

御中

Issue No. / 発行№ : PC-0025365

Issue date / 発行日 : 2022/8/5

工程変更連絡書

Process Change Notice

ヒロセ電機株式会社
郡山工場 品質管理課
Koriyama Factory, Quality control
section, Hirose Electric Co., Ltd.

承認 (Approval)	査閲 (Review)	作成 (Created by)
------------------	----------------	--------------------

Tsukamoto	Inagaki	Nouchi
-----------	---------	--------

貴社益々ご清栄のこととお喜び申し上げます。日頃は弊社製品のお引き立てを賜り、厚く御礼申し上げます。早速ですが、貴社への納入製品について、下記の通り工程変更を計画しております。本書にて工程変更のご案内をさせていただきます。変更計画可否を提出後 2週間以内にご返却を賜りたくお願い致します。

We truly appreciate your significant support always.

We are currently planning on the below process change for the products planned to be delivered to your company.

Forwarding shares the notification of the process change. Your approval for the change plan within 2 weeks will be appreciated.

貴社品番/Customer's product number	弊社品番/Product number by Hirose CL232-0010-5 56 (representative)	弊社品名/Product name by Hirose 3260-8S3(56) (representative)
--------------------------------	---	--

変更1	区分 Type	Shape of the emboss is changed.	理由 Reason	To stabilize quality and improve productivity
	区分 Type	Material of the bobbin is changed.	理由 Reason	To stabilize quality.
変更前 Before the change		変更後 After the change		影響範囲 The scope that will be affected.
Embossed carrier tape Pocket shape Flat on the connector lead side		Embossed carrier tape Pocket shape Recess-processing on the contact lead side		There is no change in the product itself. We will evaluate the packaging conditions.
Bobbin Paper reel (See attachment)		Bobbin Plastic reel (See attachment)		
		・ 外観の変更 Appearance		有 Change (Emboss pocket)
		・ 含有物質変更 Containing substance		有 Change (Reel: Paper→Plastic)

Execution schedule of the change plan / 変更実施計画	日程 Schedule	Aug.1	Sept.1			Oct.1	Nov.1		
	工程整備 Preparation of process	→							
	標準類の整備 Preparation of standards, etc.	→							
	トライ / Trial		→						
	作業教育 Training on operators		→						
	製品評価試験 Product evaluation test			→					
	サンプル提出 Submission of sample				→				
	初品検査結果提出 Submission of the initial product inspection result					→			

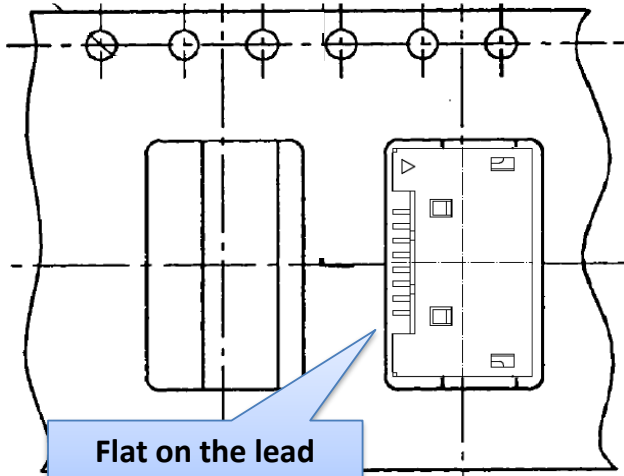
量産納入予定日 Scheduled delivery date of mass production products	2022年10月予定 Scheduled on October, 2022	備考 Remarks
変更計画可否回答希望日 Date of your acknowledgement	2022年8月31日 August 31, 2022	

ヒロセ電機株式会社 行き To: Hirose Electric Co., Ltd.		貴社名 : Customer name:	
変更計画可否回答書 Answer to the change plan notification (approval)	製品名 Product name :	3260-8S3(56) (representative)	
	変更内容 Content of change :	Shape of the emboss is changed. Material of the bobbin is changed.	
変更計画可否 Approve or Not approve for the change:	承認 Approved	否認 Not approved	条件付 Conditionally approved
必要提出資料、その他指示事項 Required materials for submission / other instructions			

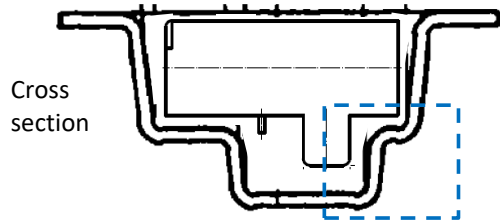
Target product list

Product code	Product name by Hirose
232-0002-7 56	3260-8S1(56)
232-0009-6 56	3260-8S2(56)
232-0010-5 56	3260-8S3(56)

Before a change



Flat on the lead side



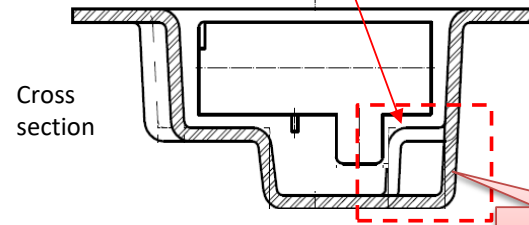
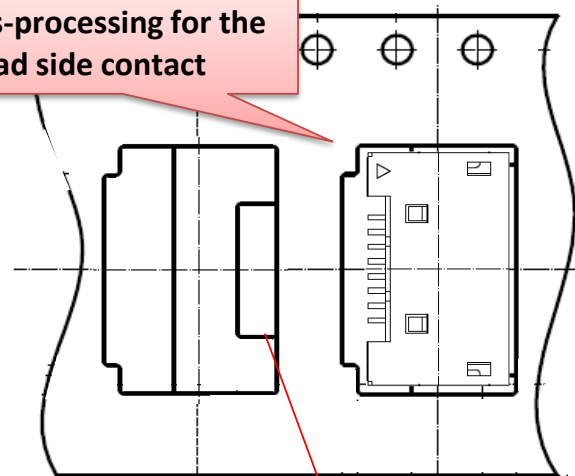
Cross section



Paper reel

After a change

Recess-processing for the lead side contact



Cross section

The shape is changed.



Plastic reel