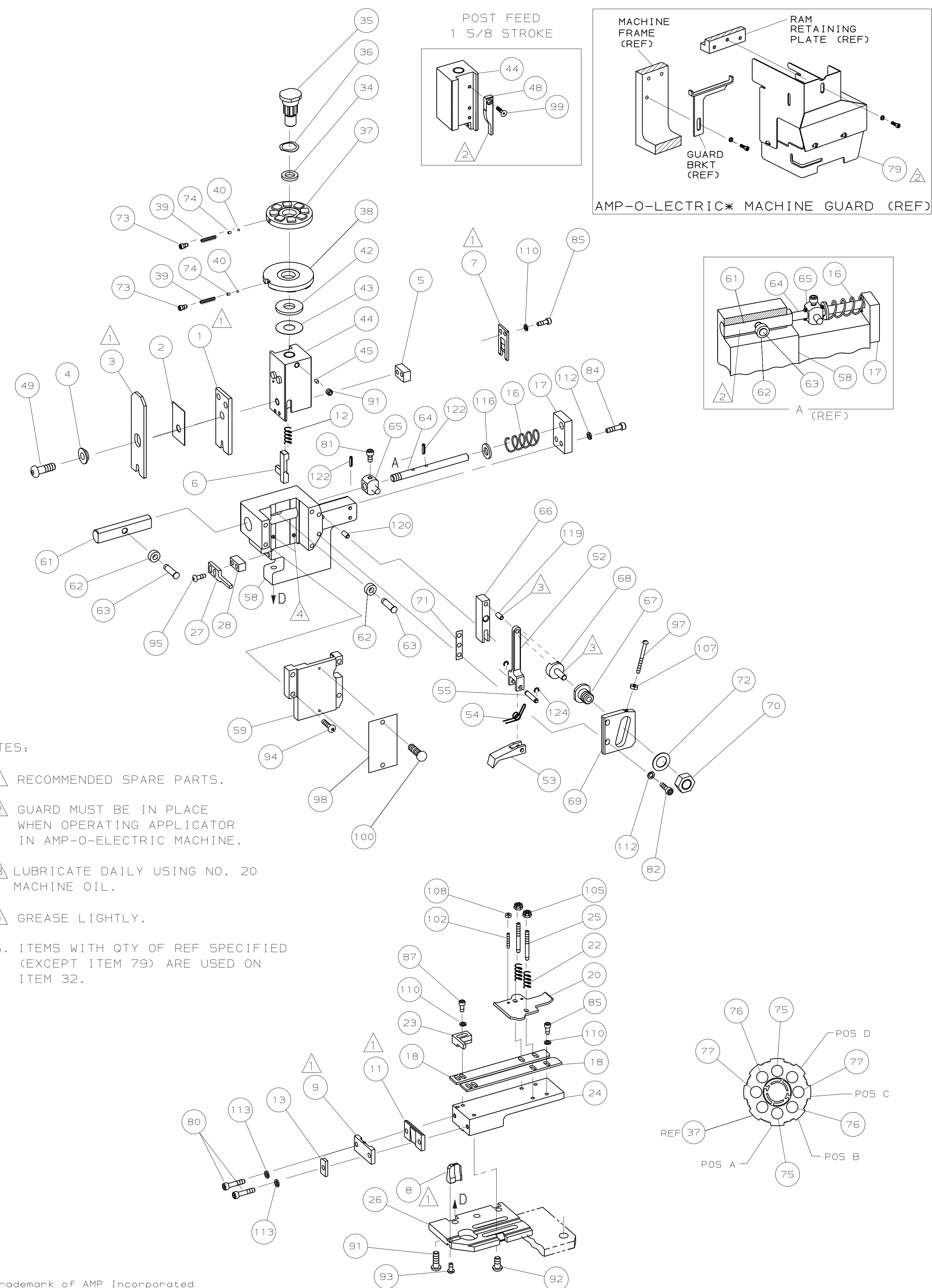


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- NOTES:
- 1 RECOMMENDED SPARE PARTS.
 - 2 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-0-ELECTRIC MACHINE.
 - 3 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - 4 GREASE LIGHTLY.
 - 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.

