



SIMATIC S7-1500F, CPU 1518F-4 PN/DP, central processing unit with 9 MB work memory for program and 60 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFINET basic services, 4th interface: PROFIBUS, 1 ns bit-performance, SIMATIC Memory Card required

| General information  |  |
|--|--|
| Product type designation   | CPU 1518F-4PN/DP   |
| HW functional status   | FS10   |
| Firmware version   | V2.9   |
| Product function   |  |
| <ul style="list-style-type: none"> <li>I&amp;M data</li> </ul>   | Yes; I&M0 to I&M3  |
| <ul style="list-style-type: none"> <li>Isochronous mode</li> </ul>                                       | Yes; Distributed and central; with minimum OB 6x cycle of 125 $\mu$ s (distributed) and 1 ms (central) |
| Engineering with   |  |
| <ul style="list-style-type: none"> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul> | V17 (FW V2.9) / V13 (FW V1.5) or higher  |
| Configuration control  |  |
| via dataset  | Yes  |
| Display  |  |
| Screen diagonal [cm]   | 6.1 cm   |
| Control elements   |  |
| Number of keys   | 6  |
| Mode selector switch   | 1  |
| Supply voltage   |  |
| Rated value (DC)   | 24 V   |
| permissible range, lower limit (DC)  | 19.2 V   |
| permissible range, upper limit (DC)  | 28.8 V   |
| Reverse polarity protection  | Yes  |
| Mains buffering  |  |
| <ul style="list-style-type: none"> <li>Mains/voltage failure stored energy time</li> </ul>               | 5 ms   |
| <ul style="list-style-type: none"> <li>Repeat rate, min.</li> </ul>                                      | 1/s  |
| Input current  |  |
| Current consumption (rated value)  | 1.55 A   |
| Inrush current, max.   | 2.4 A; Rated value   |
| $I^2t$   | 0.02 A <sup>2</sup> ·s   |
| Power  |  |
| Infeed power to the backplane bus  | 12 W   |
| Power consumption from the backplane bus (balanced)  | 30 W   |
| Power loss   |  |
| Power loss, typ.   | 24 W   |
| Memory   |  |
| Number of slots for SIMATIC memory card  | 1  |
| SIMATIC memory card required   | Yes  |
| Work memory  |  |

