

1281 17/68

**APPLICATOR PARTS LIST**

TYPE HINGEBAR 250 Flag Faston MARK III

AMP INCORPORATED HARRISBURG, PENNA.

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	
1	WIRE CRIMPER	1	473532	42	Front Stabilising Bar	1	811006-1	
2	INS. CRIMPER	1	472123	43	Anvil Insert Spacer			
3	ANVIL	1	810550-1	44	Hinge Block & Stab.	1	810974-1	
4	ANVIL <del>SPACER</del> Insert	1	811047-1	45	Hinge Pin	1	811007-1	
5	SHEAR BLADE	1	810412	46	<del>Dowel Front Stud</del>	<del>1</del>	<del>810409-1</del>	
6	REAR SHEAR PLATE	1	811067-1	47	Hinge Bar Assembly <del>565062-1</del>	1	<del>465218-1</del>	
7	SHEAR BLADE <del>SPACER</del> Spring	1	810410-1	48	Hinge Bar Spring	2	3-23816-5	
8	FRONT SHEAR PLATE	1	388632-2	49	Strip Guide Stop	2	810417	
9	REAR ANVIL SPACER PLT.			50	Strip Hold Down	1	810411	
10	FRONT ANVIL SPACER PLT.			51	Spacer - Comp. Spring	2	811070-1	
11	TOOL SPACER			52	Cam Follower Holder	1	810409	
12	CRIMP SPACER			53	Cam Follower <del>24746-1</del>	1	<del>810409-1</del>	
13	FRONT STRIP GUIDE	1	811052-1	54	Spring Bracket	1	810418	
14	REAR STRIP GUIDE	1	388621-1	55	Cam Follower Spring	1	810408	
15	RAM	1	173828	56	Hook Holder	1	810419	
16	<del>SPACER</del> Ram Ret. Plate	1	<del>465004-2</del>	57	Shear Pick-Up Hook	1	810416	
17	ADJ. <del>SPACER</del> Plate	1	811010-1	58	Hold Down-Hinge Bar	1	811009-1	
18	<del>SPACER</del> Protective Plug	1	23142-1	59	Depressor Screw	1	810642-1	
19	APPLICATOR MOUNT ASSY.			60	Washer	4	376482	
20	BASE PLATE	1	465238-1	61	Feed Finger Spring	1	810421-1	
21	BASE BLOCK			62	Dowel Pin	2	1-21030-5	
22	STRIP GUIDE PLATE			63	Micro-Switch	1	23196-1	
23	ANVIL HOLDER	1	810548-1	64	Micro-Switch Cover <del>22689-2</del>	1	<del>22689-2</del>	
24	AUX. ANVIL HOLDER			65	Bracket - Micro-Switch	1	811074-1	
25	STRIPPER							
26	STRIPPER MOUNT			66	CONNECTOR	1	22787-2	
27	RETAINER PLATE			67	Hook Holder Screw	1	810413	
28	STRIPPER MOUNT BRACKET			68	<del>SPACER</del>	<del>1</del>	<del>810409-1</del>	
29	STRIPPER BUSHING			69	Spacer (Anvil Holder)	1	811223-1	
30	STOCK DRAG	1	811063-1	70	Lead Wire	1	465918-1	
31	STOCK DRAG HANDLE			71	Dowel Pin	1	465702-1	
32	STOCK DRAG STUD			72	<del>Control Rail Stud Assy.</del>	<del>1</del>	<del>565050-3</del>	
33	STOCK DRAG SPRING	2	810135					
34	STOCK DRAG ADJ. SCREW			REV.	REVISION RECORD	DATE	BY	ECN
35	FEED FINGER HOLDER	1	810131	H	RETYPEL SEE ECN	6-5-69	W	L-5783
36	FEED FINGER	1	810422	J	SEE ECN	9-11-68	W	L-439
37	FEED FINGER TIP	1	810420	K	REV. PER ECN	5-23-69	J	L-3829
38	FEED FINGER <del>SPACER</del> Stud	1	810411-1	L	ILL. I.P.			
39	BASE CASTING	1	570238	M	REV. PER ECN (SUPP)	8/3/71	J	L-2755
40	GUARD, ASSY. <del>457698-1</del>	1	<del>457698-1</del>	N	GUARD WAS 465050	11/22/72	M	L-9328
41	<del>Guard Insert</del>	1	<del>810592</del>	N1	INACTIVATED	10-9-73	J	R73
				N2	ACTIVATED	8-27-74	F	R388
				P	REV. PER ECN	1-16-76	W	L-11991
				R	REV. PER ECN	4-29-77	J	R213
				S	REV. PER ECN	10-18-79	W	L-22716

CRIMPING DATA				TERMINALS
TO APPLY TERMINAL				.018 Stk. 42563-1
WIRE SIZE	CRIMP HEIGHT			-2
12	.069			-3
				-4
10	.085			-5
				-7
14	.065			
CRIMP	SIZE	TYPE	FEED	61229-
WIRE	.200	Tab Lok		
INSUL.	.220	0	.770	
SLEEVED				
INSULATION RANGE		WIRE RANGE		
.110 - .210		12-10 (Small)		
EXPLODED VIEW				
A-6004-3 A-6004-4				
REMARKS:				
End Wire Application				
<input checked="" type="checkbox"/> DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT				
THIS APPLICATOR IS TO BE USED ON				
AMP-O-ELECTRIC 1-471275-3				
AMP-O-MATIC				DIST.
SERIAL NO.				4
DATE SHIPPED				DESIGNED
CUSTOMER NAME AND ADDRESS				CHK'D
				APPROVED
				SHEET
APPLICATOR NUMBER	U	565505-1		

U ECN A-35081 JMB-91

T ECN R 7674

For Hardware See 687520-1