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REF	21045-3	RING, RETAINING (.187 DIA) FEED PIN	24	REF	454220-1	CAP, RAM	59
REF	5-21028-1	PIN, SLOT SPG (.12 DIA) FD ADJ ROD	123	REF	453736-1	HOUSING	58
REF	1-21030-7	PIN, DOWEL (.187 DIA x 1.50) HOUSING	121				57
REF	1-21030-1	PIN, DOWEL (.187 DIA x .50) LEVER	120				56
			119	REF	240624-1	PIN, FEED FINGER	55
			118	REF	691499-1	SPRING, FEED FINGER	54
			117	REF	240635-1	FINGER, FEED	53
			116	REF	240634-1	LEVER, TERMINAL	52
REF	21899-4	WASHER, FLAT (5/16 Ø) SCR ADJ	115				51
			114				50
REF	21024-5	WASHER, LOCK (NO. 10) FEED ADJ PLATE	114	1	7-21002-9	BOLT, CRIMPER (5/16-24x1.00)	49
2	21024-5	WASHER, LOCK (NO. 10) SHEAR PLATES	113	1	690501-4	CAM, POST-FEED 1 5/8 FEED	48
REF	21024-5	WASHER, LOCK (NO. 10) FEED ROD GUIDE	112				47
			111				46
7	21024-4	WASHER, LOCK (NO. 8) SHEAR BLADE	110	1	690191-1	PLUG, NYLON	45
			109	1	455674-1	RAM	44
2	21018-4	NUT, HEX MACH (4-40) DRAG	108	1	690125-1	WASHER, LAMINATED	43
REF	21018-5	NUT, HEX MACH (6-32) FD ADJ PLATE	107	1	690124-1	WASHER, RAM	42
			106				41
2	21022-2	NUT, HEX SELF-LOCK (8-32) DRAG STUD	105	2	23241-6	BALL, STEEL	40
			104	2	690170-1	SPRING, COMPRESSION	39
			103	1	690142-1	DISC, INSULATION	38
2	2-21006-6	SCR, SKT SET CUP PT (4-40x.62) DRAG	102	1	354777-1	DISC, WIRE PLASTIC	37
1	21009-2	SCR, SKT SET (1/4-20x.25 LOC-WEL) RAM	101	1	22480-5	WASHER, SPRING	36
2	21017-2	SCR, DRIVE (#2x.19) IDENT PLATE	100	1	690212-1	POST, RAM	35
1	1-21002-7	SCR, BHC (6-32x.38) CAM	99	1	986950-1	WASHER, FLAT PRECISION	34
1	461264-1	PLATE, IDENTIFICATION	98				33
REF	6-23715-5	SCR, PAN HDMACH (6-32x1.50) FEED ADJ	97	1	458980-1	APPLICATOR, BASIC (SUB ASSY)	32
			96				31
			95				30
REF	2-21002-9	SCR, BHC (10-32x.75) HSG CAP	94				29
1	22733-8	SCR, BHC (8-32x.38 LOC-WEL) ANVIL	93	1	3-690451-2	SPACER, STRIPPER	28
4	3-21002-3	SCR, BHC (1/4-20x.50) STR GDE PL	92	1	240639-1	STRIPPER	27
REF	2-22733-8	SCR, BHC (1/4-20x.62) BASE PL	91	REF	455676-1	PLATE, BASE	26
			90	2	22354-8	DRAG, STUD	25
			89	1	455678-1	PLATE, STRIP GUIDE	24
			88	1	240825-6	PLATE, STRIP HOLD	23
2	2-21000-8	SCR, SKT CAP (8-32x.63) STRIP GUIDE	87	2	4-22281-1	SPRING, DRAG	22
			86				21
5	2-21000-6	SCR, BHC (8-32x.38) R STRIP GUIDE	85	1	454177-1	DRAG, STOCK	20
REF	3-21000-7	SCR, SKT CAP (10-32x.75) FD ROD GUIDE	84				19
			83	2	454204-1	GUIDE, STRIP (FRONT)	18
REF	3-21000-6	SCR, SKT CAP (10-32x.62) FD ADJ PLATE	82	REF	454178-1	GUIDE, FEED ROD	17
REF	3-21000-4	SCR, SKT CAP (10-32x.38) PIVOT BLOCK	81	REF	4-22284-9	SPRING, FEED RETURN	16
2	3-21000-8	SCR, SKT CAP (10-32x.88) SHEAR PLATE	80				15
REF	455750-1	GUARD, WINDOW	79				14
			78	1	690481-2	SPACER, HOLD DOWN	13
2	5-354779-1	PIN, WIRE DISC (.3245) C	77	1	23846-1	SPRING, HOLD DOWN	12
2	4-354779-7	PIN, WIRE DISC (.3225) B	76	1	240644-1	PLATE, REAR SHEAR	11
2	3-354779-8	PIN, WIRE DISC (.3180) A	75				10
2	690603-1	SPRING, ASSIST	74	1	1-690482-2	PLATE, FRONT SHEAR	9
2	23030-1	SCR, SKT CAP (6-32x.25) CP DISC	73	1	4-683452-9	ANVIL	8
REF	458109-1	WASHER, FLAT (SPECIAL)	72	1	690474-5	BLADE, SLUG	7
REF	690517-1	SPACER	71	1	1-455892-2	HOLD DOWN, TERMINAL	6
REF	22594-8	NUT, HEX	70	1	1-240641-1	SPACER, SHEAR BLADE	5
REF	240628-1	PLATE, ADJ	69	1	1-238009-4	BLOCK, CRIMPER SPACER	4
REF	240626-1	SHAFT, PIVOT	68	1	8-456134-2	CRIMPER, INSULATION	3
REF	240633-1	BUSHING	67	1	1-455888-0	SPACER, CRIMPER	2
REF	455680-1	LEVER, INTERMEDIATE	66	1	3-456404-0	CRIMPER, WIRE	1
REF	240629-1	BLOCK, PIVOT	65				
REF	240632-2	SCREW, ADJ	64				
REF	240659-3	PIN, CAM ROLLER	63				
REF	240658-1	CAM, ROLLER	62				
REF	454398-1	ROD, FEED	60				

QTY	PART NO	DESCRIPTION	ITEM NO
CRIMPING DATA			
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH
A	.044	20	
B	.040	22	
C	.038	24	
D	NOT USED		
CRIMP SIZE	TYPE	FEED	APPL INST
WIRE .070	F	.655	A1 8039
INSUL .140	F		
WIRE RANGE 24-20	INSULATION RANGE .060-.098	MACHINE NO -	
REMARKS			
AMPOMATOR		MINI APPL	
POST-FEED		10 1 D	
1			

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY