



Product Change Notification

TE Connectivity

Product Change Notification: P-22-023111

PCN Date: 28-JUL-22

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

General Product Description:

NANOMQS 8P

Description of Changes

Manufacturing location change. Following Part Numbers will be transferred from <print the name of the current TE Connectivity manufacturing location or print "Outside Vendor"> to <print the name of the future TE Connectivity manufacturing location or print "Outside Vendor">. Change production location, move the 1st line of Nano MQS 8P from TE NEPZ plant to Kunshan plant.

Other attachments:

[Nano MQS 8P EC](#)

Reason for Changes:

Dear Customer, we hereby inform you about a transfer of tools and/or processes. The transfer follows a strict procedure, which fully maintains quality, ability to supply and form-fit-function of the concerned products. The new manufacturing location operates under a certified quality management system in accordance with standard automotive requirements. A TE-internal release test based on the relevant part specifications will be executed before delivery. Upon request, a PPAP Level 2 will be available if it concerns a transfer of a tool which produces a finished TE-product. A PPAP Level 1 will be available if it concerns a component of a TE-product, where the production location of the finished TE-product remains unchanged. If you require such a PPAP, please notify the responsible TE Sales Contact within 14 calendar days after receipt of this PCN Product improvement. We will relocate the SMD header line and put them together for better management.

Estimated Dates:

Last Order Date (Obsolete Parts Only):

First Date To Ship (Changed Parts Only):

15-SEP-2022

Last Ship Date (Obsolete Parts Only):

Last Date for Mixed Shipments: (Changed Parts Only):

No Mixed Shipments

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
2311396-1	NO						
2311396-3	NO						
2314505-1	NO						
2314513-1	NO						
2315411-1	NO			"212-122-500"			

工程变更申请

[返回ECR申请明细](#) | [附件上传](#) | [撤回申请](#)

系统单号:	20220714010	ECR No:	ECR-2022-07-177(N)-E	表单建立日期:	2022/7/14		
厂别:*	NEPZ	申请人:	PERRY,SUN	部门:*	生产运营	部门经理:*	NB000371/STONE,CAO/stone.cao@te.com
变更节点:*	PPAP前	变更类型:*	其它	场地变更	变更来源:*	<input checked="" type="checkbox"/> 内部 <input type="checkbox"/> 顾客 <input type="checkbox"/> 供应商	
项目号:	PRJ-19-000905802	项目名称:	Nano 8P	客户:	马瑞利	产品线(PPAP前):	T&C
料号:	2314505-1/2, 2311396-1/2, 2314513-1, 2331710-1, 2315411-1, 231171	VSM(PPAP后):		变更等级:*	Level1	是否通知客户及得到客户批准:*	<input type="checkbox"/> 否

问题描述及变更原因: 由于需要让场地给Coil的新线, 该线需要搬到K2

受影响物料切换方式:*	自然切换 (不需要填写受影响物料信息)
变更内容(当前现状):	变更内容(变更建议):
layout变更, 变更前该线体在NEPZ IMMO车间	layout变更, 变更后该线体在K2 Assembly车间

受影响物料信息			
料号:	数量:	单位:	单价(无价格请填写0):
备注:			