



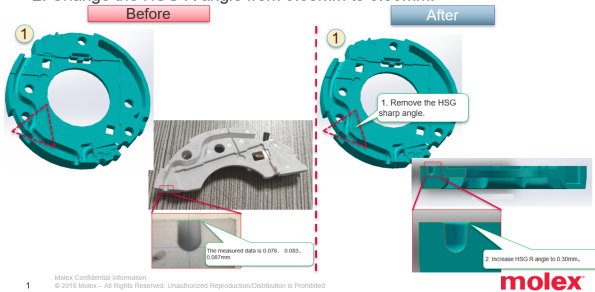
# Product Change Notification (PCN)

PCN Number	507348	Date Issued	July 01, 2019
Reason for Change	Change to Product		
Change Type Description	This letter is to inform you that changes are being made to the part(s) identified in this Notice. The change may affect the fit, form, function or appearance of the parts, or it may result in a change to the specification. The pictures below show an example of the possible differences.		
Assessment of Change	Product will be fully qualified before it is shipped. Qualification reports will be available after below listed date		
Internal Molex Qualification Date	July 25, 2019		
Sample Availability Date (Changed Part)	July 25, 2019		
Planned Implementation Date	December 31, 2019		
Method of Identifying Change	Date code		

RELEASED

## Before Change

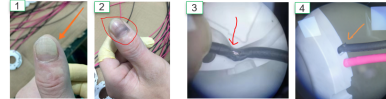
- 1. Remove the HSG sharp angle;
- 2. Change the HSG R angle from 0.08mm to 0.30mm.



## After Change

### Overview

- For the SSL part number 1805550056, we found the following problems, the HSG slot of the product has no guide rounded corner and sharp bend angle according to the groove. It is difficult to press in smoothly when pressing the line, which results in great damage to the operator's finger (Fig. 1 and 2), thus affecting the production efficiency. In addition, the sharp corners of the products sometimes scratch the cables, resulting in bad products (Fig. 3, 4). Therefore, we apply for adjusting the wire groove.



### Product Impact

The modified product does not effect on product function.

Validation plan: 1. FAI report; 2. Single product drop test (before and after modification)

### Part Number Impact

MPN	1805550051	1805550053	1805550054	1805550055	1805550056	1805550057	1805551051	1805551054

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You may address any technical inquiries regarding this PCN by sending E-mail to [pcn\\_coordinator@molex.com](mailto:pcn_coordinator@molex.com) or your Local Sales Engineer.

Note: While responding, please retain "**PCN Notification:507348**" in the e-mail Subject line for faster response.

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**Molex, LLC**  
2222 Wellington Court  
Lisle, IL 60532  
TEL: 630-969-4747  
[www.molex.com](http://www.molex.com)