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| <ul style="list-style-type: none"> <li>integrated (for program)</li> </ul>                   | 9 Mbyte   |
| <ul style="list-style-type: none"> <li>integrated (for data)</li> </ul>                      | 60 Mbyte  |
| <b>Load memory</b>   |   |
| <ul style="list-style-type: none"> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>        | 32 Gbyte  |
| <b>Backup</b>  |   |
| <ul style="list-style-type: none"> <li>maintenance-free</li> </ul>                           | Yes   |
| <b>CPU processing times</b>  |   |
| for bit operations, typ.   | 1 ns  |
| for word operations, typ.  | 2 ns  |
| for fixed point arithmetic, typ.   | 2 ns  |
| for floating point arithmetic, typ.  | 6 ns  |
| <b>CPU-blocks</b>  |   |
| Number of elements (total)   | 20 000; Blocks (OB, FB, FC, DB) and UDTs  |
| <b>DB</b>  |   |
| <ul style="list-style-type: none"> <li>Number range</li> </ul>                               | 1 ... 60 999; subdivided into: number range that can be used by the user: 1 ... 59 999, and number range of DBs created via SFC 86: 60 000 ... 60 999 |
| <ul style="list-style-type: none"> <li>Size, max.</li> </ul>                                 | 16 Mbyte; For DBs with absolute addressing, the max. size is 64 KB  |
| <b>FB</b>  |   |
| <ul style="list-style-type: none"> <li>Number range</li> </ul>                               | 0 ... 65 535  |
| <ul style="list-style-type: none"> <li>Size, max.</li> </ul>                                 | 1 Mbyte   |
| <b>FC</b>  |   |
| <ul style="list-style-type: none"> <li>Number range</li> </ul>                               | 0 ... 65 535  |
| <ul style="list-style-type: none"> <li>Size, max.</li> </ul>                                 | 1 Mbyte   |
| <b>OB</b>  |   |
| <ul style="list-style-type: none"> <li>Size, max.</li> </ul>                                 | 1 Mbyte   |
| <ul style="list-style-type: none"> <li>Number of free cycle OBs</li> </ul>                   | 100   |
| <ul style="list-style-type: none"> <li>Number of time alarm OBs</li> </ul>                   | 20  |
| <ul style="list-style-type: none"> <li>Number of delay alarm OBs</li> </ul>                  | 20  |
| <ul style="list-style-type: none"> <li>Number of cyclic interrupt OBs</li> </ul>             | 20; with minimum OB 3x cycle of 100 µs  |
| <ul style="list-style-type: none"> <li>Number of process alarm OBs</li> </ul>                | 50  |
| <ul style="list-style-type: none"> <li>Number of DPV1 alarm OBs</li> </ul>                   | 3   |
| <ul style="list-style-type: none"> <li>Number of isochronous mode OBs</li> </ul>             | 3   |
| <ul style="list-style-type: none"> <li>Number of technology synchronous alarm OBs</li> </ul> | 2   |
| <ul style="list-style-type: none"> <li>Number of startup OBs</li> </ul>                      | 100   |
| <ul style="list-style-type: none"> <li>Number of asynchronous error OBs</li> </ul>           | 4   |
| <ul style="list-style-type: none"> <li>Number of synchronous error OBs</li> </ul>            | 2   |
| <ul style="list-style-type: none"> <li>Number of diagnostic alarm OBs</li> </ul>             | 1   |
| <b>Nesting depth</b>   |   |
| <ul style="list-style-type: none"> <li>per priority class</li> </ul>                         | 24  |
| <b>Counters, timers and their retentivity</b>  |   |
| <b>S7 counter</b>  |   |
| <ul style="list-style-type: none"> <li>Number</li> </ul>                                     | 2 048   |
| <b>Retentivity</b>   |   |
| — adjustable   | Yes   |
| <b>IEC counter</b>   |   |
| <ul style="list-style-type: none"> <li>Number</li> </ul>                                     | Any (only limited by the main memory)   |
| <b>Retentivity</b>   |   |
| — adjustable   | Yes   |
| <b>S7 times</b>  |   |
| <ul style="list-style-type: none"> <li>Number</li> </ul>                                     | 2 048   |
| <b>Retentivity</b>   |   |
| — adjustable   | Yes   |
| <b>IEC timer</b>   |   |
| <ul style="list-style-type: none"> <li>Number</li> </ul>                                     | Any (only limited by the main memory)   |
| <b>Retentivity</b>   |   |
| — adjustable   | Yes   |
| <b>Data areas and their retentivity</b>  |   |
| Retentive data area (incl. timers, counters, flags), max.                                    | 768 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 700 KB                           |

