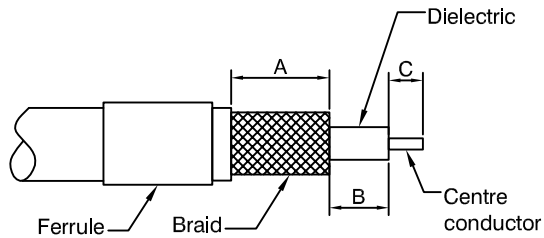


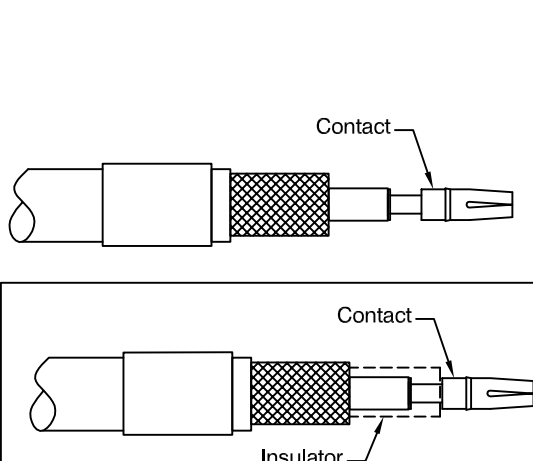
Assembly Instructions

1) Slide the ferrule onto the cable. Trim the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

A = 7.5mm
 B = 3mm
 C = 3mm

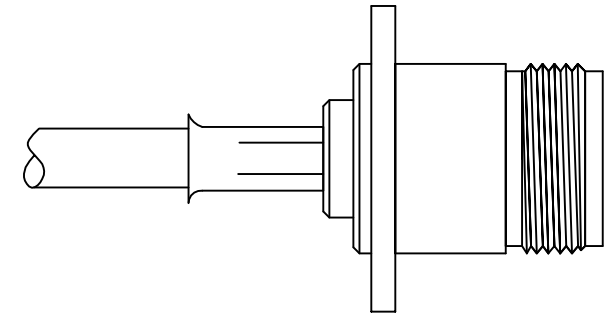
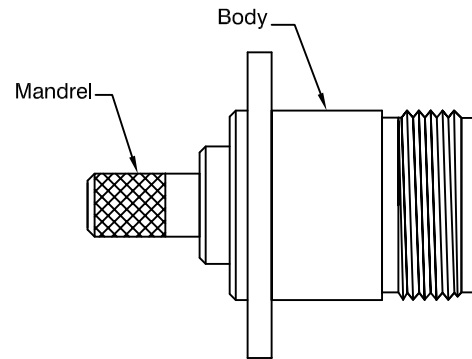


2) Solder the contact onto the centre conductor.



Note for VN50-2087: Place the insulator on the dielectric pushing the braid backward. Then solder the contact onto centre conductor. AT 02-23-05

3) Insert the contact into the body and ensure that the contact captivates. Make sure the braid is on the outside of the mandrel. Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool for the connector.



Second Issue	AT	2	23 Feb 05
First Issue	SN	1	30 Apr 03
DESCRIPTION OF REVISION	APPVD	ISS	DATE



Cinch Connectivity Solutions, Ltd
 11 Bilton Road
 Chelmsford
 Essex CM1 2UP, England
 T: +44 (0) 1245 342060
 F: +44 124 535 8938

SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:
 ± 0.2mm unless
 otherwise stated

DRAWN BY:

S Nash

CHECKED BY:

P Couzens

APPROVED BY:

P Couzens

DATE:

30 Apr 03

TITLE:

Stripping and Assembly
 Instructions for N Crimp
 Flange mount Jack

PART NUMBER:

VAIN5101

PAGE: 1 of 1