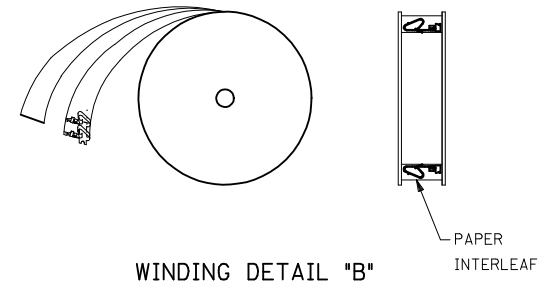
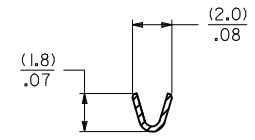
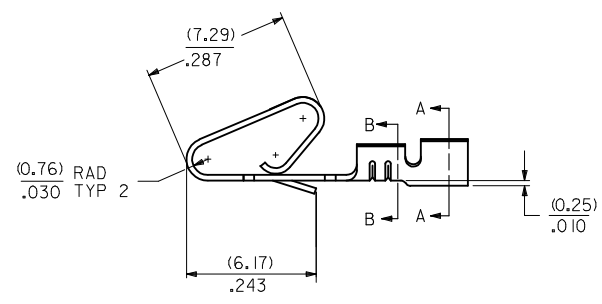
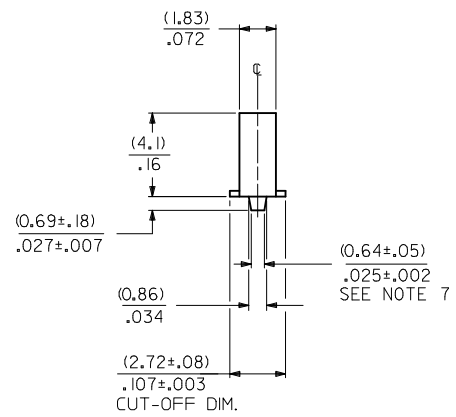
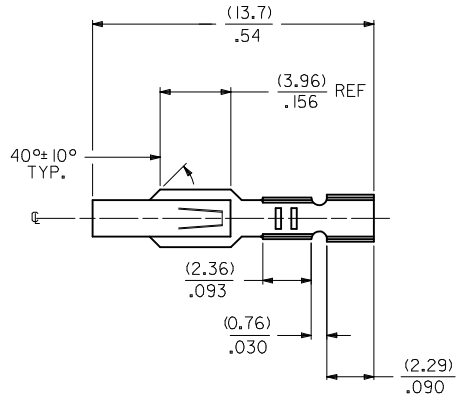
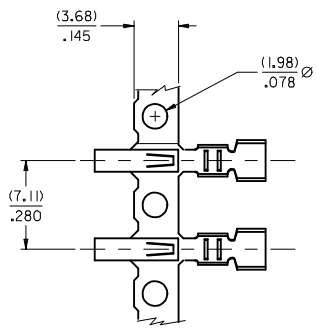


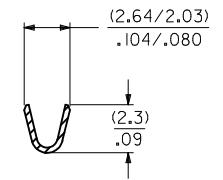
MATERIAL NO.	ENGINEERING NO.
50-29-1877	2578-(P909)
50-29-1878	2578-(P909)L
50-29-1767	2578-B-(P909)



WINDING DETAIL "B"



SECTION B-B
BACKGROUND OMITTED



SECTION A-A
BACKGROUND OMITTED

- NOTES:
1. MATERIAL: SEE LEGEND
 2. FINISH: (909) OVERALL HOT TIN DIP: (0.00254)/.000100 MIN.
 3. THIS PART CONFORMS TO PRODUCT SPECIFICATION PS-08-50.
 4. SEE LEGEND FOR WINDING SPECIFICATION.
 5. CRIMP ACCEPTS 22 TO 26 GA. WIRE WITH (1.65)/.065 MAX. INSULATION DIAMETER.
 6. DIMENSIONS GIVEN ACROSS CENTERLINES ARE SYMMETRICAL ABOUT THOSE CENTERLINES WITHIN HALF THE TOTAL TOLERANCE.
 7. (0.86±0.05)/.034±.002 IS AN OPTIONAL DESIGN.
 8. THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002.