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|--|---|
| Extended retentive data area (incl. timers, counters, flags), max.   | 20 Mbyte; When using PS 6 0W 24/48/60 V DC HF   |
| <b>Flag</b>  |   |
| <ul style="list-style-type: none"> <li>• Size, max.</li> <li>• Number of clock memories</li> </ul>   | 16 kbyte<br>8; 8 clock memory bit, grouped into one clock memory byte   |
| <b>Data blocks</b>   |   |
| <ul style="list-style-type: none"> <li>• Retentivity adjustable</li> <li>• Retentivity preset</li> </ul>   | Yes<br>No   |
| <b>Local data</b>  |   |
| <ul style="list-style-type: none"> <li>• per priority class, max.</li> </ul>   | 64 kbyte; max. 16 KB per block  |
| <b>Address area</b>  |   |
| Number of IO modules   | 16 384; max. number of modules / submodules   |
| <b>I/O address area</b>  |   |
| <ul style="list-style-type: none"> <li>• Inputs</li> <li>• Outputs</li> </ul>  | 32 kbyte; All inputs are in the process image<br>32 kbyte; All outputs are in the process image   |
| per integrated IO subsystem  |   |
| — Inputs (volume)  | 32 kbyte; max. 32 KB via X1; max. 8 KB via X2 or X4   |
| — Outputs (volume)   | 32 kbyte; max. 32 KB via X1; max. 8 KB via X2 or X4   |
| per CM/CP  |   |
| — Inputs (volume)  | 8 kbyte   |
| — Outputs (volume)   | 8 kbyte   |
| <b>Subprocess images</b>   |   |
| <ul style="list-style-type: none"> <li>• Number of subprocess images, max.</li> </ul>  | 32  |
| <b>Hardware configuration</b>  |   |
| Number of distributed IO systems   | 64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link) |
| <b>Number of DP masters</b>  |   |
| <ul style="list-style-type: none"> <li>• integrated</li> <li>• Via CM</li> </ul>   | 1<br>8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total  |
| <b>Number of IO Controllers</b>  |   |
| <ul style="list-style-type: none"> <li>• integrated</li> <li>• Via CM</li> </ul>   | 2<br>8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total  |
| <b>Rack</b>  |   |
| <ul style="list-style-type: none"> <li>• Modules per rack, max.</li> <li>• Number of lines, max.</li> </ul>  | 32; CPU + 31 modules<br>1   |
| <b>PtP CM</b>  |   |
| <ul style="list-style-type: none"> <li>• Number of PtP CMs</li> </ul>  | the number of connectable PtP CMs is only limited by the number of available slots  |
| <b>Time of day</b>   |   |
| <b>Clock</b>   |   |
| <ul style="list-style-type: none"> <li>• Type</li> <li>• Backup time</li> <li>• Deviation per day, max.</li> </ul>   | Hardware clock<br>6 wk; At 40 °C ambient temperature, typically<br>10 s; Typ.: 2 s  |
| <b>Operating hours counter</b>   |   |
| <ul style="list-style-type: none"> <li>• Number</li> </ul>   | 16  |
| <b>Clock synchronization</b>   |   |
| <ul style="list-style-type: none"> <li>• supported</li> <li>• to DP, master</li> <li>• in AS, master</li> <li>• in AS, slave</li> <li>• on Ethernet via NTP</li> </ul> | Yes<br>Yes<br>Yes<br>Yes<br>Yes   |
| <b>Interfaces</b>  |   |
| Number of PROFINET interfaces  | 3   |
| Number of PROFIBUS interfaces  | 1   |
| <b>1. Interface</b>  |   |
| <b>Interface types</b>   |   |
| <ul style="list-style-type: none"> <li>• RJ 45 (Ethernet)</li> </ul>   | Yes; X1   |

