



# Product Change Notification

## TE Connectivity

Product Change Notification: E-20-017910

PCN Date: 13-JAN-21

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

**General Product Description:**

AMPSEAL 23-Position Vertical and Right-Angle Header Counterbore Addition

**Description of Changes**

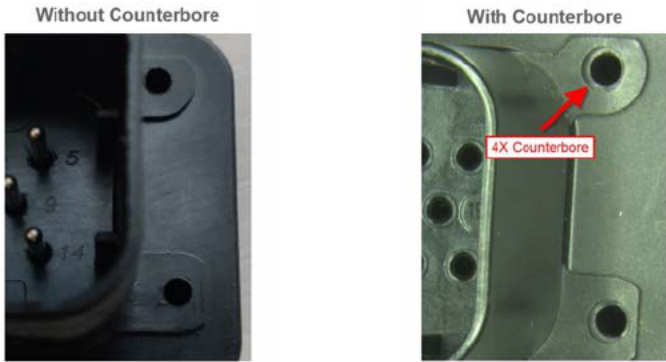
The Industrial and Commercial Transportation business unit of TE Connectivity is making a change to the mounting hole geometry on all 23-position vertical and right-angle AMPSEAL headers for the part number(s) listed below. These PNs are TE proprietary designs, therefore considered catalog/general market product. PPAP and/or sample requests must be submitted within 14 days of PCN submission via [ict-ppap-request@te.com](mailto:ict-ppap-request@te.com) or ePPAP system. Submission will not occur without request. If PPAP requested, disposition response is required within 14 days of submit date or it will be considered approved. Product drawing(s) are affected.

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AMPSEAL Counterbore Before & After Illustration



AMPSEAL Counterbore Addition – Before & After



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<b>Reason for Changes:</b>	
Product Improvement. Dear Customer, we hereby inform you of this change. The change is necessary to improve mounting capabilities. The change does not impact performance. <b>IMPORTANT:</b> The current and previous revisions of these parts can be used interchangeably in the field. The change(s) are being phased in gradually and previous revision can remain stocked until use. Shipments of both configurations may be mixed.	
<b>Estimated Dates:</b>	
<b>Last Order Date (Obsolete Parts Only):</b>	<b>First Date To Ship (Changed Parts Only):</b>
	21-JUN-2021
<b>Last Ship Date (Obsolete Parts Only):</b>	<b>Last Date for Mixed Shipments: (Changed Parts Only):</b>
	23-DEC-2022

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">1-770669-1</a>	NO						
<a href="#">1-776087-1</a>	NO						
<a href="#">1-776087-2</a>	NO						
<a href="#">1-776087-4</a>	NO						
<a href="#">1-776087-5</a>	NO						
<a href="#">1-776200-1</a>	NO						
<a href="#">1-776200-2</a>	NO						

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">1-776200-5</a>	NO						
<a href="#">1-776228-1</a>	NO						
<a href="#">1-776228-2</a>	NO						
<a href="#">1-776228-4</a>	NO						
<a href="#">1-776228-5</a>	NO						
<a href="#">770669-1</a>	NO						
<a href="#">776087-1</a>	NO						
<a href="#">776087-2</a>	NO						
<a href="#">776087-4</a>	NO						
<a href="#">776087-5</a>	NO						
<a href="#">776200-1</a>	NO						
<a href="#">776200-2</a>	NO						
<a href="#">776200-5</a>	NO						
<a href="#">776228-1</a>	NO						
<a href="#">776228-2</a>	NO						
<a href="#">776228-4</a>	NO						
<a href="#">776228-5</a>	NO						

**Part Number(s) being Modified:**

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">1-776087-1</a>	NO						
<a href="#">1-776087-5</a>	NO						
<a href="#">1-776200-1</a>	NO						
<a href="#">1-776200-2</a>	NO						
<a href="#">1-776200-5</a>	NO						
<a href="#">1-776228-1</a>	NO						
<a href="#">770669-1</a>	NO						
<a href="#">776087-1</a>	NO						
<a href="#">776087-4</a>	NO						



Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
<a href="#">1-770669-1</a>	NO						
<a href="#">1-776087-1</a>	NO						
<a href="#">1-776087-2</a>	NO						
<a href="#">1-776087-4</a>	NO						
<a href="#">1-776087-5</a>	NO						
<a href="#">1-776200-1</a>	NO						
<a href="#">1-776200-5</a>	NO						
<a href="#">1-776228-2</a>	NO						
<a href="#">1-776228-4</a>	NO						
<a href="#">1-776228-5</a>	NO						
<a href="#">776087-2</a>	NO						
<a href="#">776087-4</a>	NO						
<a href="#">776087-5</a>	NO						
<a href="#">776200-1</a>	NO						
<a href="#">776228-2</a>	NO						
<a href="#">776228-4</a>	NO						
<a href="#">776228-5</a>	NO						

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<a href="#">1-770669-1</a>	NO						
<a href="#">1-776087-1</a>	NO						
<a href="#">1-776087-2</a>	NO						
<a href="#">1-776087-4</a>	NO						
<a href="#">1-776087-5</a>	NO						
<a href="#">1-776200-1</a>	NO						
<a href="#">1-776200-5</a>	NO						
<a href="#">1-776228-2</a>	NO						
<a href="#">1-776228-4</a>	NO						

<b>Part Number</b>	<b>Part Discontinued per PCN</b>	<b>Customer Drawing</b>	<b>Customer Part Number</b>	<b>Alias Part Number(s)</b>	<b>Substitute Part Number</b>	<b>Substitute Alias Part Number(s)</b>	<b>Description Of Difference</b>
<a href="#">1-776228-5</a>	NO						
<a href="#">776087-2</a>	NO						
<a href="#">776087-4</a>	NO						
<a href="#">776087-5</a>	NO						
<a href="#">776200-1</a>	NO						
<a href="#">776228-2</a>	NO						
<a href="#">776228-4</a>	NO						
<a href="#">776228-5</a>	NO						