2578 - * - * * *
 MATERIAL CODE
 (0.28)/.0106 THK
 BLANK=BRASS
 B = PHOS. BRONZE

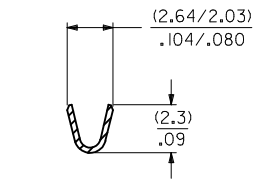
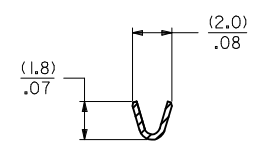
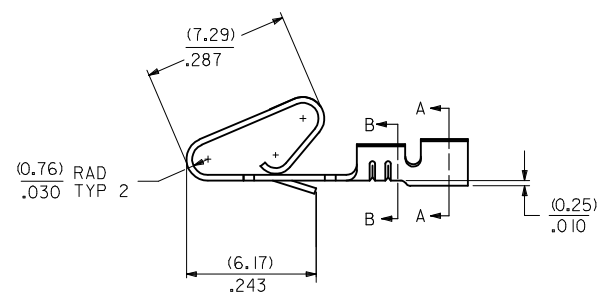
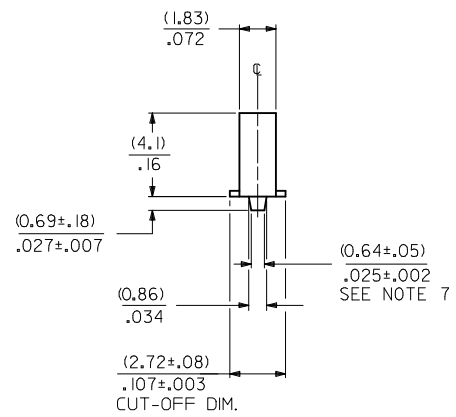
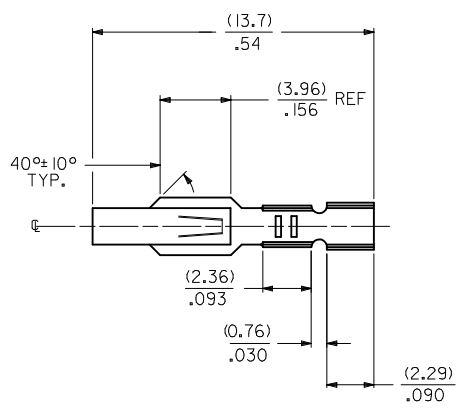
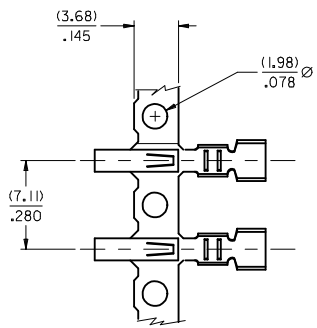
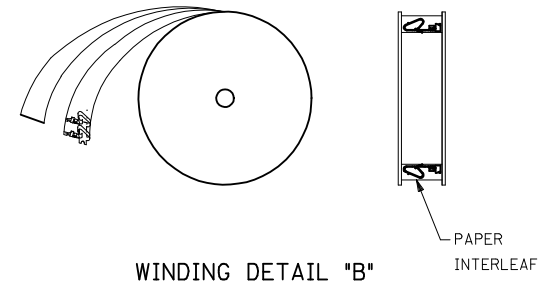
WINDING SPEC.
 BLANK=CHAIN, PER WINDING DETAIL "B"
 L=LOOSE

PLATING CODE
 SEE NOTE 2

OPTIONS
 BLANK=AS SHOWN

ADD WINDING VIEW EC NO: UCP2014-4131 DRAWN: KIPPER 2014/04/07 CHKD: NGUYEN 2014/04/07 APPR: F. SMITH 2014/04/21	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
		mm	INCH	MM/IN	---	INCH	
REV A2	DESCRIPTION	4 PLACES ± --- ± ---	DRAWN BY	DATE	TITLE CRIMP TERMINAL (3.96)/.156 CENTERS 22 TO 26 GA WIRE molex		
		3 PLACES ± --- ± .010	DRATNOL	2004/12/15			
		2 PLACES ± 0.25 ± .014	CHECKED BY	DATE	DOCUMENT NO. SD-2578-002		
		1 PLACE ± 0.36 ± ---	SAMIEC	2004/12/15			
		0 PLACE ± ±	APPROVED BY	DATE	SHEET NO. 1 OF 1		
			MARGULIS	2004/12/15			
ANGULAR ±1/2°		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE CHART			
THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION							

MATERIAL NO.	ENGINEERING NO.
50-29-1877	2578-(P909)
50-29-1878	2578-(P909)L
50-29-1767	2578-B-(P909)



- NOTES:
1. MATERIAL: SEE LEGEND
 2. FINISH: (909) OVERALL HOT TIN DIP: (0.00254)/.000100 MIN.
 3. THIS PART CONFORMS TO PRODUCT SPECIFICATION PS-08-50.
 4. SEE LEGEND FOR WINDING SPECIFICATION.
 5. CRIMP ACCEPTS 22 TO 26 GA. WIRE WITH (1.65)/.065 MAX. INSULATION DIAMETER.
 6. DIMENSIONS GIVEN ACROSS CENTERLINES ARE SYMMETRICAL ABOUT THOSE CENTERLINES WITHIN HALF THE TOTAL TOLERANCE.
 7. (0.86±0.05)/.034±.002 IS AN OPTIONAL DESIGN.
 8. THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002.

2578 - * - * * *
 MATERIAL CODE
 (0.28)/.0106 THK
 BLANK=BRASS
 B = PHOS. BRONZE

WINDING SPEC.
 BLANK=CHAIN, PER WINDING DETAIL "B"
 L=LOOSE

PLATING CODE
 SEE NOTE 2

OPTIONS
 BLANK=AS SHOWN

ADD WINDING VIEW EC NO: UCP2014-4131 DRAWN: KIPPER 2014/04/07 CHKD: NGUYEN 2014/04/07 APPR: F. SMITH 2014/04/21	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
		mm	INCH	MM/IN	---	INCH	
REV A2	DESCRIPTION	4 PLACES	± ---	± ---	DRAWN BY DRATNOL	DATE 2004/12/15	TITLE CRIMP TERMINAL (3.96)/.156 CENTERS 22 TO 26 GA WIRE molex
		3 PLACES	± ---	± .010	CHECKED BY SAMIEC	DATE 2004/12/15	
		2 PLACES	± 0.25	± .014	APPROVED BY MARGULIS	DATE 2004/12/15	DOCUMENT NO. SD-2578-002
		1 PLACE	± 0.36	± ---			
		0 PLACE	±	±			SHEET NO. 1 OF 1
ANGULAR ±1/2°		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SIZE C	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		