|   |  |
|---|--|
| <ul style="list-style-type: none"> <li>• Number of ports</li> <li>• integrated switch</li> </ul>  | <p>2</p> <p>Yes</p>  |
| <b>Protocols</b>  |  |
| <ul style="list-style-type: none"> <li>• IP protocol</li> <li>• PROFINET IO Controller</li> <li>• PROFINET IO Device</li> <li>• SIMATIC communication</li> <li>• Open IE communication</li> <li>• Web server</li> <li>• Media redundancy</li> </ul>   | <p>Yes; IPv4</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes; Optionally also encrypted</p> <p>Yes</p> <p>Yes; MRP Automanager according to IEC 62439-2 Edition 2.0</p>  |
| <b>PROFINET IO Controller</b>   |  |
| <b>Services</b>   |  |
| <ul style="list-style-type: none"> <li>— PG/OP communication</li> <li>— Isochronous mode</li> <li>— Direct data exchange</li> <li>— IRT</li> <li>— PROFIenergy</li> <li>— Prioritized startup</li> <li>— Number of connectable IO Devices, max.</li> <li>— Of which IO devices with IRT, max.</li> <li>— Number of connectable IO Devices for RT, max.</li> <li>— of which in line, max.</li> <li>— Number of IO Devices that can be simultaneously activated/deactivated, max.</li> <li>— Number of IO Devices per tool, max.</li> <li>— Updating times</li> </ul> | <p>Yes</p> <p>Yes</p> <p>Yes; Requirement: IRT and isochronous mode (MRPD optional)</p> <p>Yes</p> <p>Yes; per user program</p> <p>Yes; Max. 32 PROFINET devices</p> <p>512; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET</p> <p>64</p> <p>512</p> <p>512</p> <p>8; in total across all interfaces</p> <p>8</p> <p>The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data</p> |
| <b>Update time for IRT</b>  |  |
| <ul style="list-style-type: none"> <li>— for send cycle of 125 <math>\mu</math>s</li> <li>— for send cycle of 187.5 <math>\mu</math>s</li> <li>— for send cycle of 250 <math>\mu</math>s</li> <li>— for send cycle of 500 <math>\mu</math>s</li> <li>— for send cycle of 1 ms</li> <li>— for send cycle of 2 ms</li> <li>— for send cycle of 4 ms</li> <li>— With IRT and parameterization of "odd" send cycles</li> </ul>  | <p>125 <math>\mu</math>s</p> <p>187.5 <math>\mu</math>s</p> <p>250 <math>\mu</math>s to 4 ms</p> <p>500 <math>\mu</math>s to 8 ms</p> <p>1 ms to 16 ms</p> <p>2 ms to 32 ms</p> <p>4 ms to 64 ms</p> <p>Update time = set "odd" send clock (any multiple of 125 <math>\mu</math>s: 375 <math>\mu</math>s, 625 <math>\mu</math>s ... 3 875 <math>\mu</math>s)</p>   |
| <b>Update time for RT</b>   |  |
| <ul style="list-style-type: none"> <li>— for send cycle of 250 <math>\mu</math>s</li> <li>— for send cycle of 500 <math>\mu</math>s</li> <li>— for send cycle of 1 ms</li> <li>— for send cycle of 2 ms</li> <li>— for send cycle of 4 ms</li> </ul>  | <p>250 <math>\mu</math>s to 128 ms</p> <p>500 <math>\mu</math>s to 256 ms</p> <p>1 ms to 512 ms</p> <p>2 ms to 512 ms</p> <p>4 ms to 512 ms</p>  |
| <b>PROFINET IO Device</b>   |  |
| <b>Services</b>   |  |
| <ul style="list-style-type: none"> <li>— PG/OP communication</li> <li>— Isochronous mode</li> <li>— IRT</li> <li>— PROFIenergy</li> <li>— Shared device</li> <li>— Number of IO Controllers with shared device, max.</li> <li>— activation/deactivation of I-devices</li> <li>— Asset management record</li> </ul>  | <p>Yes</p> <p>No</p> <p>Yes; Minimum send cycle of 250 <math>\mu</math>s</p> <p>Yes; per user program</p> <p>Yes</p> <p>4</p> <p>Yes; per user program</p> <p>Yes; per user program</p>  |
| <b>2. Interface</b>   |  |
| <b>Interface types</b>  |  |
| <ul style="list-style-type: none"> <li>• RJ 45 (Ethernet)</li> <li>• Number of ports</li> <li>• integrated switch</li> </ul>  | <p>Yes; X2</p> <p>1</p> <p>No</p>  |

| Protocols   |  |
|---|--|
| • IP protocol   | Yes; IPv4  |
| • PROFINET IO Controller  | Yes  |
| • PROFINET IO Device  | Yes  |
| • SIMATIC communication   | Yes  |
| • Open IE communication   | Yes; Optionally also encrypted   |
| • Web server  | Yes  |
| • Media redundancy  | No   |
| PROFINET IO Controller  |  |
| Services  |  |
| — PG/OP communication   | Yes  |
| — Isochronous mode  | No   |
| — Direct data exchange  | No   |
| — IRT   | No   |
| — PROFIenergy   | Yes; per user program  |
| — Prioritized startup   | No   |
| — Number of connectable IO Devices, max.                                      | 128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET   |
| — Number of connectable IO Devices for RT, max.                               | 128  |
| — of which in line, max.  | 128  |
| — Number of IO Devices that can be simultaneously activated/deactivated, max. | 8; in total across all interfaces  |
| — Number of IO Devices per tool, max.   | 8  |
| — Updating times  | The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data |
| Update time for RT  |  |
| — for send cycle of 1 ms  | 1 ms to 512 ms   |
| PROFINET IO Device  |  |
| Services  |  |
| — PG/OP communication   | Yes  |
| — Isochronous mode  | No   |
| — IRT   | No   |
| — PROFIenergy   | Yes; per user program  |
| — Prioritized startup   | No   |
| — Shared device   | Yes  |
| — Number of IO Controllers with shared device, max.                           | 4  |
| — activation/deactivation of I-devices  | Yes; per user program  |
| — Asset management record   | Yes; per user program  |
| 3. Interface  |  |
| Interface types   |  |
| • RJ 45 (Ethernet)  | Yes; X3  |
| • Number of ports   | 1  |
| • integrated switch   | No   |
| Protocols   |  |
| • IP protocol   | Yes; IPv4  |
| • PROFINET IO Controller  | No   |
| • PROFINET IO Device  | No   |
| • SIMATIC communication   | Yes  |
| • Open IE communication   | Yes  |
| • Web server  | Yes  |
| 4. Interface  |  |
| Interface types   |  |
| • RS 485  | Yes; X4  |
| • Number of ports   | 1  |
| Protocols   |  |
| • PROFIBUS DP master  | Yes  |
| • PROFIBUS DP slave   | No   |
| • SIMATIC communication   | Yes  |

