



LAYOUT SHOWN AS EXAMPLE

Keying Shown as example

**CHARACTERISTICS**

- Standard : Based on MIL-DTL-38999 Series III
- Shell Material : Composite
- Shell Plating : Olive drab Cadmium
- Insulator : Thermoplastic
- Contacts : Copper Alloy
- Seals & Grommet : Silicon Elastomer
- Contact Plating : Gold over copper Alloy 0.8µm minimum
- Durability : 500 Mating cycles
- Delivered with Souriau contacts and Accessories
- Temperature Range : -65°C to +175°C
- Salt Spray : 2000 hours

| Connector dimension |             |
|---------------------|-------------|
| Dim                 | Nominal     |
| P                   | 3.25±0.2    |
| PP                  | 4.39±0.2    |
| R1                  | 24.61       |
| R2                  | 23.01       |
| S                   | 31±0.3      |
| V'                  | 19.5+1.4/-0 |
| W'                  | 2.1/3.65    |
| Z'                  | 32 Max      |
| VV THREAD           | M22x1-6g    |

SOURIAU shall not be liable for any non-conformity or damage due to a use of the Products which does not comply with the Specifications issued by either of the Parties or by a third party (professional recommendation, technical notice.)

| Country | Jurisdiction & Control List |
|---------|-----------------------------|
| FR      | Not Listed                  |

**PN: 8D015J18HD**

|   |                                    |                                |                               |
|---|------------------------------------|--------------------------------|-------------------------------|
| A   | 12-10-2016                         | First Release                  |                               |
| ISS   | DATE                               | Latest modification - by       | MOD N°                        |
| Designed By:  |                                    | Date:                          | <b>CUSTOMER DRAWING</b>       |
| <b>TITLE</b>  |                                    | Composite Receptacle 8D series |                               |
| SCALE   | NA                                 | General linear Tolerances: ±-- | NPRDS / PROJECT<br><b>859</b> |
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| FORMAT  | <b>SOURIAU DRG N° 8D015J18HD-C</b> |                                | SHEET<br>1/2                  |

|                |                          |   |   |    |   |    |   |   |                                   |
|----------------|--------------------------|---|---|----|---|----|---|---|-----------------------------------|
| BASIC SERIES:  | 8D                       | 0 | - | 15 | J | 18 | H | D | ORIENTATION : D                   |
| SHELL TYPE :   | Square Flange Receptacle |   |   |    |   |    |   |   | CONTACT TYPE : PIN (1500 Matings) |
| CONTACT TYPE : | Standard Crimp Contact   |   |   |    |   |    |   |   | CONTACT LAYOUT : 15-18            |
| SHELL SIZE :   | 15                       |   |   |    |   |    |   |   |                                   |
| PLATING :      | J = Olive drab Cadmium   |   |   |    |   |    |   |   |                                   |

Contact Layout



| Contacts<br>(Insert arrangement 15-18) |             |             |                     |             |             |
|--|-------------|-------------|---------------------|-------------|-------------|
| Contact position ID                    | Location    |             | Contact position ID | Location    |             |
|  | X-axis (mm) | Y-axis (mm) |                     | X-axis (mm) | Y-axis (mm) |
| A                                      | +065 (1.65) | +252 (6.40) | K                   | -195 (4.95) | +113 (2.87) |
| B                                      | +195 (4.95) | +113 (2.87) | L                   | -065 (1.65) | +252 (6.40) |
| C                                      | +260 (6.60) | +000 (0.00) | M                   | -065 (1.65) | +113 (2.87) |
| D                                      | +195 (4.95) | -113 (2.87) | N                   | +065 (1.65) | +113 (2.87) |
| E                                      | +130 (3.30) | -225 (5.72) | P                   | +130 (3.30) | +000 (0.00) |
| F                                      | +000 (0.00) | -225 (5.72) | R                   | +065 (1.65) | -113 (2.87) |
| G                                      | -130 (3.30) | -225 (5.72) | S                   | -065 (1.65) | -113 (2.87) |
| H                                      | -195 (4.95) | -113 (2.87) | T                   | -130 (3.30) | +000 (0.00) |
| J                                      | -260 (6.60) | +000 (0.00) | U                   | +000 (0.00) | +000 (0.00) |

| Shell size | Arrangement no. | Number of contacts | Size contacts | Service rating | Contact location | Supersedes |
|------------|-----------------|--------------------|---------------|----------------|------------------|------------|
| 15         | -18             | 18                 | 20            | I              | All              | MS20052-18 |

Panel Cutout



| Dim | Nominal    |
|-----|------------|
| ØA  | 26.59 min  |
| ØAA | 23.01 min  |
| R1  | 24.61      |
| ØT  | 3.25 ±0.13 |

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| SCALE          |                                       | General linear Tolerances: | NPRDS / PROJECT   |
| NA             |                                       | ±--                        | <b>859</b>  |
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| FORMAT         | <b>SOURIAU DRG N° 8D015J18HD-C</b>    |                            | SHEET 2/2   |