

# Customer Information Sheet

DRAWING No.: M20-11800XX

SHEET 2 OF 2

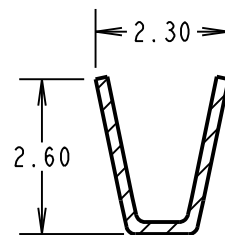
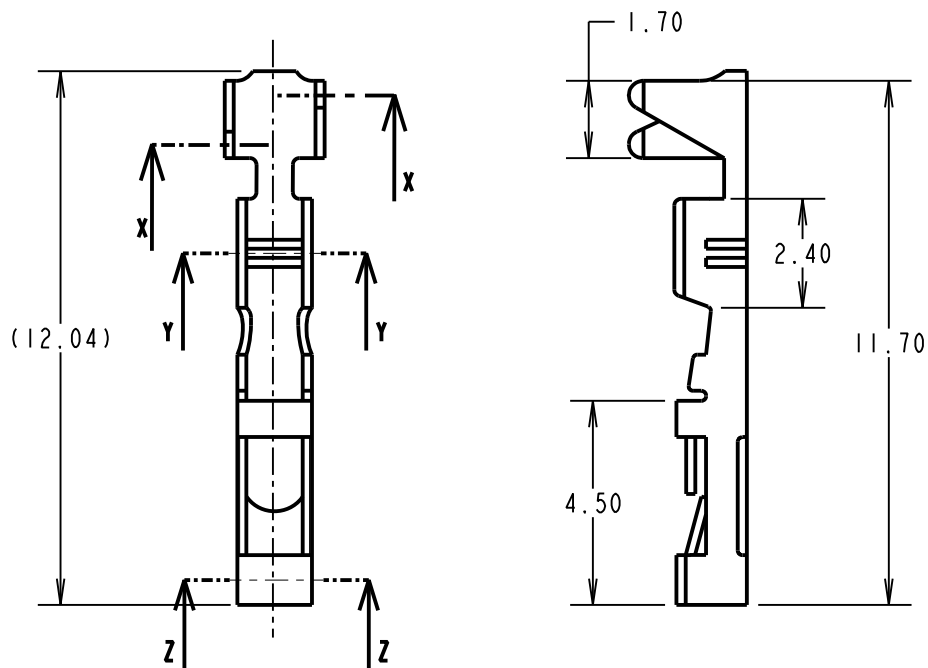
IF IN DOUBT - ASK

©

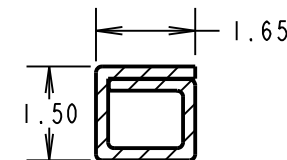
NOT TO SCALE

THIRD ANGLE PROJECTION

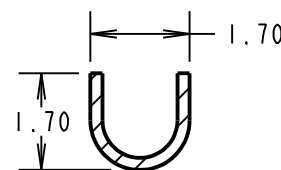
ALL DIMENSIONS IN mm



SECTION X-X



SECTION Z-Z



SECTION Y-Y

ORDER CODE:  
**M20-11800XX**  
 FINISH: \_\_\_\_\_  
 42 = GOLD + 100% TIN  
 46 = 100% TIN OVER NICKEL

- NOTES:
1. TO BE USED WITH CRIMP MOULDINGS M20-106XX00 AND M20-107XX00. SEE MOULDING DRAWING FOR COMPONENT SPECIFICATION.
  2. CONTACTS SUPPLIED LOOSE IN QUANTITIES OF 100.
  3. FOR COMPLETE SPECIFICATION, SEE COMPONENT SPECIFICATION C001XX (LATEST ISSUE).
  4. ACCEPTS WIRE RANGE 22-30 AWG.
  5. DIAMETER OF WIRE INSULATION =  $\varnothing$ 1.60-0.90mm.
  6. TO BE USED WITH HAND TOOL Z20-320, SEE INSTRUCTION SHEET IS-15 FOR DETAILS.
  7. STRIP WIRE BY 3.0 - 4.0mm FOR CRIMPING.
  8. RECOMMENDED CONDUCTOR CRIMP HEIGHTS:  
 FOR 26 - 30 AWG = 0.69 - 0.75mm  
 FOR 22 - 24 AWG = 0.83 - 0.89mm

SPECIFICATIONS:  
 MATERIAL = BRASS  
 FINISH:  
 42 = GOLD + 100% TIN  
 46 = 100% TIN OVER NICKEL  
 MECHANICAL:  
 WITHDRAWAL FORCE = 1.5-0.8N

SB	13	30.07.12	11756
NAME	ISS.	DATE	C/NOTE
APPROVED: S.BENNETT			
CHECKED: S.FLOWER			
DRAWN: W.J.BOURNE			
CUSTOMER REF.:			
ASSEMBLY DRG:			

## HARWIN

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TOLERANCES  
 X. =  $\pm$ 1mm  
 X.X =  $\pm$ 0.50mm  
 X.XX =  $\pm$ 0.10mm  
 X.XXX =  $\pm$ 0.01mm  
 ANGLES =  $\pm$ 5°  
 UNLESS STATED

MATERIAL:  
 SEE ABOVE  
 FINISH: SEE ABOVE  
 S/AREA: mm<sup>2</sup>

TITLE:  
 2.54mm FEMALE CRIMP TERMINAL (LOOSE)  
 DRAWING NUMBER:  
**M20-11800XX**

SHT  
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