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| <b>PROFIBUS DP master</b>  |  |
| <ul style="list-style-type: none"> <li>• Number of connections, max.</li> <li>• Number of DP slaves, max.</li> </ul>   | <p>48; for the integrated PROFIBUS DP interface</p> <p>125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET</p>  |
| <b>Services</b>  |  |
| <ul style="list-style-type: none"> <li>— PG/OP communication</li> <li>— Equidistance</li> <li>— Isochronous mode</li> <li>— Activation/deactivation of DP slaves</li> </ul>  | <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p>  |
| <b>Interface types</b>   |  |
| <b>RJ 45 (Ethernet)</b>  |  |
| <ul style="list-style-type: none"> <li>• 100 Mbps</li> <li>• 1000 Mbps</li> <li>• Autonegotiation</li> <li>• Autocrossing</li> <li>• Industrial Ethernet status LED</li> </ul>   | <p>Yes</p> <p>Yes; Only possible at the X3 interface of the CPU 1518</p> <p>Yes</p> <p>Yes</p> <p>Yes</p>  |
| <b>RS 485</b>  |  |
| <ul style="list-style-type: none"> <li>• Transmission rate, max.</li> </ul>  | <p>12 Mbit/s</p>   |
| <b>Protocols</b>   |  |
| PROFIsafe  | Yes; V2.4 / V2.6   |
| <b>Number of connections</b>   |  |
| <ul style="list-style-type: none"> <li>• Number of connections, max.</li> <li>• Number of connections reserved for ES/HMI/web</li> <li>• Number of connections via integrated interfaces</li> <li>• Number of S7 routing paths</li> </ul>  | <p>384; via integrated interfaces of the CPU and connected CPs / CMs</p> <p>10</p> <p>320</p> <p>64; in total, only 16 S7-Routing connections are supported via PROFIBUS</p>   |
| <b>Redundancy mode</b>   |  |
| <ul style="list-style-type: none"> <li>• H-Sync forwarding</li> </ul>  | <p>Yes</p>   |
| <b>Media redundancy</b>  |  |
| <ul style="list-style-type: none"> <li>— Media redundancy</li> <li>— MRP</li> <li>— MRP interconnection, supported</li> <li>— MRPD</li> <li>— Switchover time on line break, typ.</li> <li>— Number of stations in the ring, max.</li> </ul>   | <p>only via 1st interface (X1)</p> <p>Yes; as MRP redundancy manager and/or MRP client</p> <p>Yes; as ring node according to IEC 62439-2 Edition 2.0</p> <p>Yes; Requirement: IRT</p> <p>200 ms; For MRP, bumpless for MRPD</p> <p>50</p>                                    |
| <b>SIMATIC communication</b>   |  |
| <ul style="list-style-type: none"> <li>• S7 routing</li> <li>• Data record routing</li> <li>• S7 communication, as server</li> <li>• S7 communication, as client</li> <li>• User data per job, max.</li> </ul>   | <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>See online help (S7 communication, user data size)</p>  |
| <b>Open IE communication</b>   |  |
| <ul style="list-style-type: none"> <li>• TCP/IP <ul style="list-style-type: none"> <li>— Data length, max.</li> <li>— several passive connections per port, supported</li> </ul> </li> <li>• ISO-on-TCP (RFC1006) <ul style="list-style-type: none"> <li>— Data length, max.</li> </ul> </li> <li>• UDP <ul style="list-style-type: none"> <li>— Data length, max.</li> <li>— UDP multicast</li> </ul> </li> <li>• DHCP</li> <li>• DNS</li> <li>• SNMP</li> <li>• DCP</li> <li>• LLDP</li> <li>• Encryption</li> </ul> | <p>Yes</p> <p>64 kbyte</p> <p>Yes</p> <p>Yes</p> <p>64 kbyte</p> <p>Yes</p> <p>2 kbyte; 1 472 bytes for UDP broadcast</p> <p>Yes; 128 multicast circuits (of which max. 5 via X1)</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes; Optional</p> |
| <b>Web server</b>  |  |
| <ul style="list-style-type: none"> <li>• HTTP</li> <li>• HTTPS</li> </ul>  | <p>Yes; Standard and user pages</p> <p>Yes; Standard and user pages</p>  |
| <b>OPC UA</b>  |  |

