



Crimp tool 1-2823557-1
Crimp insert X-2823558-X

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DIMENSIONS: mm		CHK GUNASEKHAR G 29JUL2016			
		APVD GUNASEKHAR G 29JUL2016	PRODUCT SPEC		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPLICATION SPEC			
0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± - 4 PLC ± - ANGLES ± -		SIZE A3		CAGE CODE 00779	DRAWING NO C-2308348
MATERIAL		WEIGHT		RESTRICTED TO	
-		-		-	
CUSTOMER DRAWING			SCALE NTS	SHEET 2 OF 2	REV A2