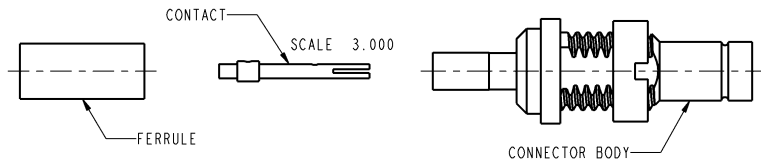
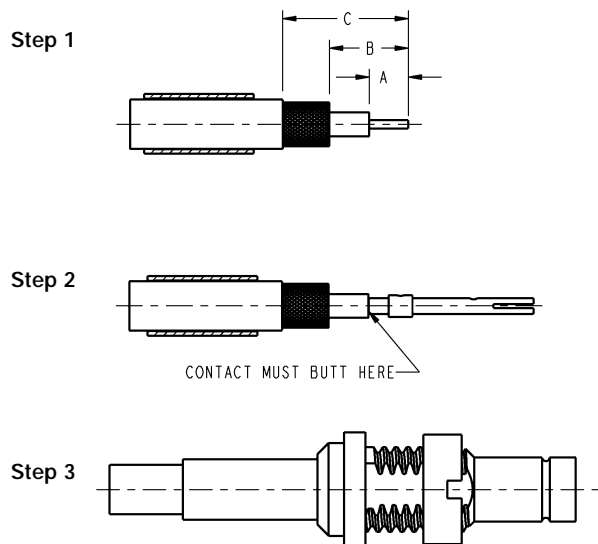


STRAIGHT JACKS FOR FLEXIBLE CABLE



Amphenol Number	Connector Type	Cable RG-/U	Strip Dimensions, inches (mm)			Hex Crimp Data	
			a	b	c	Cavity for Outer Ferrule	CTL Series Tool No.
102-913-06	1.0/2.3 JACK	174, 188, 316	.078 (2.0)	.216 (5.5)	.432 (11.0)	.128 (3.3)	CTL-13
102-913-18	1.0/2.3 JACK	MINI-COAX	.078 (2.0)	.216 (5.5)	.432 (11.0)	.105 (2.67)	SX 660 0060
102-913-06DB	1.0/2.3 JACK	RD 316	.078 (2.0)	.216 (5.5)	.432 (11.0)	.151 (3.83)	CTL-13



Step 1 Prepare cable according to diagram. Do not damage braid and inner conductor of cable. Slide crimp ferrule over the braid.

Step 2 Solder contact to the center conductor of the cable. Contact must butt on the dielectric of cable as shown.

Step 3 Flare braid and insert contact into body assembly. Contact must bottom in insulator. Crimp ferrule using the appropriate hex dies.