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|--|--|
| • Runtime license required   | Yes  |
| • OPC UA Client  | Yes  |
| — Application authentication   | Yes  |
| — Security policies  | Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256                          |
| — User authentication  | "anonymous" or by user name & password   |
| — Number of connections, max.  | 40   |
| — Number of nodes of the client interfaces, max.   | 5 000  |
| — Number of elements for one call of OPC-UA_NodeGetHandleList/OPC-UA_ReadList/OPC-UA_WriteList, max.   | 300  |
| — Number of elements for one call of OPC-UA_NameSpaceGetIndexList, max.  | 20   |
| — Number of elements for one call of OPC-UA_MethodGetHandleList, max.  | 100  |
| — Number of simultaneous calls of the client instructions per connection (except OPC-UA_ReadList, OPC-UA_WriteList, OPC-UA_MethodCall), max. | 1  |
| — Number of simultaneous calls of the client instructions  | 5  |
| — Number of simultaneous calls of the client instructions OPC-UA_ReadList, OPC-UA_WriteList and OPC-UA_MethodCall, max.                      | 5 000  |
| — Number of registerable nodes, max.   | 100  |
| — Number of registerable method calls of OPC-UA_MethodCall, max.   | 20   |
| — Number of inputs/outputs when calling OPC-UA_MethodCall, max.  | 20   |
| • OPC UA Server  | Yes; Data access (read, write, subscribe), method call, custom address space                             |
| — Application authentication   | Yes  |
| — Security policies  | Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256                          |
| — User authentication  | "anonymous" or by user name & password   |
| — Number of sessions, max.   | 64   |
| — Number of accessible variables, max.   | 200 000  |
| — Number of registerable nodes, max.   | 50 000   |
| — Number of subscriptions per session, max.  | 20   |
| — Sampling interval, min.  | 10 ms  |
| — Publishing interval, min.  | 10 ms  |
| — Number of server methods, max.   | 100  |
| — Number of inputs/outputs per server method, max.   | 20   |
| — Number of monitored items, max.  | 10 000; for 1 s sampling interval and 1 s send interval  |
| — Number of server interfaces, max.  | 10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace" |
| — Number of nodes for user-defined server interfaces, max.   | 30 000   |
| • Alarms and Conditions  |  |
| — Number of program alarms   | 400  |
| — Number of alarms for system diagnostics  | 200  |
| <b>Further protocols</b>   |  |
| • MODBUS   | Yes; MODBUS TCP  |
| <b>Isochronous mode</b>  |  |
| Equidistance   | Yes  |
| <b>S7 message functions</b>  |  |
| Number of login stations for message functions, max.   | 64   |
| Program alarms   | Yes  |
| Number of configurable program messages, max.  | 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH                    |
| Number of loadable program messages in RUN, max.   | 5 000  |
| Number of simultaneously active program alarms   |  |
| • Number of program alarms   | 4 000  |
| • Number of alarms for system diagnostics  | 1 000  |

|   |   |
|---|---|
| • Number of alarms for motion technology objects  | 480   |
| <b>Test commissioning functions</b>   |   |
| Joint commission (Team Engineering)   | Yes; Parallel online access possible for up to 10 engineering systems   |
| Status block  | Yes; Up to 16 simultaneously (in total across all ES clients)   |
| Single step   | No  |
| Number of breakpoints   | 20  |
| <b>Status/control</b>   |   |
| • Status/control variable   | Yes; without fail-safe  |
| • Variables   | inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters   |
| • Number of variables, max.   |   |
| — of which status variables, max.   | 200; per job  |
| — of which control variables, max.  | 200; per job  |
| <b>Forcing</b>  |   |
| • Forcing   | Yes; without fail-safe  |
| • Forcing, variables  | peripheral inputs/outputs (without fail-safe)   |
| • Number of variables, max.   | 200   |
| <b>Diagnostic buffer</b>  |   |
| • present   | Yes   |
| • Number of entries, max.   | 3 200   |
| — of which powerfail-proof  | 1 000   |
| <b>Traces</b>   |   |
| • Number of configurable Traces   | 8; Up to 512 KB of data per trace are possible  |
| <b>Interrupts/diagnostics/status information</b>  |   |
| <b>Diagnostics indication LED</b>   |   |
| • RUN/STOP LED  | Yes   |
| • ERROR LED   | Yes   |
| • MAINT LED   | Yes   |
| • Connection display LINK TX/RX   | Yes   |
| <b>Supported technology objects</b>   |   |
| Motion Control  | Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool |
| • Number of available Motion Control resources for technology objects                     | 15 360  |
| • Required Motion Control resources   |   |
| — per speed-controlled axis   | 40  |
| — per positioning axis  | 80  |
| — per synchronous axis  | 160   |
| — per external encoder  | 80  |
| — per output cam  | 20  |
| — per cam track   | 160   |
| — per probe   | 40  |
| • Positioning axis  |   |
| — Number of positioning axes at motion control cycle of 4 ms (typical value)              | 140   |
| — Number of positioning axes at motion control cycle of 8 ms (typical value)              | 192   |
| <b>Controller</b>   |   |
| • PID_Compact   | Yes; Universal PID controller with integrated optimization  |
| • PID_3Step   | Yes; PID controller with integrated optimization for valves   |
| • PID-Temp  | Yes; PID controller with integrated optimization for temperature  |
| <b>Counting and measuring</b>   |   |
| • High-speed counter  | Yes   |
| <b>Standards, approvals, certificates</b>   |   |
| <b>Highest safety class achievable in safety mode</b>                                     |   |
| • Performance level according to ISO 13849-1  | PLe   |
| • SIL acc. to IEC 61508   | SIL 3   |
| <b>Probability of failure (for service life of 20 years and repair time of 100 hours)</b> |   |
| — Low demand mode: PFDavg in accordance with SIL3   | < 2.00E-05  |
| — High demand/continuous mode: PFH in   | < 1.00E-09  |



accordance with SIL3

## Ambient conditions

### Ambient temperature during operation

- horizontal installation, min. 0 °C
- horizontal installation, max. 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
- vertical installation, min. 0 °C
- vertical installation, max. 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off

### Ambient temperature during storage/transportation

- min. -40 °C
- max. 70 °C

### Altitude during operation relating to sea level

- Installation altitude above sea level, max. 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual

## configuration / header

### configuration / programming / header

#### Programming language

- LAD Yes; incl. failsafe
- FBD Yes; incl. failsafe
- STL Yes
- SCL Yes
- GRAPH Yes

### Know-how protection

- User program protection/password protection Yes
- Copy protection Yes
- Block protection Yes

### Access protection

- Password for display Yes
- Protection level: Write protection Yes; Specific write protection both for Standard and for Failsafe
- Protection level: Read/write protection Yes
- Protection level: Write protection for Failsafe Yes
- Protection level: Complete protection Yes

### programming / cycle time monitoring / header

- lower limit adjustable minimum cycle time
- upper limit adjustable maximum cycle time

## Dimensions

|        |        |
|--------|--------|
| Width  | 175 mm |
| Height | 147 mm |
| Depth  | 129 mm |

## Weights

Weight, approx. 1 988 g

last modified: 4/1/2022 